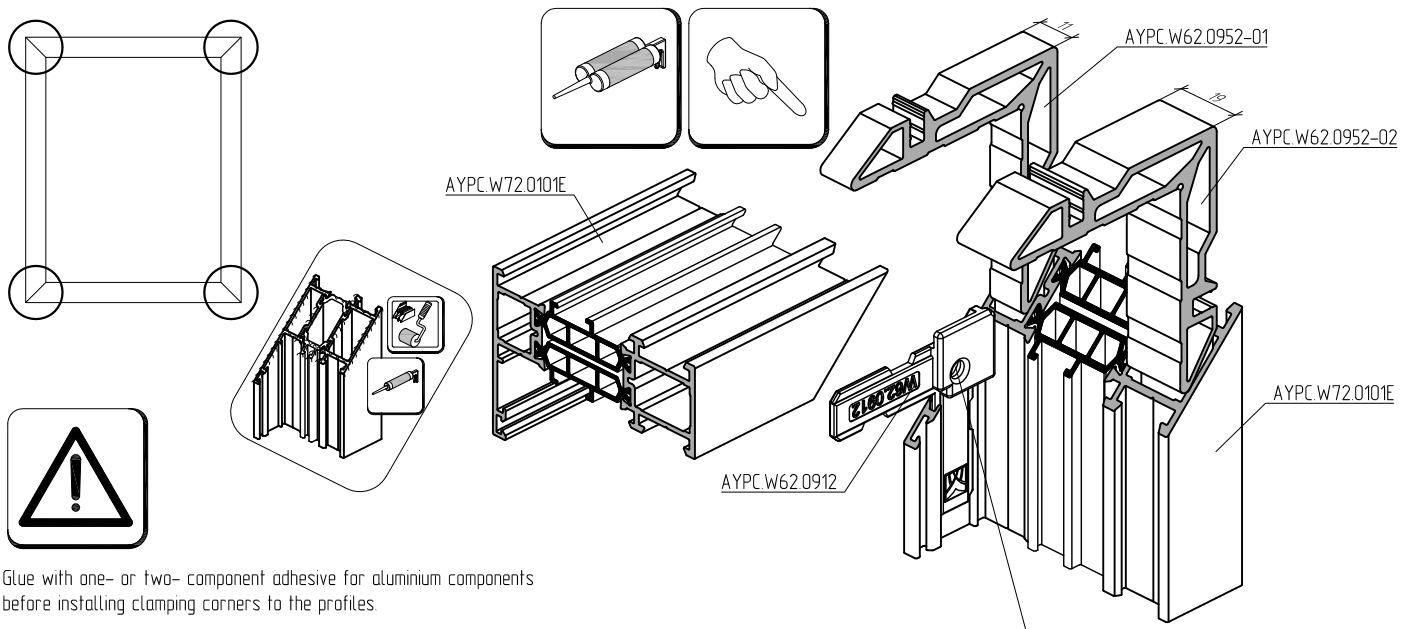
ALTW72
Window and door system
with thermal break

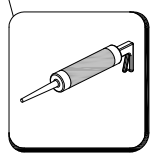
Profiles machining and assemblage

10

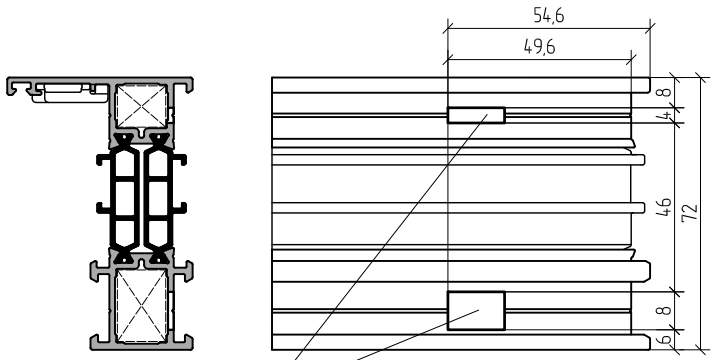
AYPC.W72.0101E profile corner connection by clamping and using 5x10 pins

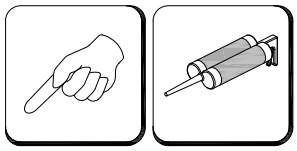


Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.



after corner clamping

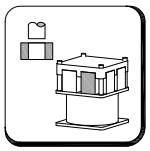




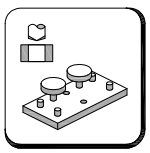




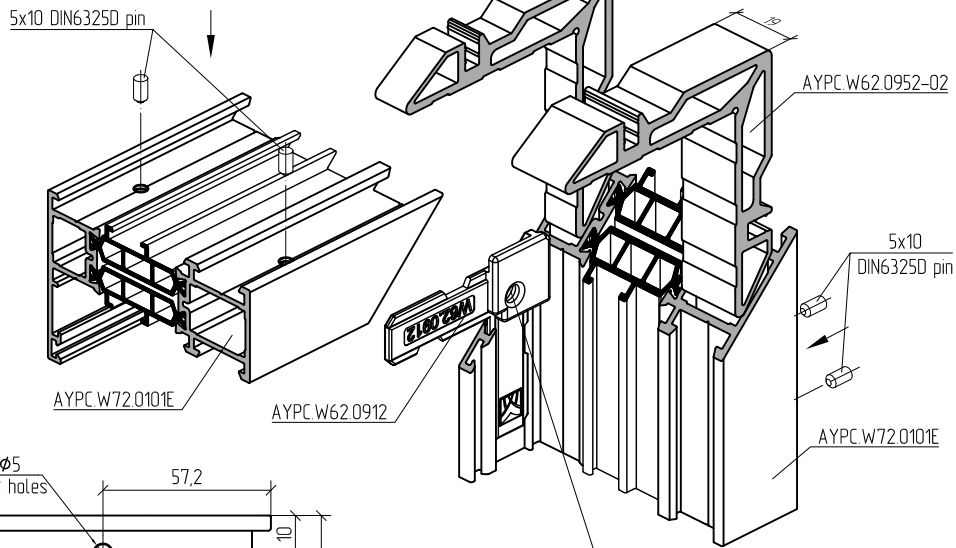
after corner clamping

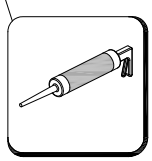


PW72.1
operation N°7

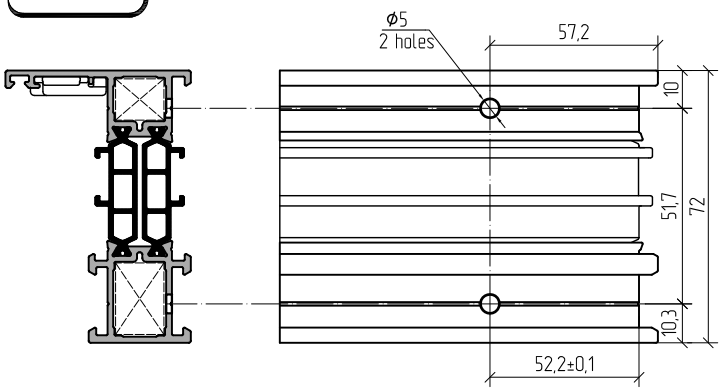


AYPC.W72.1900

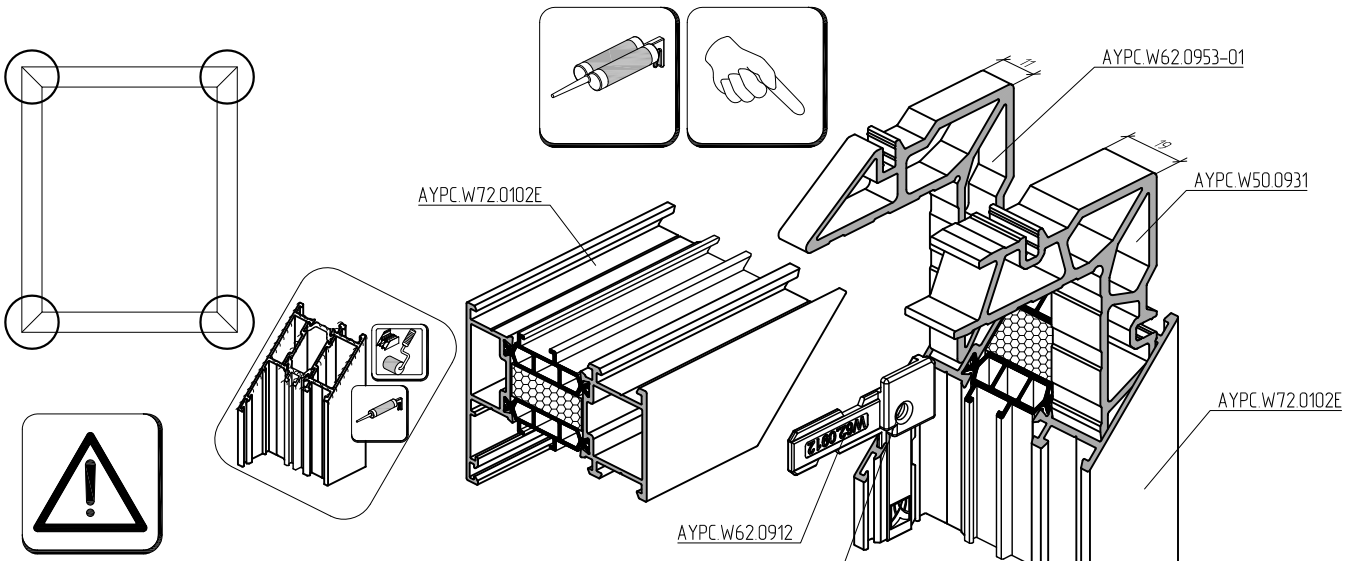




after pin connection

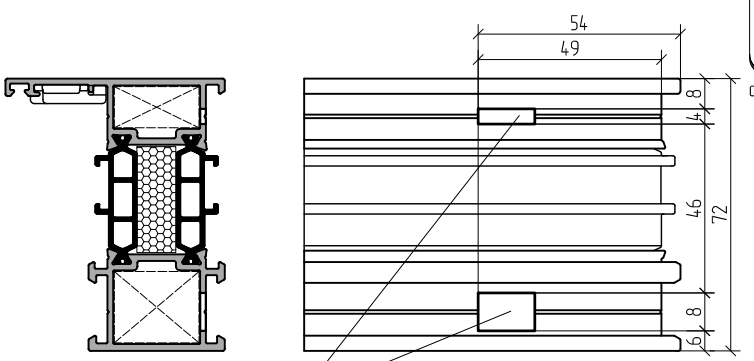


AYPC.W72.0102E profile corner connection by clamping and using 5x10 pins for windows with PVC groove



Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

after corner clamping



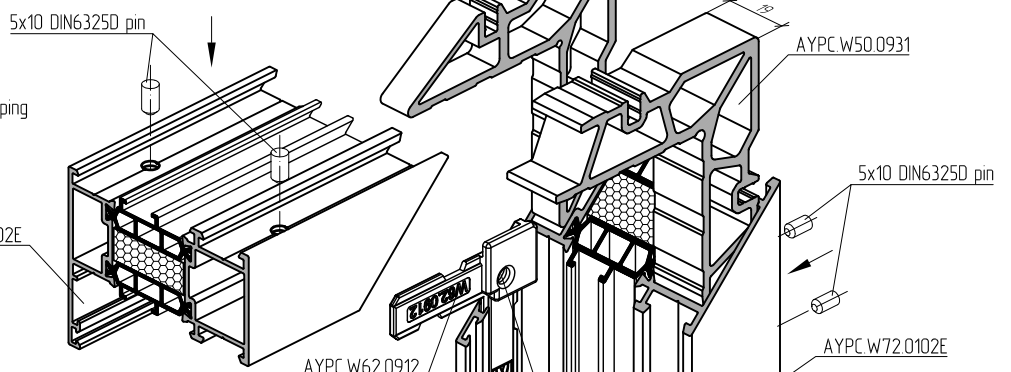
PVC

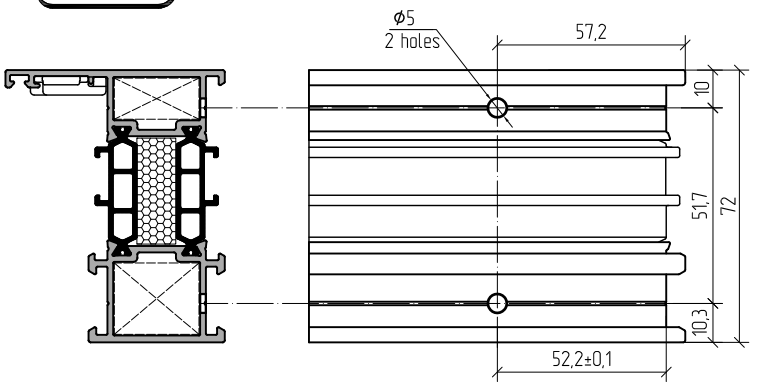
Use only AYPC.W72.0102E, AYPC.W72.0302E profile for windows with PVC groove

after corner clamping

PW72.1 operation №7

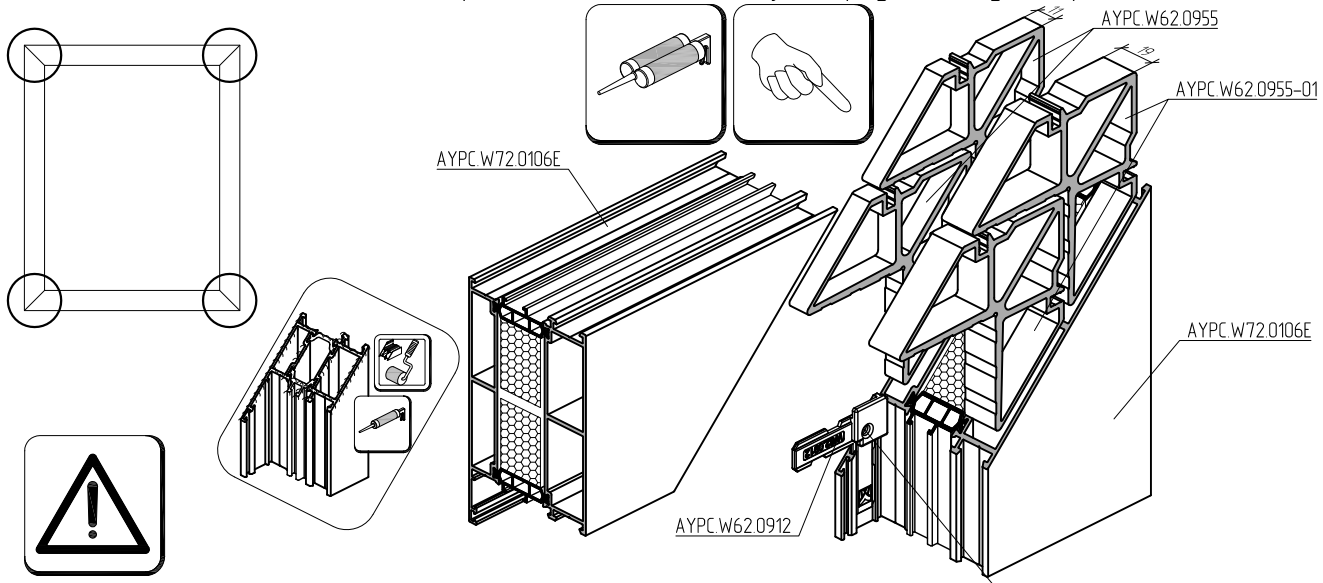
AYPC.W72.1900



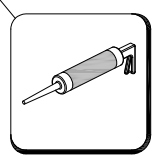


after pin connection

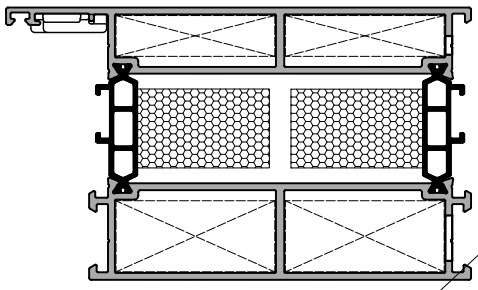
AYPC.W72.0106E profile corner connection by clamping and using 5x10 pins

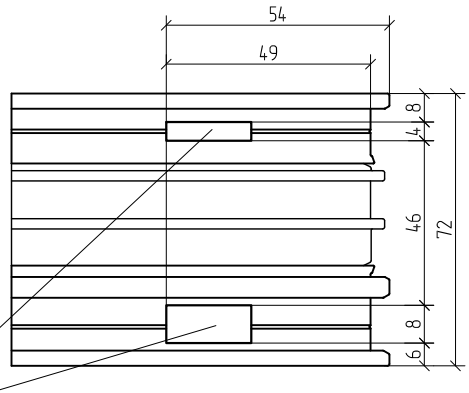


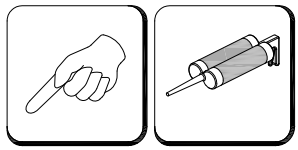
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.



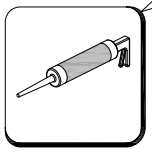
after corner clamping



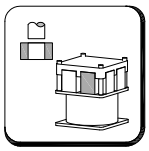




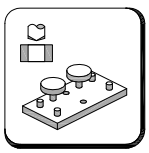




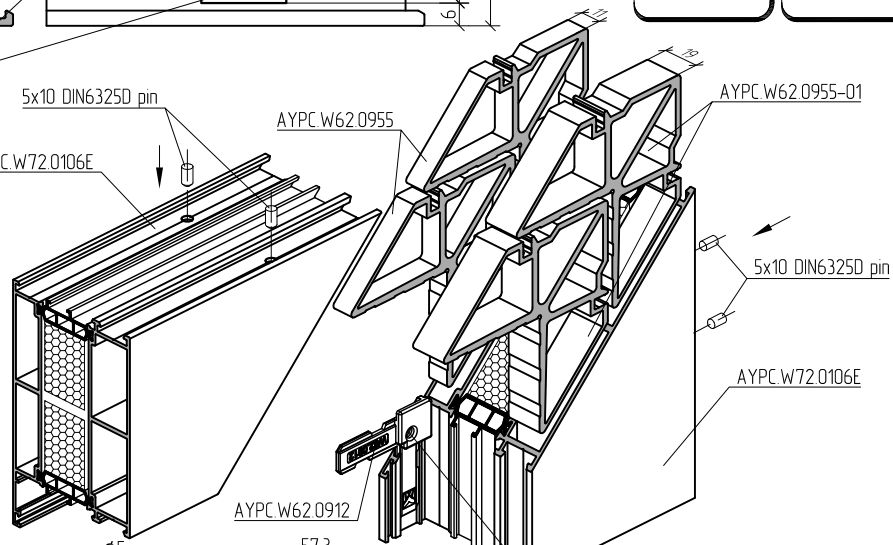
after corner clamping

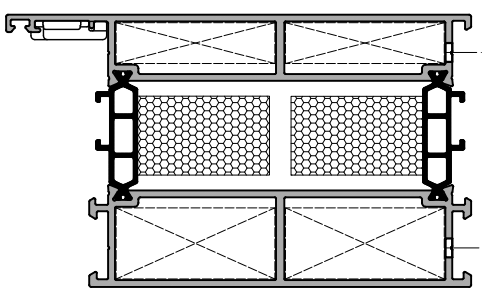


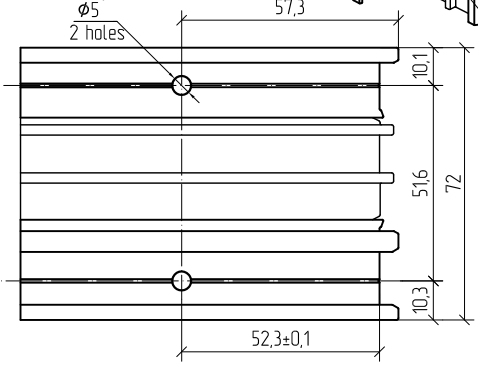
PW72.1
operation N°7

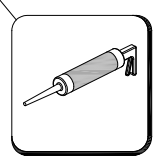


AYPC.W72.1900



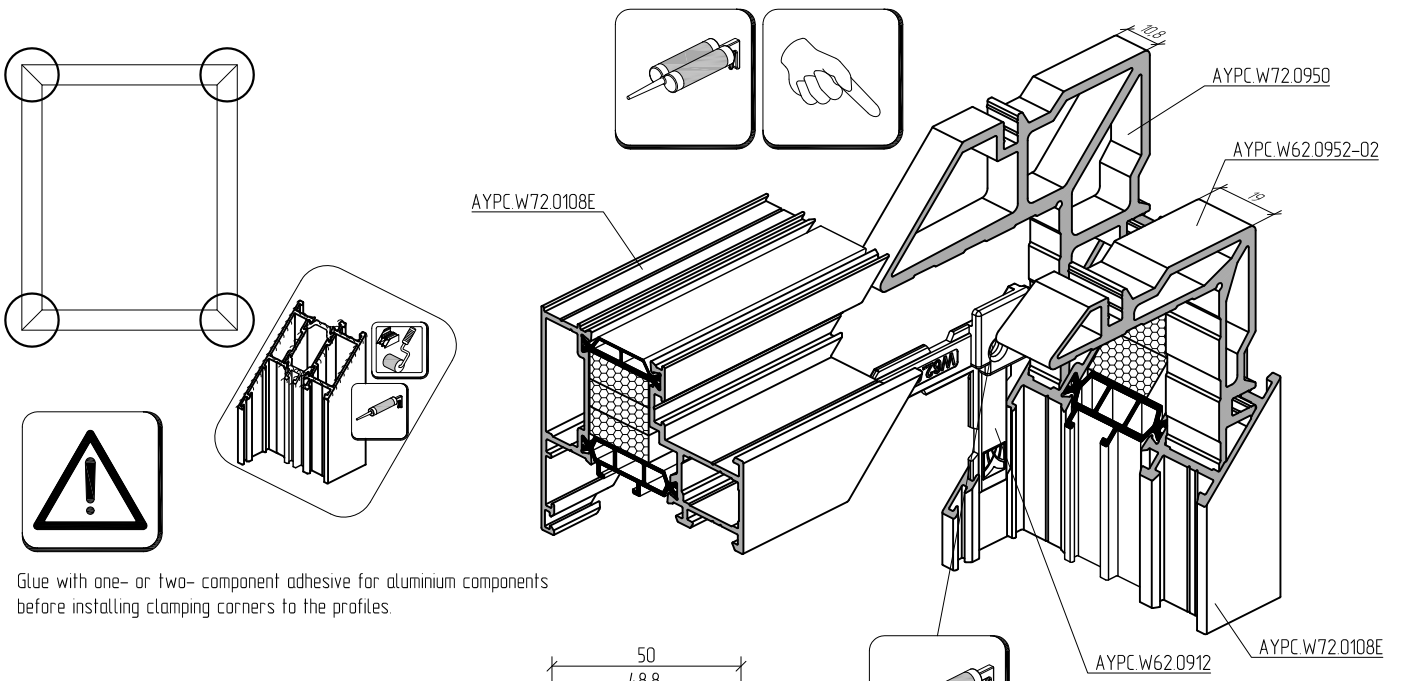






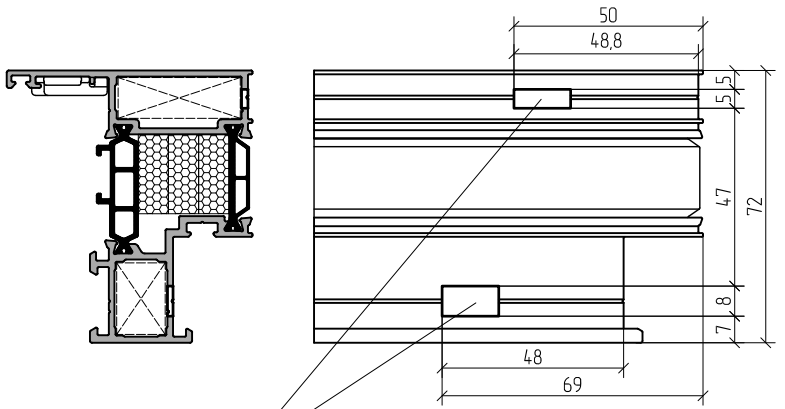
after pin connection

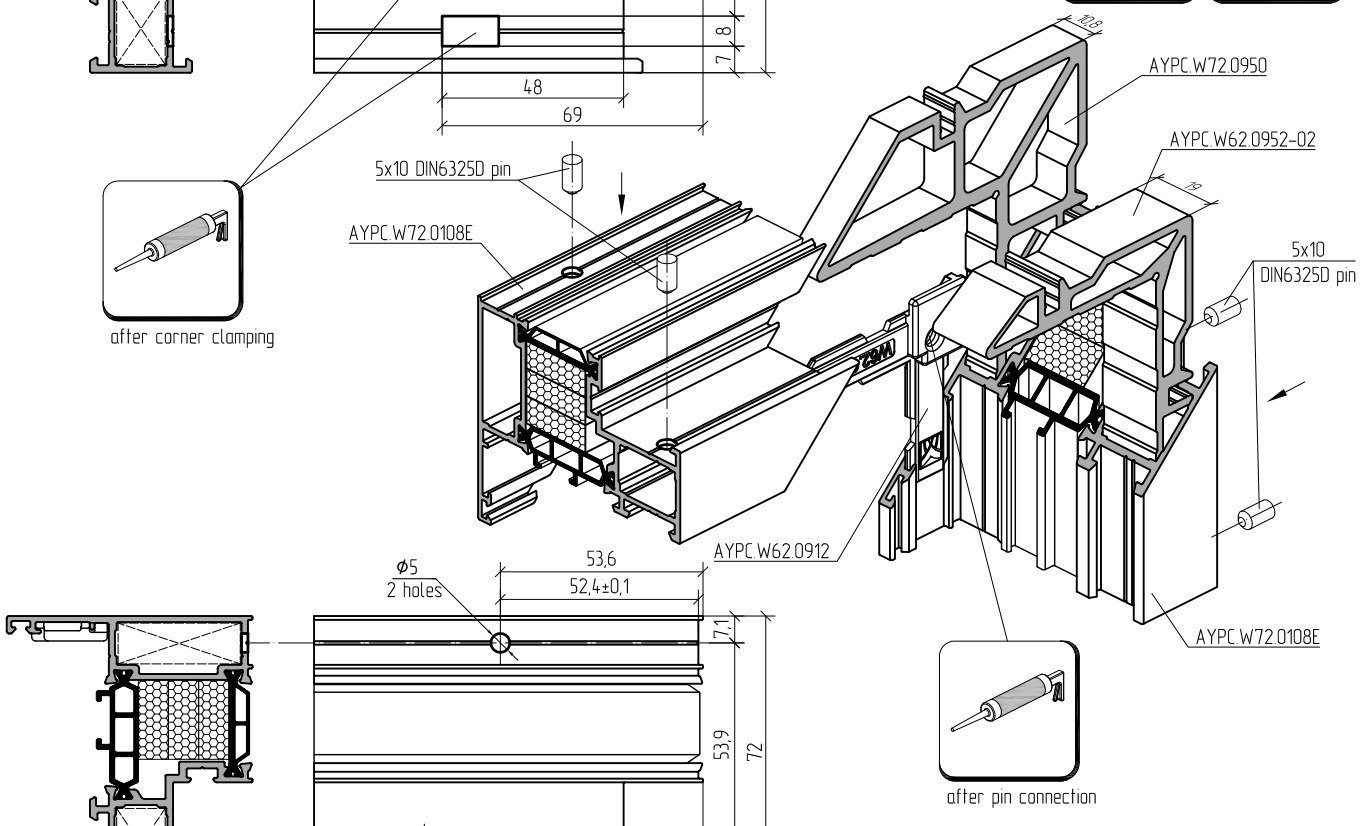
AYPC.W72.0108E profile corner connection by clamping and using 5x10 pins



Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

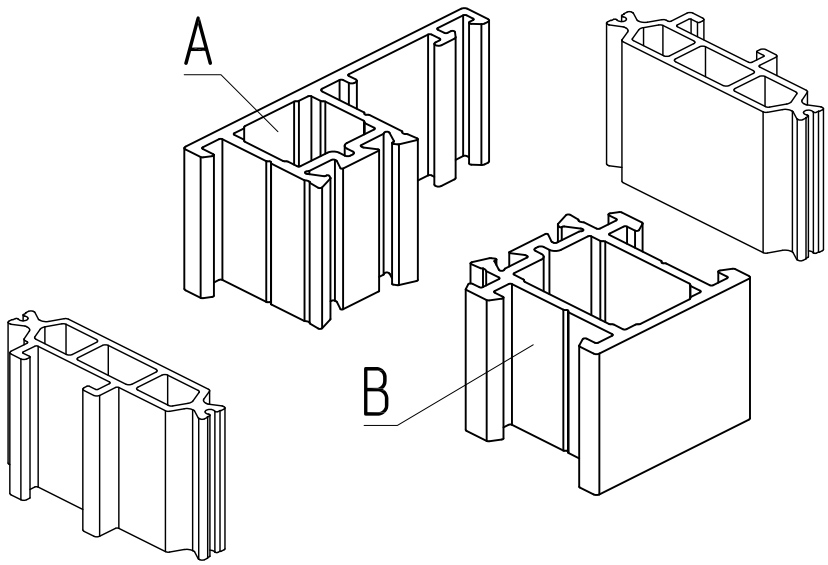
after corner clamping





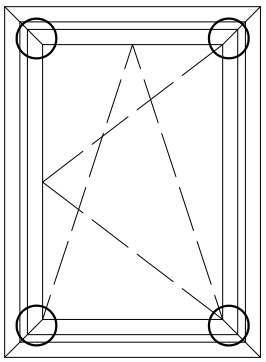
after corner clamping

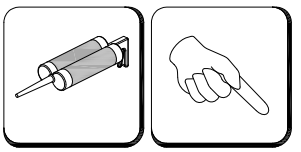
after pin connection

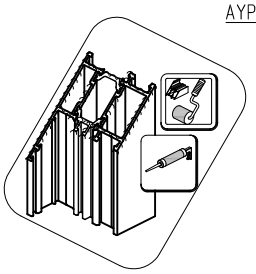


AYPC.W72.0101E				
Profile chamber A	AYPC.W62.0952-01	200 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0952-02	100 pcs	–	–
AYPC.W72.0102E, AYPC.W72.0102PE, AYPC.W72.0102NE				
Profile chamber A	AYPC.W62.0953-01	200 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0953-02/AYPC.W50.0931	100 pcs/60 pcs	–	–
AYPC.W72.0103E, AYPC.W72.0103PE, AYPC.W72.0103NE				
Profile chamber A	AYPC.W62.0954-02	140 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0954-03	70 pcs	–	–
AYPC.W72.0106E, AYPC.W72.0106PE, AYPC.W72.0106NE				
Profile chamber A	AYPC.W62.0955	120 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0955-01	70 pcs	–	–
AYPC.W72.0107E, AYPC.W72.0107PE, AYPC.W72.0107NE				
Profile chamber A	AYPC.W62.0953-01	200 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0953-02	100 pcs	–	–
AYPC.W72.0108E, AYPC.W72.0108NE				
Profile chamber A	AYPC.W72.0950	176 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0952-02	100 pcs	–	–
AYPC.W72.0121E				
Profile chamber A	AYPC.W62.0952-01	200 pcs	–	–
Profile chamber B	AYPC.W62.0952-02	100 pcs	–	–
AYPC.W72.0122E, AYPC.W72.0122PE, AYPC.W72.0122NE				
Profile chamber A	AYPC.W62.0953-01	200 pcs	–	–
Profile chamber B	AYPC.W62.0953-02	100 pcs	–	–
AYPC.W72.0123E, AYPC.W72.0123PE, AYPC.W72.0123NE				
Profile chamber A	AYPC.W62.0954-02	140 pcs	–	–
Profile chamber B	AYPC.W62.0954-03	70 pcs	–	–
For windows with PVC groove (AYPC.W72.0212E)				
AYPC.W72.0102E, AYPC.W72.0102PE, AYPC.W72.0102NE for PVC groove windows				
Profile chamber A	AYPC.W62.0953-01	200 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W50.0931	60 pcs	–	–

AYPC.W72.0201E profile corner connection by clamping and using 5x10 pins

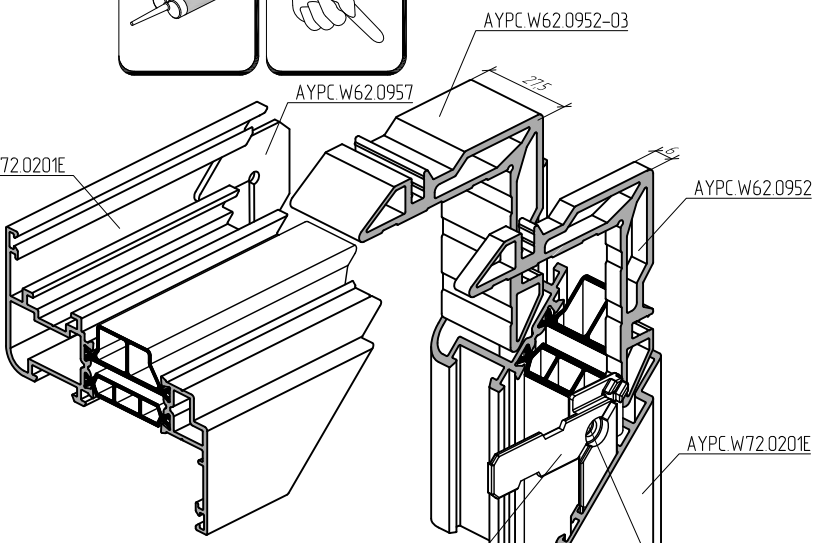


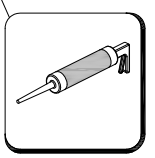




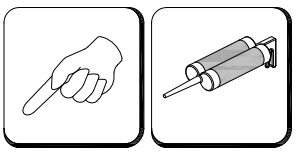


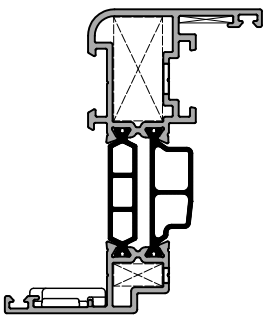
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

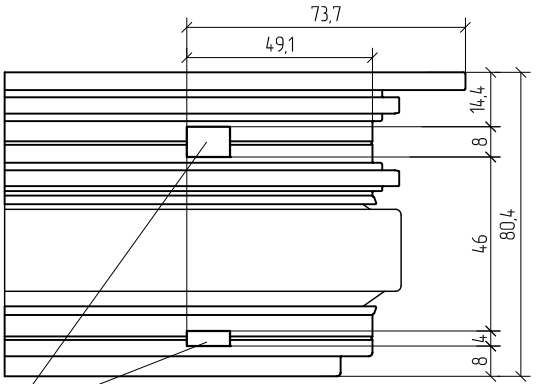




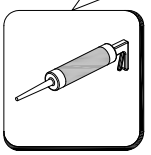
after corner clamping



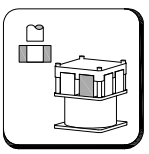




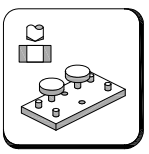




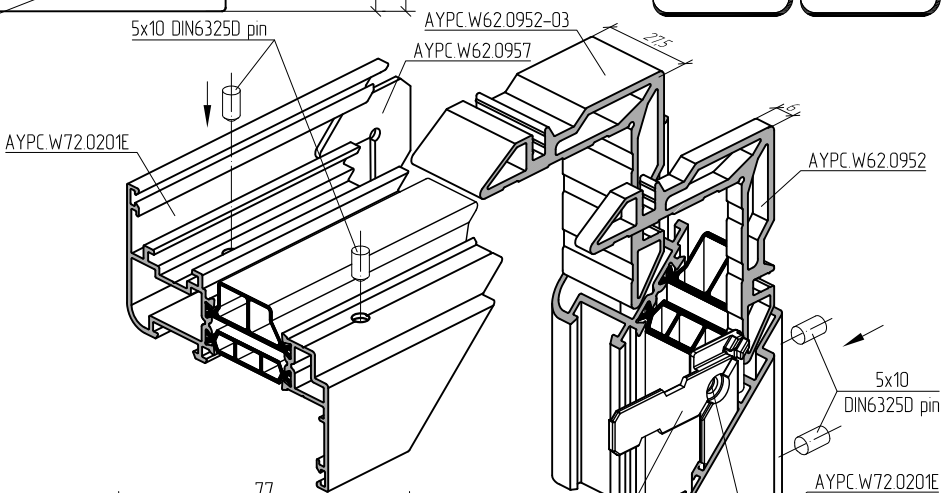
after corner clamping

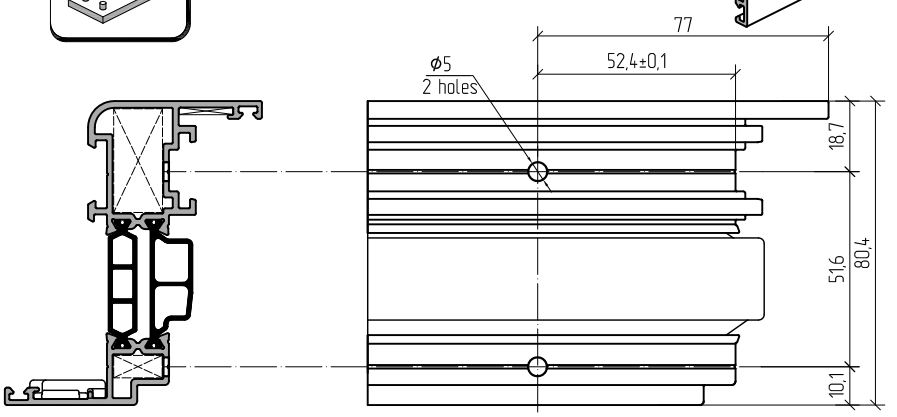


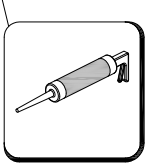
PW72.2
operation №1



AYPC.W72.1920

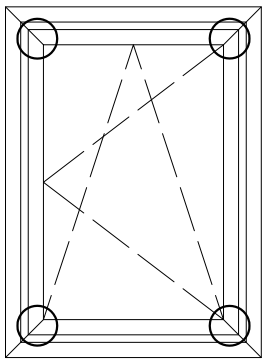


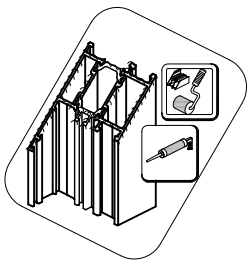




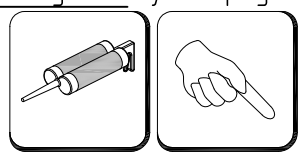
after pin connection

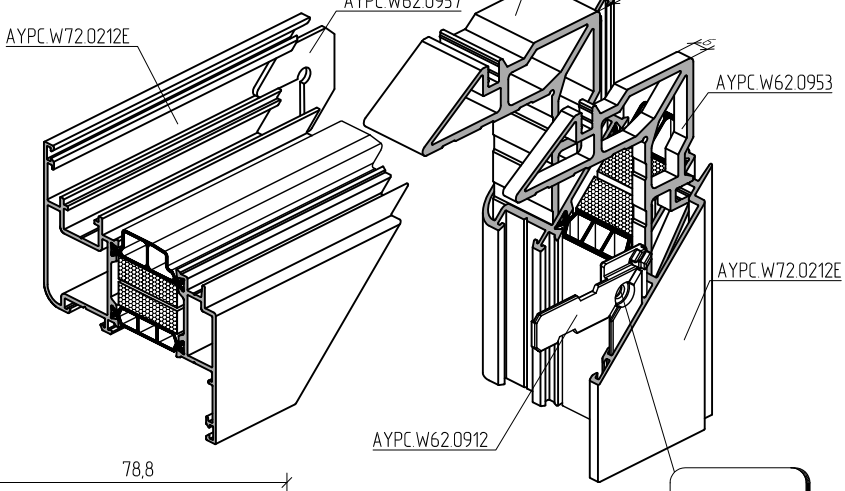
AYPC.W72.0212E profile corner connection for PVC groove by clamping and using 5x10 pins

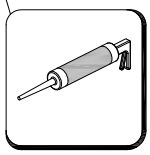




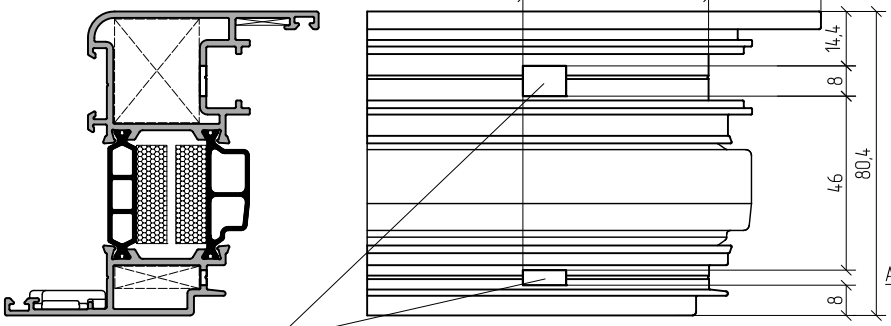
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

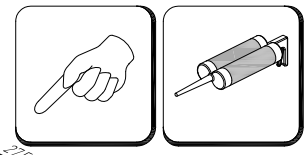


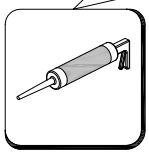




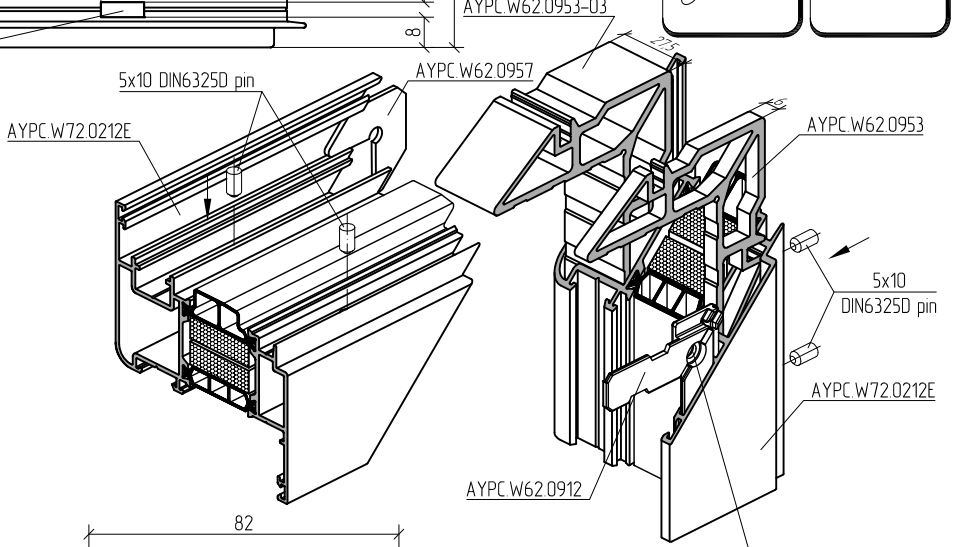
after corner clamping

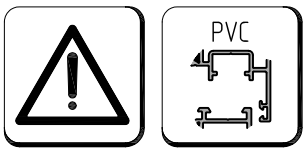


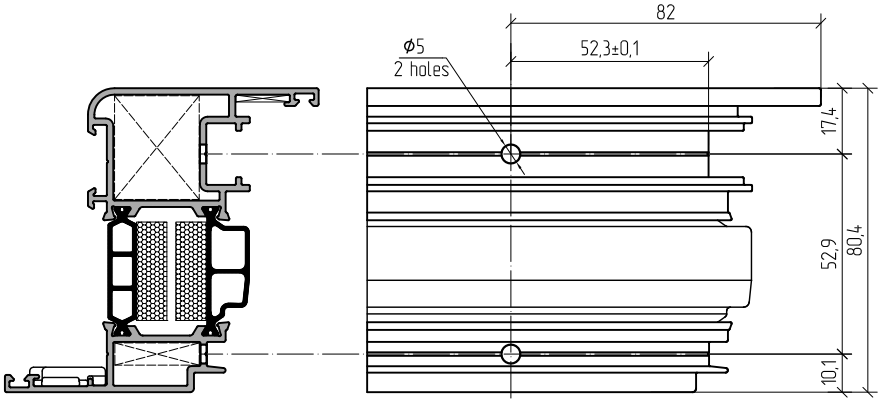


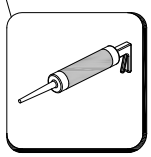


after corner clamping



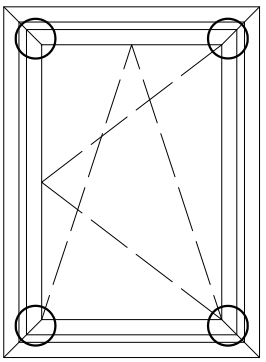


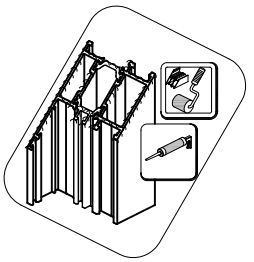




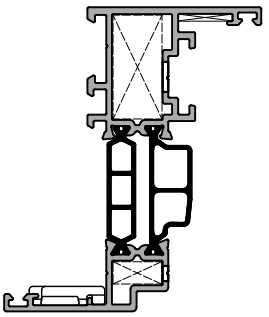
after pin connection

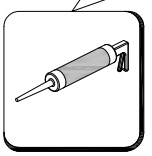
AYPC.W72.0221E profile corner connection by clamping and using 5x10 pins



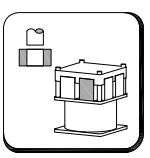


Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

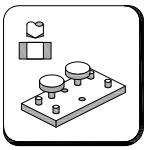




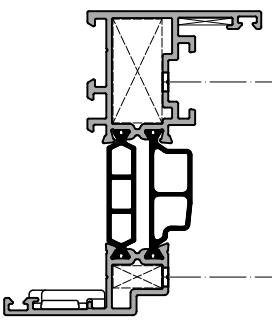
after corner clamping

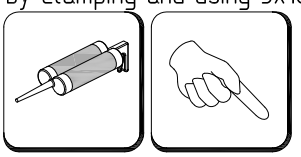


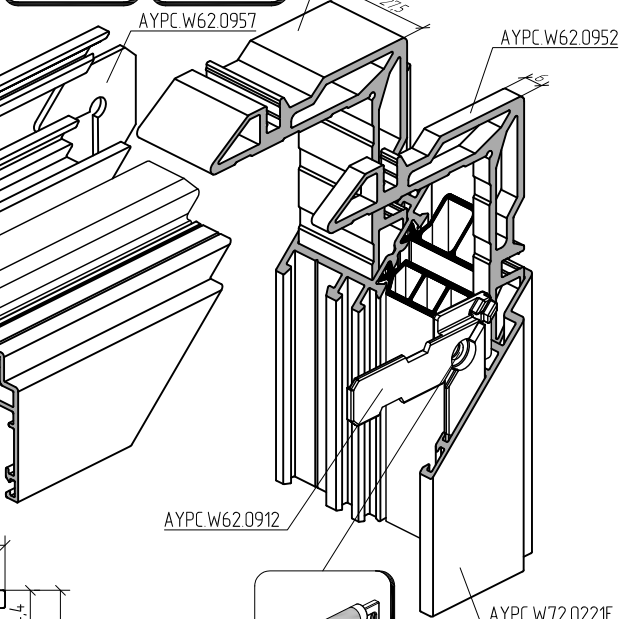
PW72.2
operation №1

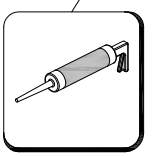


AYPC.W72.1920

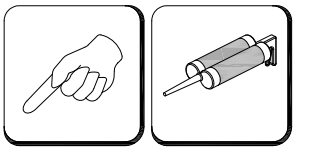


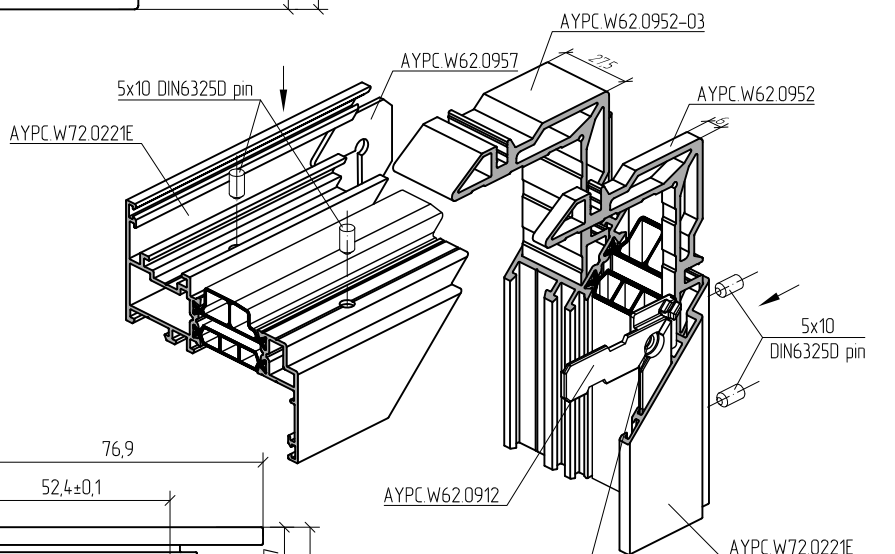


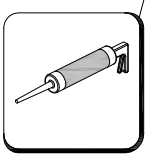




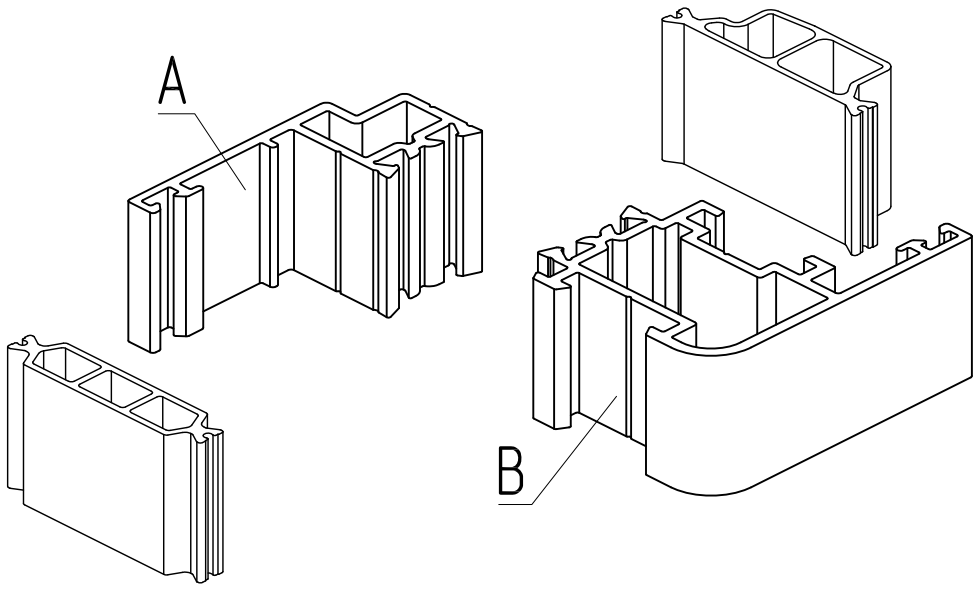
after corner clamping

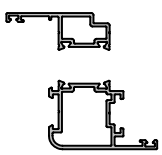
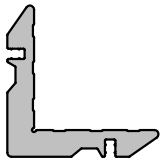
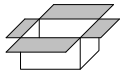
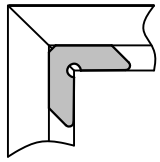
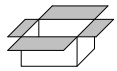




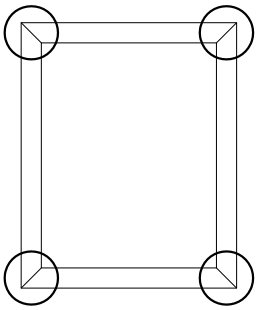


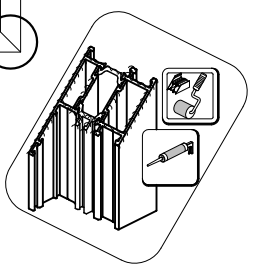
after pin connection



				
AYPC.W72.0201E				
Profile chamber A	AYPC.W62.0952	400 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0952-03	100 pcs	AYPC.W62.0957	200 pcs
AYPC.W72.0202E, AYPC.W72.0202PE, AYPC.W72.0202NE				
Profile chamber A	AYPC.W62.0953	200 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0953-03	40 pcs	AYPC.W62.0957	200 pcs
AYPC.W72.0203E, AYPC.W72.0203PE, AYPC.W72.0203NE				
Profile chamber A	AYPC.W62.0954-04	200 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0954-05	50 pcs	AYPC.W62.0957	200 pcs
AYPC.W72.0212E, AYPC.W72.0212NE				
Profile chamber A	AYPC.W62.0953	200 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0953-03	40 pcs	AYPC.W62.0957	200 pcs
AYPC.W72.0221E				
Profile chamber A	AYPC.W62.0952	400 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0952-03	100 pcs	AYPC.W62.0957	200 pcs
AYPC.W72.0222E, AYPC.W72.0222PE, AYPC.W72.0222NE				
Profile chamber A	AYPC.W62.0953	200 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0953-03	40 pcs	AYPC.W62.0957	200 pcs
AYPC.W72.0223E, AYPC.W72.0223PE, AYPC.W72.0223NE				
Profile chamber A	AYPC.W62.0954-04	200 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0954-05	50 pcs	AYPC.W62.0957	200 pcs

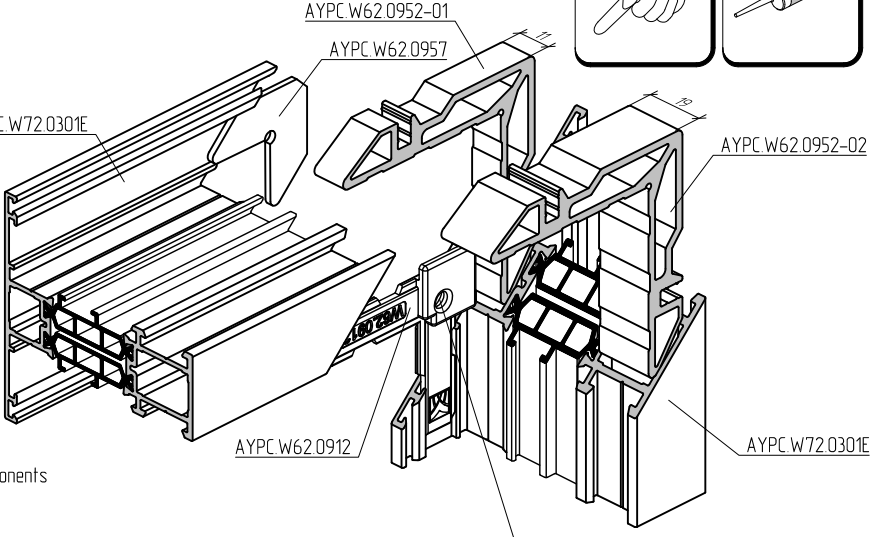
AYPC.W72.0301E profile corner connection by clamping and using 5x10 pins

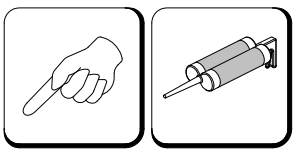


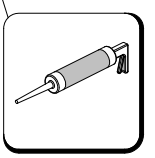




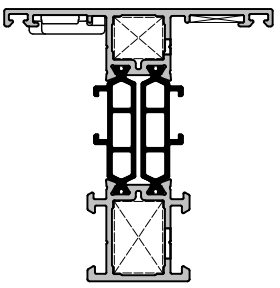
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

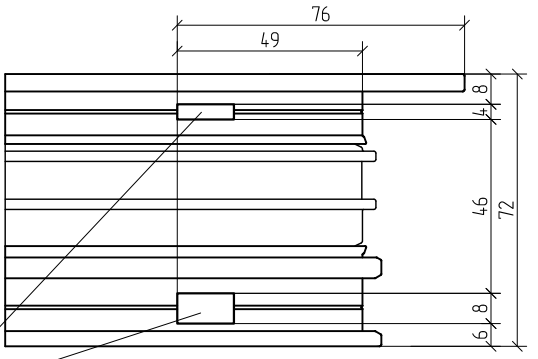


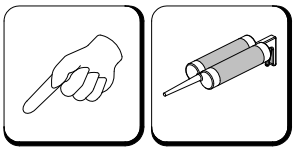




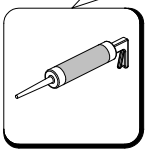
after corner clamping



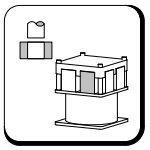




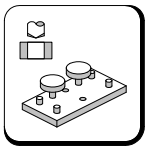




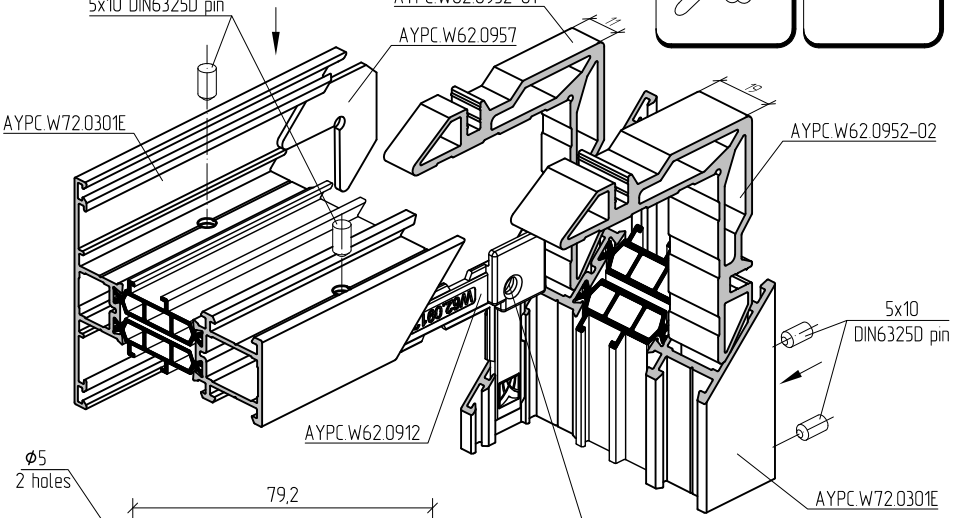
after corner clamping

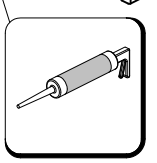


PW72.1
operation №7

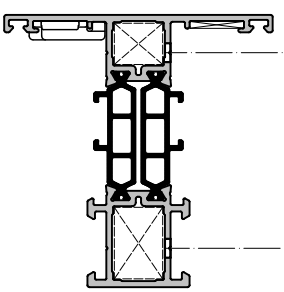


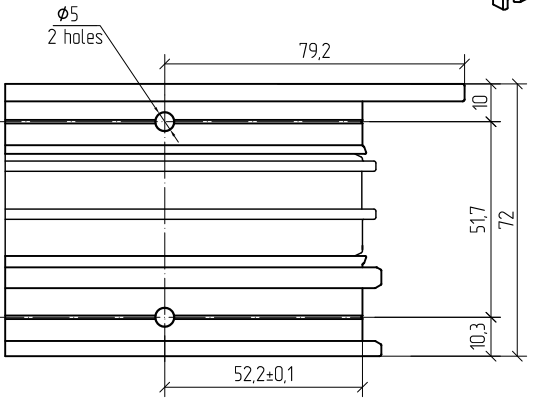
AYPC.W72.1900



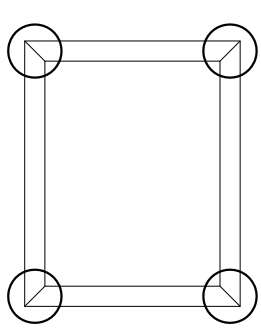


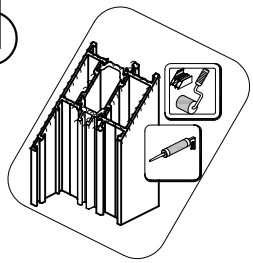
after pin connection





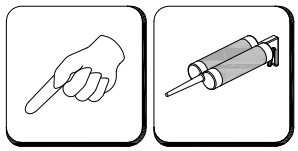
AYPC.W72.0302E profile corner connection by clamping and using 5x10 pins for windows with PVC groove

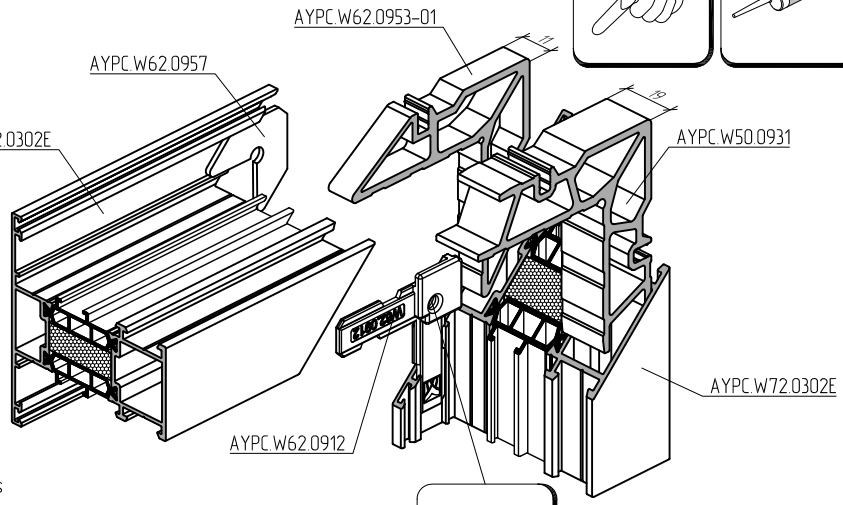


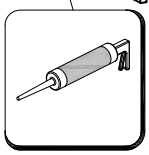




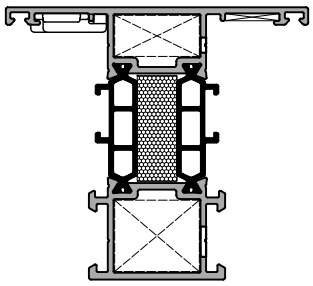
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

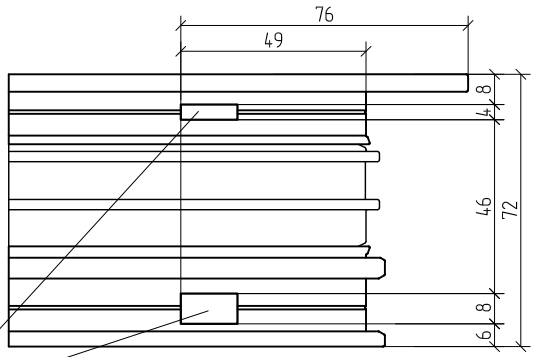




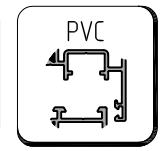


after corner clamping

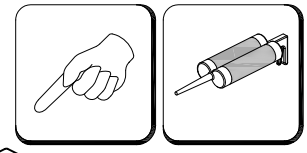




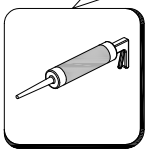




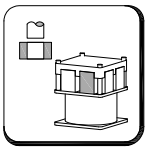
Only AYPC.W72.0102E, AYPC.W72.0302E profile is used for windows with PVC groove



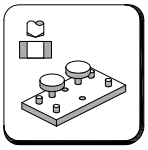




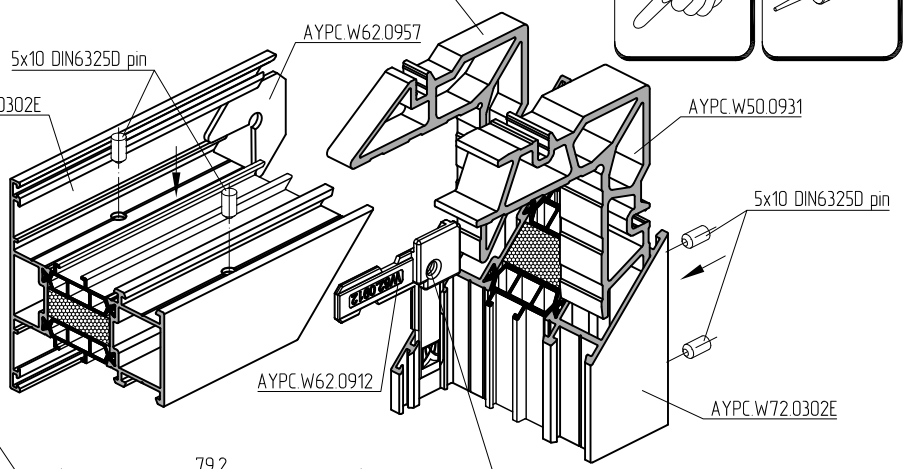
after corner clamping

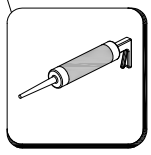


PW72.1 operation №7

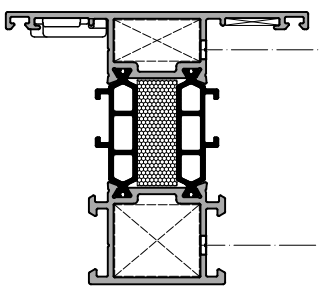


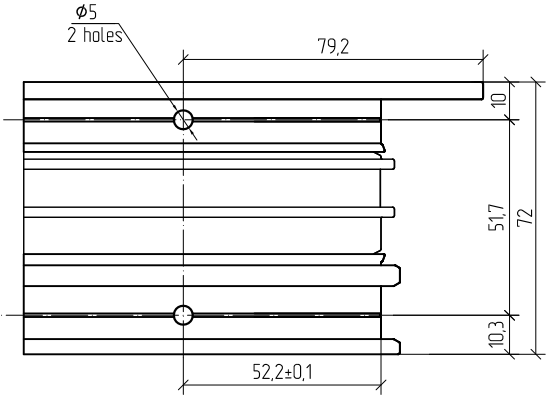
AYPC.W72.1900

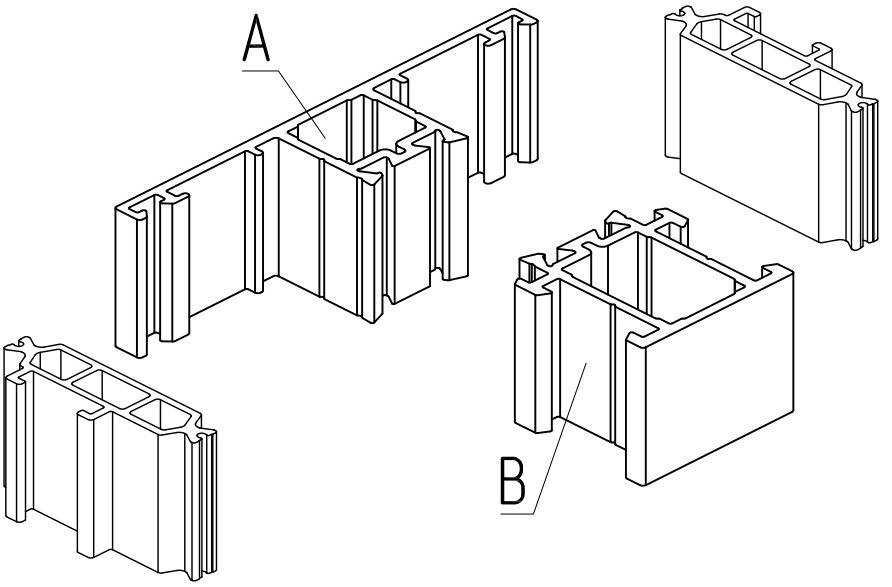


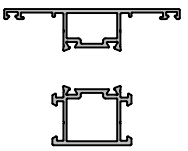
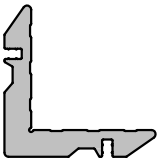
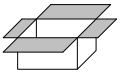
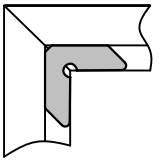
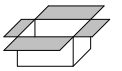


after pin connection

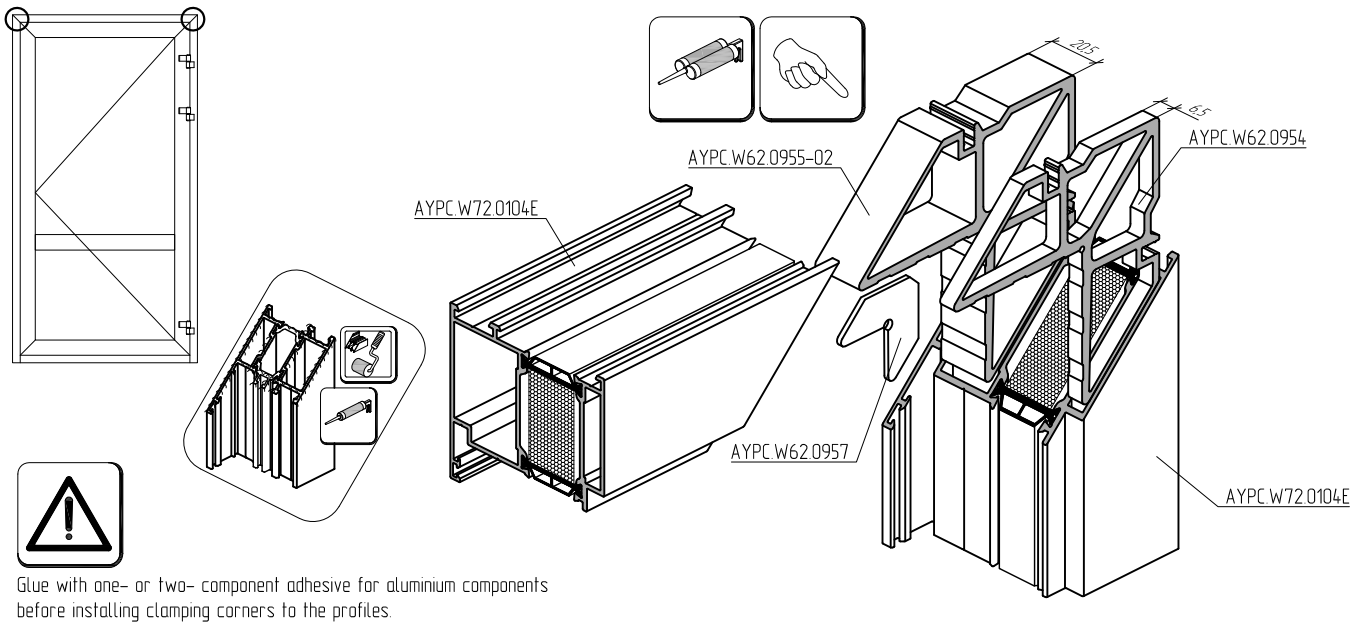




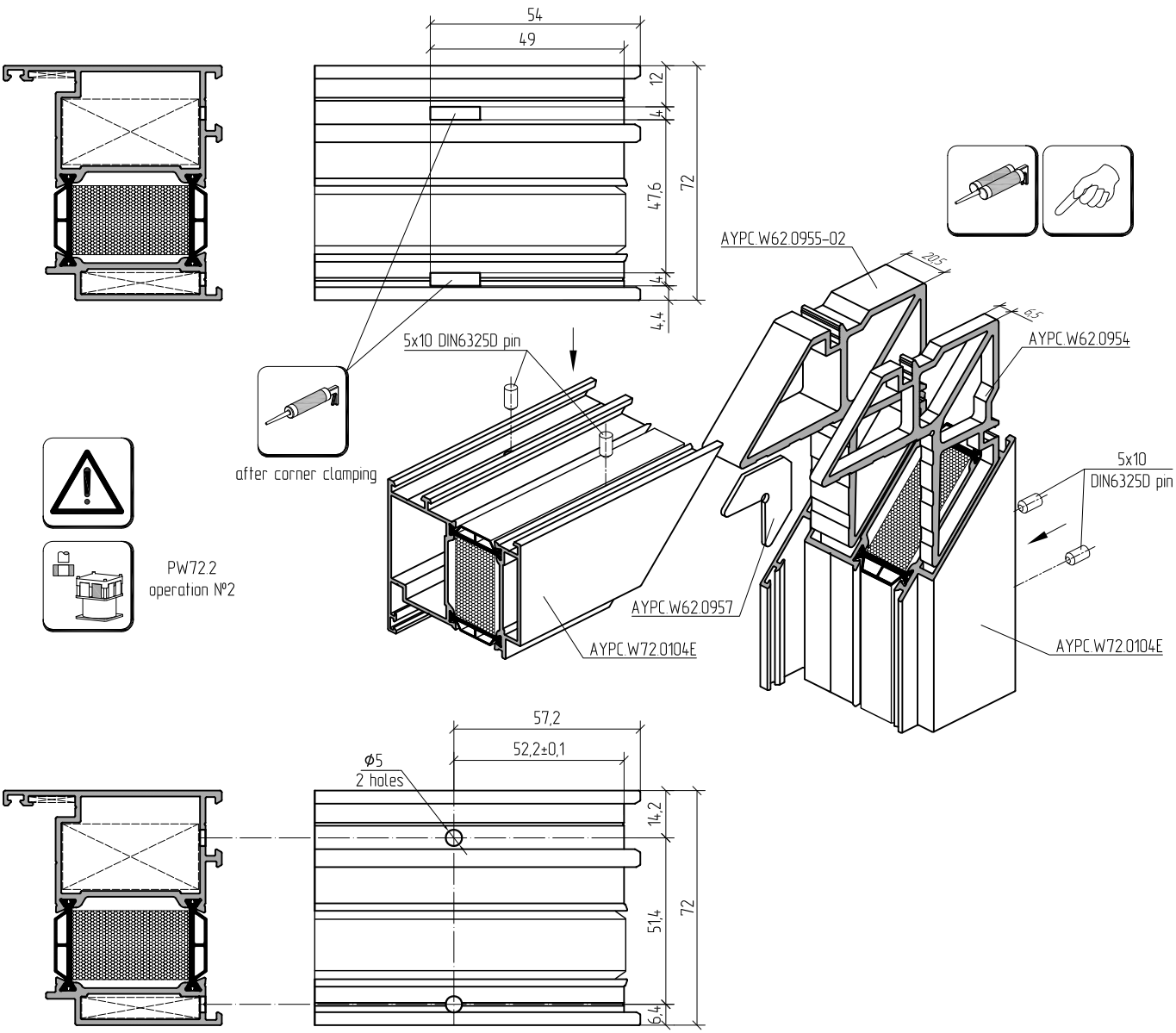


				
AYPC.W72.0301E				
Profile chamber A	AYPC.W62.0952-01	200 pcs	AYPC.W62.0957	200 pcs
Profile chamber B	AYPC.W62.0952-02	100 pcs	AYPC.W62.0912	120 pcs
AYPC.W72.0302E, AYPC.W72.0302PE, AYPC.W72.0302NE				
Profile chamber A	AYPC.W62.0953-01	200 pcs	AYPC.W62.0957	200 pcs
Profile chamber B	AYPC.W62.0953-02/AYPC.W50.0931	100 pcs/60 pcs	AYPC.W62.0912	120 pcs
AYPC.W72.0303E, AYPC.W72.0303PE, AYPC.W72.0303NE				
Profile chamber A	AYPC.W62.0954-02	140 pcs	AYPC.W62.0957	200 pcs
Profile chamber B	AYPC.W62.0954-03	70 pcs	AYPC.W62.0912	120 pcs
For windows with PVC groove (AYPC.W72.0212E)				
AYPC.W72.0302E, AYPC.W72.0302PE, AYPC.W72.0302NE for PVC groove windows				
Profile chamber A	AYPC.W62.0953-01	200 pcs	AYPC.W62.0957	200 pcs
Profile chamber B	AYPC.W50.0931	60 pcs	AYPC.W62.0912	120 pcs

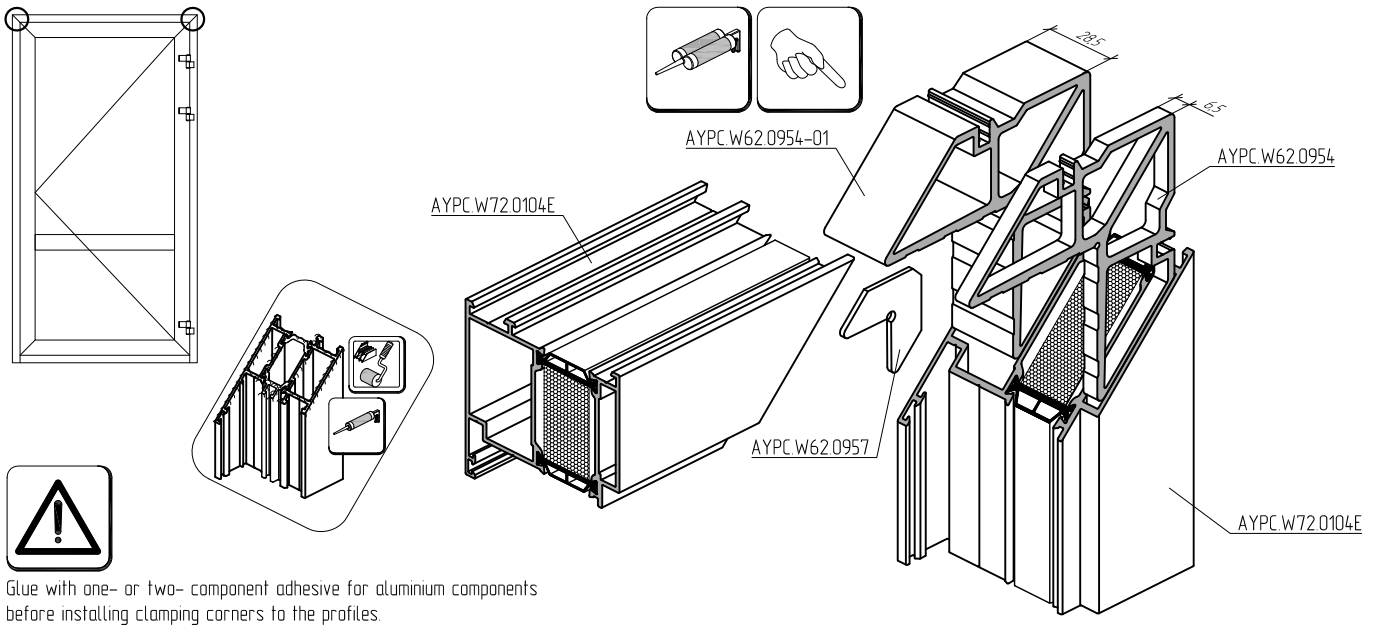
AYPC.W72.0104E profile corner connection by clamping and using 5x10 pins. Option 1.



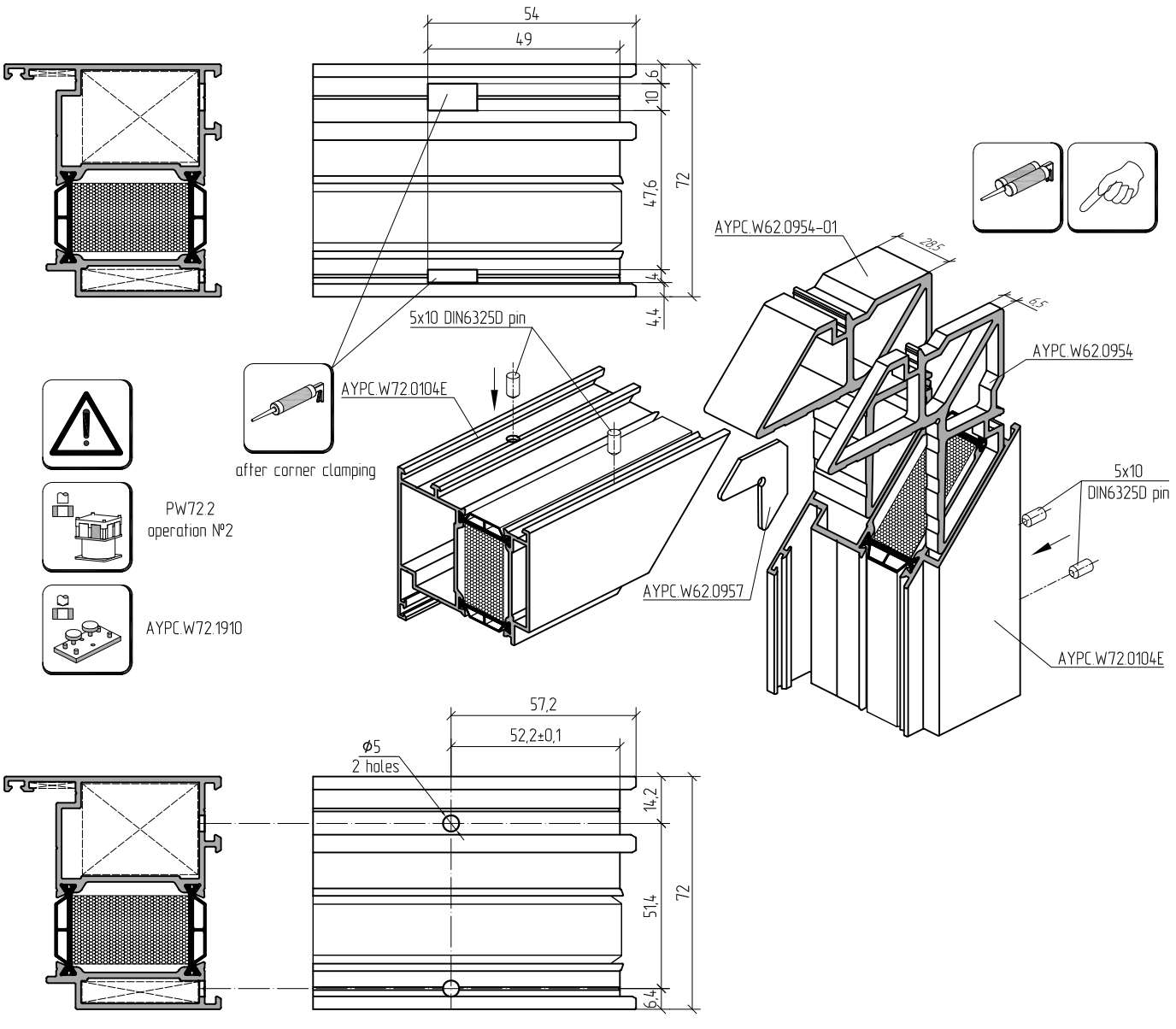
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.



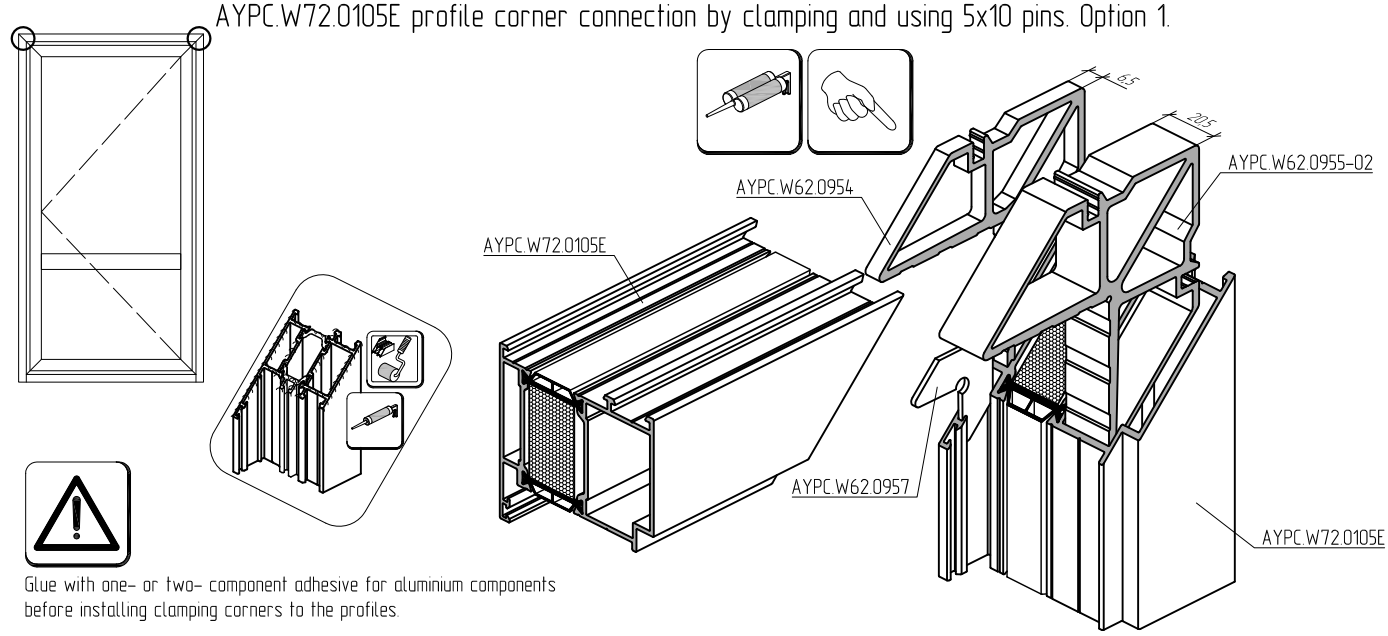
AYPC.W72.0104E profile corner connection by clamping and using 5x10 pins. Option 2.



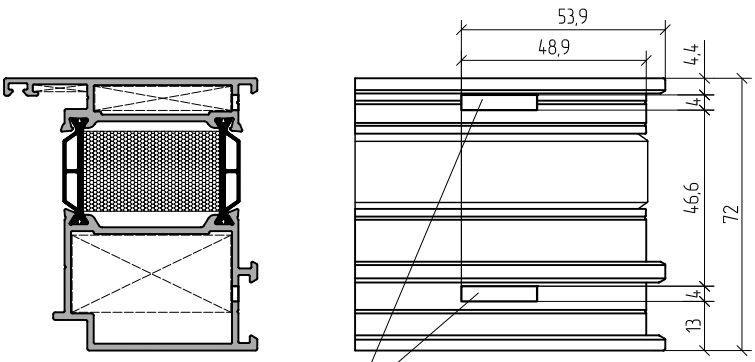
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.



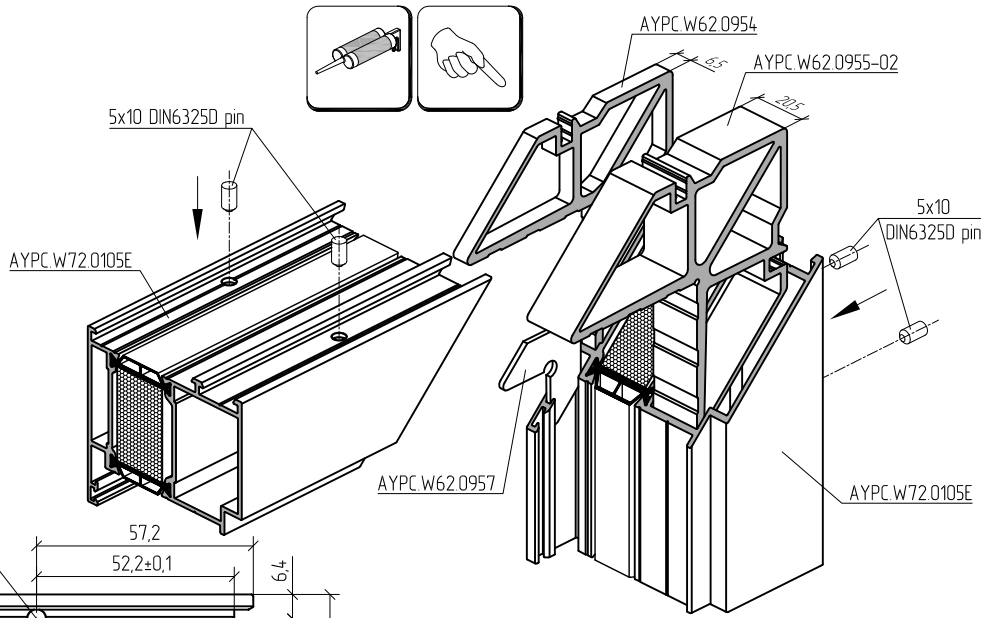
AYPC.W72.0105E profile corner connection by clamping and using 5x10 pins. Option 1.



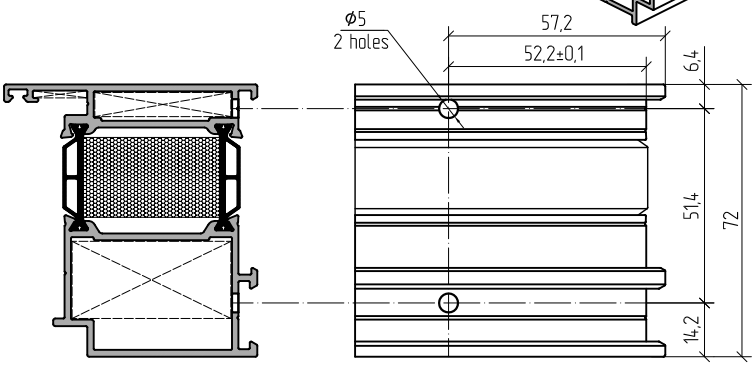
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.



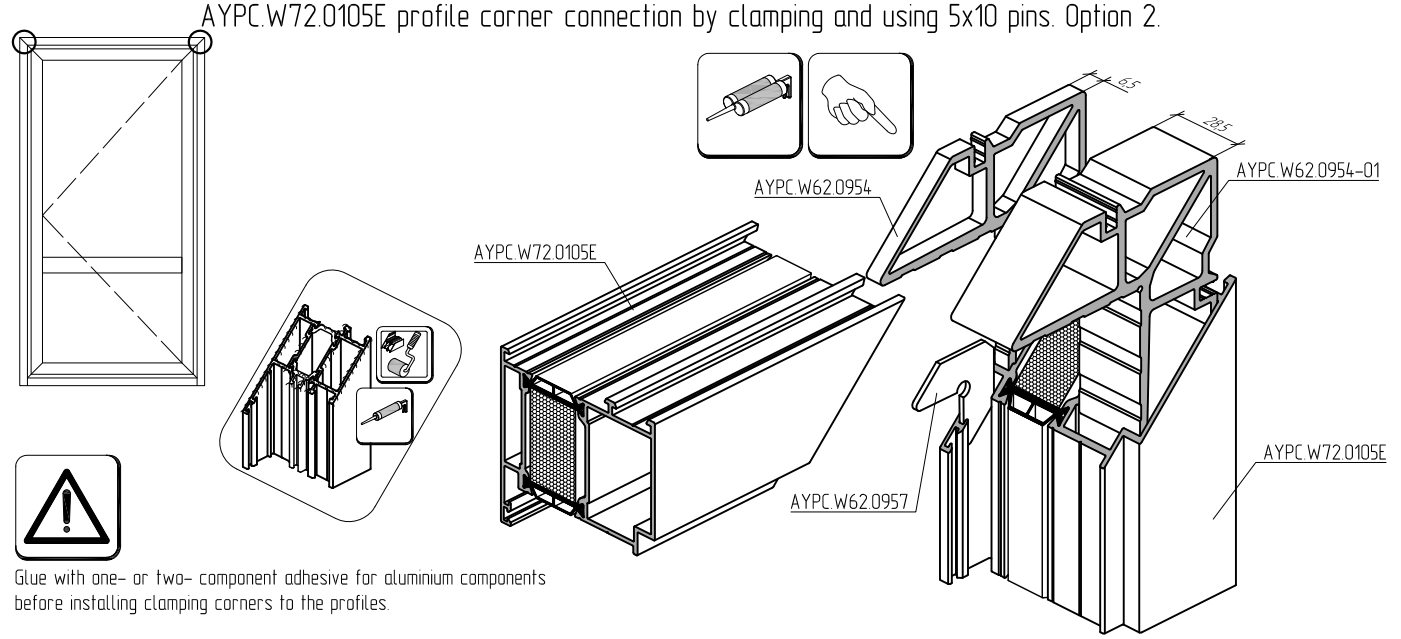
after corner clamping



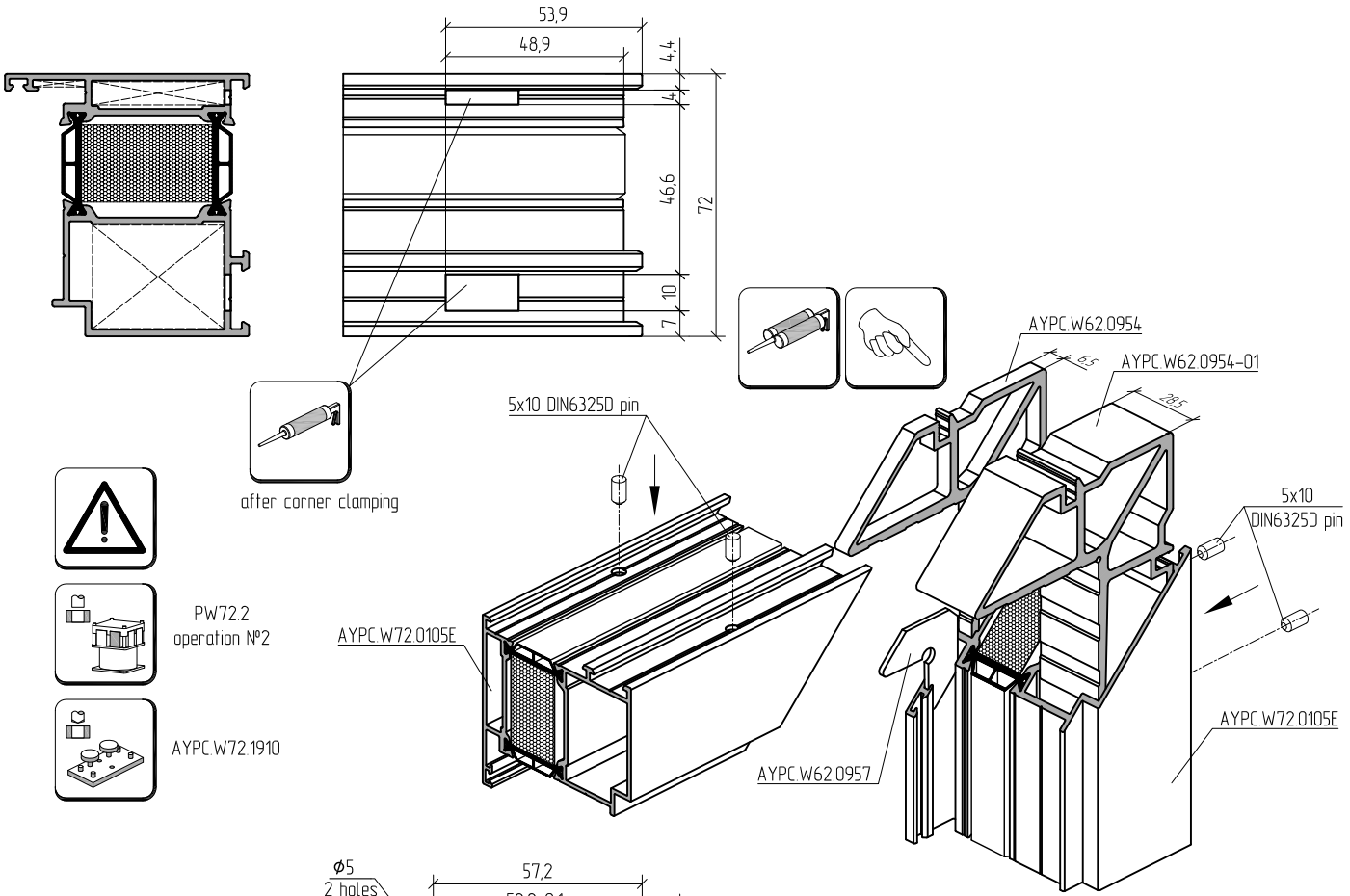
PW72.2
operation №2



AYPC.W72.0105E profile corner connection by clamping and using 5x10 pins. Option 2.

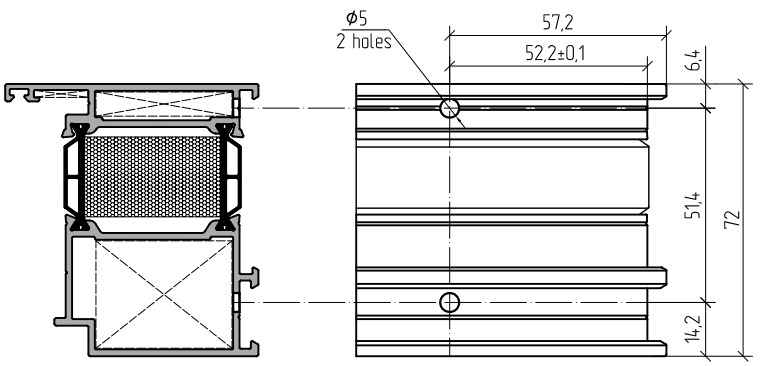


Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

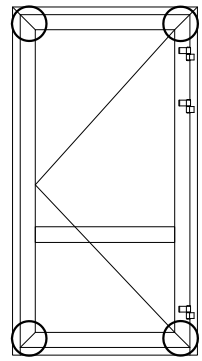


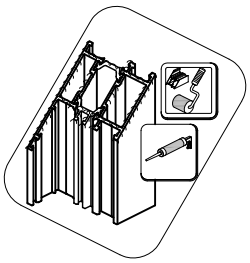
PW72.2
operation N°2

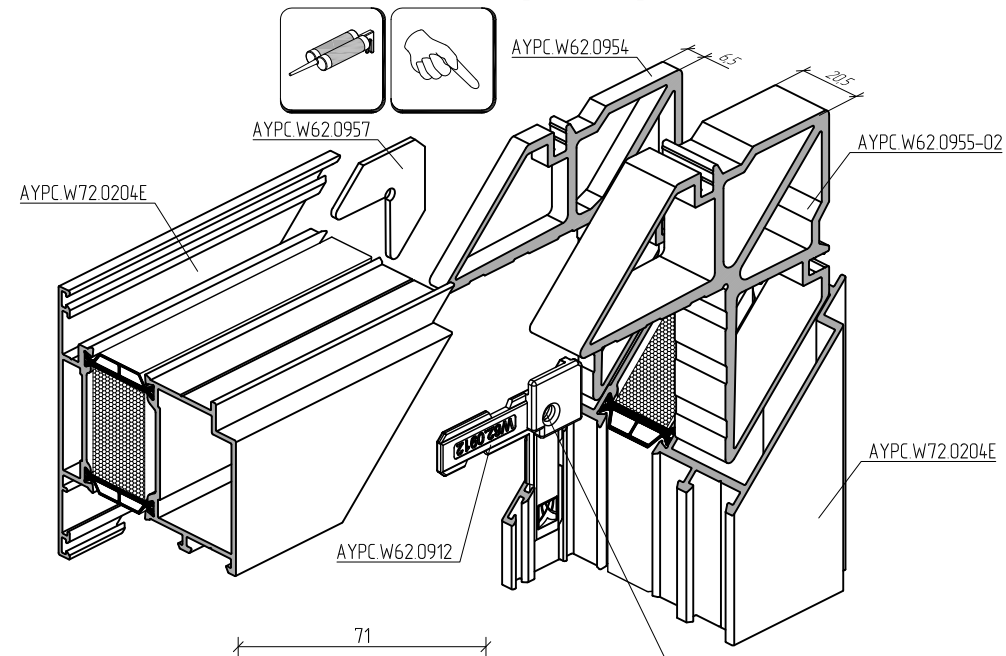
AYPC.W72.1910

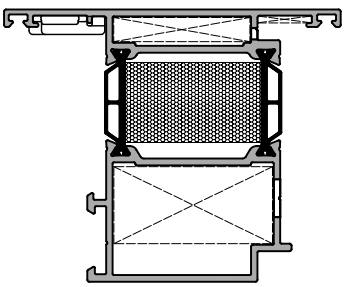


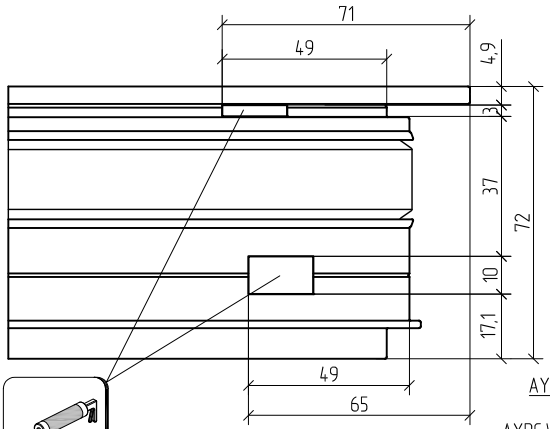
AYPC.W72.0204E profile corner connection by clamping and using 5x10 pins.

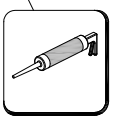




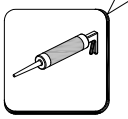




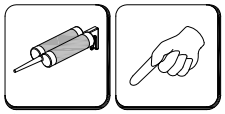


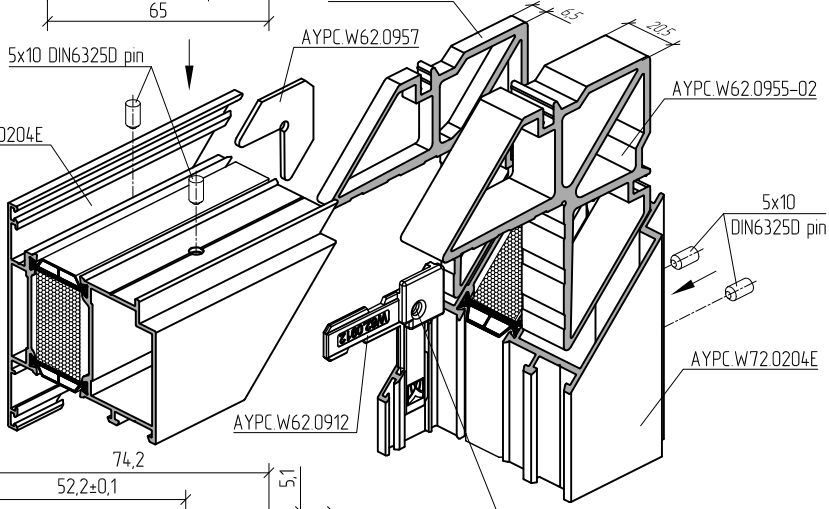


after corner clamping

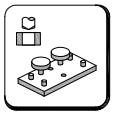


after corner clamping

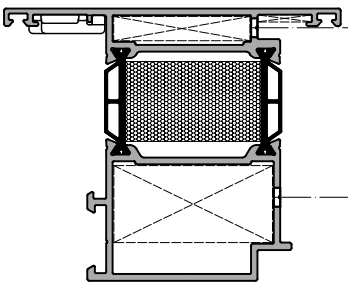


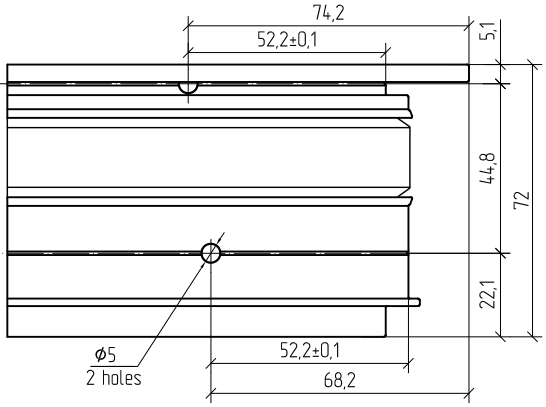






AYPC.W72.1930





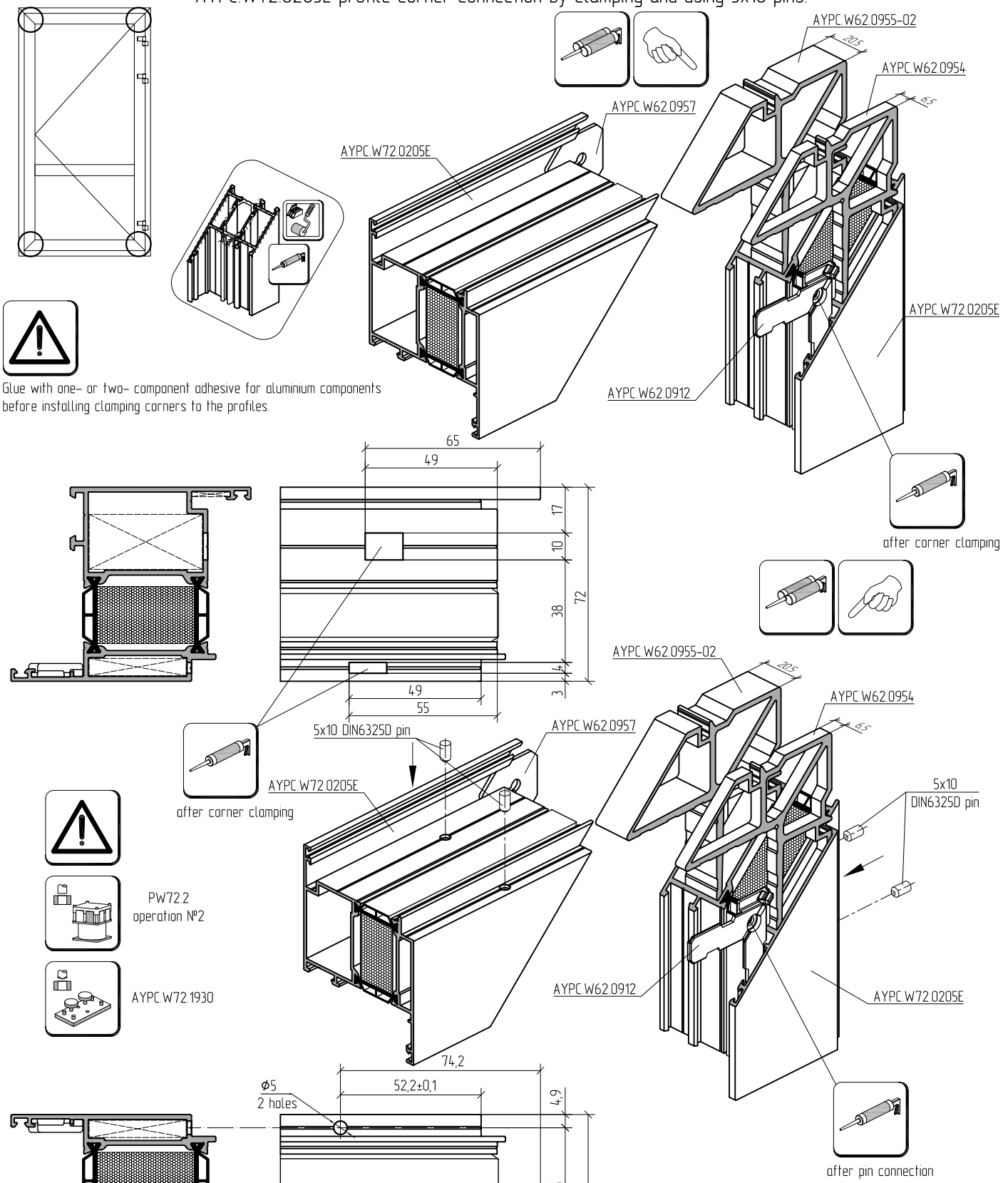


after pin connection

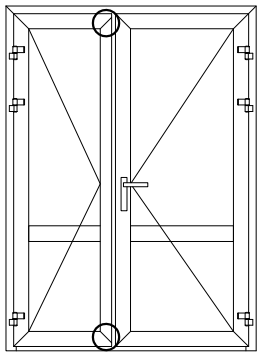


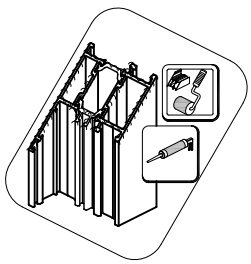
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

AYPC.W72.0205E profile corner connection by clamping and using 5x10 pins.



AYPC.W72.0204E and AYPC.W72.0205E profiles corner connection by clamping.



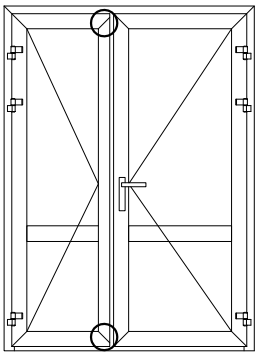


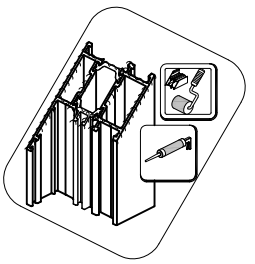
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

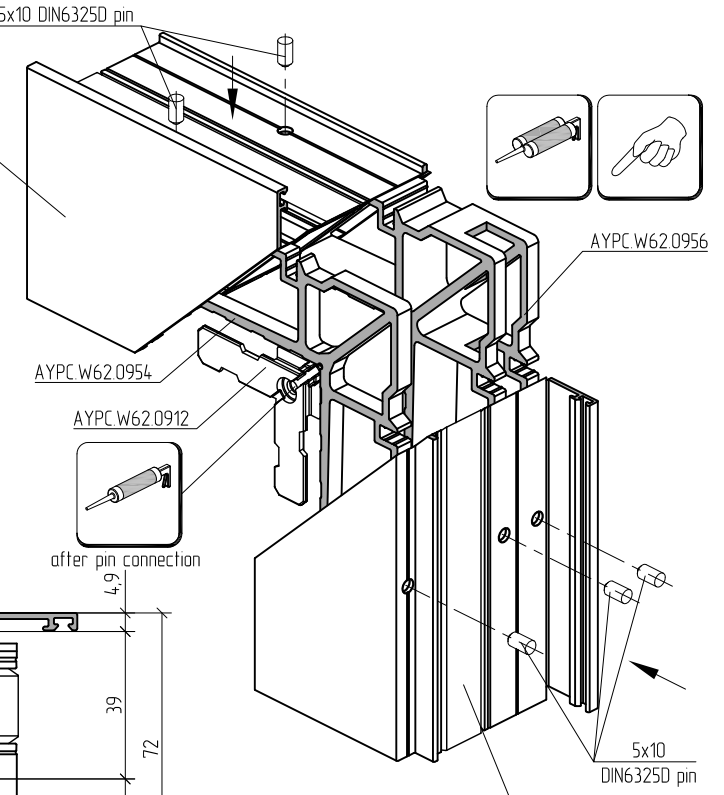
Machining of the AYPC.W72.0204E and AYPC.W72.0205E profiles is to be done after cutting.

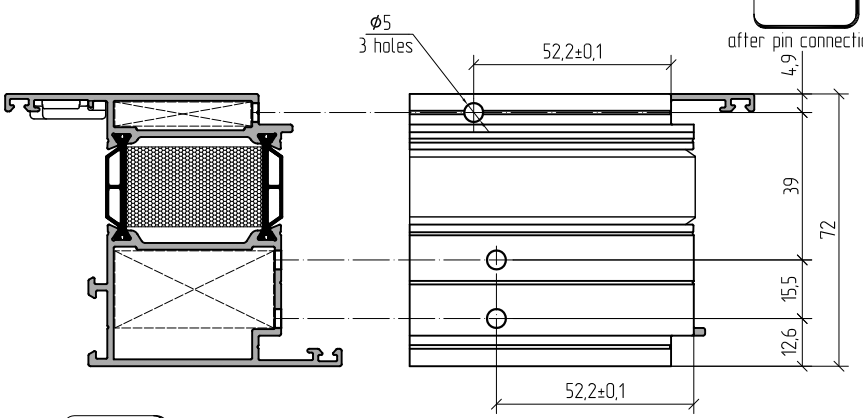
AYPC.W62.0956 clamping corner is used with STUBLINA 3008.00 cut-in latch

AYPC.W72.0204E and AYPC.W72.0205E profiles corner connection by 5x10 pins.







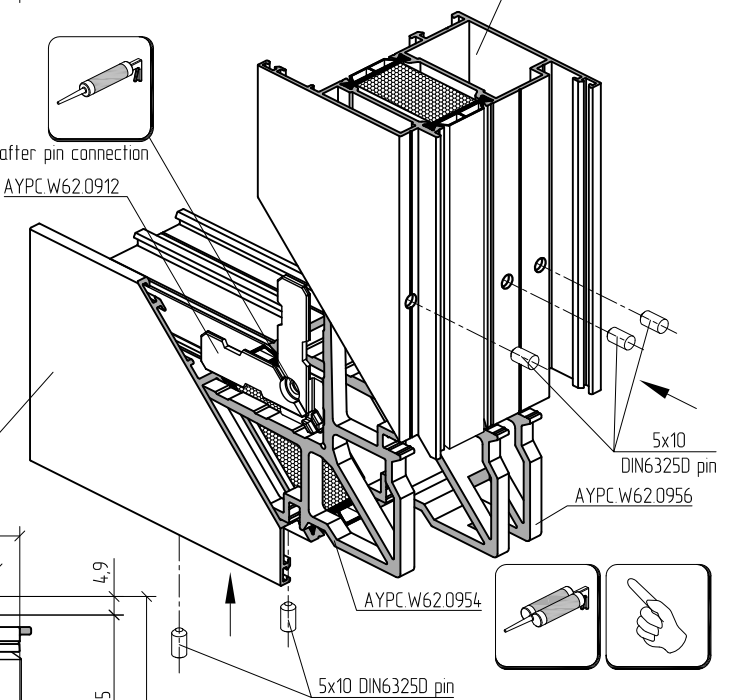


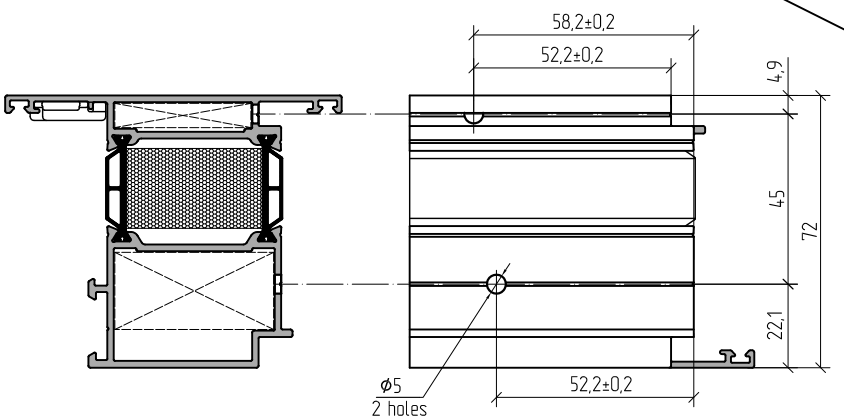


AYPC.W72.1930 (only for AYPC.W72.0204E)

Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

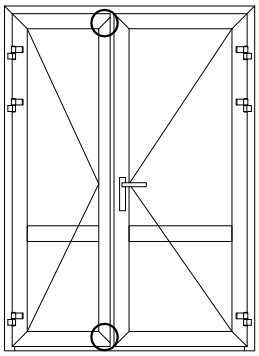
Machining of AYPC.W72.0204E and AYPC.W72.0205E profiles is to be done after cutting.

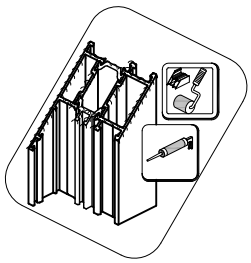


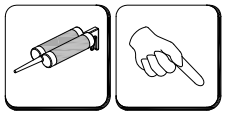


AYPC.W62.0956 clamping corner is used with STUBLINA 3008.00 cut-in latch

AYPC.W72.0204E and AYPC.W72.0205E profiles corner connection by clamping and using 5x10 pins.





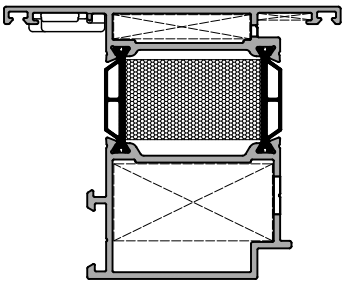


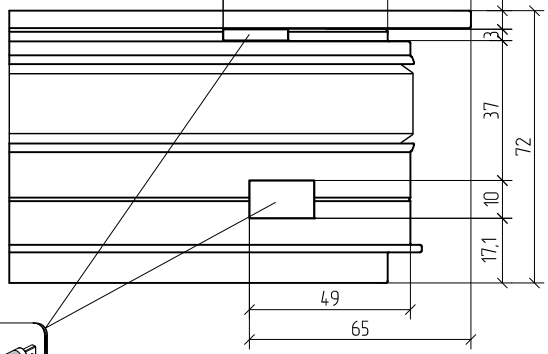


Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.



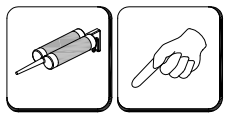
after corner clamping



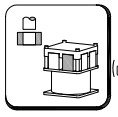




after corner clamping



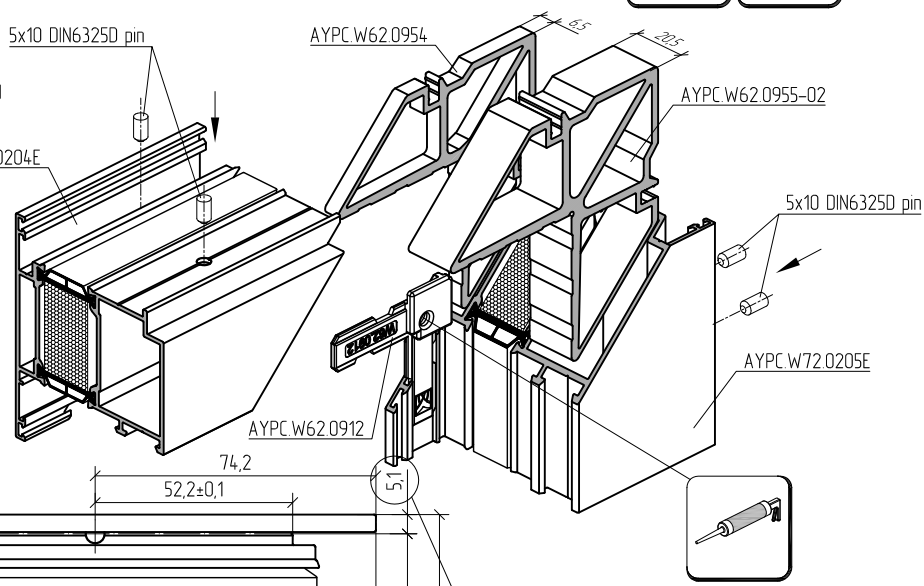




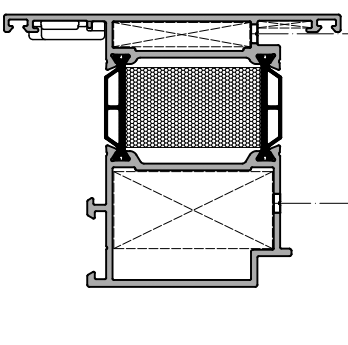
PW72.2
operation №2
(only for AYPC.W72.0205E)

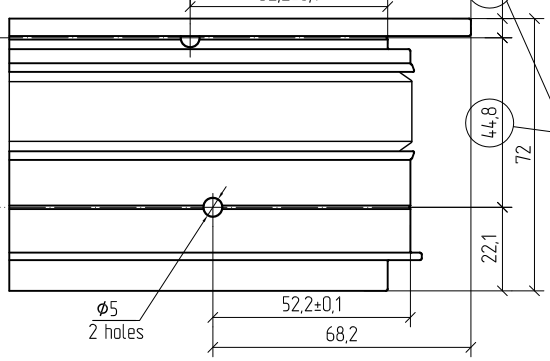
AYPC.W72.1930

Machining of AYPC.W72.0204E and AYPC.W72.0205E profiles is to be done after cutting.



after pin connection

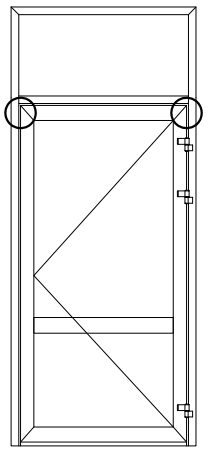


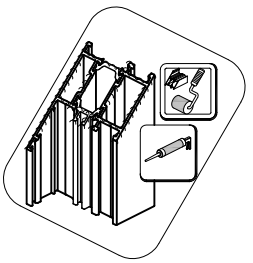




Machining of AYPC.W72.0205E profile should be done in the same way excluding 44,8 mm and 5,1 mm dimensions. For AYPC.W72.0205E profile these dimensions would be 45 mm and 4,9 mm correspondingly.

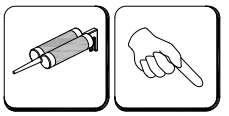
AYPC.W72.0803E profile corner connection by clamping and using 5x10 pins.

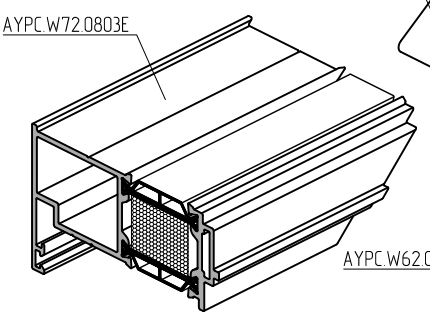


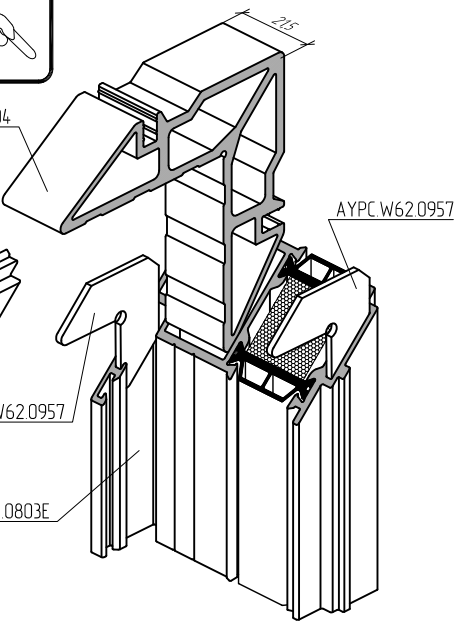


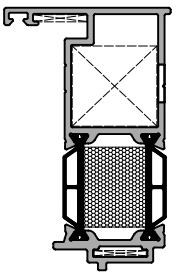


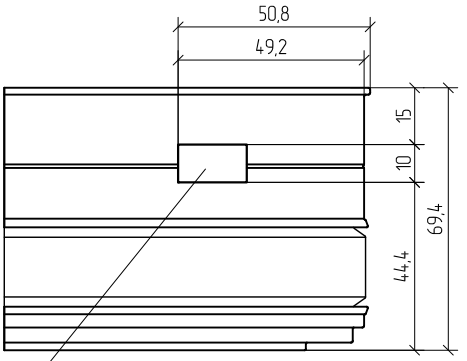
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.





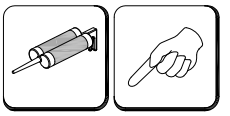


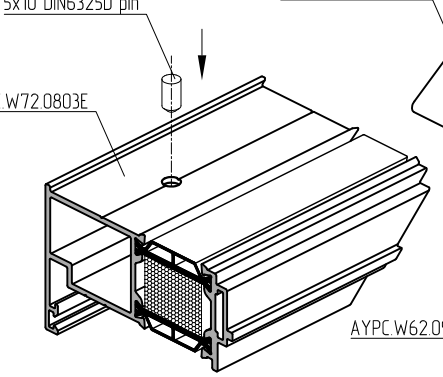


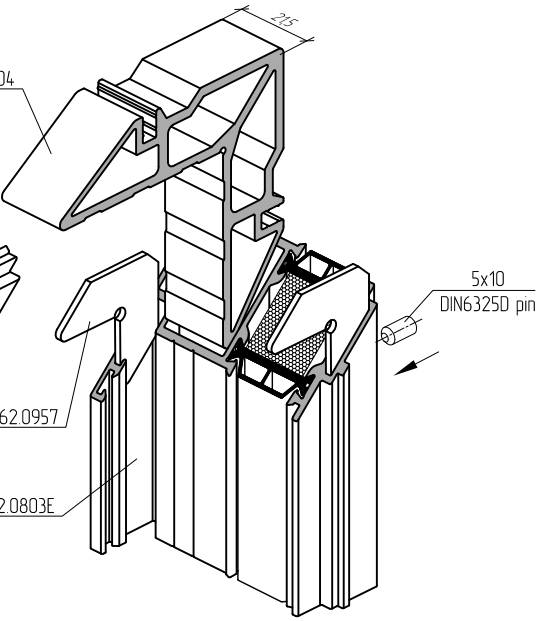


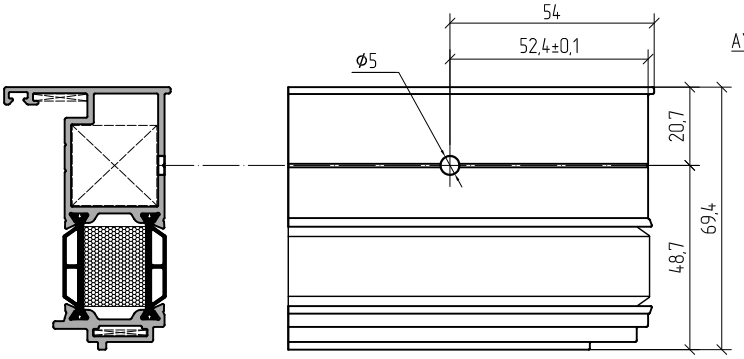


after corner clamping

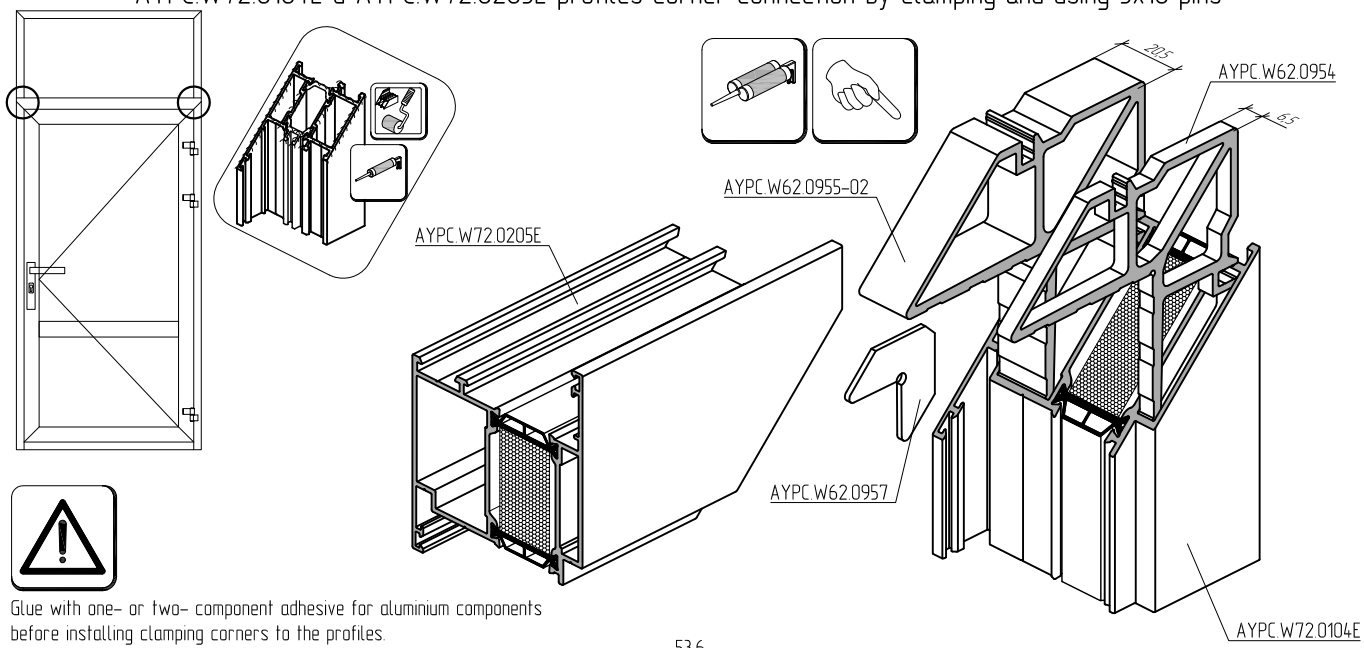




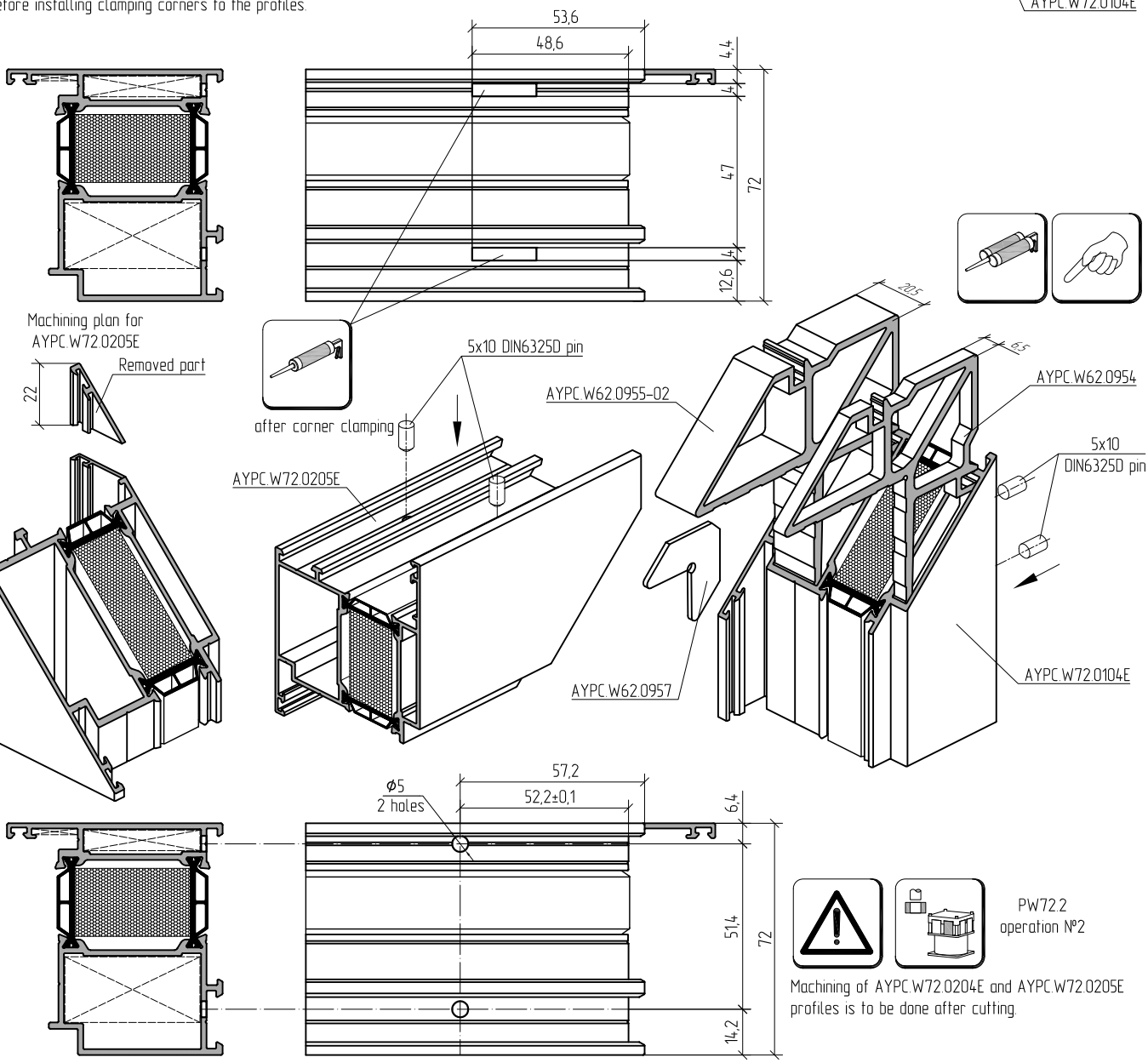




AYPC.W72.0104E u AYPC.W72.0205E profiles corner connection by clamping and using 5x10 pins

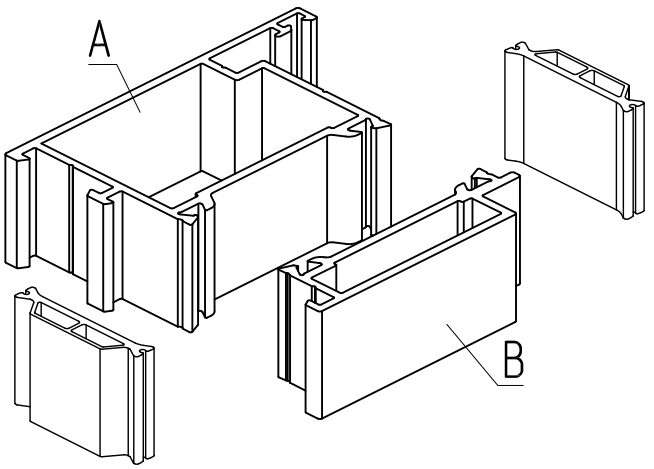


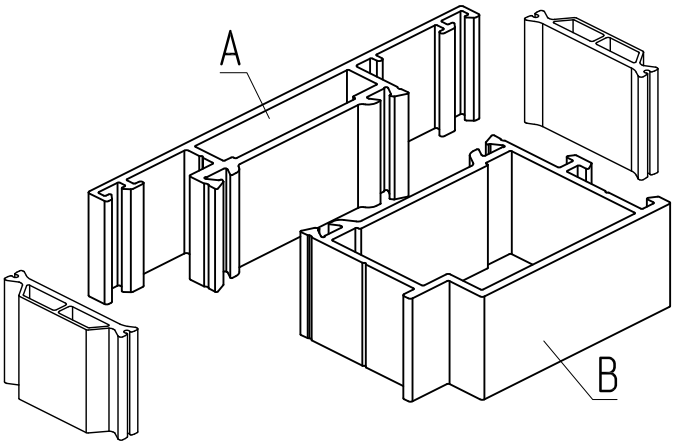
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

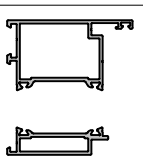
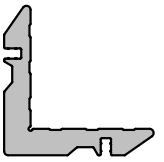
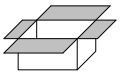
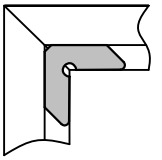
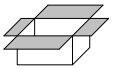


PW72.2 operation №2

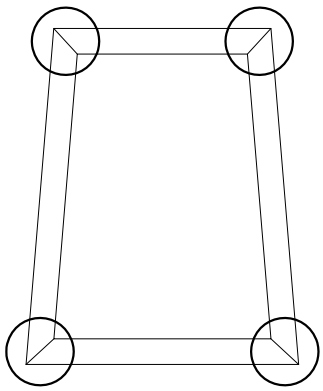
Machining of AYPC.W72.0204E and AYPC.W72.0205E profiles is to be done after cutting.

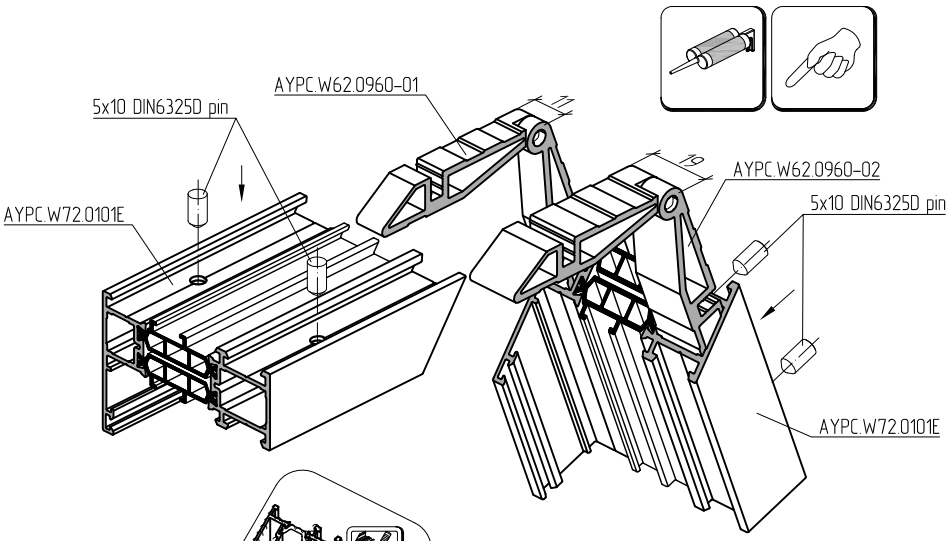


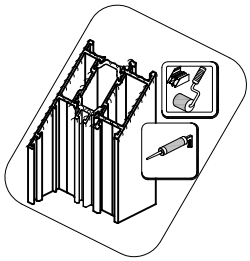


				
AYPC.W72.0104E, AYPC.W72.0104PE, AYPC.W72.0104NE (Option 1)				
Profile chamber A	AYPC.W62.0955-02	60 pcs	AYPC.W62.0957	200 pcs
Profile chamber B	AYPC.W62.0954	200 pcs	-	-
AYPC.W72.0104E, AYPC.W72.0104PE, AYPC.W72.0104NE (Option 2)				
Profile chamber A	AYPC.W62.0954-01	50 pcs	AYPC.W62.0957	200 pcs
Profile chamber B	AYPC.W62.0954	200 pcs	-	-
AYPC.W72.0105E, AYPC.W72.0105PE, AYPC.W72.0105NE (Option 1)				
Profile chamber A	AYPC.W62.0954	200 pcs	AYPC.W62.0957	200 pcs
Profile chamber B	AYPC.W62.0955-02	60 pcs	-	-
AYPC.W72.0105E, AYPC.W72.0105PE, AYPC.W72.0105NE (Option 2)				
Profile chamber A	AYPC.W62.0954	200 pcs	AYPC.W62.0957	200 pcs
Profile chamber B	AYPC.W62.0954-01	50 pcs	-	-
AYPC.W72.0204E, AYPC.W72.0204PE, AYPC.W72.0204NE				
Profile chamber A	AYPC.W62.0954	200 pcs	AYPC.W62.0957	200 pcs
Profile chamber B	AYPC.W62.0955-02/AYPC.W62.0956	60 pcs/32 pcs	AYPC.W62.0912	120 pcs
AYPC.W72.0205E, AYPC.W72.0205PE, AYPC.W72.0205NE				
Profile chamber A	AYPC.W62.0955-02/AYPC.W62.0956	60 pcs/32 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0954	200 pcs	AYPC.W62.0957	200 pcs
AYPC.W72.0214E, AYPC.W72.0214PE, AYPC.W72.0214NE				
Profile chamber A	AYPC.W62.0954	200 pcs	AYPC.W62.0957	200 pcs
Profile chamber B	AYPC.W62.0955-02/AYPC.W62.0956	60 pcs/32 pcs	AYPC.W62.0912	120 pcs
AYPC.W72.0215E, AYPC.W72.0215PE, AYPC.W72.0215NE				
Profile chamber A	AYPC.W62.0955-02/AYPC.W62.0956	60 pcs/32 pcs	AYPC.W62.0912	120 pcs
Profile chamber B	AYPC.W62.0954	200 pcs	AYPC.W62.0957	200 pcs
AYPC.W72.0803E, AYPC.W72.0803NE				
Profile chamber A	AYPC.W62.0953-04	60 pcs	-	-
Profile chamber B	AYPC.W62.0957	200 pcs	-	-

AYPC.W72.0101E profile corner conection using AYPC.W62.0960-01, AYPC.W62.0960-02 pivot corners and 5x10 pins.

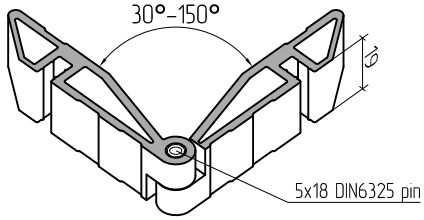




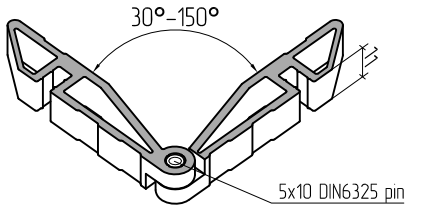


α°	X	α°	X	α°	X	α°	X
30	71,3	61	56,8	92	51,6	123	48,6
31	70,4	62	56,6	93	51,5	124	48,5
32	69,6	63	56,4	94	51,4	125	48,4
33	68,8	64	56,1	95	51,2	126	48,3
34	68,1	65	55,9	96	51,1	127	48,3
35	67,3	66	55,7	97	51,0	128	48,2
36	66,7	67	55,5	98	50,9	129	48,1
37	66,0	68	55,3	99	50,8	130	48,0
38	65,4	69	55,1	100	50,7	131	48,0
39	64,9	70	54,9	101	50,6	132	47,9
40	64,3	71	54,7	102	50,5	133	47,8
41	63,8	72	54,5	103	50,4	134	47,7
42	63,3	73	54,3	104	50,3	135	47,7
43	62,8	74	54,2	105	50,2	136	47,6
44	62,4	75	54,0	106	50,1	137	47,5
45	61,9	76	53,8	107	50,0	138	47,4
46	61,5	77	53,7	108	49,9	139	47,4
47	61,1	78	53,5	109	49,8	140	47,3
48	60,7	79	53,4	110	49,7	141	47,2
49	60,4	80	53,2	111	49,6	142	47,2
50	60,0	81	53,1	112	49,5	143	47,1
51	59,7	82	52,9	113	49,4	144	47,0
52	59,3	83	52,8	114	49,3	145	47,0
53	59,0	84	52,6	115	49,2	146	46,9
54	58,7	85	52,5	116	49,2	147	46,8
55	58,4	86	52,4	117	49,1	148	46,7
56	58,1	87	52,2	118	49,0	149	46,7
57	57,9	88	52,1	119	48,9	150	46,6
58	57,6	89	52,0	120	48,8		
59	57,3	90	51,8	121	48,7		
60	57,1	91	51,7	122	48,7		

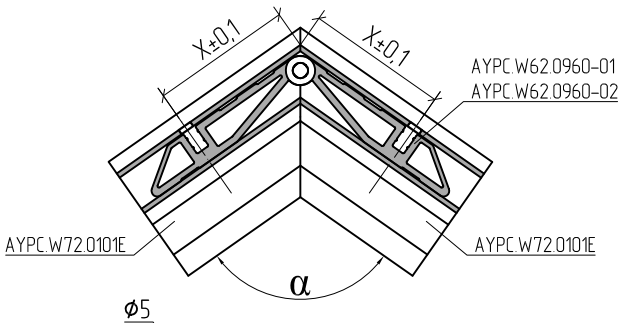
Pivot corner AYPC.W62.0960-01

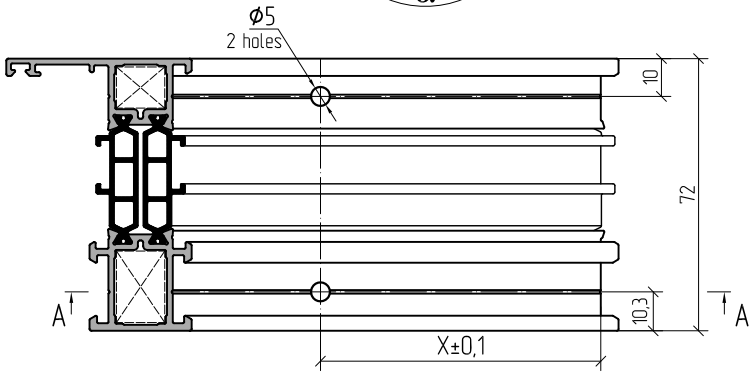


Pivot corner AYPC.W62.0960-02



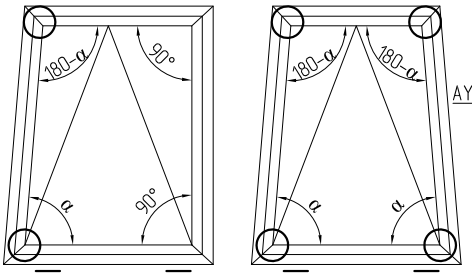
A-A

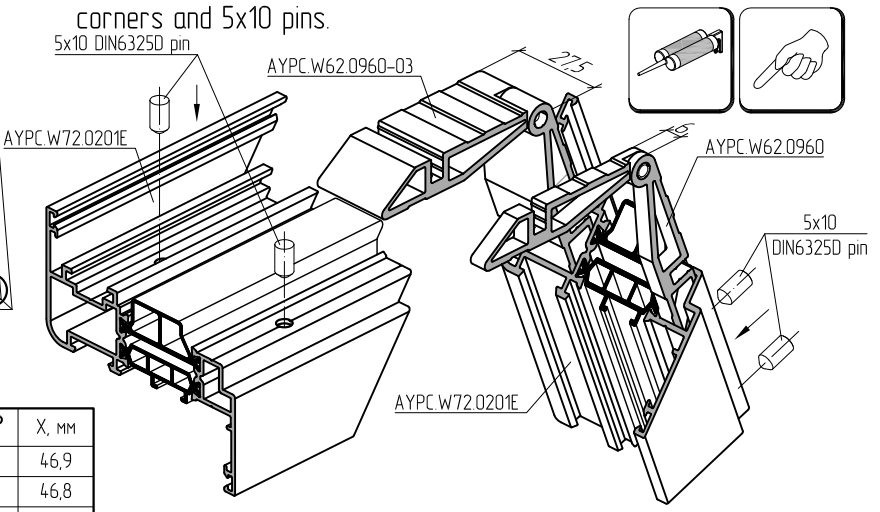




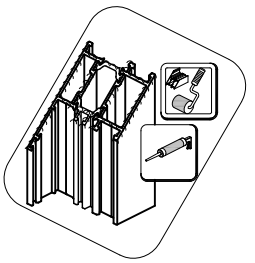
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

AYPC.W72.0201E and AYPC.W72.0221E profile corner connectio using AYPC.W62.0960, AYPC.W62.0960-03 pivot corners and 5x10 pins.

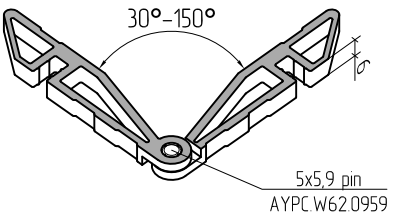




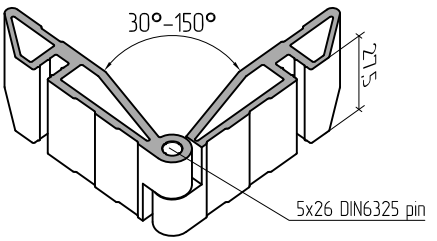
α°	X, мм	α°	X, мм	α°	X, мм	α°	X, мм
80	53,1	102	50,4	124	48,4	146	46,9
81	52,9	103	50,3	125	48,4	147	46,8
82	52,8	104	50,2	126	48,3	148	46,7
83	52,7	105	50,1	127	48,2	149	46,7
84	52,5	106	50,0	128	48,1	150	46,6
85	52,4	107	49,9	129	48,1		
86	52,2	108	49,8	130	48,0		
87	52,1	109	49,7	131	47,9		
88	52,0	110	49,6	132	47,8,		
89	51,9	111	49,5	133	47,8		
90	51,7	112	49,4	134	47,7		
91	51,6	113	49,4	135	47,6		
92	51,5	114	49,3	136	47,5		
93	51,4	115	49,2	137	47,5		
94	51,3	116	49,1	138	47,4		
95	51,2	117	49,0	139	47,3		
96	51,0	118	48,9	140	47,3		
97	50,9	119	48,8	141	47,2		
98	50,8	120	48,8	142	47,1		
99	50,7	121	48,7	143	47,1		
100	50,6	122	48,6	144	47,0		
101	50,5	123	48,5	145	46,9		

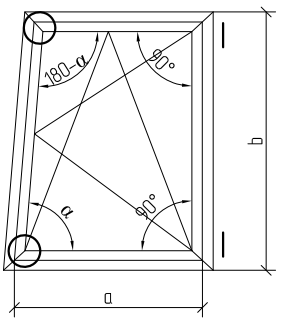


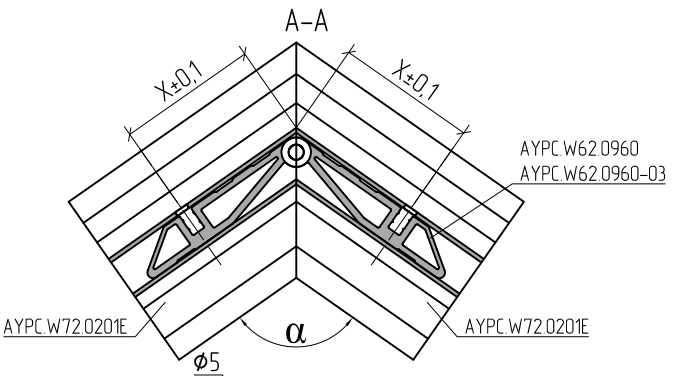
Pivot corner AYPC.W62.0960

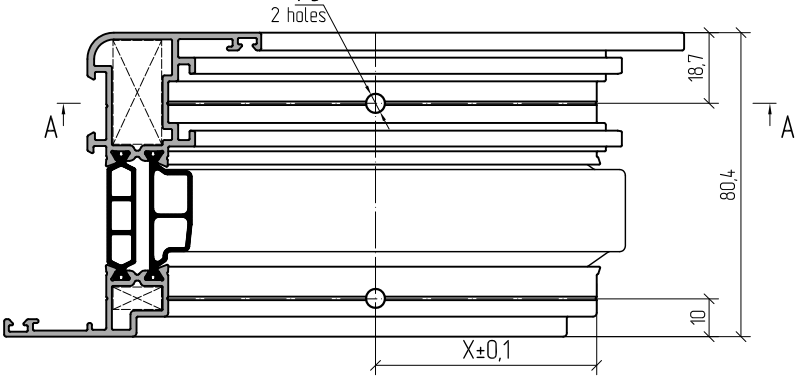


Pivot corner AYPC.W62.0960-03





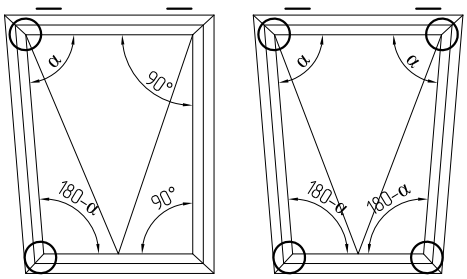




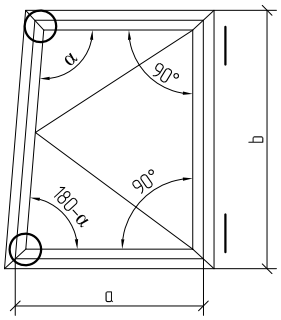
Given that the sash width "a" is not higher than 0,5 of frame height "b". Upon condition that hardware installation is possible.

Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

AYPC.W72.0201E and AYPC.W72.0221E profile corner conection using AYPC.W62.0960, AYPC.W62.0960-03 pivot corners and 5x10 pins.



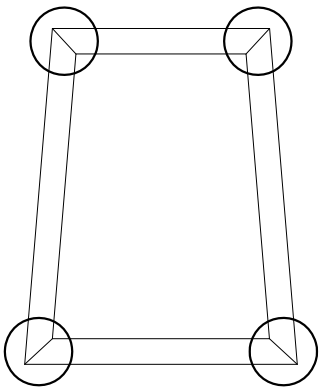
α°	X, mm	α°	X, mm	α	X, mm	α	X, mm
80	53,1	102	50,4	124	48,4	146	46,9
81	52,9	103	50,3	125	48,4	147	46,8
82	52,8	104	50,2	126	48,3	148	46,7
83	52,7	105	50,1	127	48,2	149	46,7
84	52,5	106	50,0	128	48,1	150	46,6
85	52,4	107	49,9	129	48,1		
86	52,2	108	49,8	130	48,0		
87	52,1	109	49,7	131	47,9		
88	52,0	110	49,6	132	47,8,		
89	51,9	111	49,5	133	47,8		
90	51,7	112	49,4	134	47,7		
91	51,6	113	49,4	135	47,6		
92	51,5	114	49,3	136	47,5		
93	51,4	115	49,2	137	47,5		
94	51,3	116	49,1	138	47,4		
95	51,2	117	49,0	139	47,3		
96	51,0	118	48,9	140	47,3		
97	50,9	119	48,8	141	47,2		
98	50,8	120	48,8	142	47,1		
99	50,7	121	48,7	143	47,1		
100	50,6	122	48,6	144	47,0		
101	50,5	123	48,5	145	46,9		

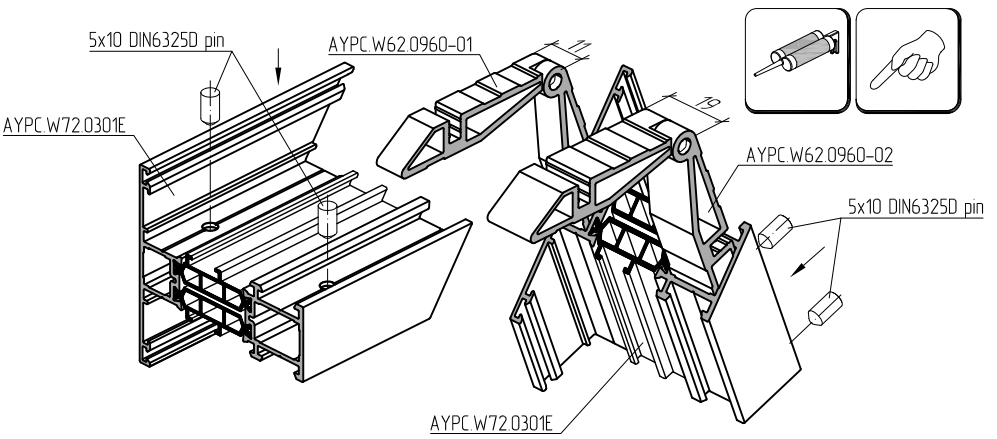


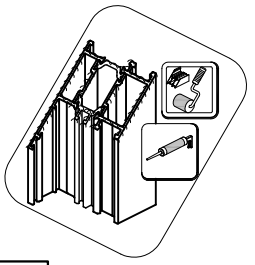
Given that the sash width "a" is not higher than 0,5 of frame height "b". Upon condition that hardware installation is possible.

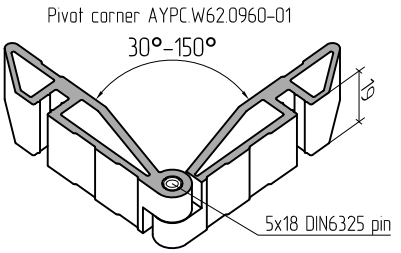
α°	X, mm	α°	X, mm	α°	X, mm	α°	X, mm
30	71,0	61	56,7	92	51,5	123	48,5
31	70,1	62	56,4	93	51,4	124	48,4
32	69,3	63	56,2	94	51,3	125	48,4
33	68,5	64	56,0	95	51,2	126	48,3
34	67,7	65	55,8	96	51,0	127	48,2
35	67,0	66	55,5	97	50,9	128	48,1
36	66,4	67	55,3	98	50,8	129	48,1
37	65,7	68	55,1	99	50,7	130	48,0
38	65,1	69	54,9	100	50,6	131	47,9
39	64,6	70	54,8	101	50,5	132	47,8,
40	64,0	71	54,6	102	50,4	133	47,8
41	63,5	72	54,4	103	50,3	134	47,7
42	63,0	73	54,2	104	50,2	135	47,6
43	62,6	74	54,0	105	50,1	136	47,5
44	62,1	75	53,9	106	50,0	137	47,5
45	61,7	76	53,7	107	49,9	138	47,4
46	61,3	77	53,6	108	49,8	139	47,3
47	60,9	78	53,4	109	49,7	140	47,3
48	60,5	79	53,2	110	49,6	141	47,2
49	60,1	80	53,1	111	49,5	142	47,1
50	59,8	81	52,9	112	49,4	143	47,1
51	59,5	82	52,8	113	49,4	144	47,0
52	59,1	83	52,7	114	49,3	145	46,9
53	58,8	84	52,5	115	49,2	146	46,9
54	58,5	85	52,4	116	49,1	147	46,8
55	58,2	86	52,2	117	49,0	148	46,7
56	57,9	87	52,1	118	48,9	149	46,7
57	57,7	88	52,0	119	48,8	150	46,6
58	57,4	89	51,9	120	48,8		
59	57,1	90	51,7	121	48,7		
60	56,9	91	51,6	122	48,6		

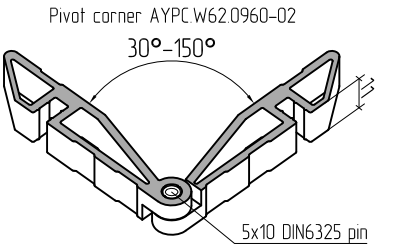
AYPC.W72.0301E profile corner connection using AYPC.W62.0960-01, AYPC.W62.0960-02 pivot corners and 5x10 pins.



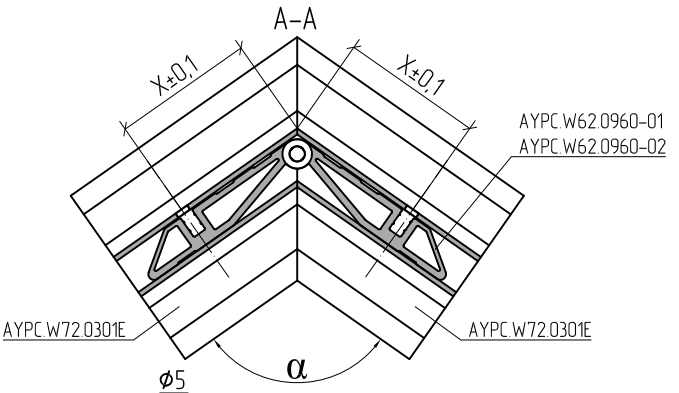


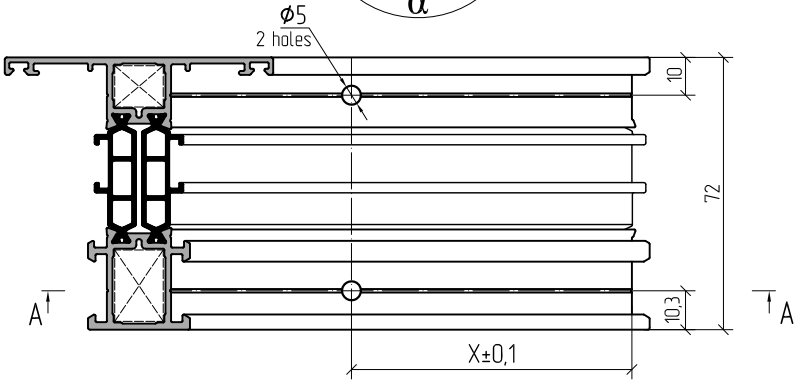






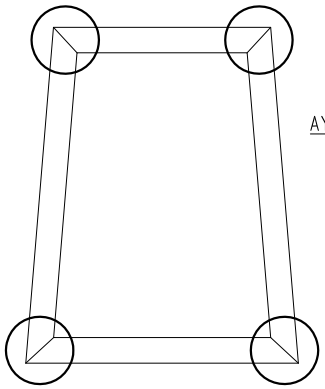
α°	X	α°	X	α°	X	α°	X
30	71,3	61	56,8	92	51,6	123	48,6
31	70,4	62	56,6	93	51,5	124	48,5
32	69,6	63	56,4	94	51,4	125	48,4
33	68,8	64	56,1	95	51,2	126	48,3
34	68,1	65	55,9	96	51,1	127	48,3
35	67,3	66	55,7	97	51,0	128	48,2
36	66,7	67	55,5	98	50,9	129	48,1
37	66,0	68	55,3	99	50,8	130	48,0
38	65,4	69	55,1	100	50,7	131	48,0
39	64,9	70	54,9	101	50,6	132	47,9
40	64,3	71	54,7	102	50,5	133	47,8
41	63,8	72	54,5	103	50,4	134	47,7
42	63,3	73	54,3	104	50,3	135	47,7
43	62,8	74	54,2	105	50,2	136	47,6
44	62,4	75	54,0	106	50,1	137	47,5
45	61,9	76	53,8	107	50,0	138	47,4
46	61,5	77	53,7	108	49,9	139	47,4
47	61,1	78	53,5	109	49,8	140	47,3
48	60,7	79	53,4	110	49,7	141	47,2
49	60,4	80	53,2	111	49,6	142	47,2
50	60,0	81	53,1	112	49,5	143	47,1
51	59,7	82	52,9	113	49,4	144	47,0
52	59,3	83	52,8	114	49,3	145	47,0
53	59,0	84	52,6	115	49,2	146	46,9
54	58,7	85	52,5	116	49,2	147	46,8
55	58,4	86	52,4	117	49,1	148	46,7
56	58,1	87	52,2	118	49,0	149	46,7
57	57,9	88	52,1	119	48,9	150	46,6
58	57,6	89	52,0	120	48,8		
59	57,3	90	51,8	121	48,7		
60	57,1	91	51,7	122	48,7		

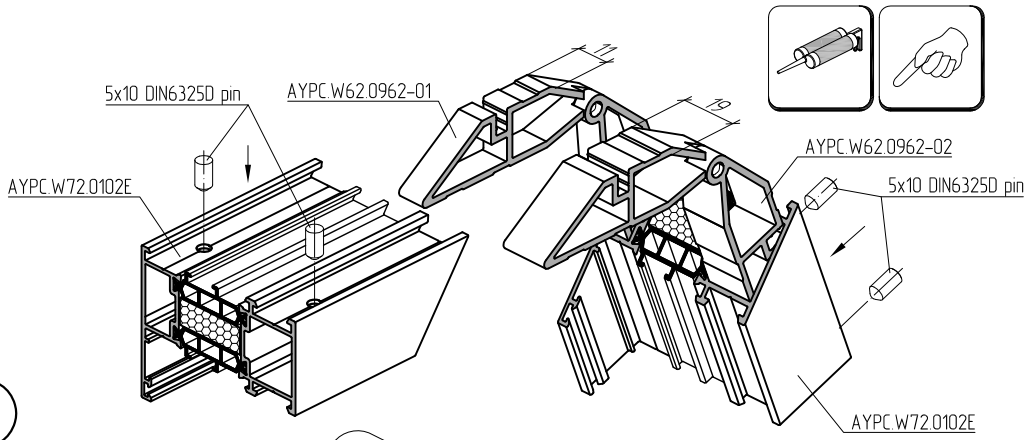


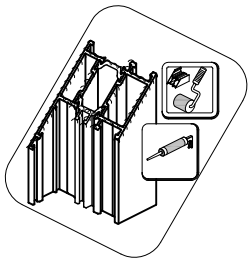


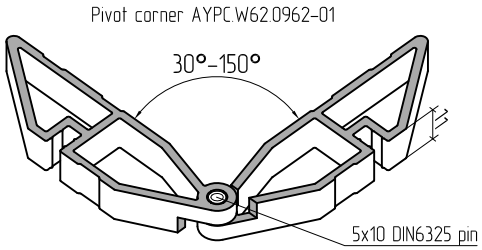
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

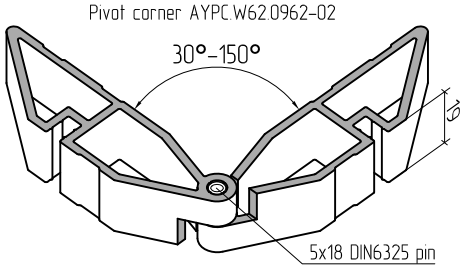
AYPC.W72.0102E profile corner connection using AYPC.W62.0962-01, AYPC.W62.0962-02 pivot corners and 5x10 pins.



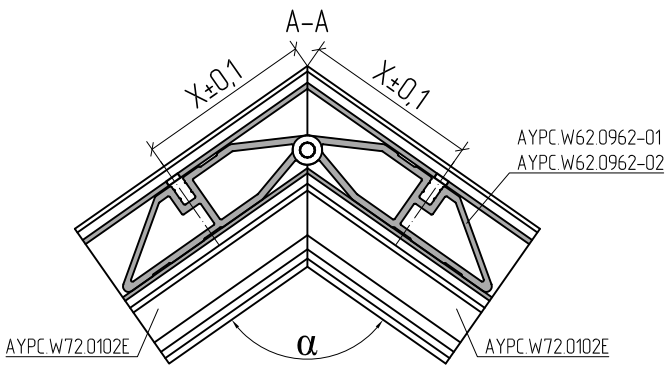


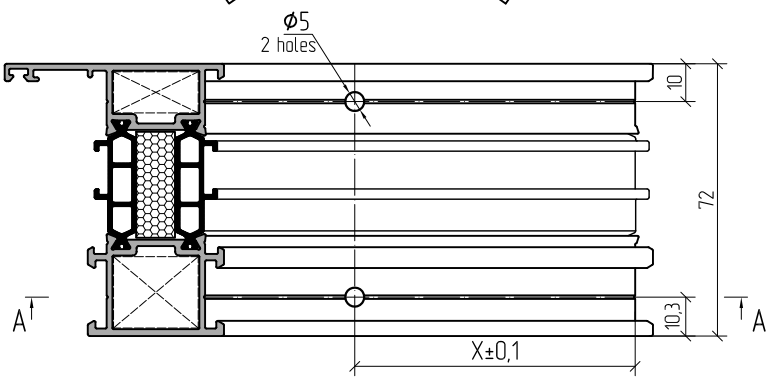






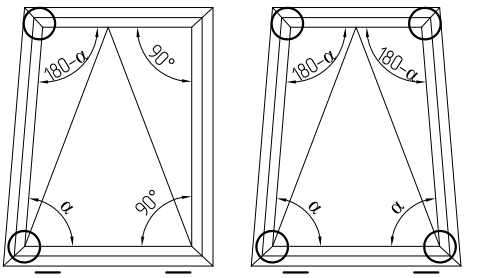
α°	X	α°	X	α°	X	α°	X
30	115,0	61	76,7	92	62,9	123	54,9
31	112,6	62	76,1	93	62,6	124	54,7
32	110,4	63	75,4	94	62,3	125	54,5
33	108,3	64	74,9	95	62,0	126	54,3
34	106,3	65	74,3	96	61,7	127	54,1
35	104,5	66	73,7	97	61,4	128	53,9
36	102,7	67	73,2	98	61,1	129	53,7
37	101,0	68	72,6	99	60,8	130	53,5
38	99,4	69	72,1	100	60,5	131	53,3
39	97,9	70	71,6	101	60,2	132	53,1
40	96,5	71	71,1	102	60,0	133	52,9
41	95,1	72	70,6	103	59,7	134	52,7
42	93,8	73	70,2	104	59,4	135	52,5
43	92,5	74	69,7	105	59,2	136	52,3
44	91,3	75	69,3	106	58,9	137	52,1
45	90,2	76	68,8	107	58,6	138	51,9
46	89,1	77	68,4	108	58,4	139	51,7
47	88,0	78	68,0	109	58,1	140	51,6
48	87,0	79	67,6	110	57,9	141	51,4
49	86,0	80	67,2	111	57,6	142	51,2
50	85,1	81	66,8	112	57,4	143	51,0
51	84,2	82	66,4	113	57,2	144	50,8
52	83,3	83	66,0	114	56,9	145	50,6
53	82,5	84	65,6	115	56,7	146	50,5
54	81,7	85	65,3	116	56,5	147	50,3
55	80,9	86	64,9	117	56,2	148	50,1
56	80,1	87	64,6	118	56,0	149	49,9
57	79,4	88	64,2	119	55,8	150	49,7
58	78,7	89	63,9	120	55,6		
59	78,0	90	63,5	121	55,4		
60	77,3	91	63,2	122	55,1		

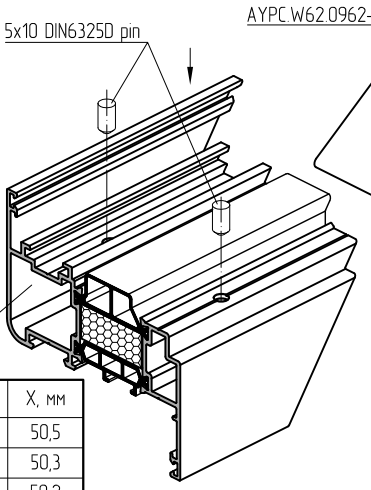


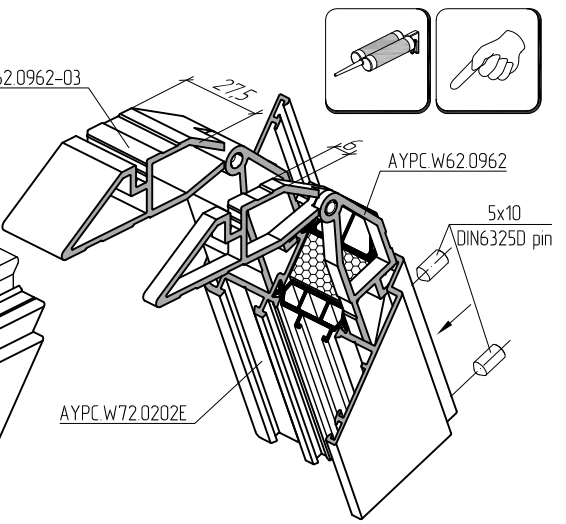


Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

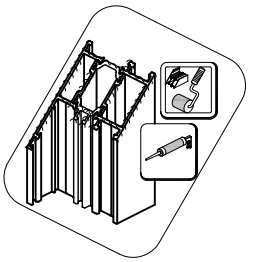
AYPC.W72.0202E and AYPC.W72.0222E profile corner connection using AYPC.W62.0962, AYPC.W62.0962-03 pivot corners and 5x10 pins.



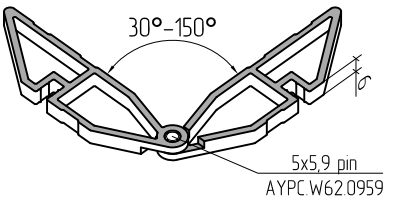




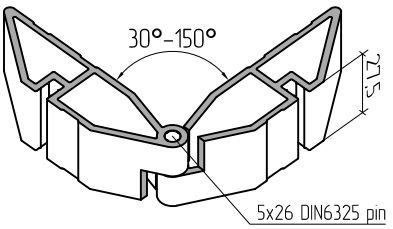
α°	X, mm	α°	X, mm	α°	X, mm	α°	X, mm
80	67,4	102	60,1	124	54,8	146	50,5
81	67,0	103	59,8	125	54,6	147	50,3
82	66,6	104	59,6	126	54,4	148	50,2
83	66,2	105	59,3	127	54,2	149	50,0
84	65,8	106	59,0	128	54,0	150	49,8
85	65,5	107	58,8	129	53,8		
86	65,1	108	58,5	130	53,6		
87	64,8	109	58,3	131	53,4		
88	64,4	110	58,0	132	53,2		
89	64,1	111	57,8	133	53,0		
90	63,7	112	57,5	134	52,8		
91	63,4	113	57,3	135	52,6		
92	63,1	114	57,1	136	52,4		
93	62,8	115	56,8	137	52,2		
94	62,5	116	56,6	138	52,0		
95	62,1	117	56,4	139	51,8		
96	61,8	118	56,1	140	51,6		
97	61,5	119	55,9	141	51,4		
98	61,3	120	55,7	142	51,3		
99	61,0	121	55,5	143	51,1		
100	60,7	122	55,3	144	50,9		
101	60,4	123	55,0	145	50,7		

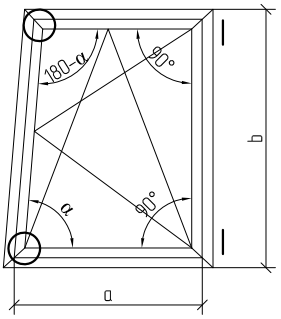


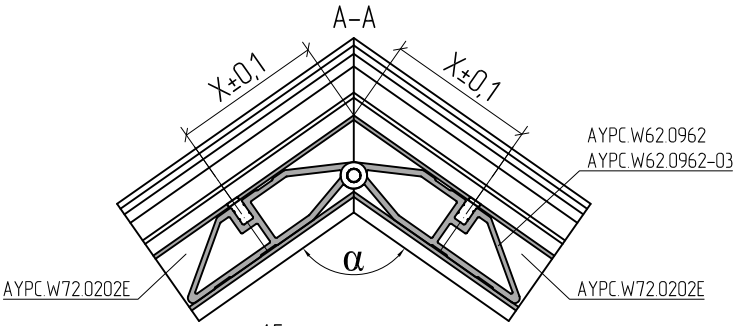
Pivot corner AYPC.W62.0962

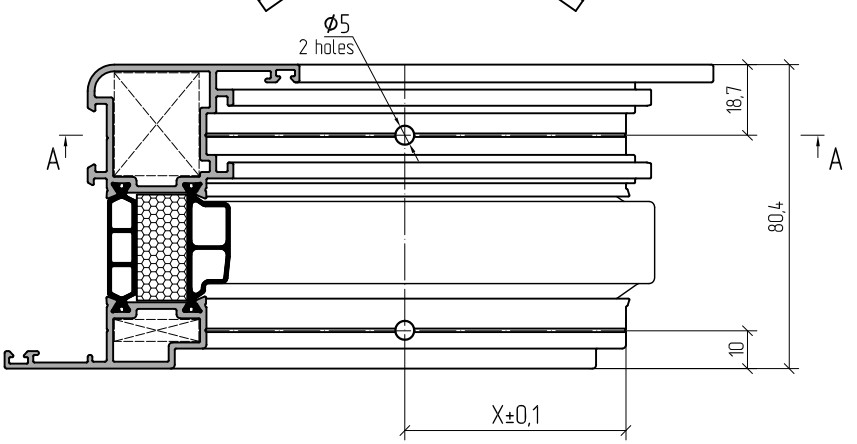


Pivot corner AYPC.W62.0962-03





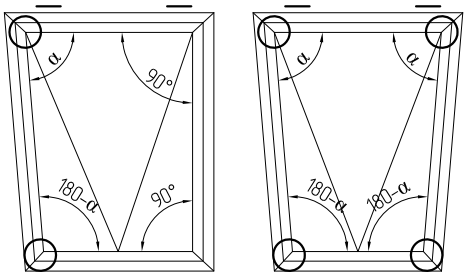




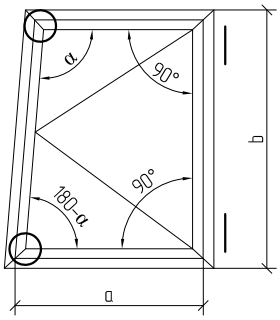
Given that the sash width "a" is not higher than 0,5 of frame height "b". Upon condition that hardware installation is possible.

Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

AYPC.W72.0202E and AYPC.W72.0222E profile corner connection using AYPC.W62.0962, AYPC.W62.0962-03 pivot corners and 5x10 pins.



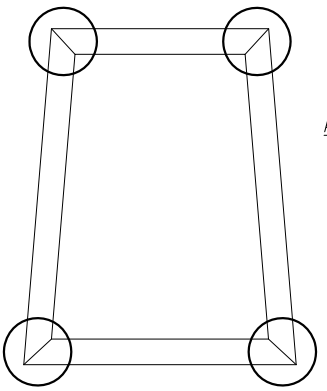
α°	X, мм	α°	X, мм	α°	X, мм	α°	X, мм
80	67,4	102	60,1	124	54,8	146	50,5
81	67,0	103	59,8	125	54,6	147	50,3
82	66,6	104	59,6	126	54,4	148	50,2
83	66,2	105	59,3	127	54,2	149	50,0
84	65,8	106	59,0	128	54,0	150	49,8
85	65,5	107	58,8	129	53,8		
86	65,1	108	58,5	130	53,6		
87	64,8	109	58,3	131	53,4		
88	64,4	110	58,0	132	53,2		
89	64,1	111	57,8	133	53,0		
90	63,7	112	57,5	134	52,8		
91	63,4	113	57,3	135	52,6		
92	63,1	114	57,1	136	52,4		
93	62,8	115	56,8	137	52,2		
94	62,5	116	56,6	138	52,0		
95	62,1	117	56,4	139	51,8		
96	61,8	118	56,1	140	51,6		
97	61,5	119	55,9	141	51,4		
98	61,3	120	55,7	142	51,3		
99	61,0	121	55,5	143	51,1		
100	60,7	122	55,3	144	50,9		
101	60,4	123	55,0	145	50,7		

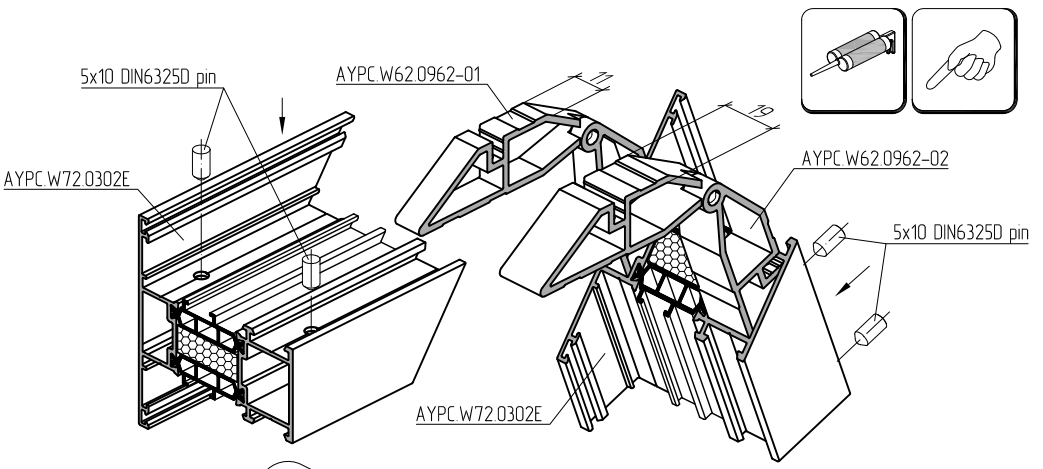


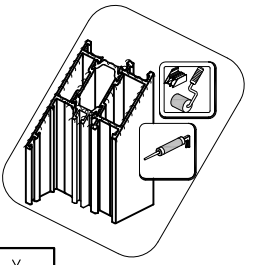
Given that the sash width "a" is not higher than 0,5 of frame height "b". Upon condition that hardware installation is possible.

α°	X, мм	α°	X, мм	α°	X, мм	α°	X, мм
30	115,8	61	77,0	92	63,1	123	55,0
31	113,4	62	76,4	93	62,8	124	54,8
32	111,1	63	75,8	94	62,5	125	54,6
33	109,0	64	75,2	95	62,1	126	54,4
34	107,0	65	74,6	96	61,8	127	54,2
35	105,1	66	74,0	97	61,5	128	54,0
36	130,3	67	73,5	98	61,3	129	53,8
37	101,6	68	72,9	99	61,0	130	53,6
38	100,0	69	72,4	100	60,7	131	53,4
39	98,5	70	71,9	101	60,4	132	53,2
40	97,0	71	71,4	102	60,1	133	53,0
41	95,6	72	70,9	103	59,8	134	52,8
42	94,3	73	70,4	104	59,6	135	52,6
43	93,0	74	70,0	105	59,3	136	52,4
44	91,8	75	69,5	106	59,0	137	52,2
45	90,7	76	69,1	107	58,8	138	52,0
46	89,6	77	68,6	108	58,5	139	51,8
47	88,5	78	68,2	109	58,3	140	51,6
48	87,5	79	67,8	110	58,0	141	51,4
49	86,5	80	67,4	111	57,8	142	51,3
50	85,5	81	67,0	112	57,5	143	51,1
51	84,6	82	66,6	113	57,3	144	50,9
52	83,7	83	66,2	114	57,1	145	50,7
53	82,9	84	65,8	115	56,8	146	50,5
54	82,1	85	65,5	116	56,6	147	50,3
55	81,3	86	65,1	117	56,4	148	50,2
56	80,5	87	64,8	118	56,1	149	50,0
57	79,8	88	64,4	119	55,9	150	49,8
58	79,0	89	64,1	120	55,7		
59	78,4	90	63,7	121	55,5		
60	77,7	91	63,4	122	55,3		

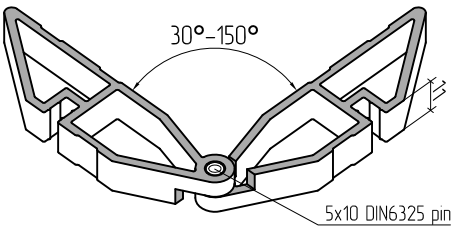
AYPC.W72.0302E profile corner connection using AYPC.W62.0962-01, AYPC.W62.0962-02 pivot corners and 5x10 pins.



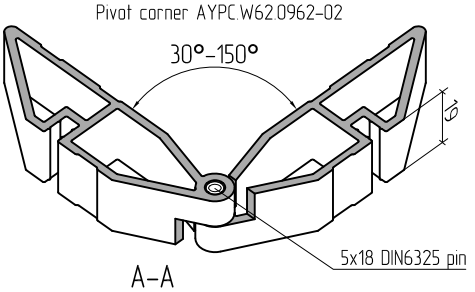




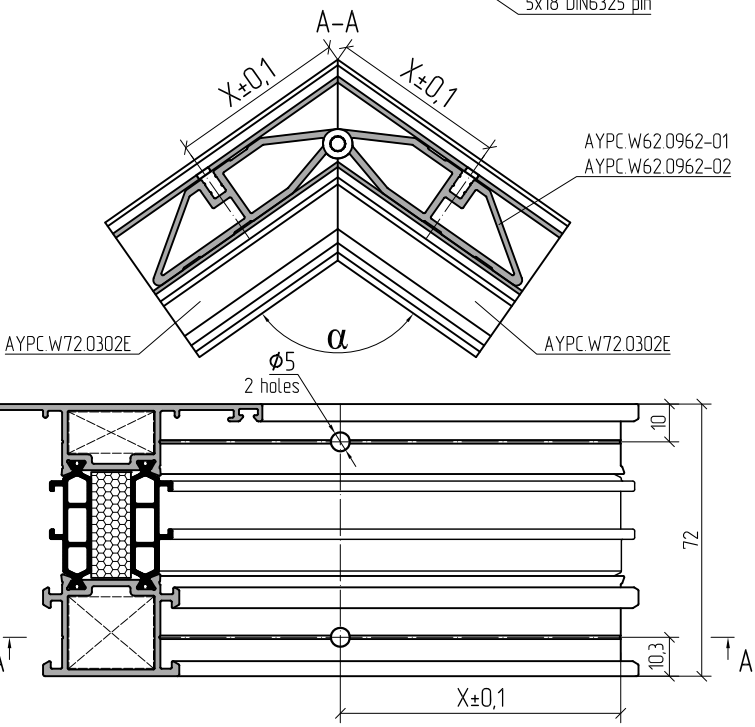
Pivot corner AYPC.W62.0962-01



Pivot corner AYPC.W62.0962-02

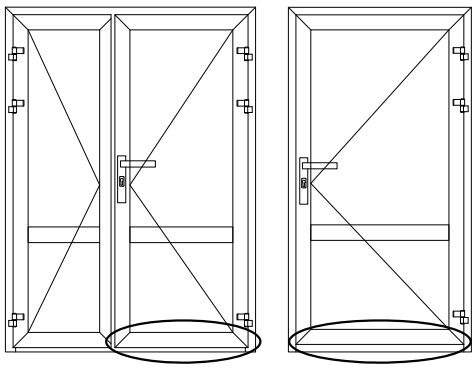


α°	X	α°	X	α°	X	α°	X
30	115,0	61	76,7	92	62,9	123	54,9
31	112,6	62	76,1	93	62,6	124	54,7
32	110,4	63	75,4	94	62,3	125	54,5
33	108,3	64	74,9	95	62,0	126	54,3
34	106,3	65	74,3	96	61,7	127	54,1
35	104,5	66	73,7	97	61,4	128	53,9
36	102,7	67	73,2	98	61,1	129	53,7
37	101,0	68	72,6	99	60,8	130	53,5
38	99,4	69	72,1	100	60,5	131	53,3
39	97,9	70	71,6	101	60,2	132	53,1
40	96,5	71	71,1	102	60,0	133	52,9
41	95,1	72	70,6	103	59,7	134	52,7
42	93,8	73	70,2	104	59,4	135	52,5
43	92,5	74	69,7	105	59,2	136	52,3
44	91,3	75	69,3	106	58,9	137	52,1
45	90,2	76	68,8	107	58,6	138	51,9
46	89,1	77	68,4	108	58,4	139	51,7
47	88,0	78	68,0	109	58,1	140	51,6
48	87,0	79	67,6	110	57,9	141	51,4
49	86,0	80	67,2	111	57,6	142	51,2
50	85,1	81	66,8	112	57,4	143	51,0
51	84,2	82	66,4	113	57,2	144	50,8
52	83,3	83	66,0	114	56,9	145	50,6
53	82,5	84	65,6	115	56,7	146	50,5
54	81,7	85	65,3	116	56,5	147	50,3
55	80,9	86	64,9	117	56,2	148	50,1
56	80,1	87	64,6	118	56,0	149	49,9
57	79,4	88	64,2	119	55,8	150	49,7
58	78,7	89	63,9	120	55,6		
59	78,0	90	63,5	121	55,4		
60	77,3	91	63,2	122	55,1		

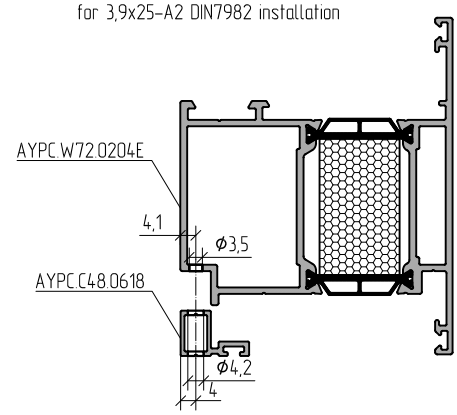


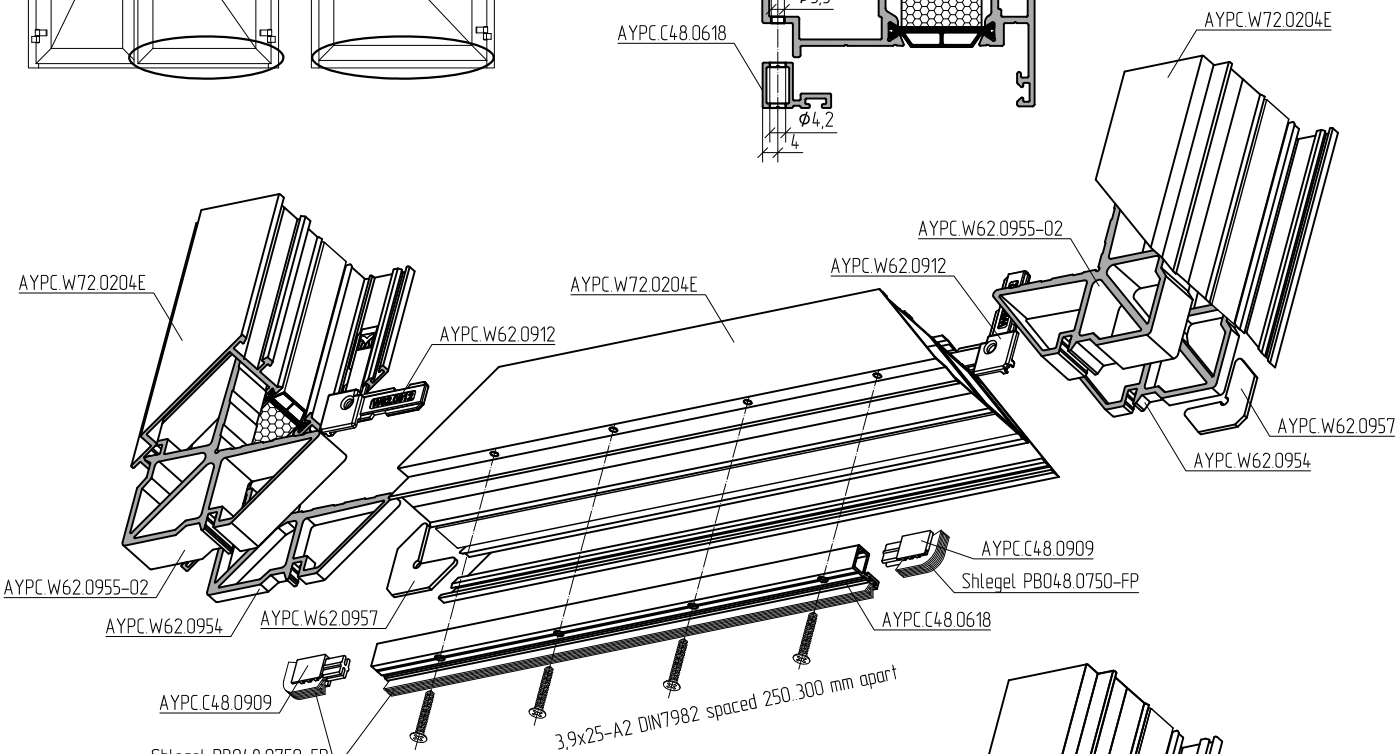
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.

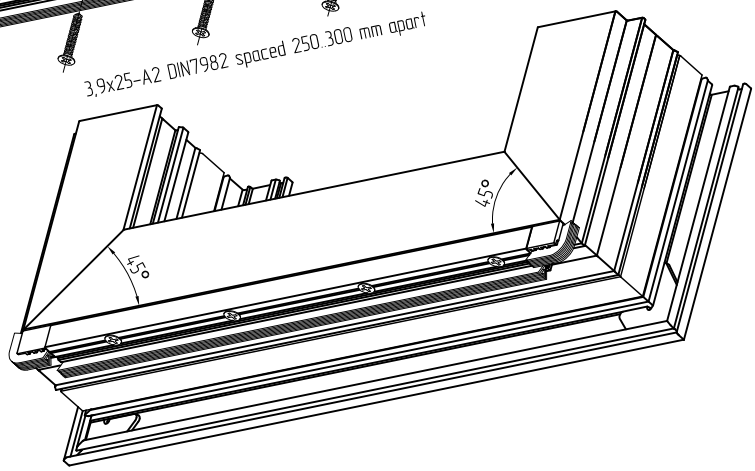
Active door leaf bottom part machining and assemblage. Exterior opening double and single door



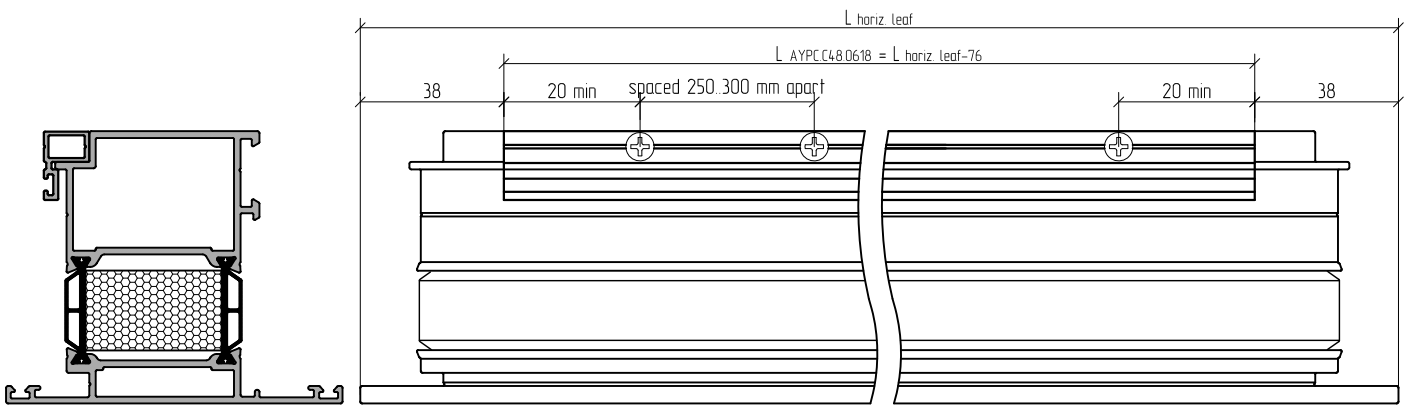
AYPC.C48.0618 and AYPC.W72.0204E profiles machining for 3,9x25-A2 DIN7982 installation



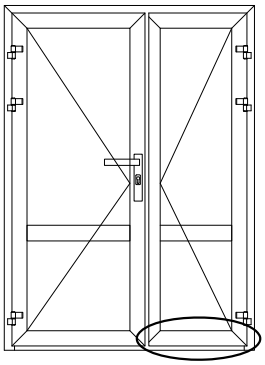




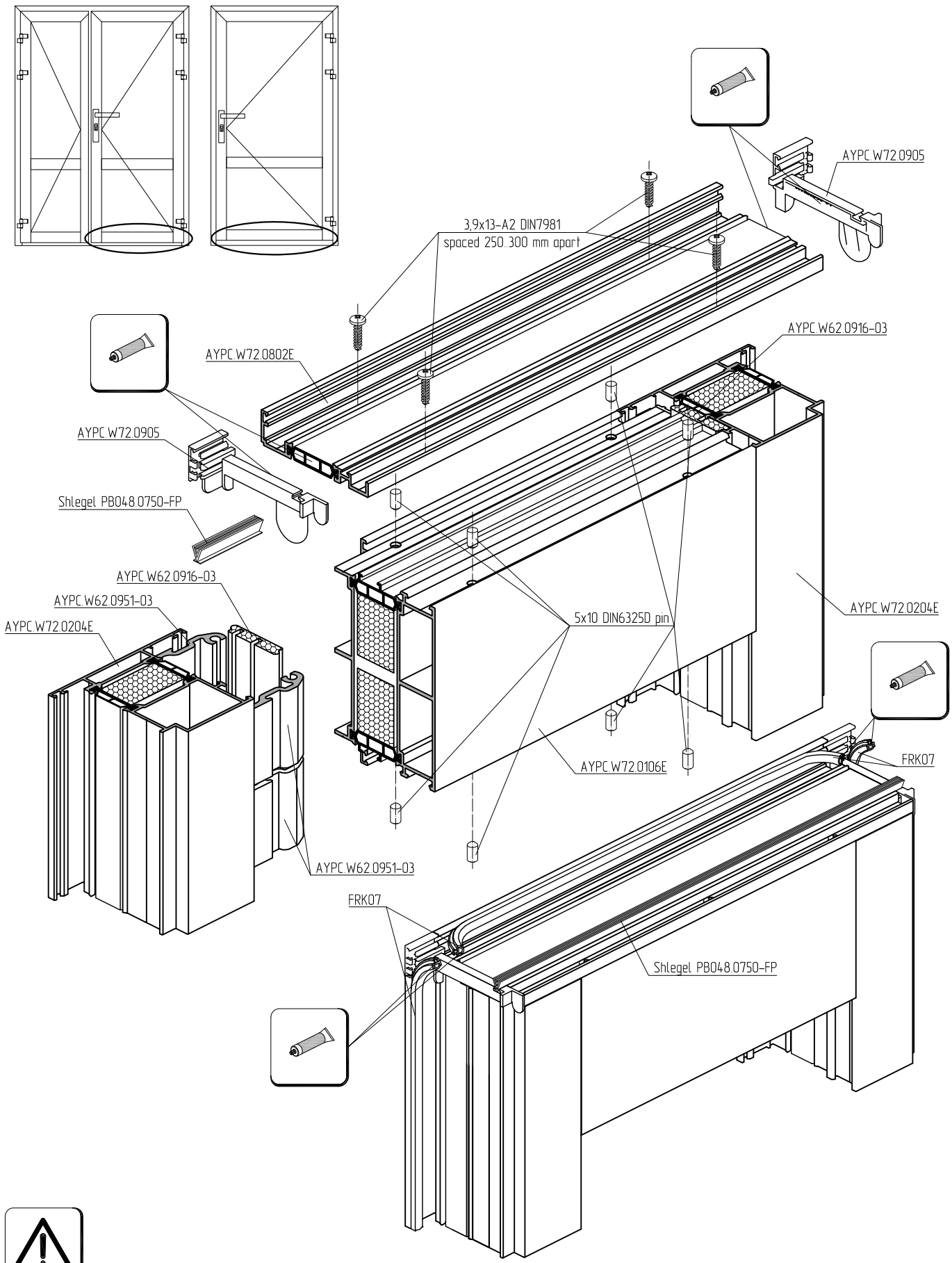
Installation plan of AYPC.C48.0618



Passive door leaf bottom part machining and assemblage. Exterior opening double door. Without double casement profile

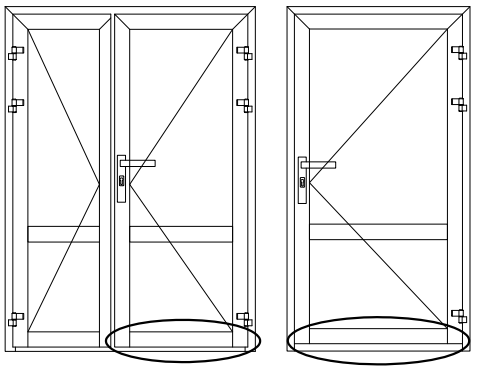


Active door leaf bottom part profiles machining and assemblage. Exterior opening double and single door with basement.

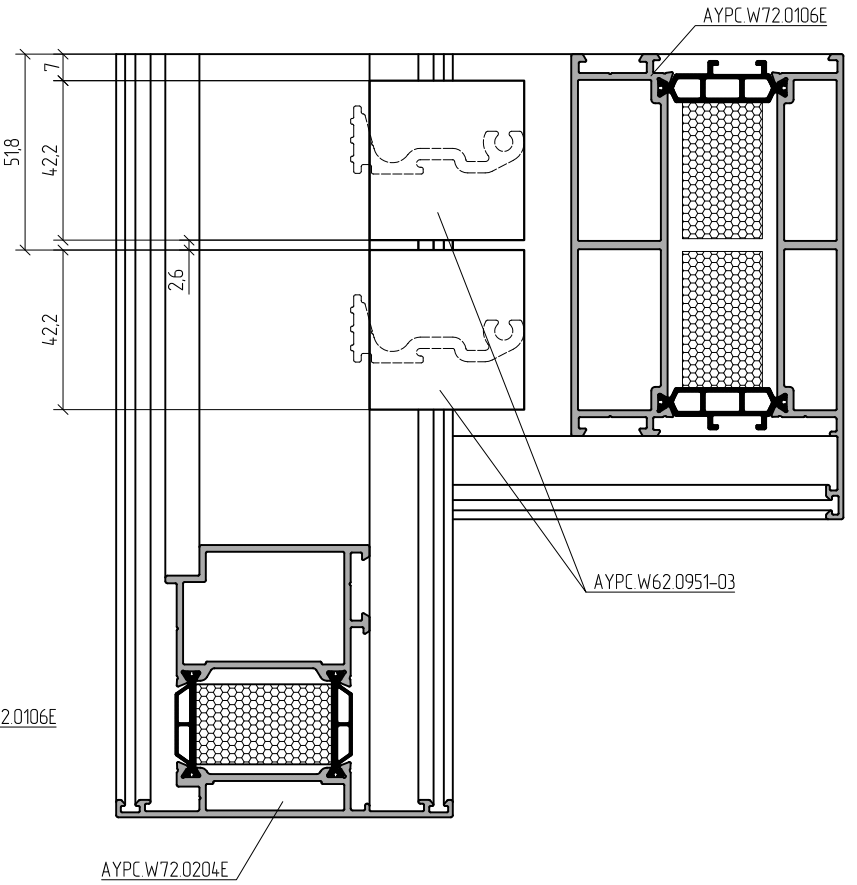


From AYPC.W62.951-03 kit one 5x10 DIN6325D pin is used.

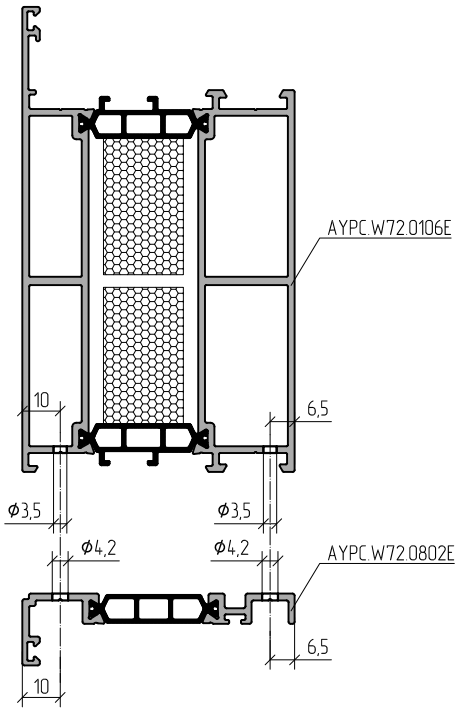
Active door leaf bottom part profiles machining and assemblage. Exterior opening double and single door with basement.



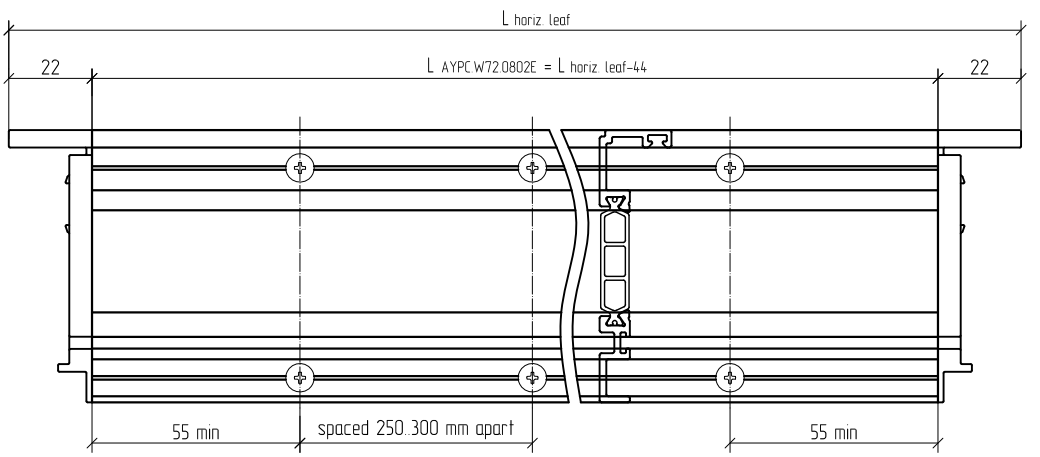
AYPC.W62.0951-03 elements installation scheme on AYPC.W72.0204E profile



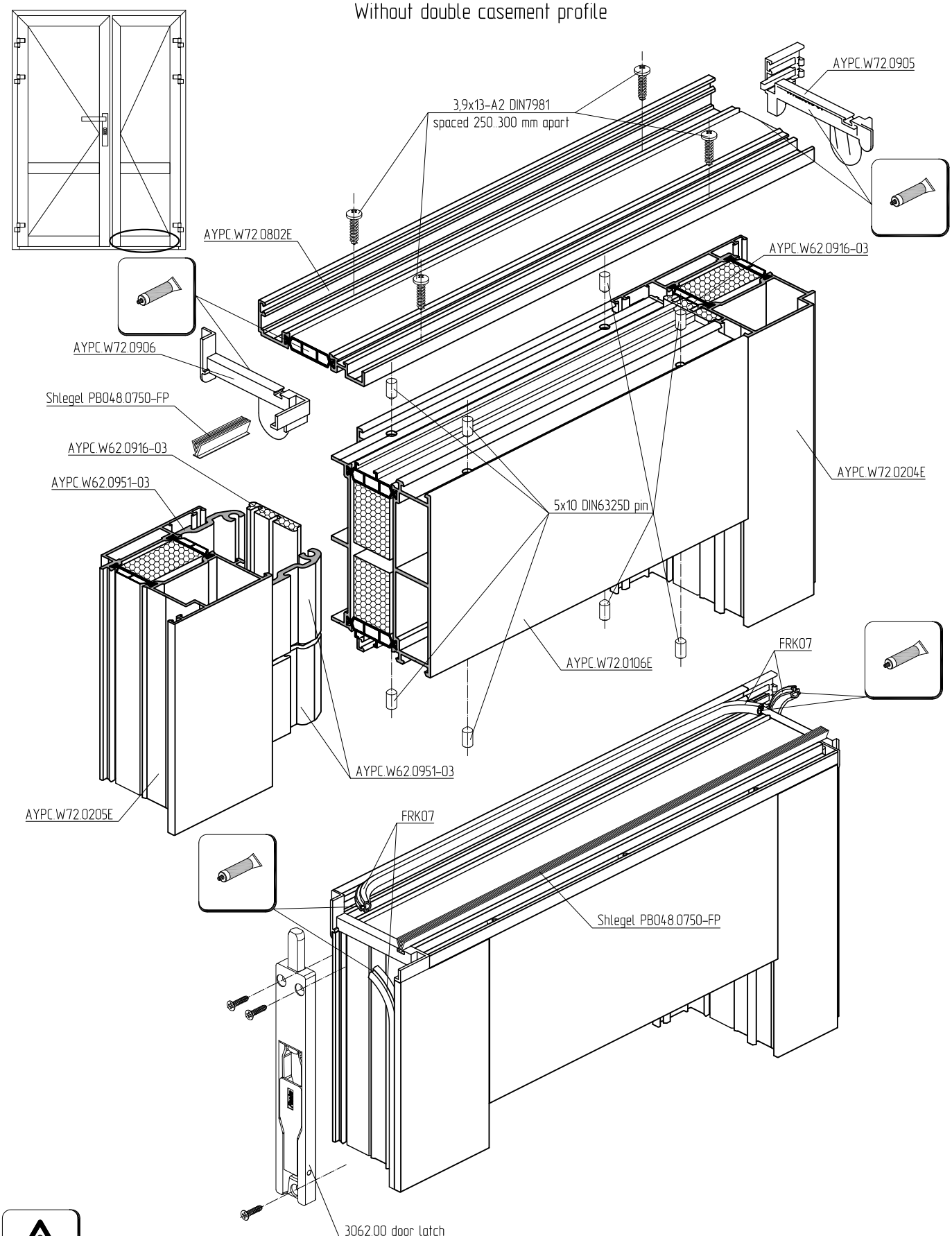
AYPC.W72.0106E and AYPC.W72.0802E profiles machining for 3,9x13-A2 DIN7981 installation



Installation plan of AYPC.W72.0802E

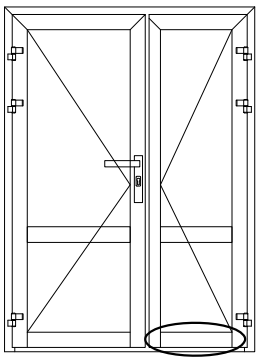


Passive door leaf bottom part profiles machining and assemblage. Exterior opening double door with basement. Without double casement profile

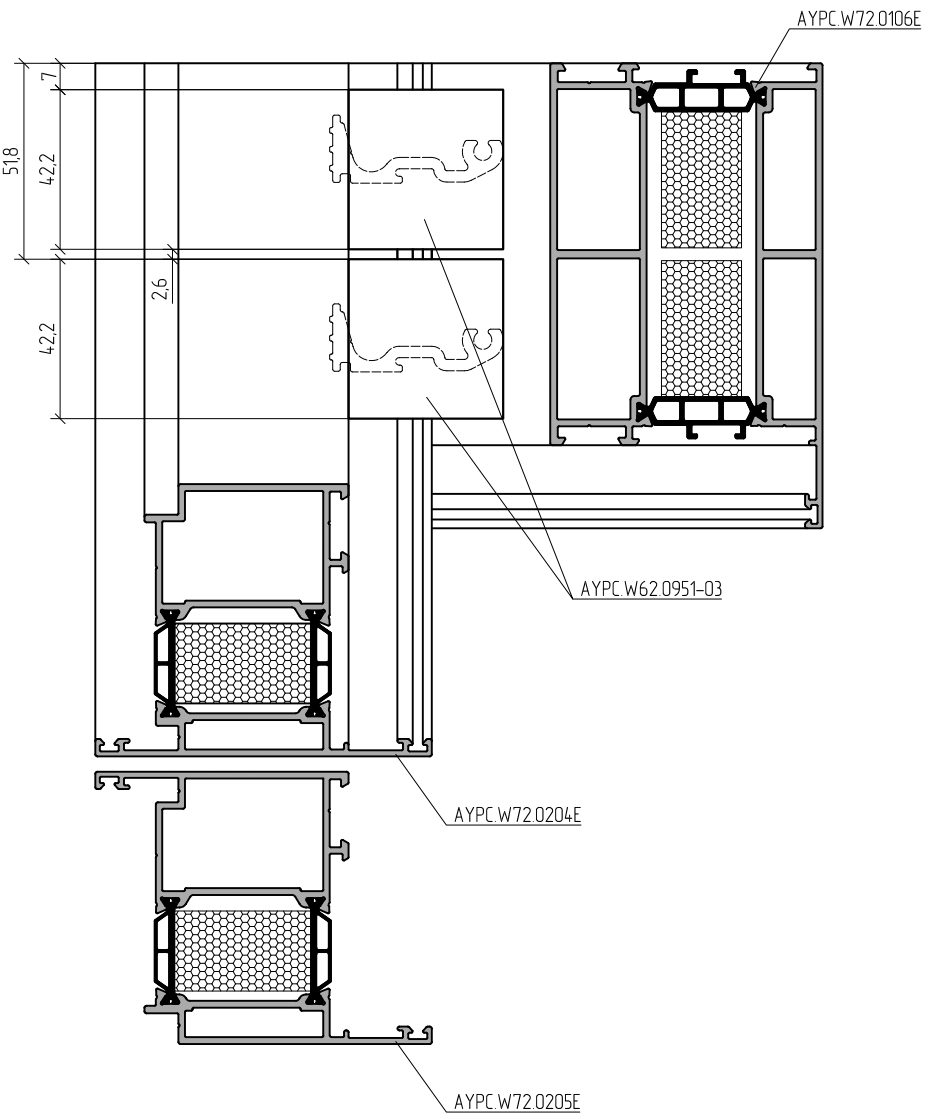


From AYPC.W62.0951-03 kit one pin 5x10 DIN6325 is used.

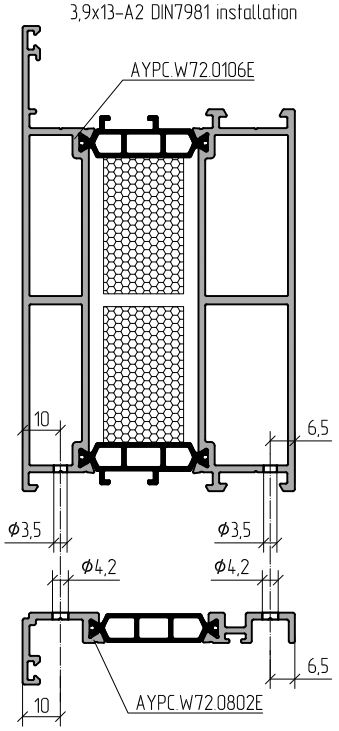
Passive door leaf bottom part profiles machining and assemblage. Exterior opening double door with basement. Without double casement profile



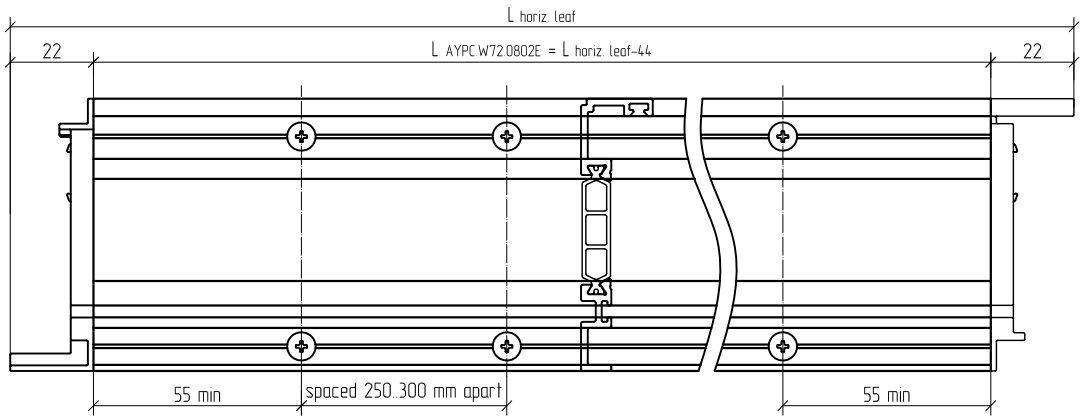
Installation plan of AYPC.W62.0951-03 elements on AYPC.W72.0204E profile



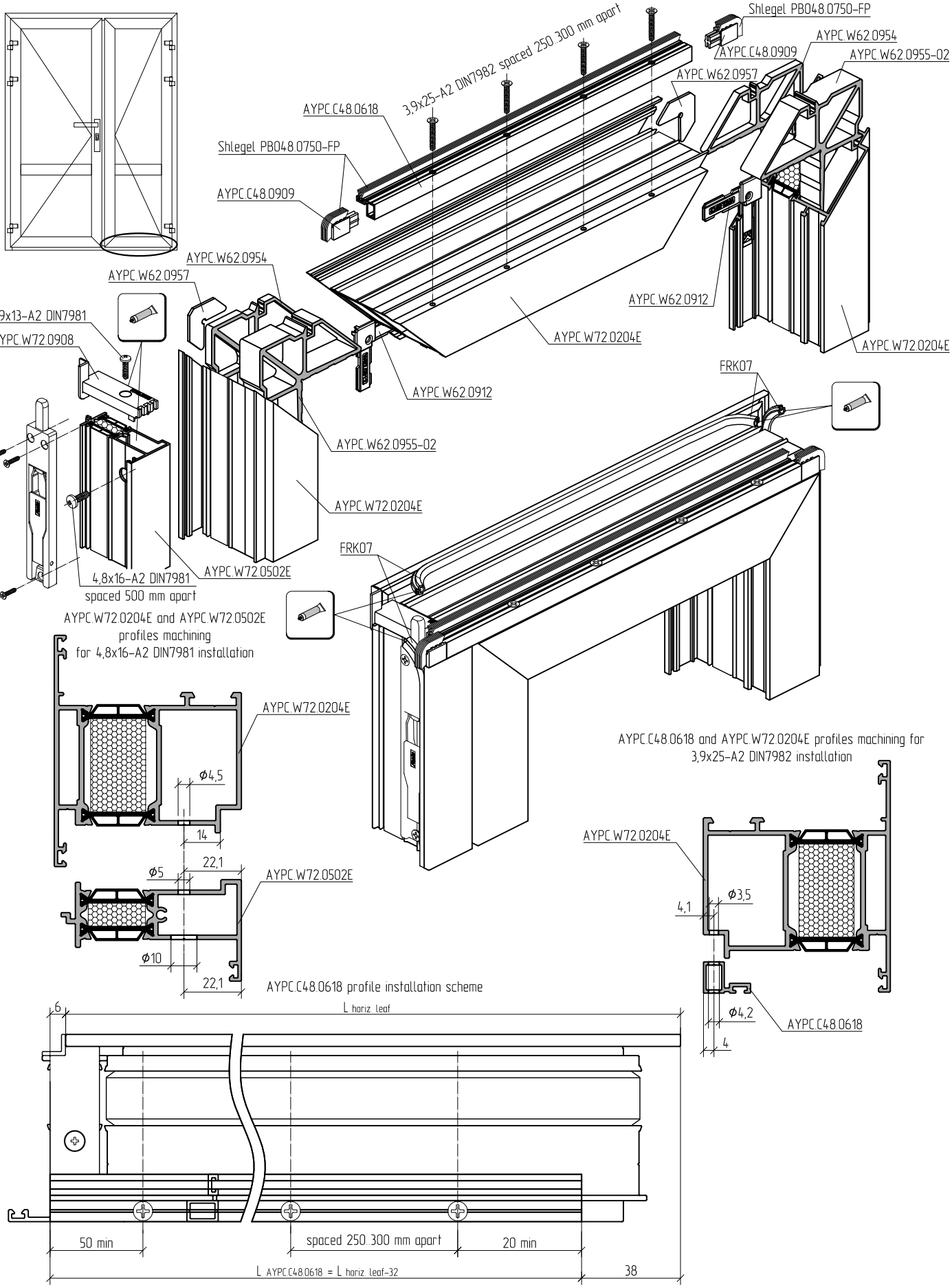
AYPC.W72.0106E and AYPC.W72.0802E profiles machining for 3,9x13-A2 DIN7981 installation



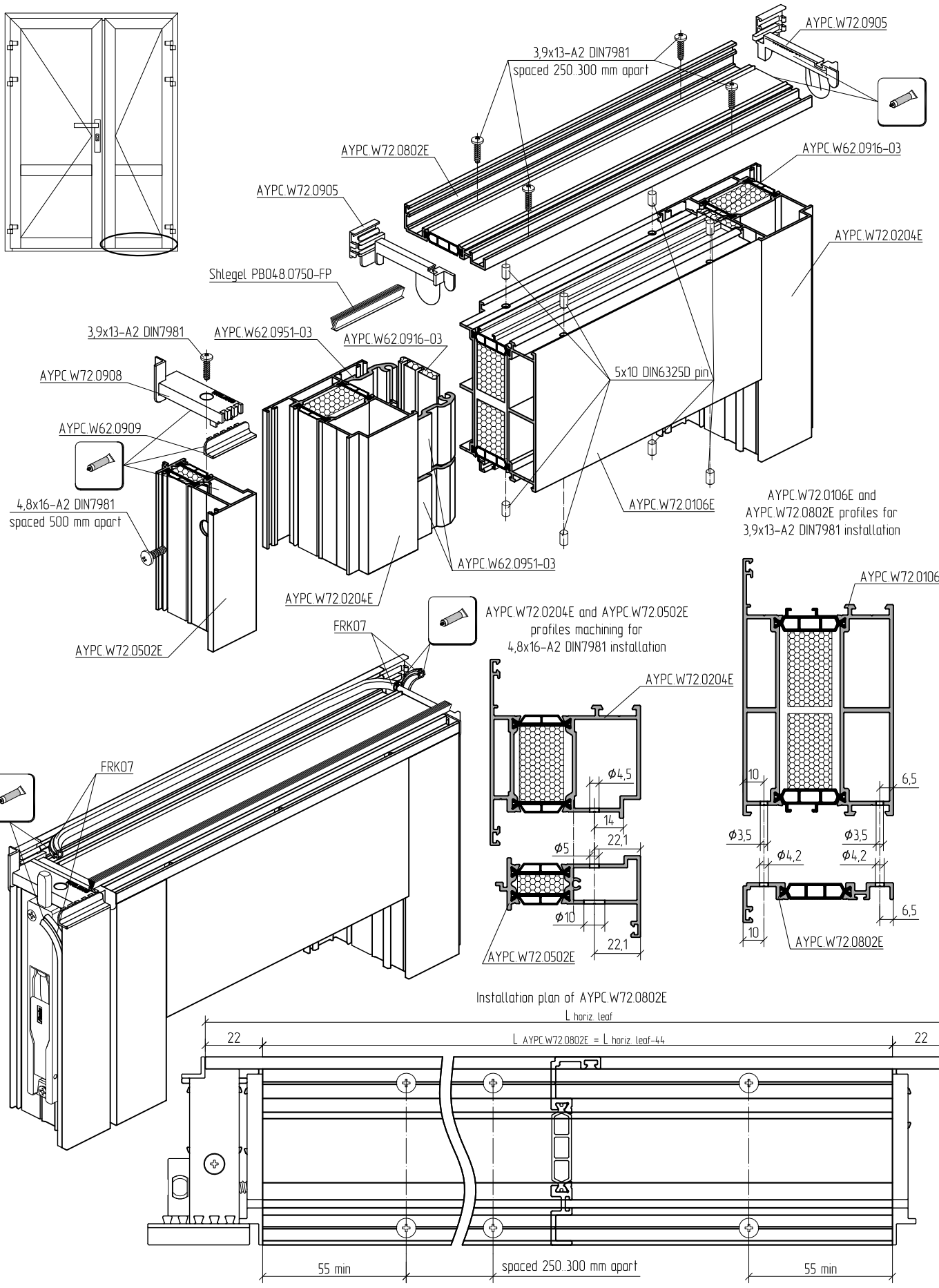
Installation plan of AYPC.W72.0802E



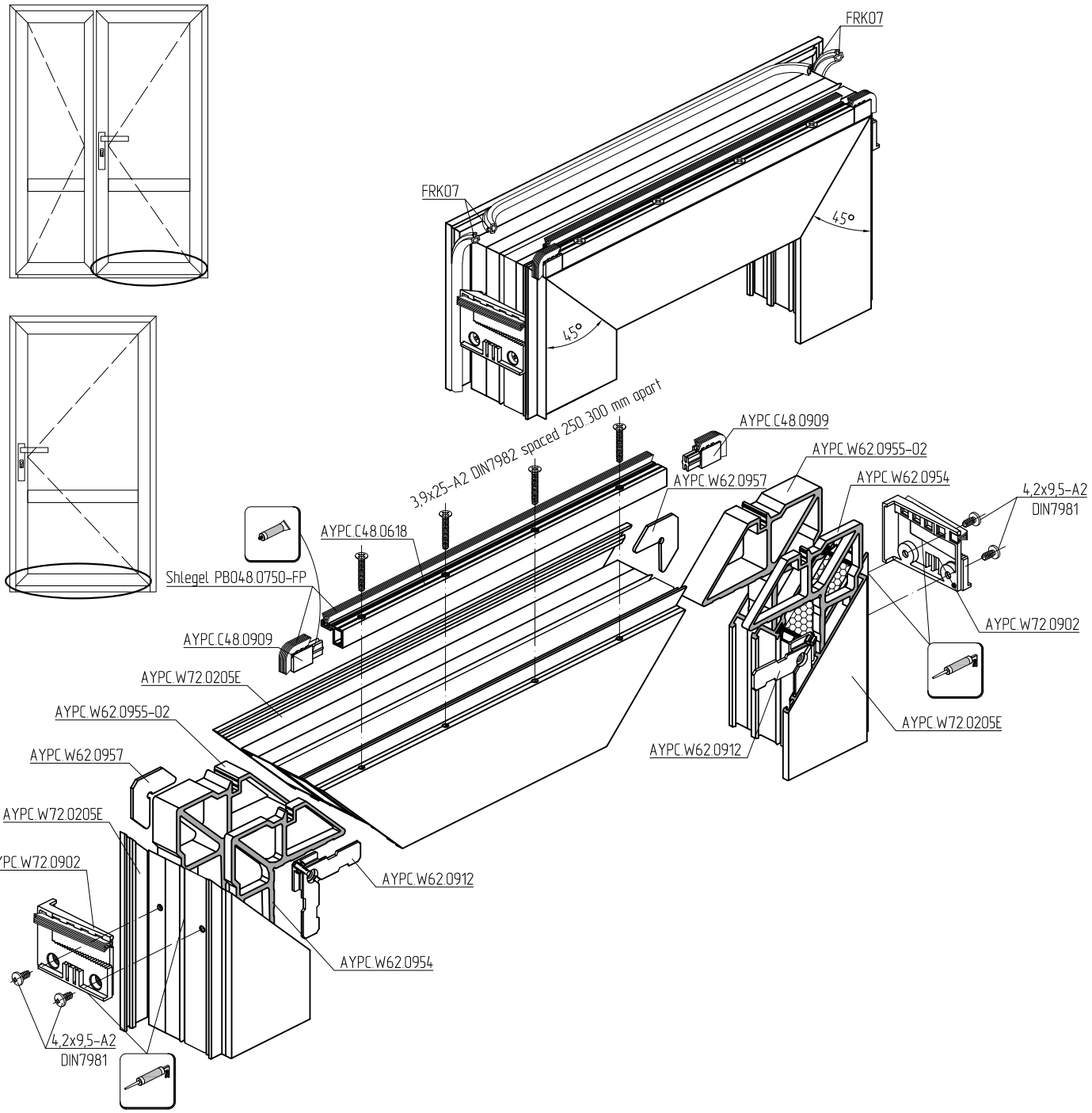
Passive door leaf bottom part profiles machining and assemblage. Exterior opening double casement door



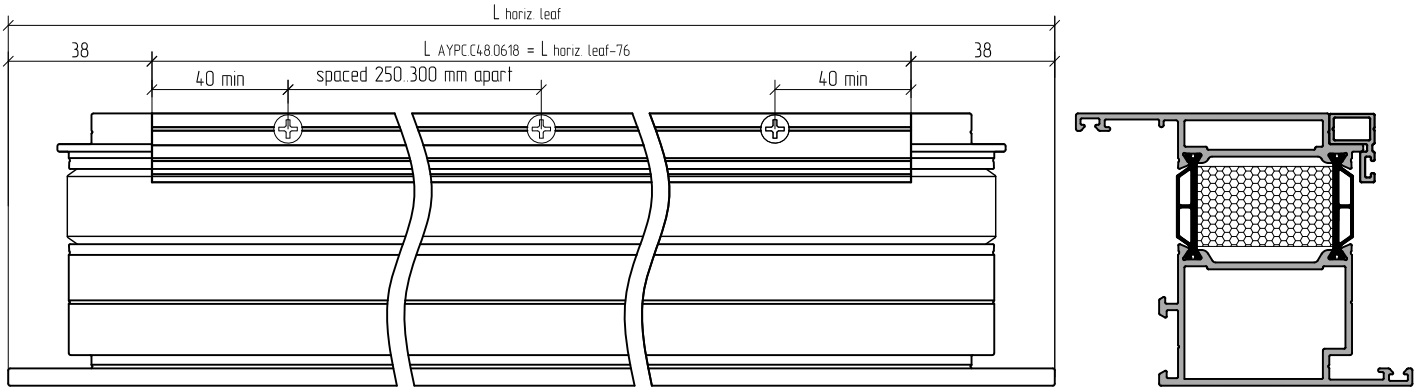
Passive door leaf bottom part profiles machining and assemblage. Exterior opening double casement door with basement



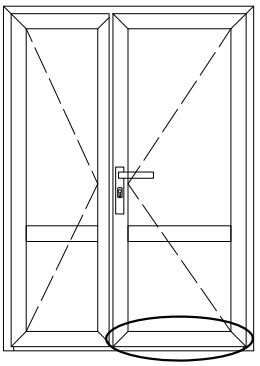
Active door leaf bottom part profiles machining and assemblage. Interior opening double and single door

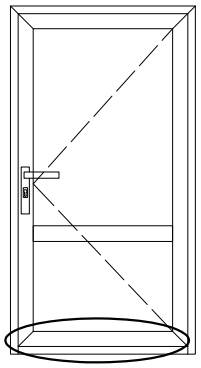


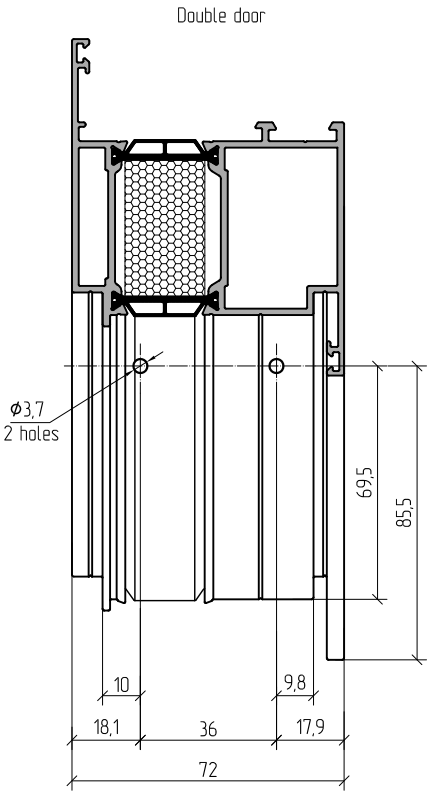
AYPC.C48.0618 profile installation plan



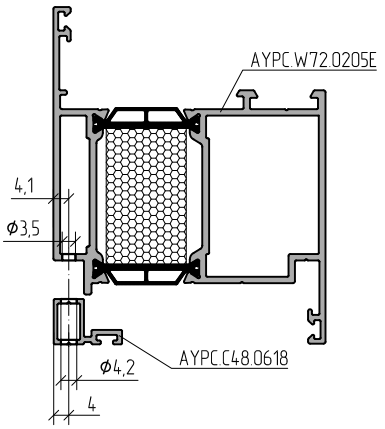
Active door leaf bottom part profiles machining and assemblage. Interior opening double and single door

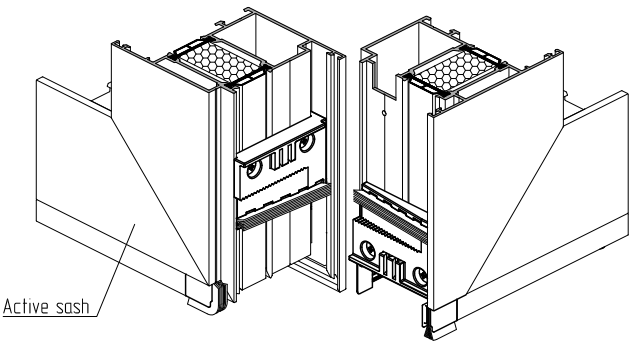


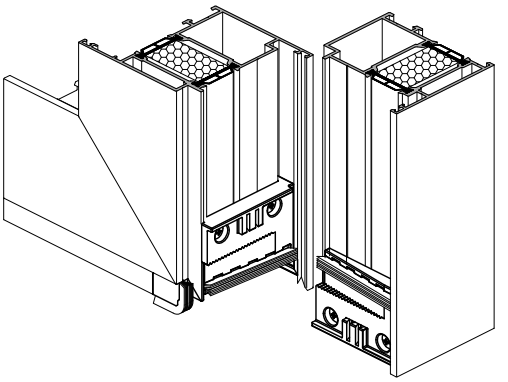




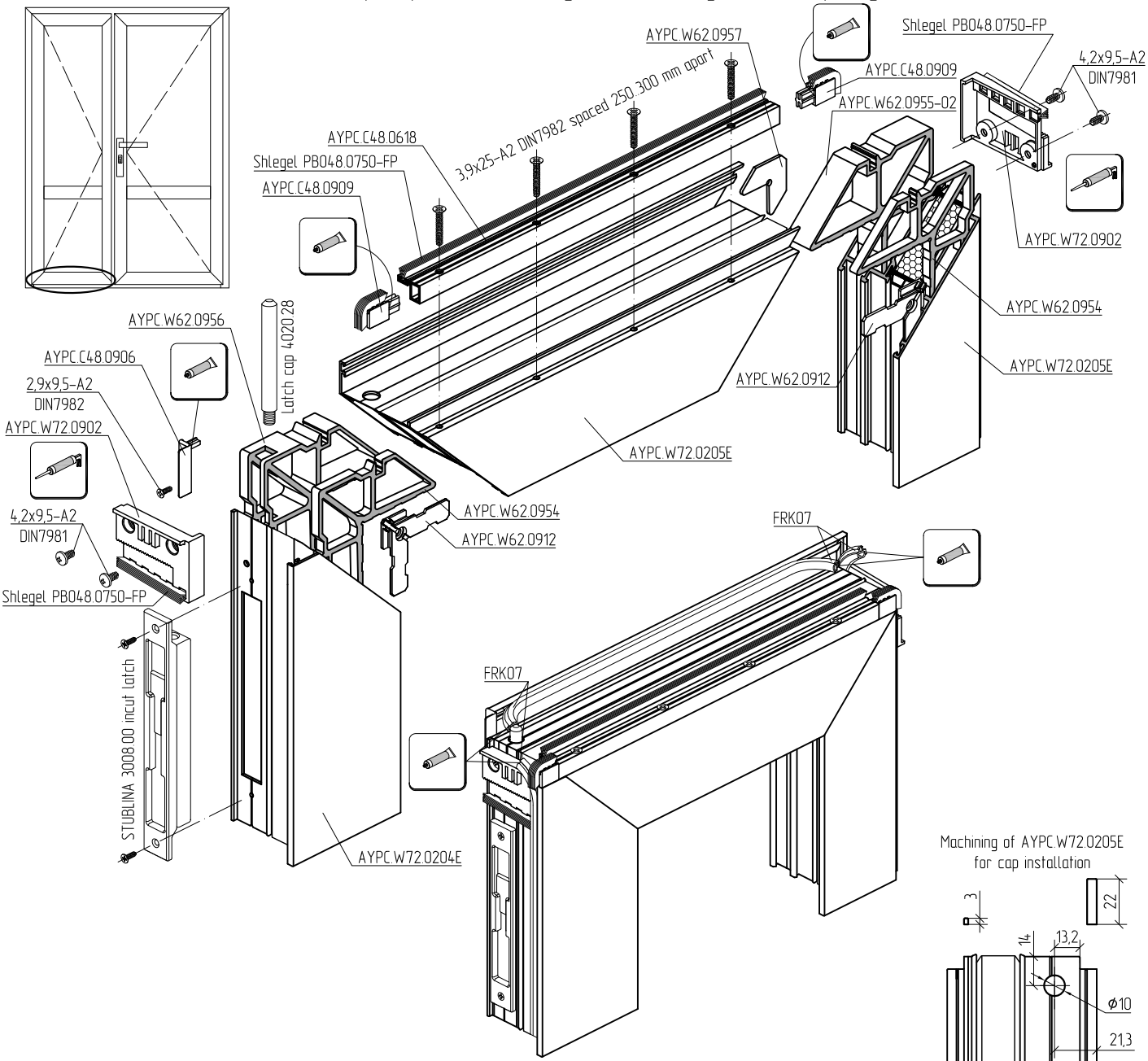
AYPC.C48.0618 and AYPC.W72.0205E
profiles machining for 3,9x25-A2 DIN7982 installation



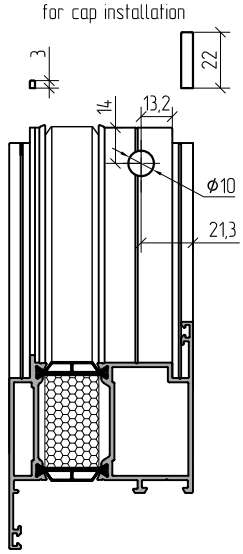




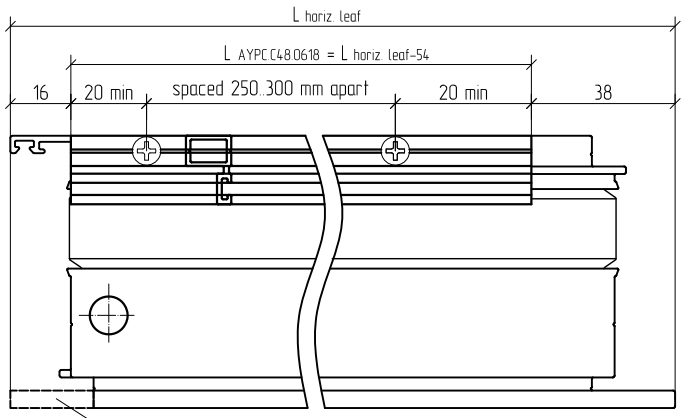
Passive door leaf bottom part profiles machining and assemblage. Interior opening double door

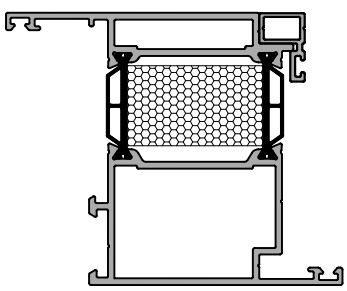


Machining of AYPC.W72.0205E for cap installation



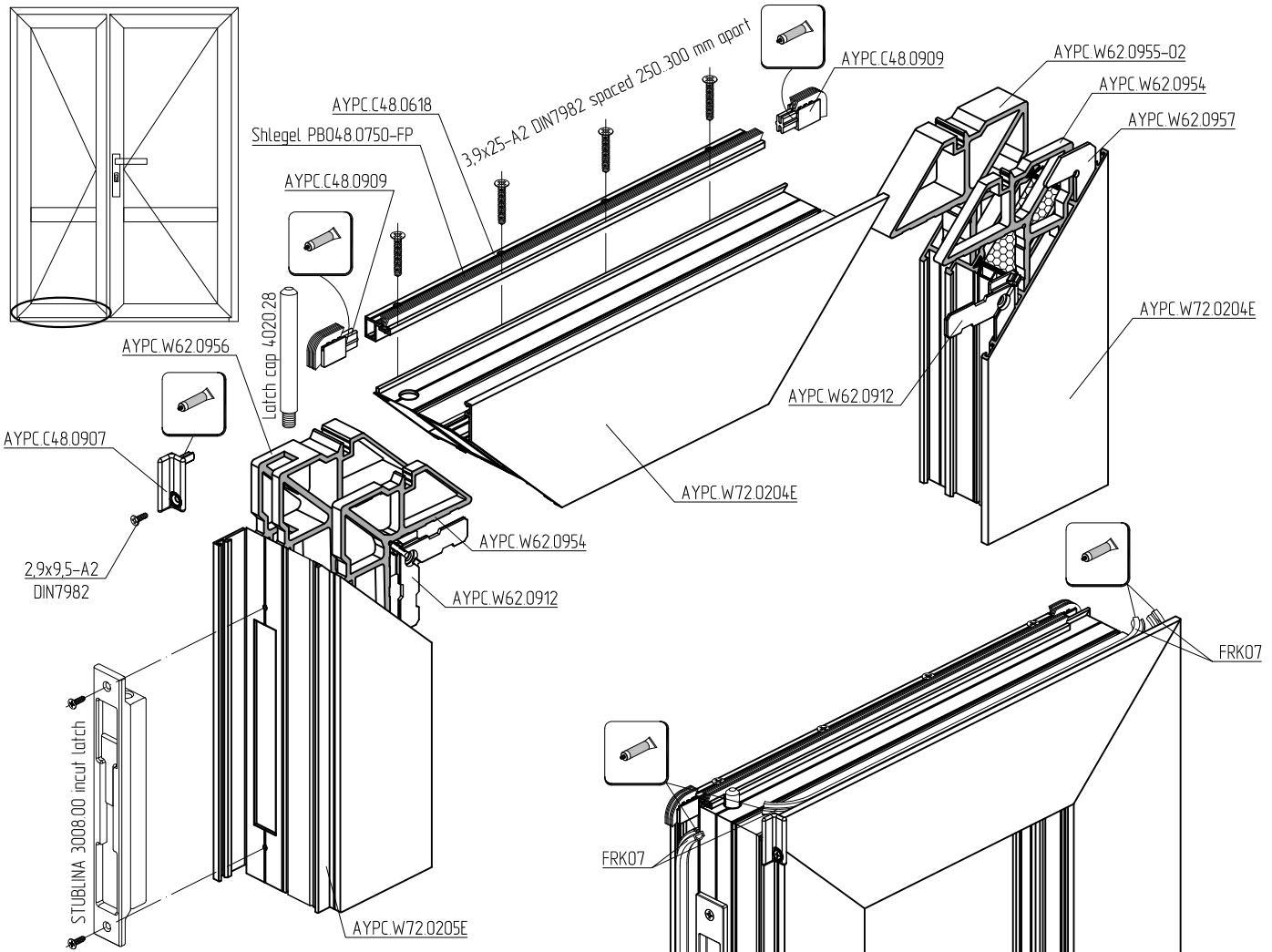
AYPC.C48.0618 profile installation scheme



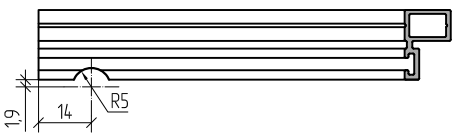


Machining of AYPC.W72.0204E and AYPC.W72.0205E profiles is to be done after cutting

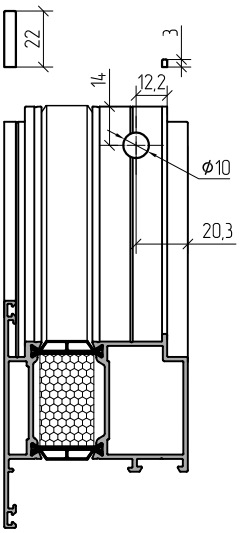
Passive door leaf bottom part profiles machining and assemblage. Exterior opening double door



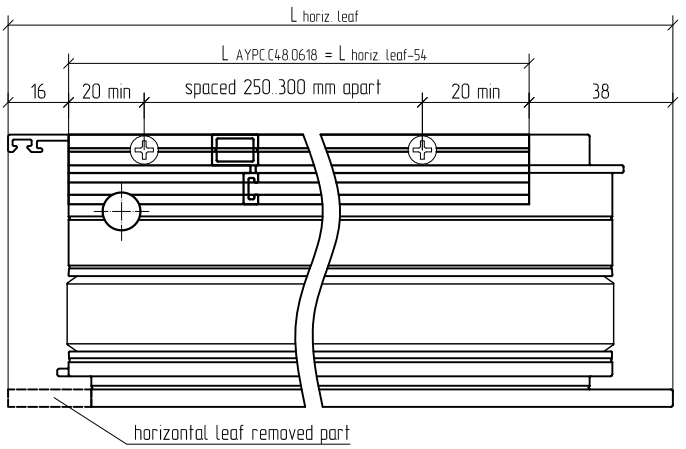
Machining of AYPC.C48.0618
for cap installation

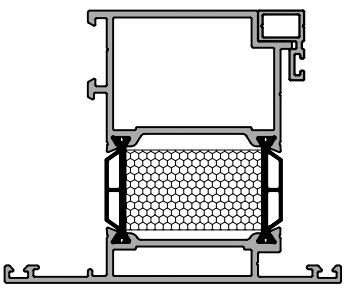


Machining of AYPC.W72.0204E
for cap installation

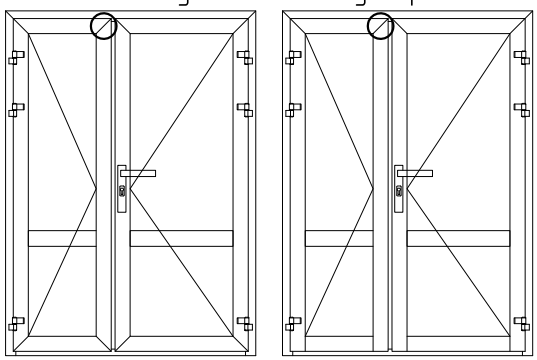


AYPC.C48.0618 profile installation scheme

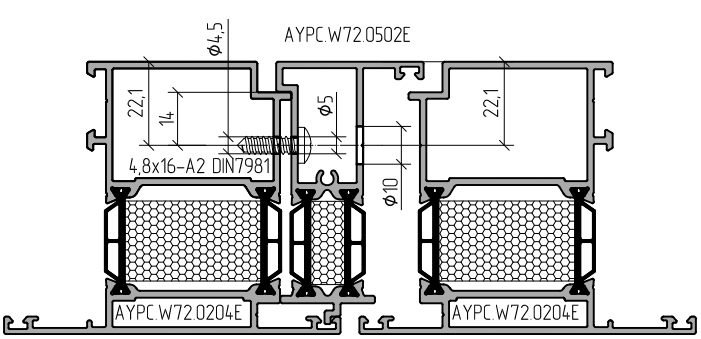




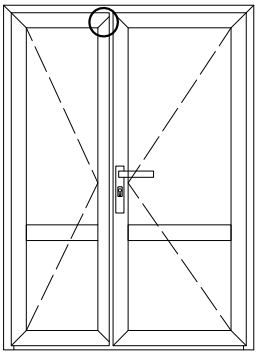
Assemblage and machining of passive door leaf upper part profiles. Exterior opening double casement door

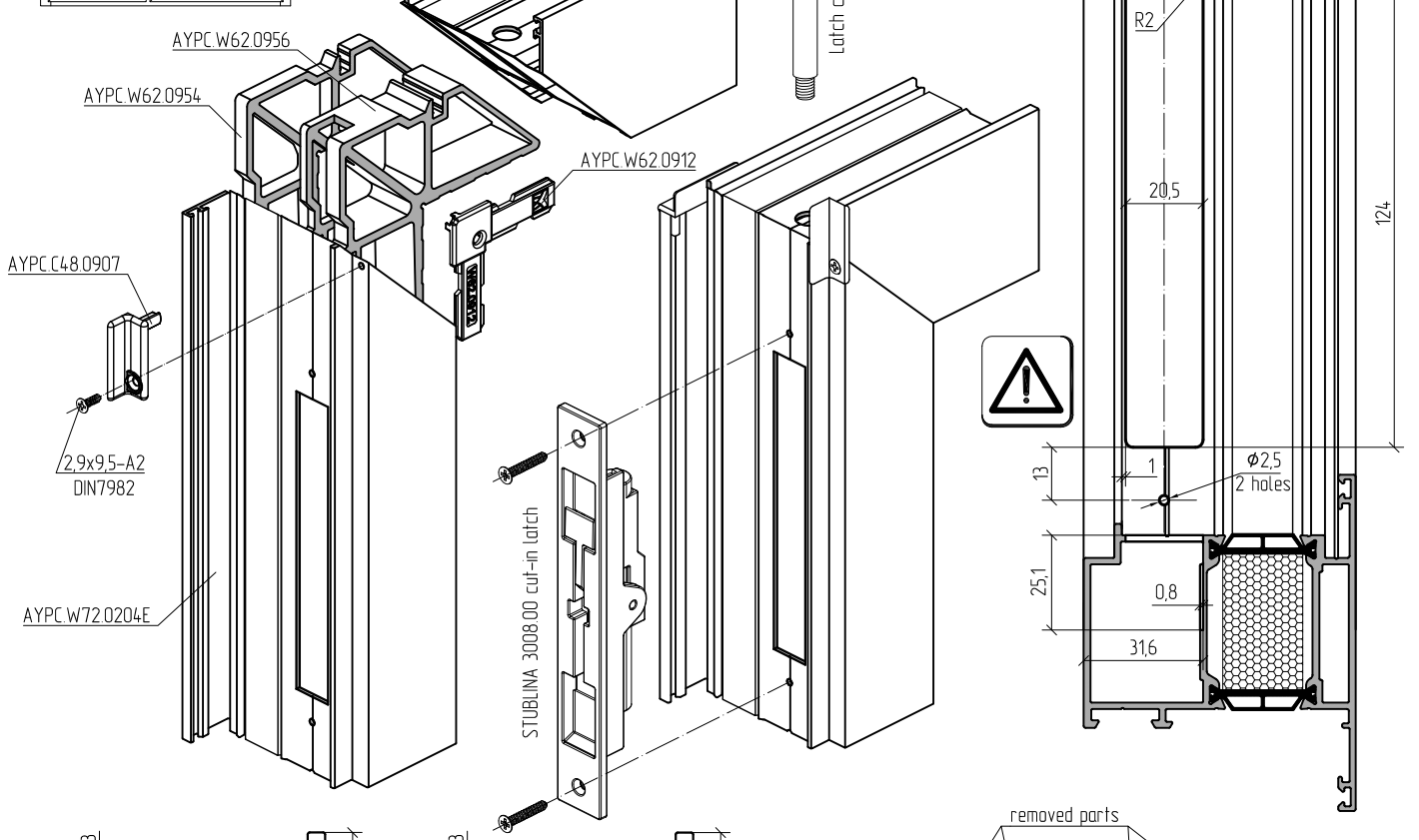


Machining of AYPC.W72.0204E and AYPC.W62.0502E
for installation of 4,8x16-A2 DIN7981

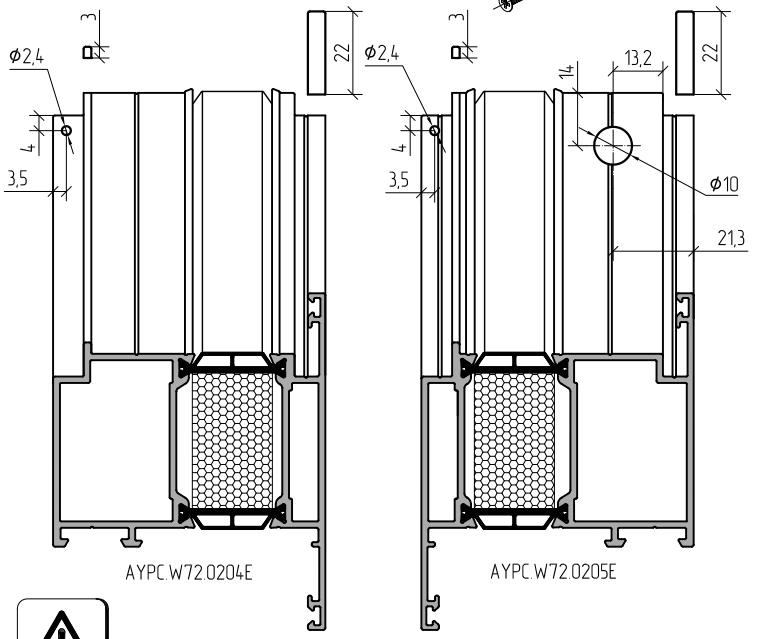


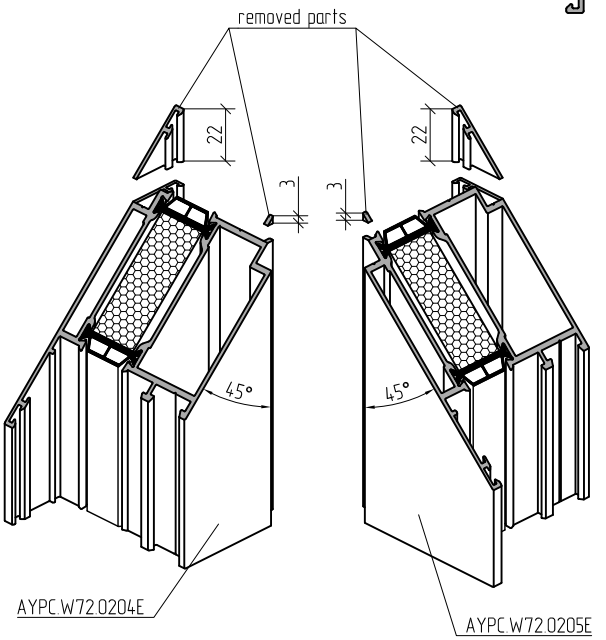
Assemblage and machining of passive door leaf upper part profiles. Interior opening double door





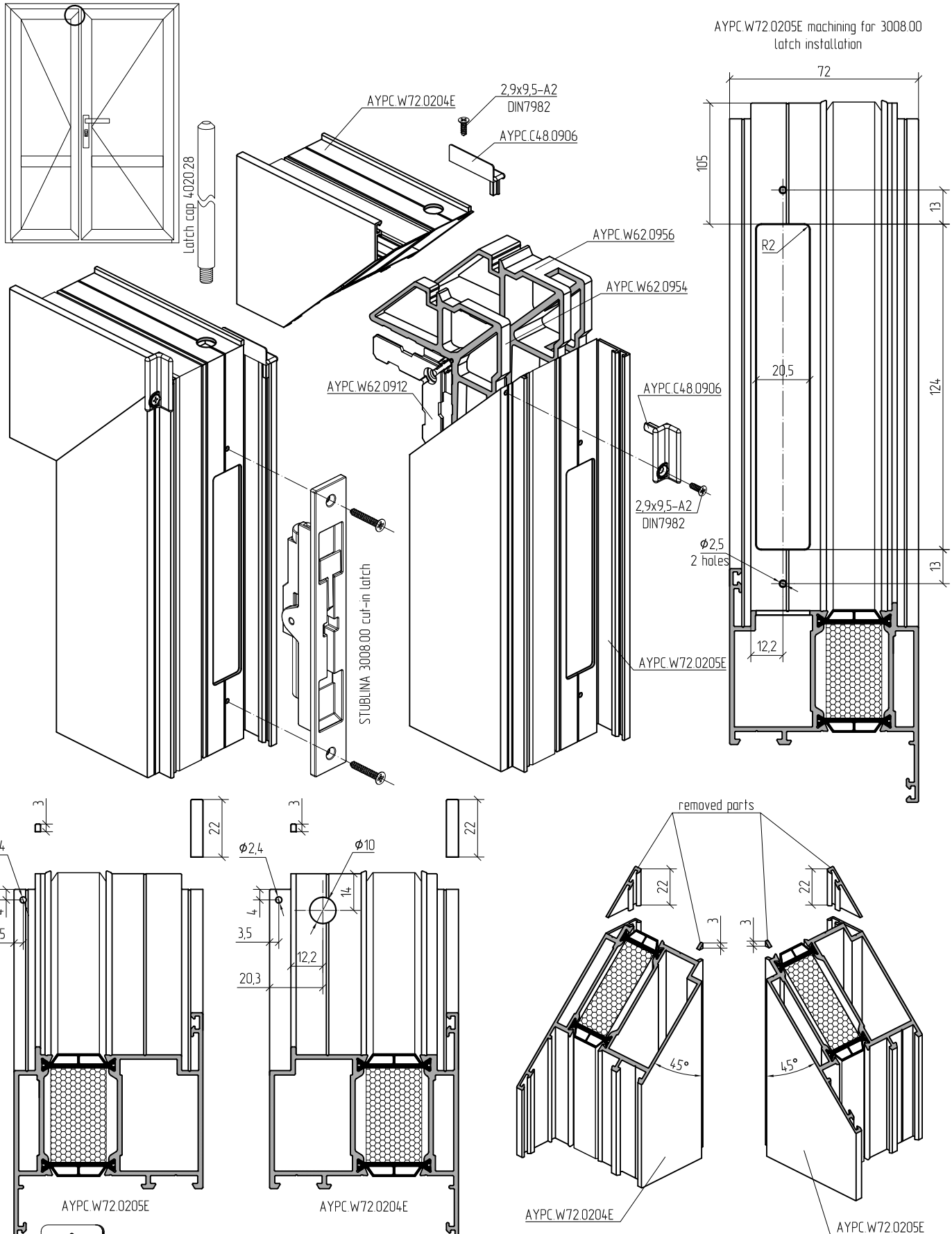
AYPC.W72.0204E machining for 3008.00 latch installation





Machining of AYPC.W72.0204E and AYPC.W72.0205E profiles is to be done after cutting

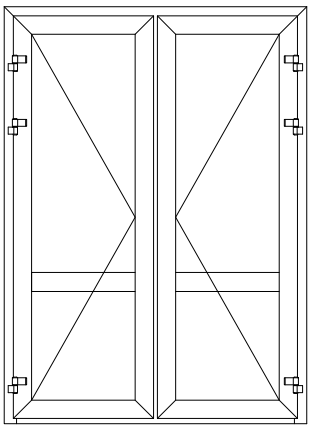
Assemblage and machining of passive door leaf upper part profiles. Exterior opening double door

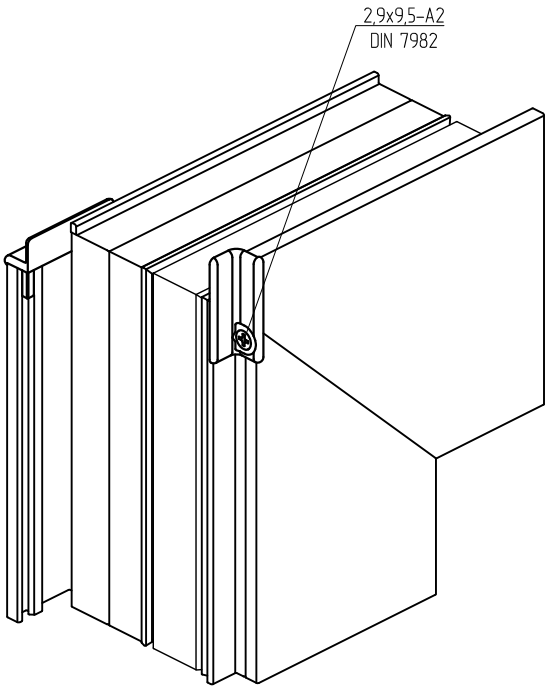


Machining of AYPC.W72.0204E and AYPC.W72.0205E profiles is to be done after cutting

AYPC.C48.0906 and AYPC.C48.0907 plugs installation for double doors

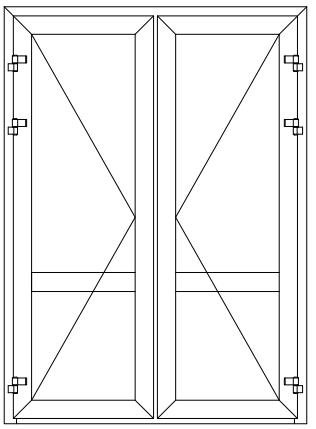
Outside opening door drawing. View from the hinge side.

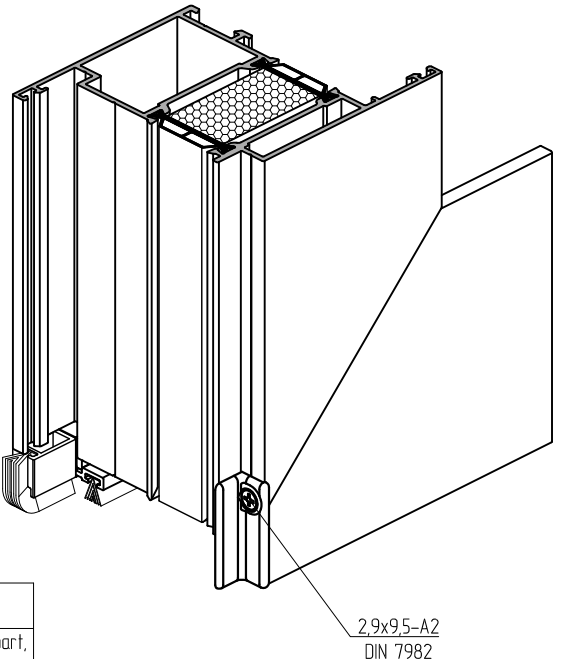




Double door type	AYPC.C48.0906		AYPC.C48.0907	
	upper part, pcs	bottom part, pcs	upper part, pcs	bottom part, pcs
Extrior with threshold with basement right	2	–	–	–
Extrior with threshold with basement left	–	–	2	–
Extrior with threshold right	2	–	–	1
Extrior with threshold left	–	1	2	–

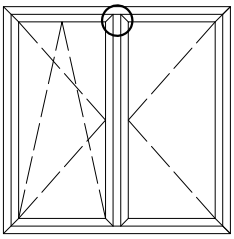
Inside opening door drawing. View from the hinge side.

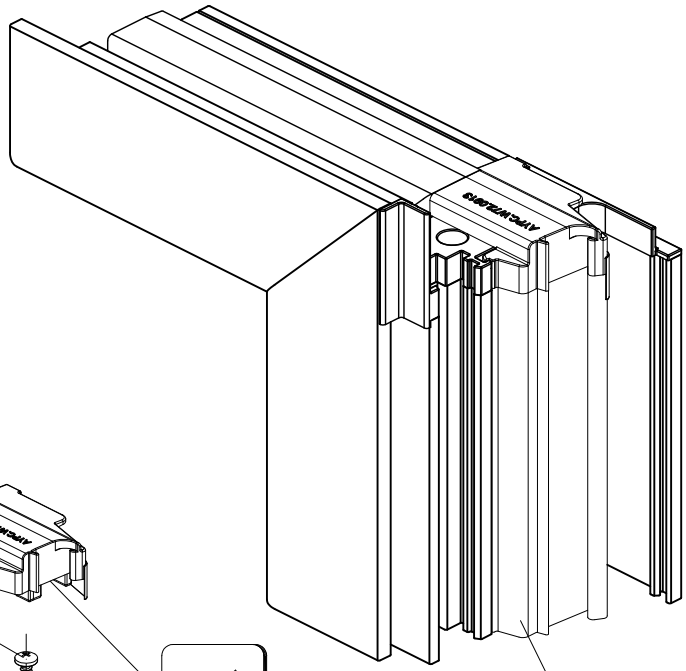




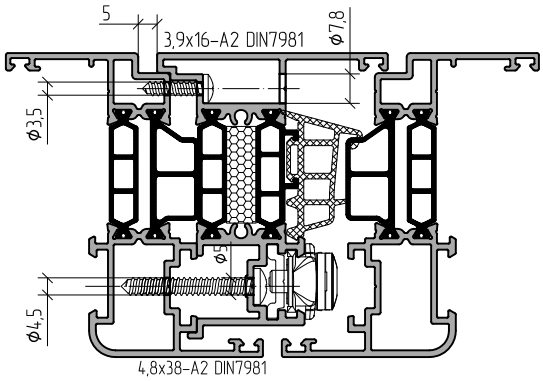
Double door type	AYPC.C48.0906		AYPC.C48.0907	
	upper part, pcs	bottom part, pcs	upper part, pcs	bottom part, pcs
Interior with threshold with basement right	2	–	–	–
Interior with threshold with basement left	–	–	2	–
Interior with threshold right	2	–	–	1
Interior with threshold left	–	1	2	–

Machining and assemblage of double window with AYPC.W72.0501E double casement profile

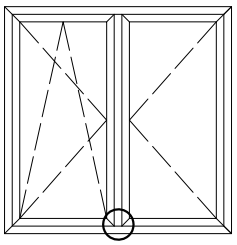




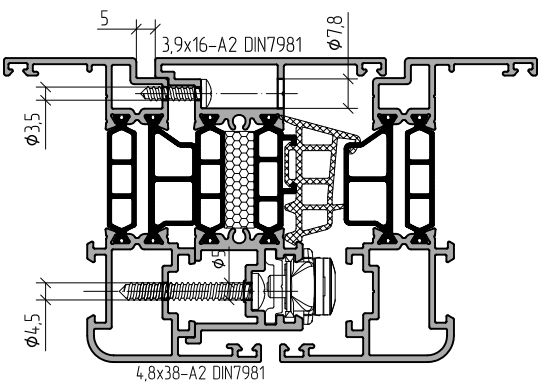
Machining of AYPC.W72.0201E and AYPC.W72.0501E for 3,9x16-A2 DIN7981 and 4,8x38-A2 DIN7981 installation



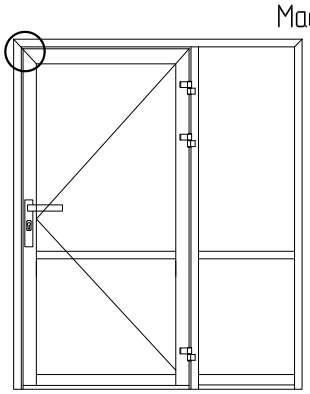
Machining and assemblage of double window with AYPC.W72.0501E double casement profile

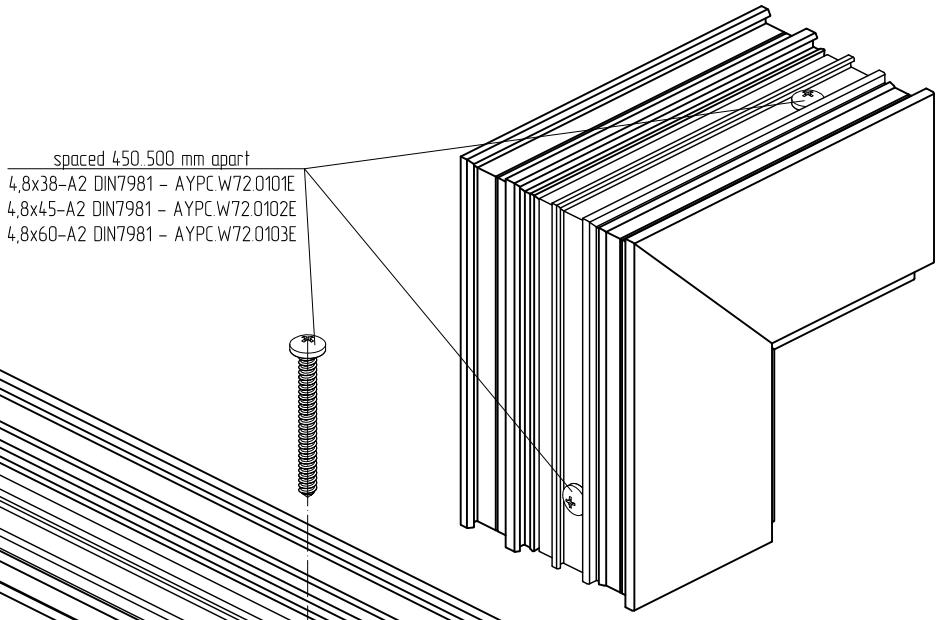


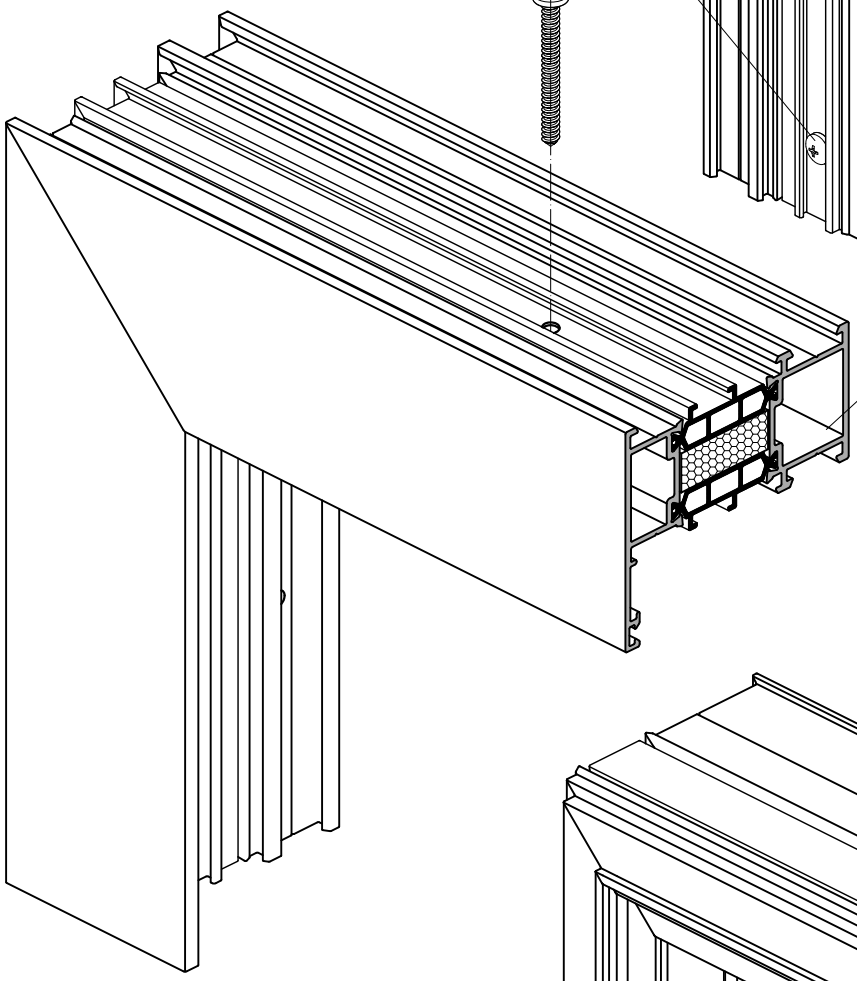
Machining of AYPC.W72.0201E and AYPC.W72.0501E for 3,9x16-A2 DIN7981 and 4,8x38-A2 DIN7981 installation

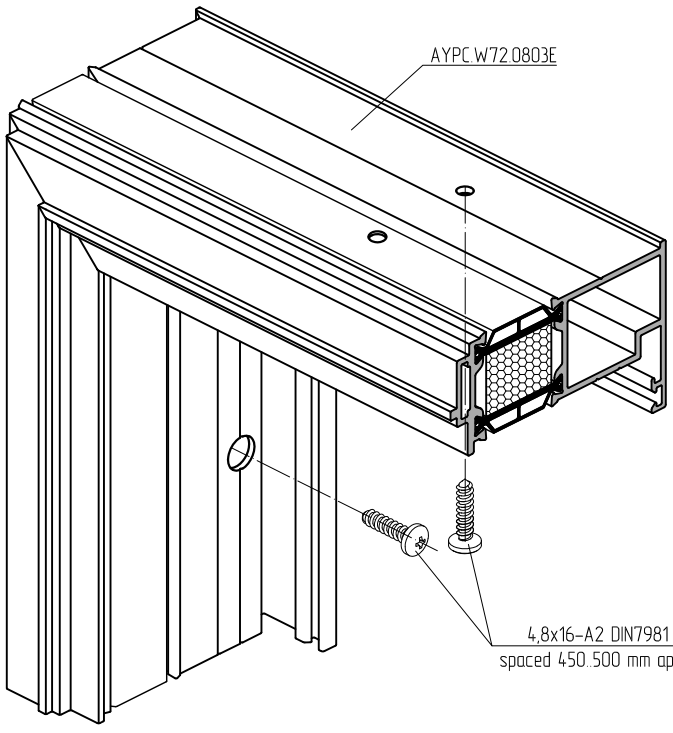


Machining and assemblage of profiles of entry with exterior opening door

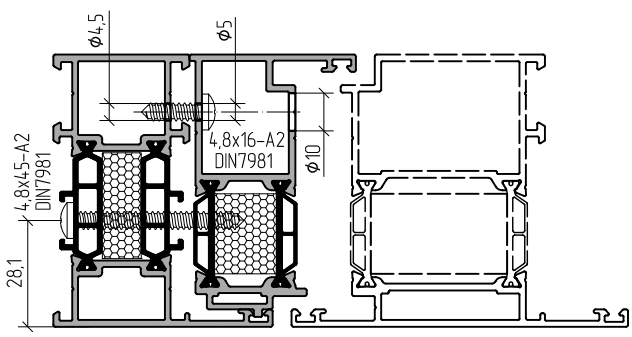






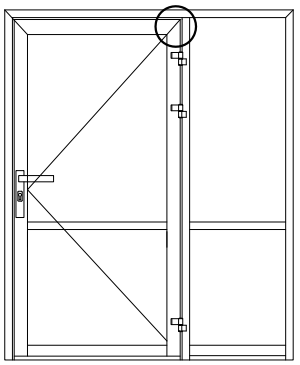


Machining of AYPC.W72.0102E and AYPC.W72.0803E for
4,8x16-A2 DIN7981 and 4,8x45-A2 DIN7981 installation



AYPC.W72.0101E and AYPC.W72.0301E are not used for face mounted hinges

Machining and assemblage of profiles of entry with exterior opening door

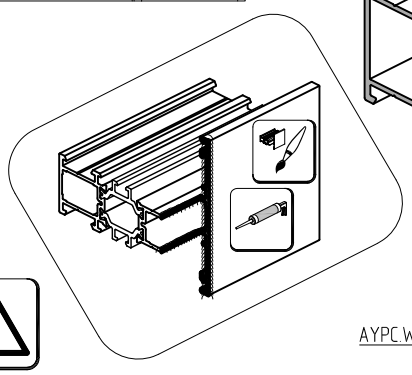


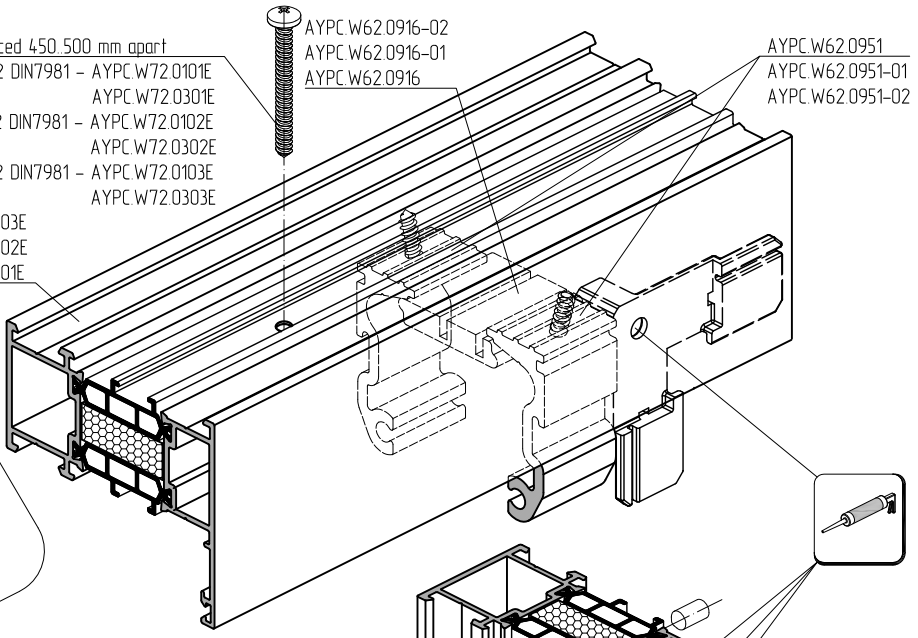
spaced 450..500 mm apart
4,8x38-A2 DIN7981 – AYPC.W72.0101E
AYPC.W72.0301E
4,8x45-A2 DIN7981 – AYPC.W72.0102E
AYPC.W72.0302E
4,8x60-A2 DIN7981 – AYPC.W72.0103E
AYPC.W72.0303E

AYPC.W72.0103E
AYPC.W72.0102E
AYPC.W72.0101E

AYPC.W62.0916-02
AYPC.W62.0916-01
AYPC.W62.0916

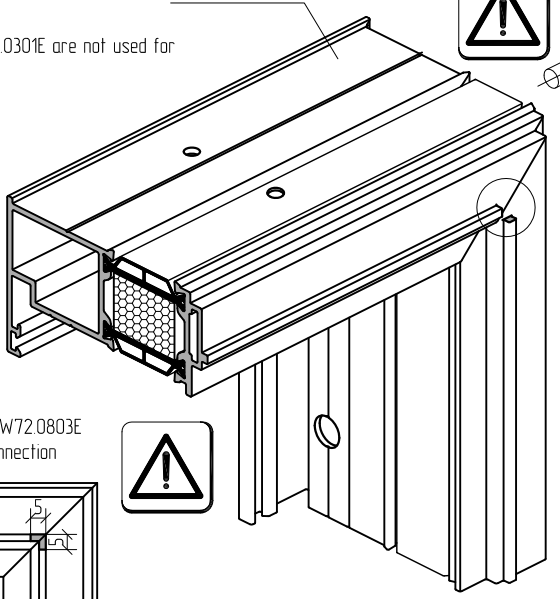
AYPC.W62.0951
AYPC.W62.0951-01
AYPC.W62.0951-02

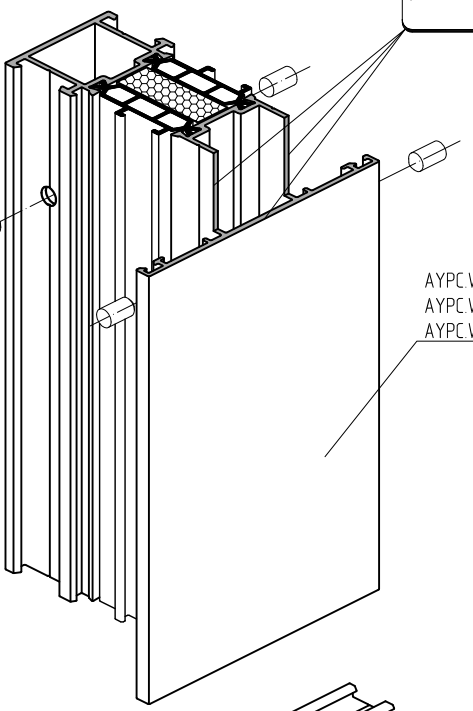




AYPC.W72.0101E and AYPC.W72.0301E are not used for face mounted hinges.

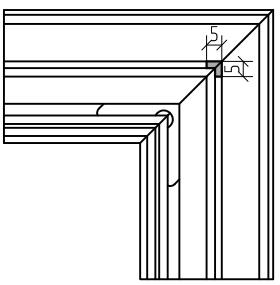
AYPC.W72.0803E

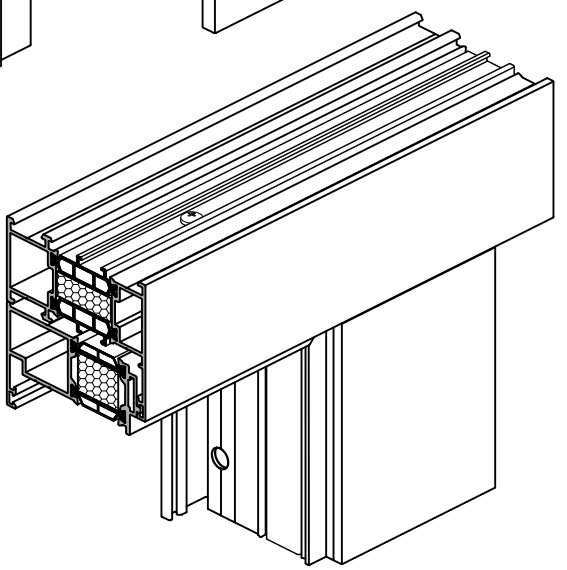




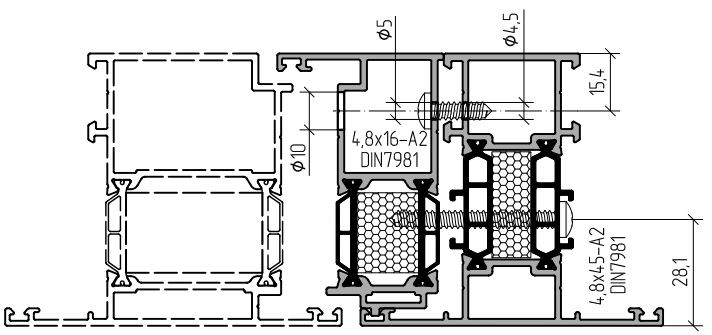
AYPC.W72.0303E
AYPC.W72.0302E
AYPC.W72.0301E

Machining of AYPC.W72.0803E for transom connection

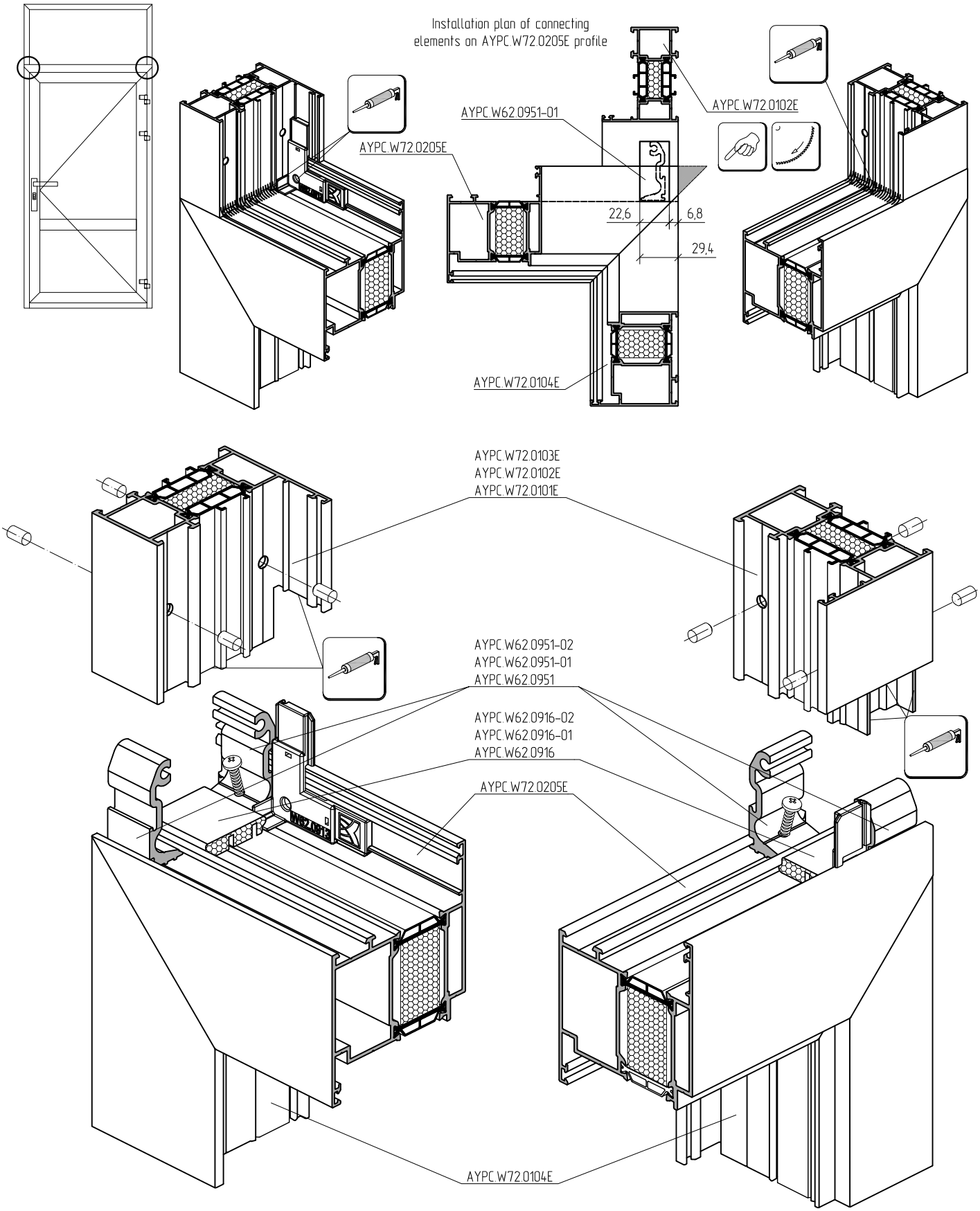




Machining of AYPC.W72.0302E and AYPC.W72.0803E for 4,8x16-A2 DIN7981 and 4,8x45-A2 DIN7981 installation

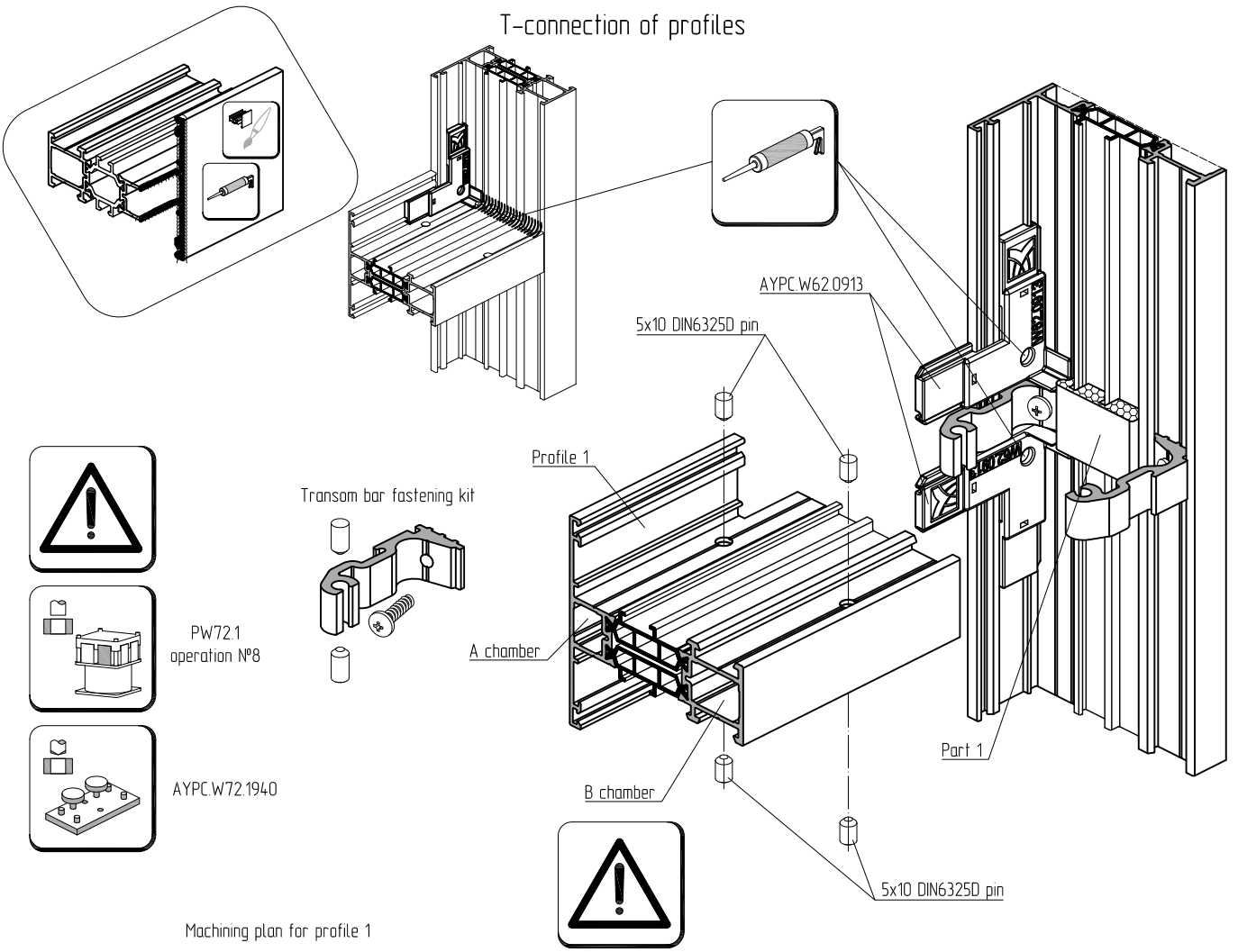


Machining and assemblage of profiles of exterior opening single door with upper fixed part



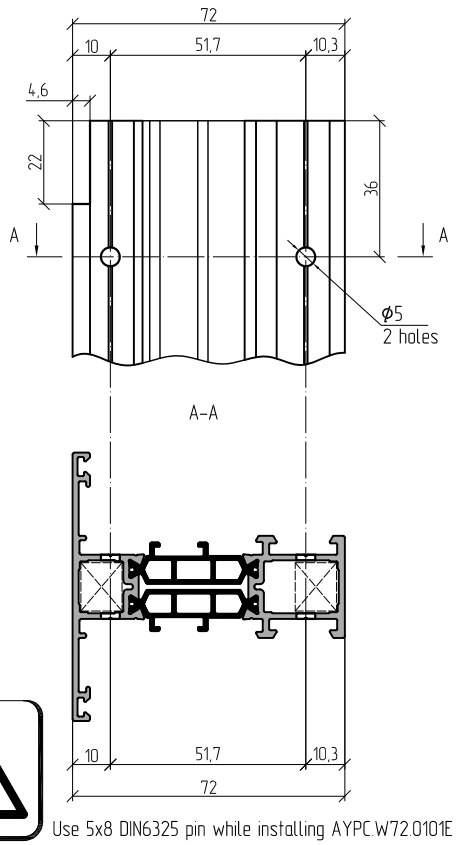
Machining of AYPC.W72.0205E profile is to be done after cutting

T-connection of profiles



Apply silicone sealant on joint surface.
Sealant composition recommendations on request.

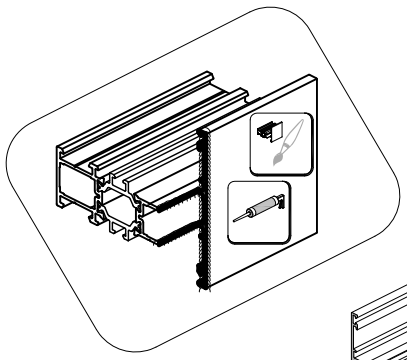
Machining plan for profile 1

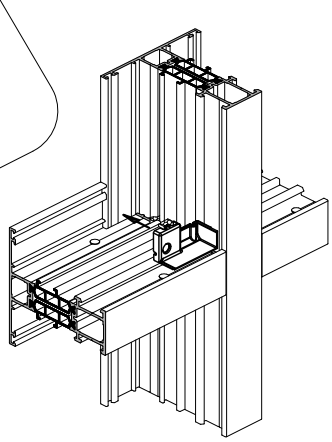


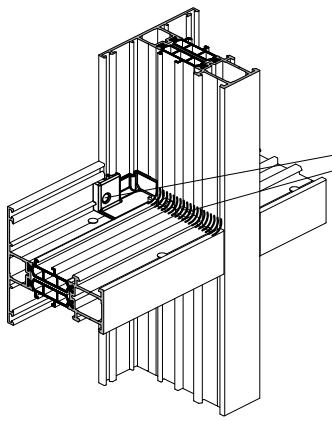
Profile 1	Transom bar fixing element		Quantity	Part 1	Quantity
	A chamber	B chamber			
AYPC.W72.0101E	AYPC.W62.0951	AYPC.W62.0951	2	AYPC.W62.0916	1
AYPC.W72.0102E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.016-01	1
AYPC.W72.0103E	AYPC.W62.0951-02	AYPC.W62.0951-02	2	AYPC.W62.0916-02	1
AYPC.W72.0106E	AYPC.W62.0951-03	AYPC.W62.0951-03	4	AYPC.W62.0916-03	1
AYPC.W72.0107E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1
AYPC.W72.0121E	AYPC.W62.0951	AYPC.W62.0951	2	AYPC.W62.0916	1
AYPC.W72.0122E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1
AYPC.W72.0123E	AYPC.W62.0951-02	AYPC.W62.0951-02	2	AYPC.W62.0916-02	1
AYPC.W72.0301E	AYPC.W62.0951	AYPC.W62.0951	2	AYPC.W62.0916	1
AYPC.W72.0302E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1
AYPC.W72.0303E	AYPC.W62.0951-02	AYPC.W62.0951-02	2	AYPC.W62.0916-02	1
AYPC.W72.0304E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1
AYPC.W72.0305E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1
AYPC.W72.0306E	AYPC.W62.0951	AYPC.W62.0951	2	AYPC.W62.0916	1
AYPC.W72.0307E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1
AYPC.W72.0308E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1

Use 5x8 DIN6325 pin while installing AYPC.W72.0101E and AYPC.W72.0301E profiles

X-connection of profiles

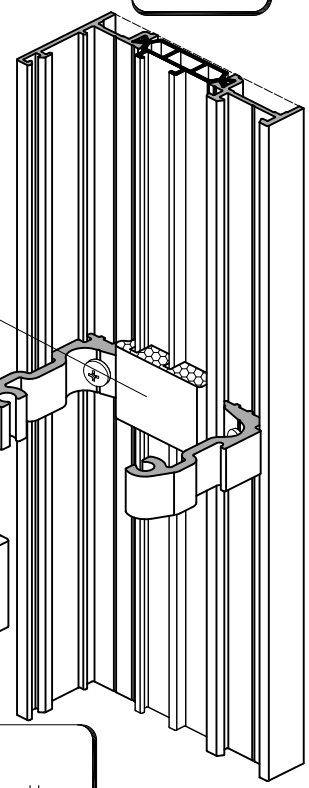






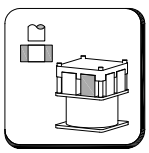
3. Sealing

2. Installation



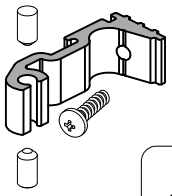


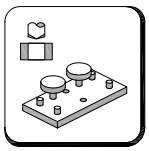
Apply silicone sealant on joint surface.
Sealant composition recommendations on request.



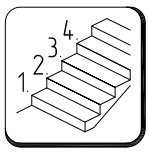
PW72.1
operation №8

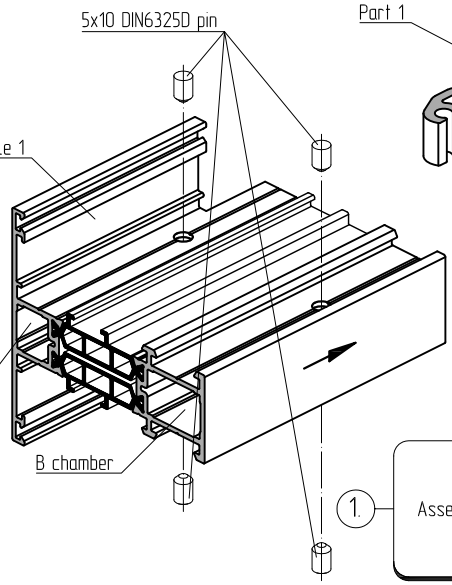
Transom bar fastening kit





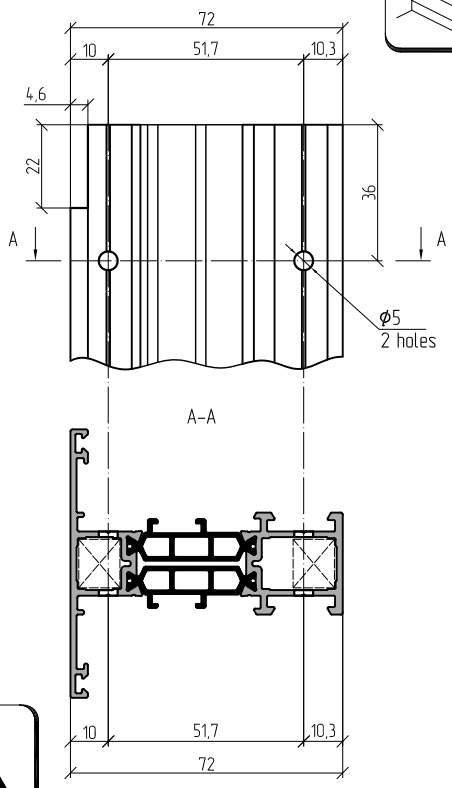
AYPC.W72.1940





1. Assemblage

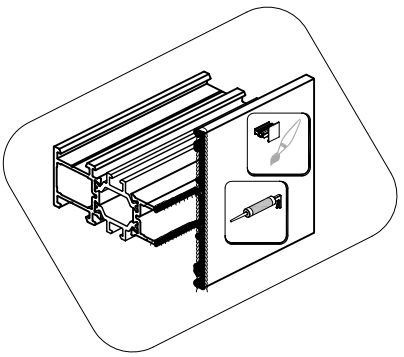
Machining plan for profile 1



Profile 1	Transom bar fixing element		Quantity	Part 1	Quantity
	A chamber	B chamber			
AYPC.W72.0101E	AYPC.W62.0951	AYPC.W62.0951	2	AYPC.W62.0916	1
AYPC.W72.0102E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.016-01	1
AYPC.W72.0103E	AYPC.W62.0951-02	AYPC.W62.0951-02	2	AYPC.W62.0916-02	1
AYPC.W72.0106E	AYPC.W62.0951-03	AYPC.W62.0951-03	4	AYPC.W62.0916-03	1
AYPC.W72.0107E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1
AYPC.W72.0121E	AYPC.W62.0951	AYPC.W62.0951	2	AYPC.W62.0916	1
AYPC.W72.0122E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1
AYPC.W72.0123E	AYPC.W62.0951-02	AYPC.W62.0951-02	2	AYPC.W62.0916-02	1
AYPC.W72.0301E	AYPC.W62.0951	AYPC.W62.0951	2	AYPC.W62.0916	1
AYPC.W72.0302E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1
AYPC.W72.0303E	AYPC.W62.0951-02	AYPC.W62.0951-02	2	AYPC.W62.0916-02	1
AYPC.W72.0304E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1
AYPC.W72.0305E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1
AYPC.W72.0306E	AYPC.W62.0951	AYPC.W62.0951	2	AYPC.W62.0916	1
AYPC.W72.0307E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1
AYPC.W72.0308E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1

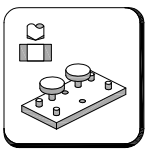
Use 5x8 DIN6325 pin while installing AYPC.W72.0101E and AYPC.W72.0301E profiles.
AYPC.W62.0914/-01 is to be installed after T-connection is made.

L-connection of profiles

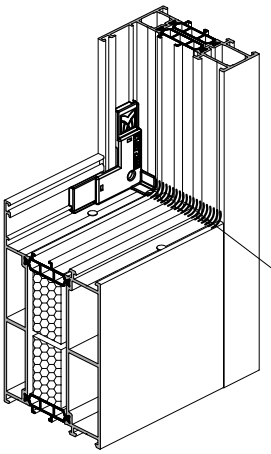


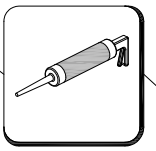


PW72.1
operation №8

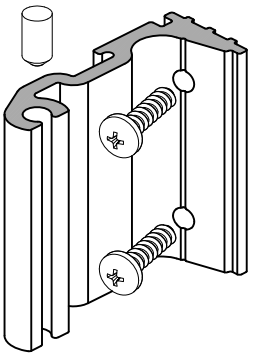


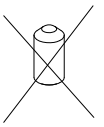
AYPC.W72.1940

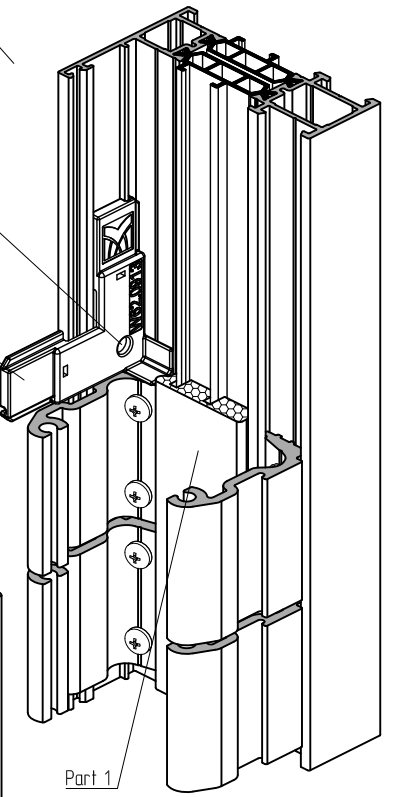




Transom bar fastening kit AYPC.W62.0951-03







AYPC.W62.0913

5x10 DIN6325D pin

Profile 1

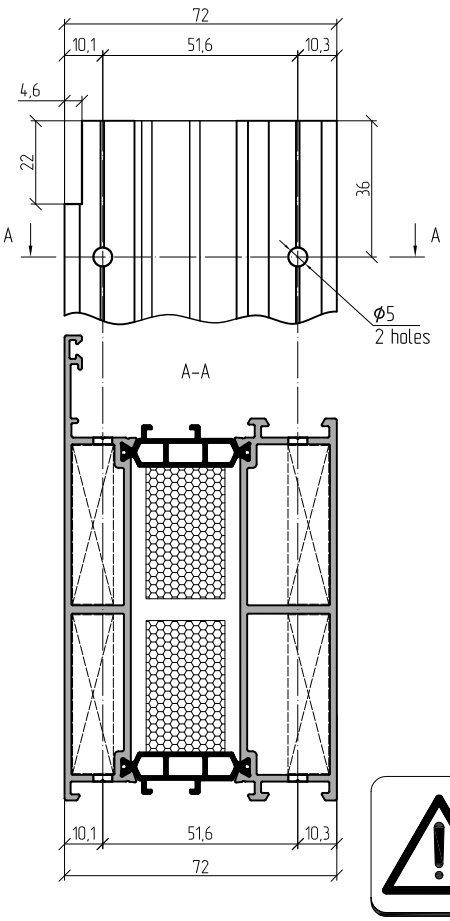
A chamber

B chamber

5x10 DIN6325D pin

Part 1

Machining plan for profile 1





Apply silicone sealant on joint surface. Sealant composition recommendations on request.

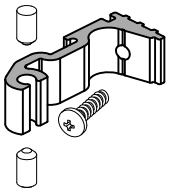


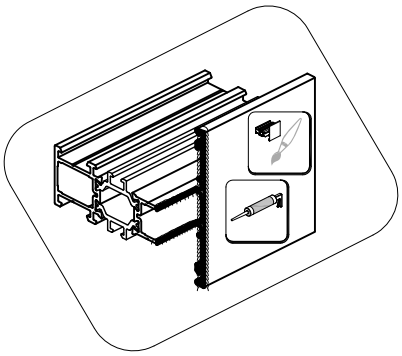
Profile 1	Transom bar fixing element		Quantity	Part 1	Quantity
	A chamber	B chamber			
AYPC.W72.0106E	AYPC.W62.0951-03	AYPC.W62.0951-03	4	AYPC.W62.0916-03	1

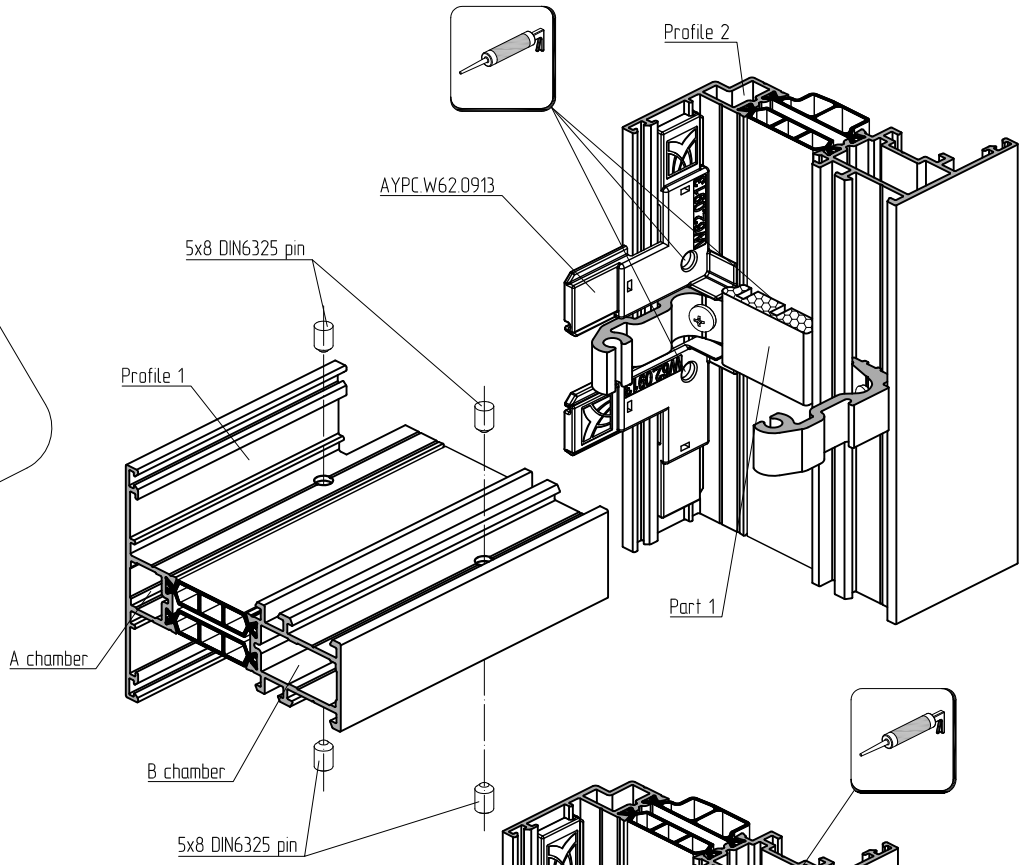
Just one 5x10 pin DIN6325D from the AYPC.W62.0951-03 kit is used

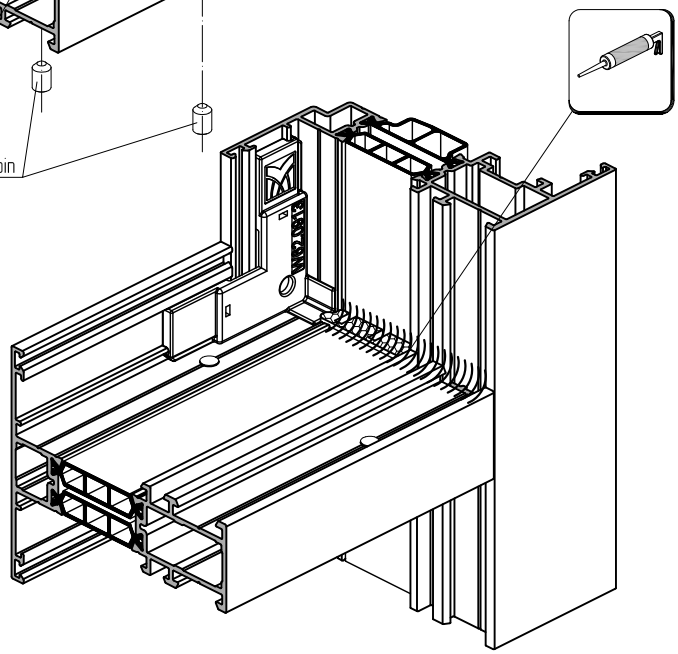
T-connection of profiles

Transom bar fastening kit

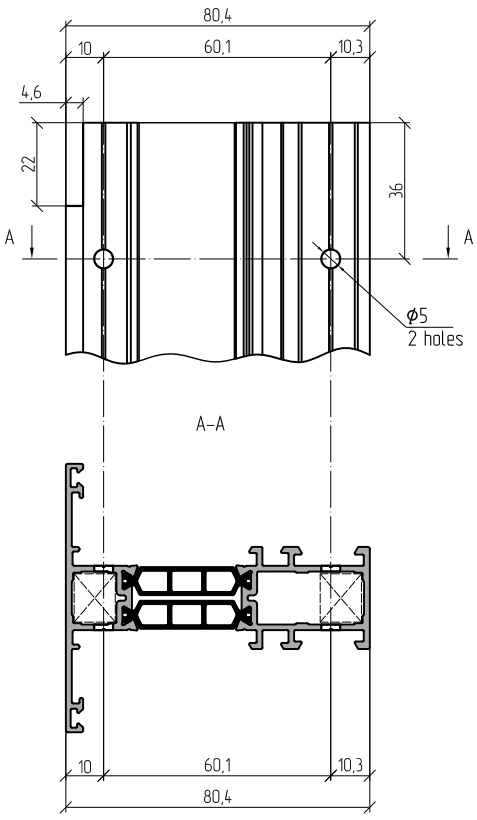








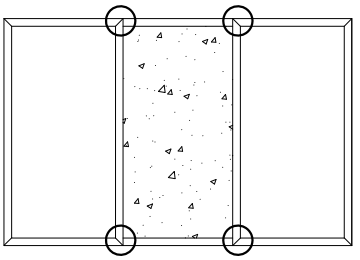
Machining plan for profile 1



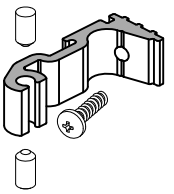
Profile 1	Profile 2	Transom bar fixing element		Quantity	Part 1	Quantity
		A chamber	B chamber			
AYPC.W72.0321E	AYPC.W72.0221E	AYPC.W62.0951	AYPC.W62.0951	2	AYPC.W62.0916	1
	AYPC.W72.0222E					
	AYPC.W72.0223E					

Apply silicone sealant on joint surface.
Sealant composition recommendations on request.

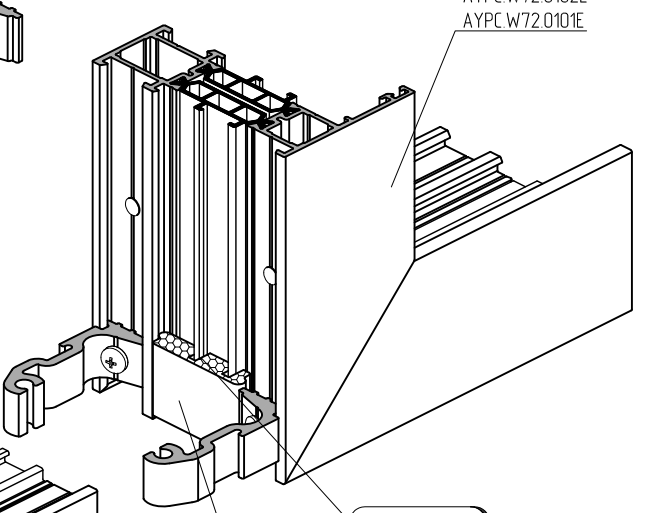
Widener profile fastening plan



Transom bar fastening kit

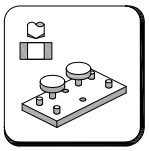


AYPC.W72.0107E
AYPC.W72.0106E
AYPC.W72.0103E
AYPC.W72.0102E
AYPC.W72.0101E

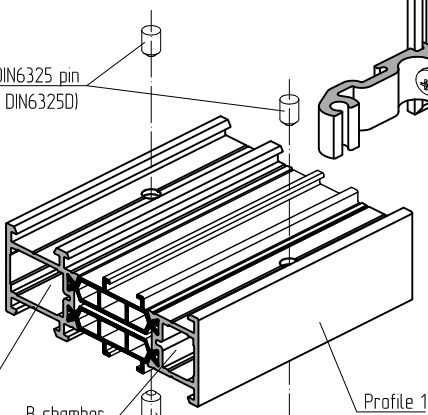


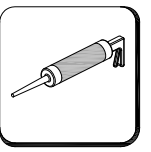


PW72.1
operation №8



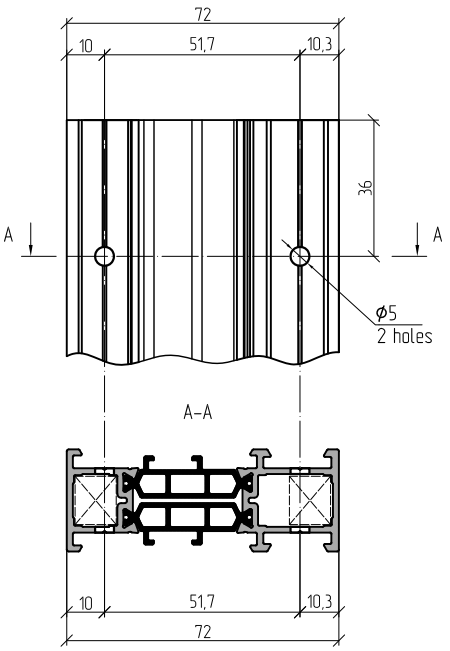
AYPC.W72.1940

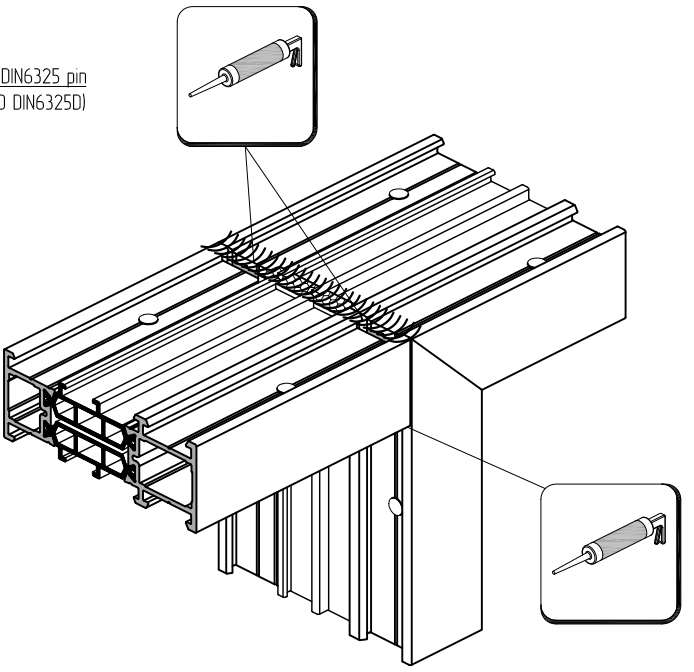




Part 1

Machining plan for profile 1



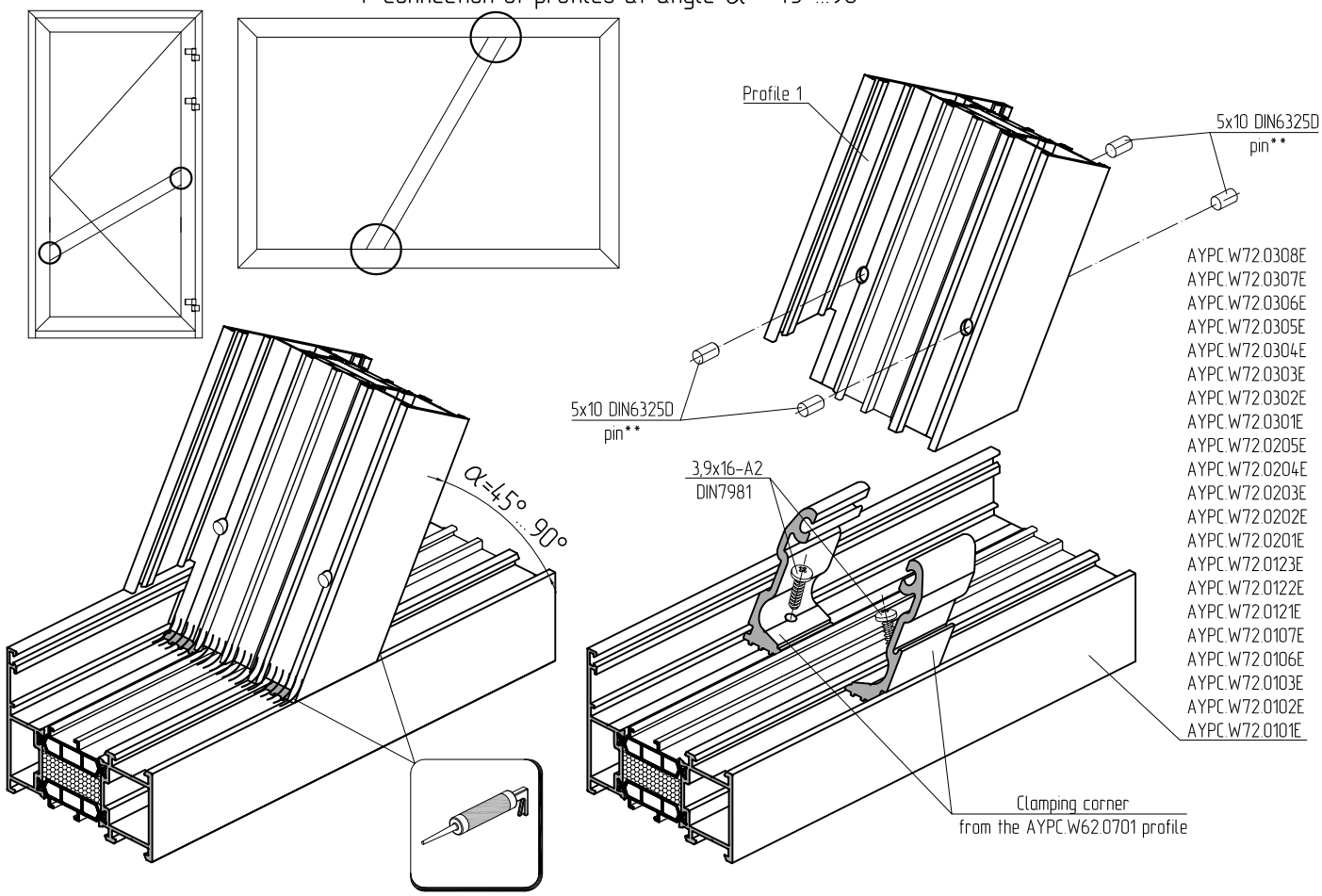


Apply silicone sealant on joint surface. Sealant composition recommendations on request.

Profile 1	Fastening element		Quantity	Part 1	Quantity
	A chamber	B chamber			
AYPC.W72.0121E	AYPC.W62.0951	AYPC.W62.0951	2	AYPC.W62.0916	1
AYPC.W72.0122E	AYPC.W62.0951-01	AYPC.W62.0951-01	2	AYPC.W62.0916-01	1
AYPC.W72.0123E	AYPC.W62.0951-02	AYPC.W62.0951-02	2	AYPC.W62.0916-02	1

Use 5x8 DIN6325 pin while installing AYPC.W72.0121E.

T-connection of profiles at angle α = 45°...90°

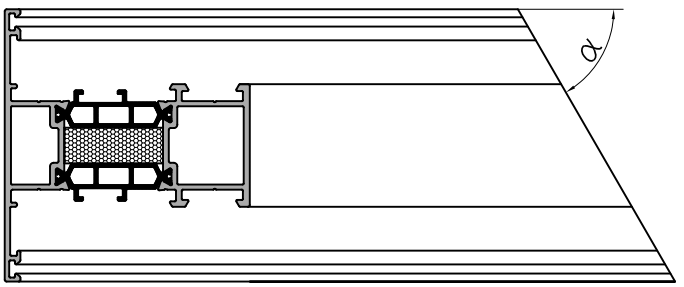


Profile 1	H, mm	Auxiliary dimensions, mm	Angle α									
			45°	50°	55°	60°	65°	70°	75°	80°	85°	90°
AYPC.W72.0101E** AYPC.W72.0121E AYPC.W72.0301E** AYPC.W72.0306E	13	$B=\frac{H}{\sin\alpha}$	18,4	17,0	15,9	15,0	14,3	13,8	13,5	13,2	13,0	13,0
		$S=22\cdot\sin\alpha$	15,6	16,9	18,0	19,1	19,9	20,7	21,3	21,7	21,9	22,0
		$X1=\frac{36}{\sin\alpha}+\frac{1,5}{tg\alpha}$	52,4	48,3	45,0	42,4	40,4	38,9	37,7	36,8	36,3	36,0
		$X2=\frac{36}{\sin\alpha}$	50,9	47,0	43,9	41,6	39,7	38,3	37,3	36,6	36,1	36,0
AYPC.W72.0102E AYPC.W72.0107E AYPC.W72.0122E AYPC.W72.0302E AYPC.W72.0304E AYPC.W72.0305E AYPC.W72.0307E AYPC.W72.0308E	22,6	$B=\frac{H}{\sin\alpha}$	32,0	29,5	27,6	26,1	24,9	24,1	23,4	22,9	22,7	22,6
		$S=22\cdot\sin\alpha$	15,6	16,9	18,0	19,1	19,9	20,7	21,3	21,7	21,9	22,0
		$X1=\frac{36}{\sin\alpha}+\frac{1,5}{tg\alpha}$	52,4	48,3	45,0	42,4	40,4	38,9	37,7	36,8	36,3	36,0
		$X2=\frac{36}{\sin\alpha}$	50,9	47,0	43,9	41,6	39,7	38,3	37,3	36,6	36,1	36,0
AYPC.W72.0103E AYPC.W72.0123E AYPC.W72.0303E	36,2	$B=\frac{H}{\sin\alpha}$	51,2	47,3	44,2	41,8	39,9	38,5	37,5	36,8	36,3	36,2
		$S=22\cdot\sin\alpha$	15,6	16,9	18,0	19,1	19,9	20,7	21,3	21,7	21,9	22,0
		$X1=\frac{36}{\sin\alpha}+\frac{1,5}{tg\alpha}$	52,4	48,3	45,0	42,4	40,4	38,9	37,7	36,8	36,3	36,0
		$X2=\frac{36}{\sin\alpha}$	50,9	47,0	43,9	41,6	39,7	38,3	37,3	36,6	36,1	36,0
AYPC.W72.0106E	42,2	$B=\frac{H}{\sin\alpha}$	59,7	55,1	51,5	48,7	46,6	44,9	43,7	42,9	42,4	42,2
		$S=22\cdot\sin\alpha$	15,6	16,9	18,0	19,1	19,9	20,7	21,3	21,7	21,9	22,0
		$X1=\frac{36}{\sin\alpha}+\frac{1,5}{tg\alpha}$	52,4	48,3	45,0	42,4	40,4	38,9	37,7	36,8	36,3	36,0
		$X2=\frac{36}{\sin\alpha}$	50,9	47,0	43,9	41,6	39,7	38,3	37,3	36,6	36,1	36,0

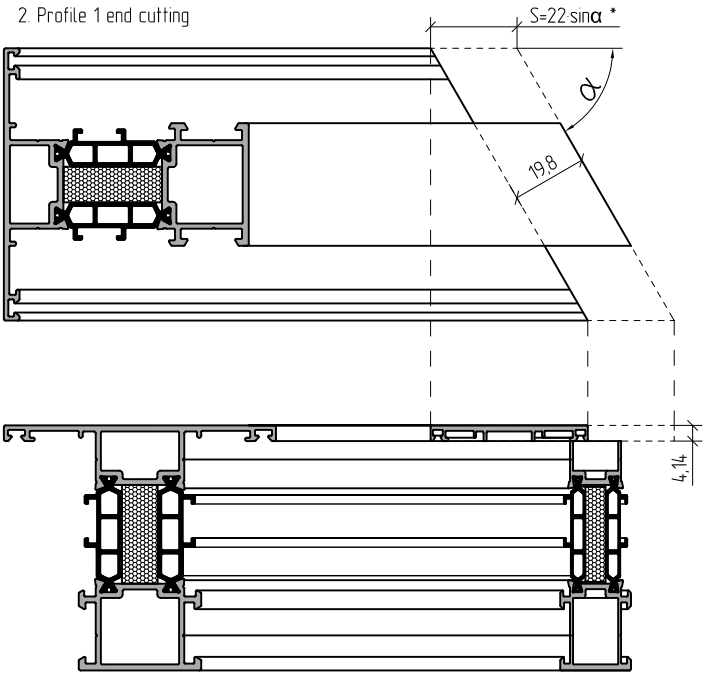
T-connection of profiles at angle α = 45°...90°

Machining plan for profile 1

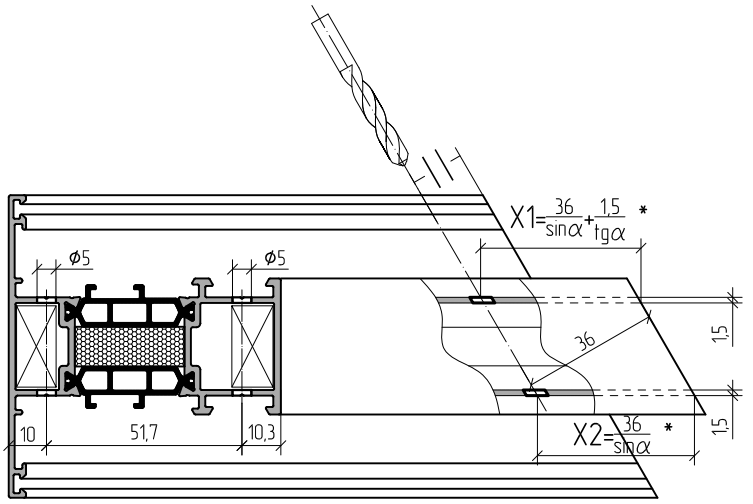
1. Cutting of profile 1 at angle α=45°...90°



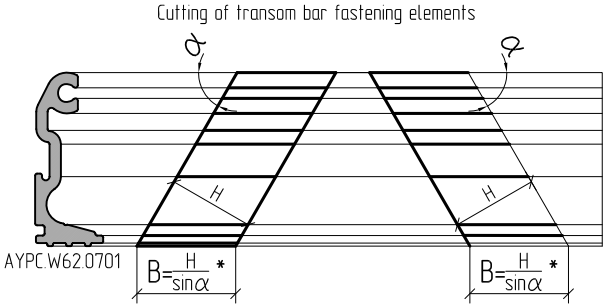
2. Profile 1 end cutting



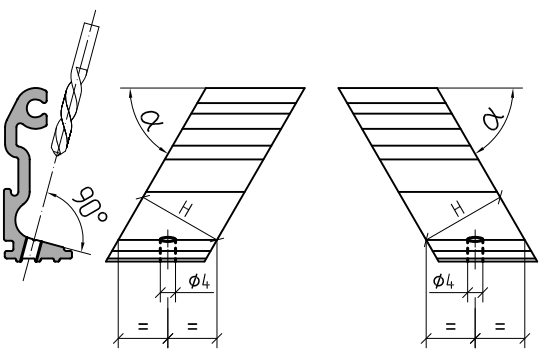
3. Marking and drilling of holes for 5x10 DIN6325D (5x8 DIN6325) pins



Cutting of transom bar fastening elements



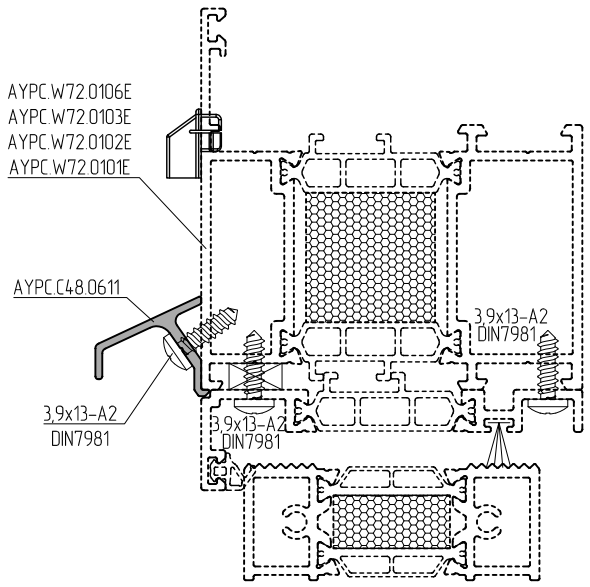
Machining of transom bar fastening element for installation of 3,9x16-A2 DIN7981 self-tapping screw

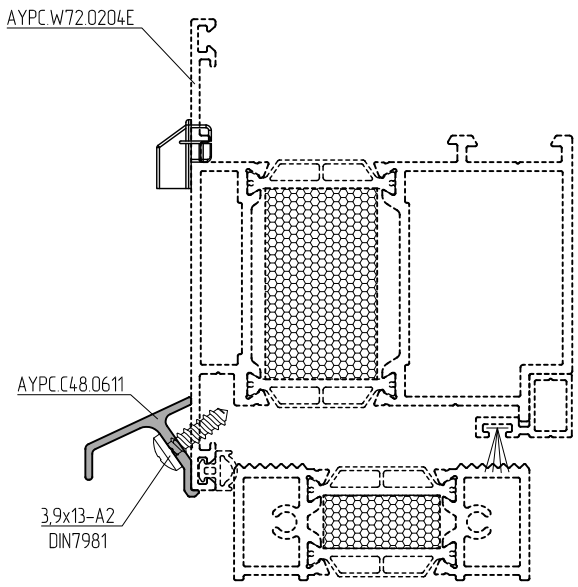


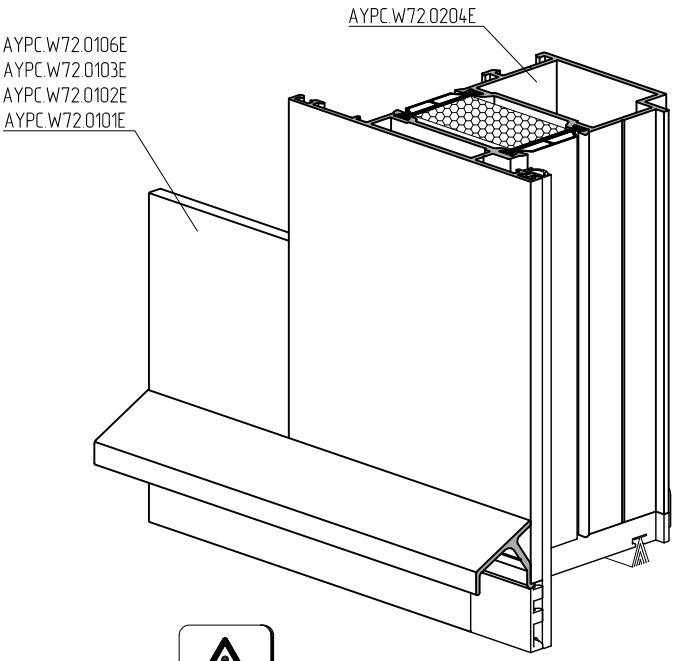
Machining of transom bar fastening element for installation of 3,9x16-A2 DIN7981 self-tapping screw

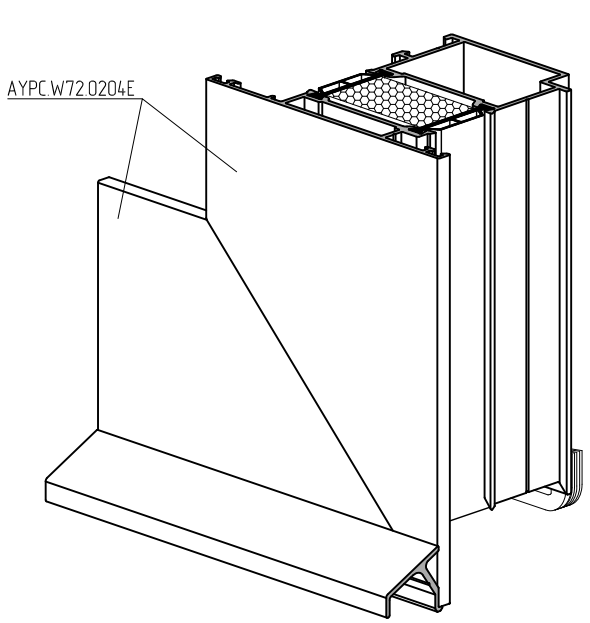
* Dimensions of standard angles are shown in the table.
** Use 5x8 DIN6325 pin while installing AYPC.W72.0101E and AYPC.W72.0301E profiles.

Drain profile installation on exterior opening door leaf

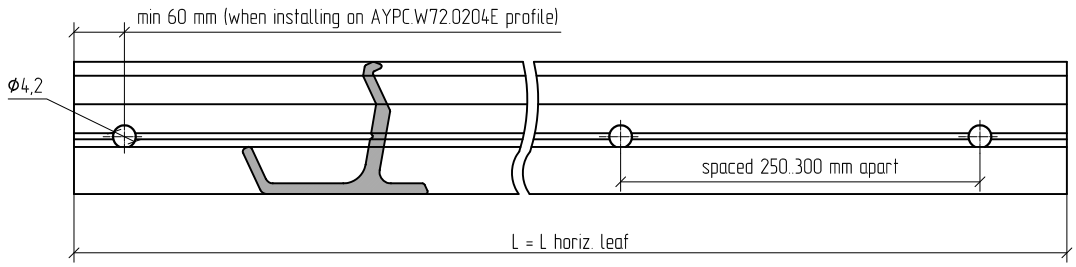




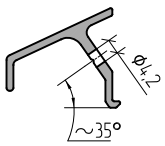




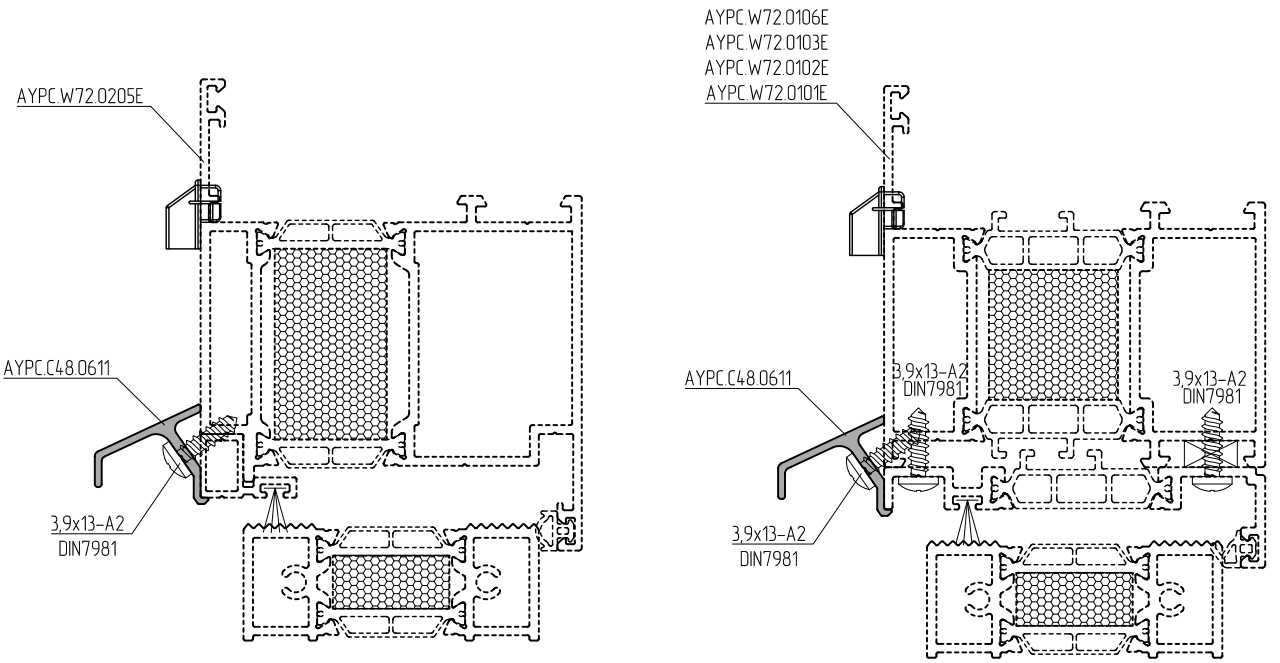
AYPC.C48.0611 drain profile cutting

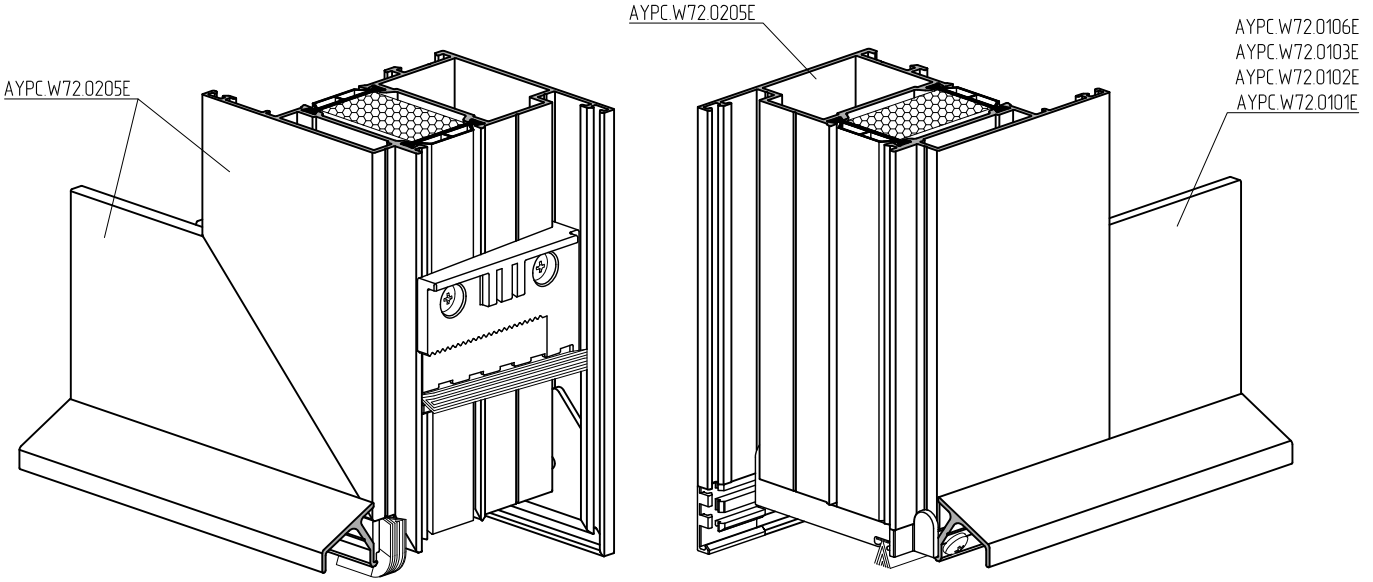


AYPC.C48.0611 profile machining for 3,9x13-A2 DIN7981 installation

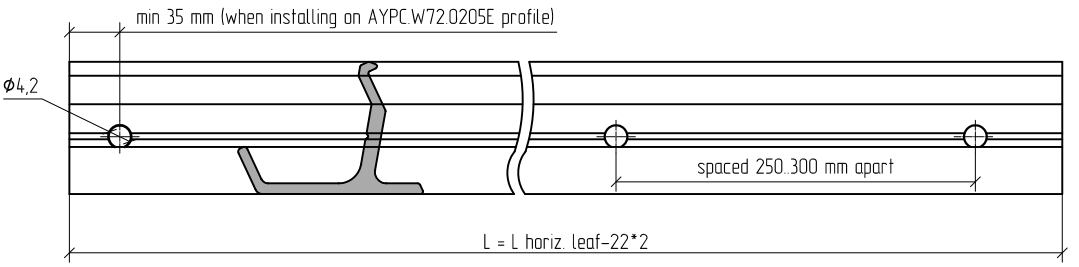


Drain profile installation on interior opening door leaf

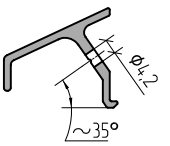




AYPC.C48.0611 drain profile cutting

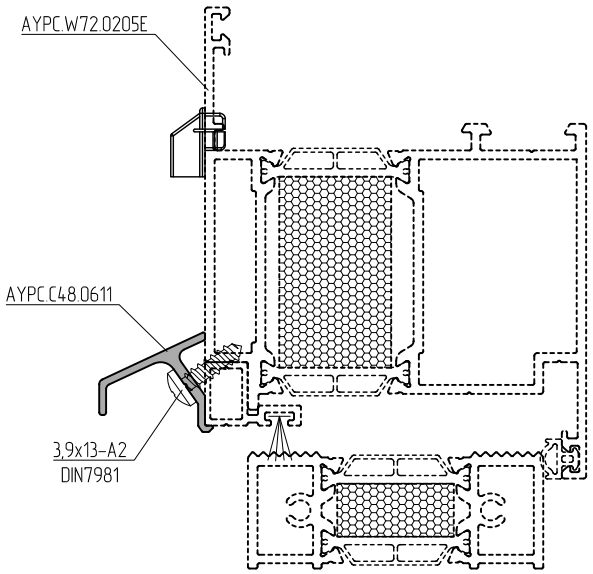


AYPC.C48.0611 profile machining for 3,9x13-A2 DIN7981 installation

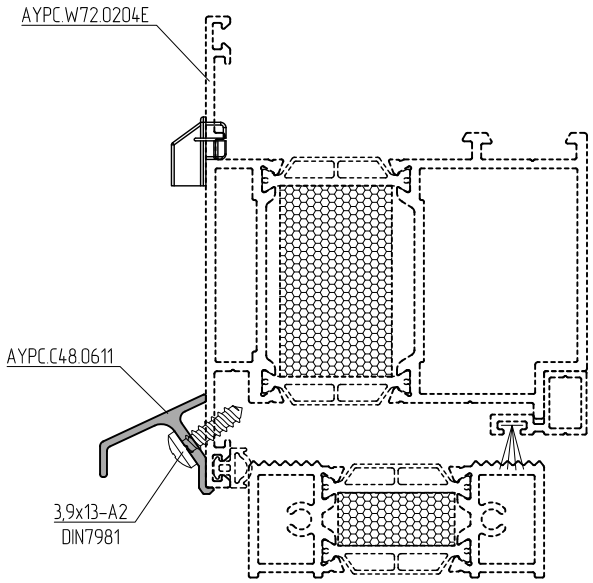


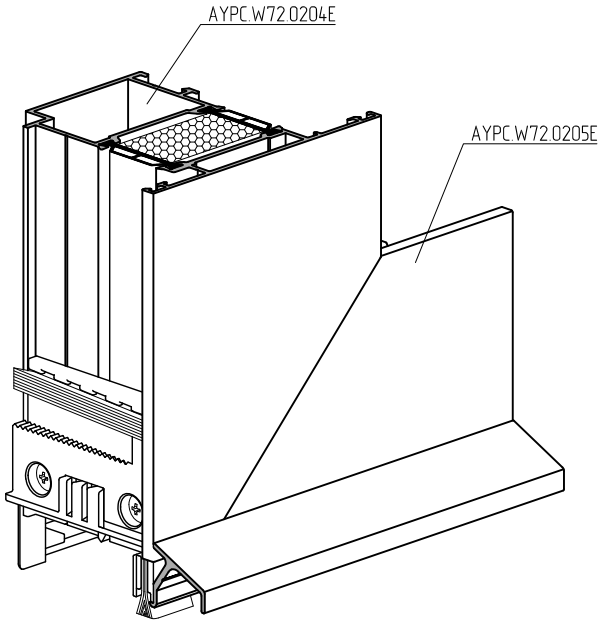
Drain profile installation on passive door leaf

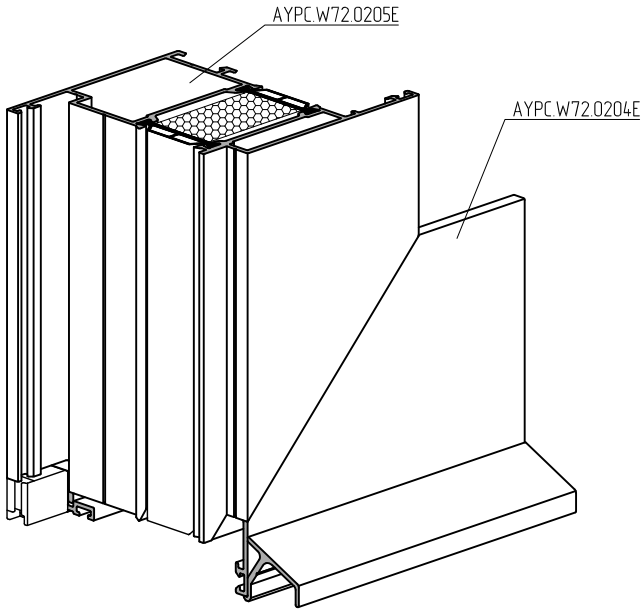
Interior opening



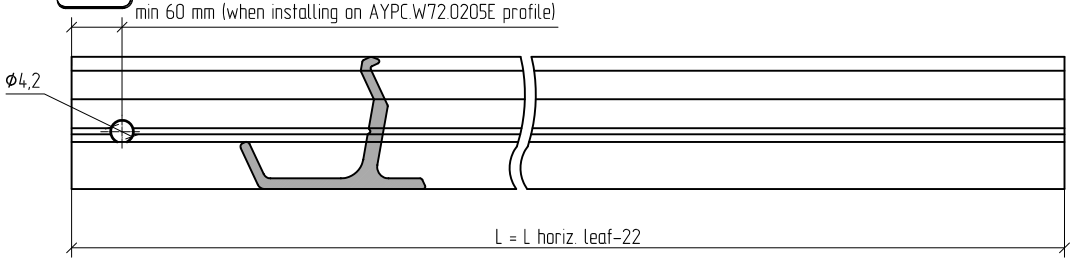
Exterior opening



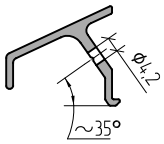




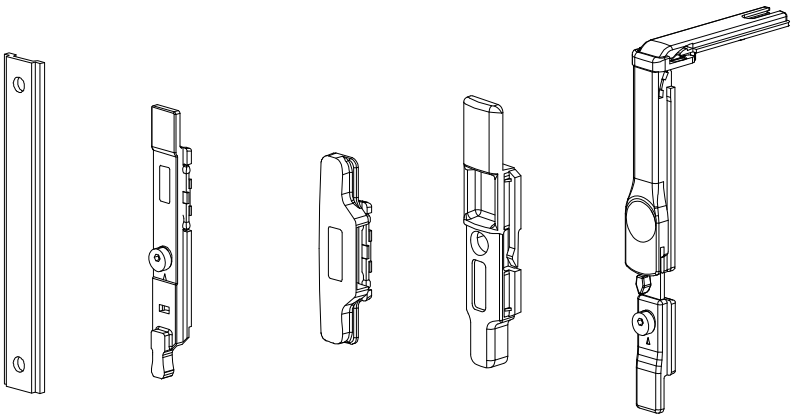
AYPC.C48.0611 drain profile cutting

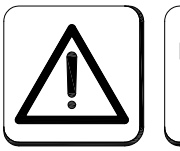


AYPC.C48.0611 profile machining for 3,9x13–A2 DIN7981 installation

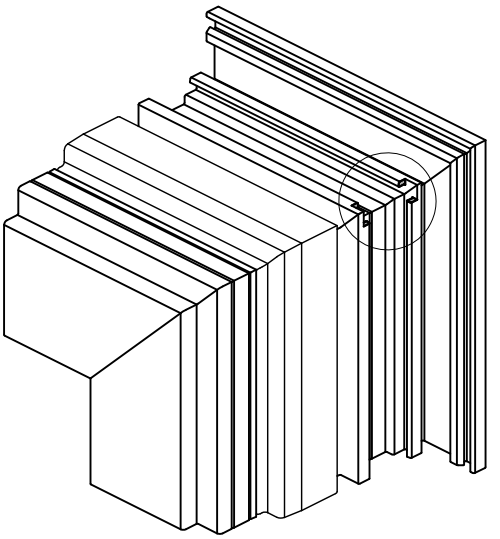


Machining of AYPC.W72.0201E,-0202E,-0203E, AYPC.W72.0221E, -0222E, -0223E sashes for installation of window hardware

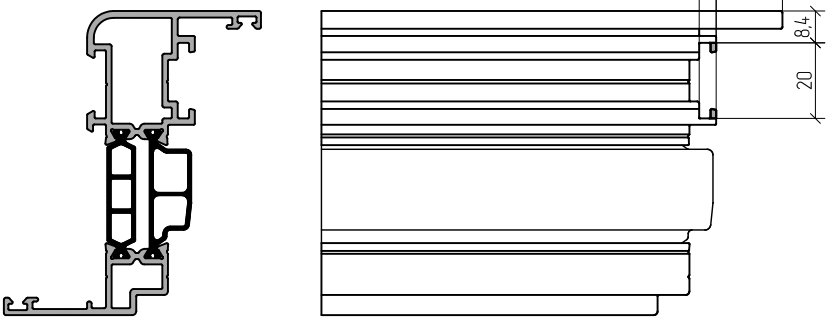


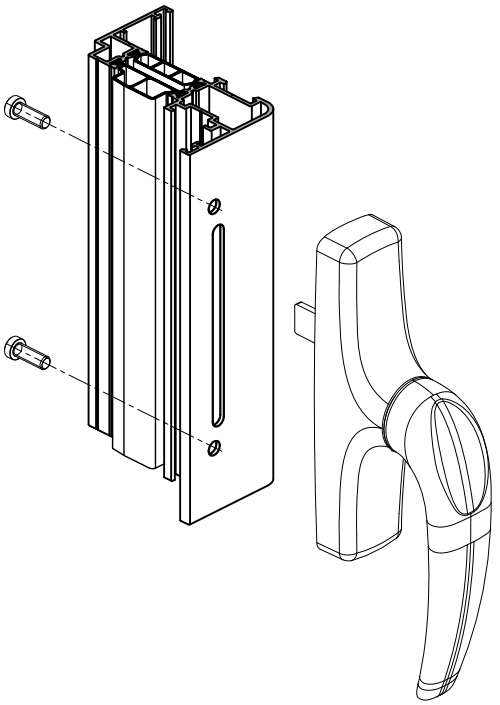


PW72.1
operation №6

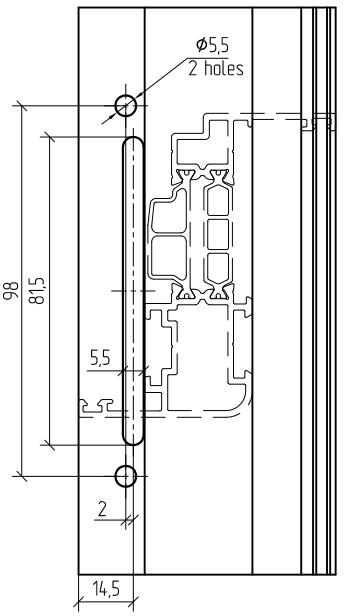


Sash machining for installation of window hardware





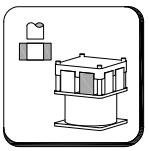
Sash machining for window handle installation



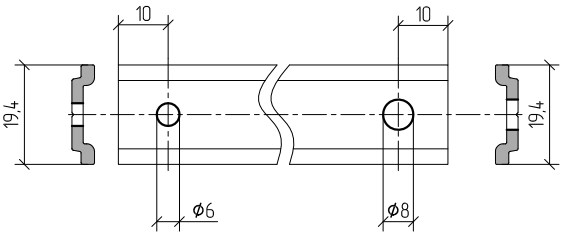


PW72.1
operation №1

AYPC.C48.0612 rod profile machining



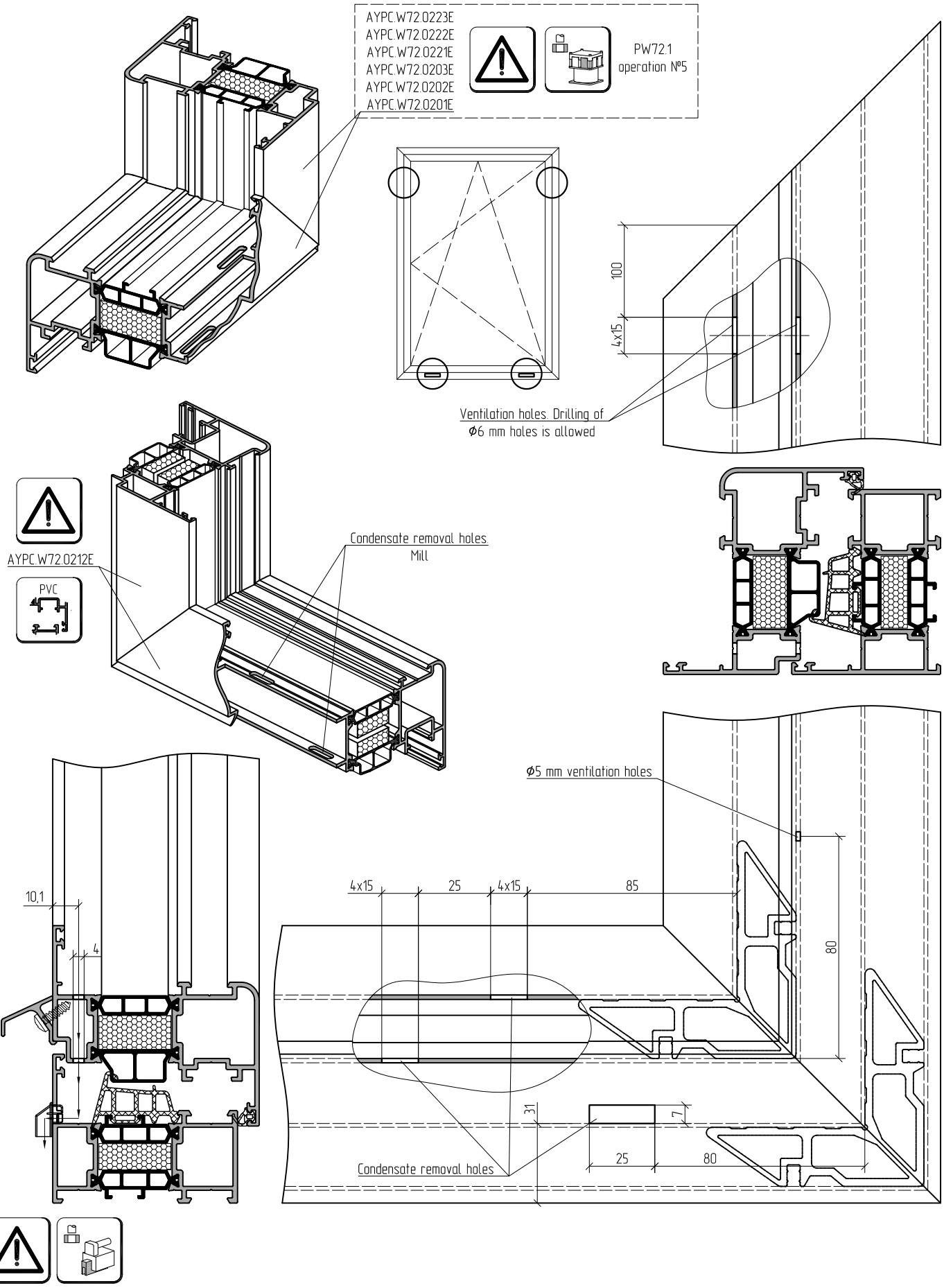
PW72.1
operation №2



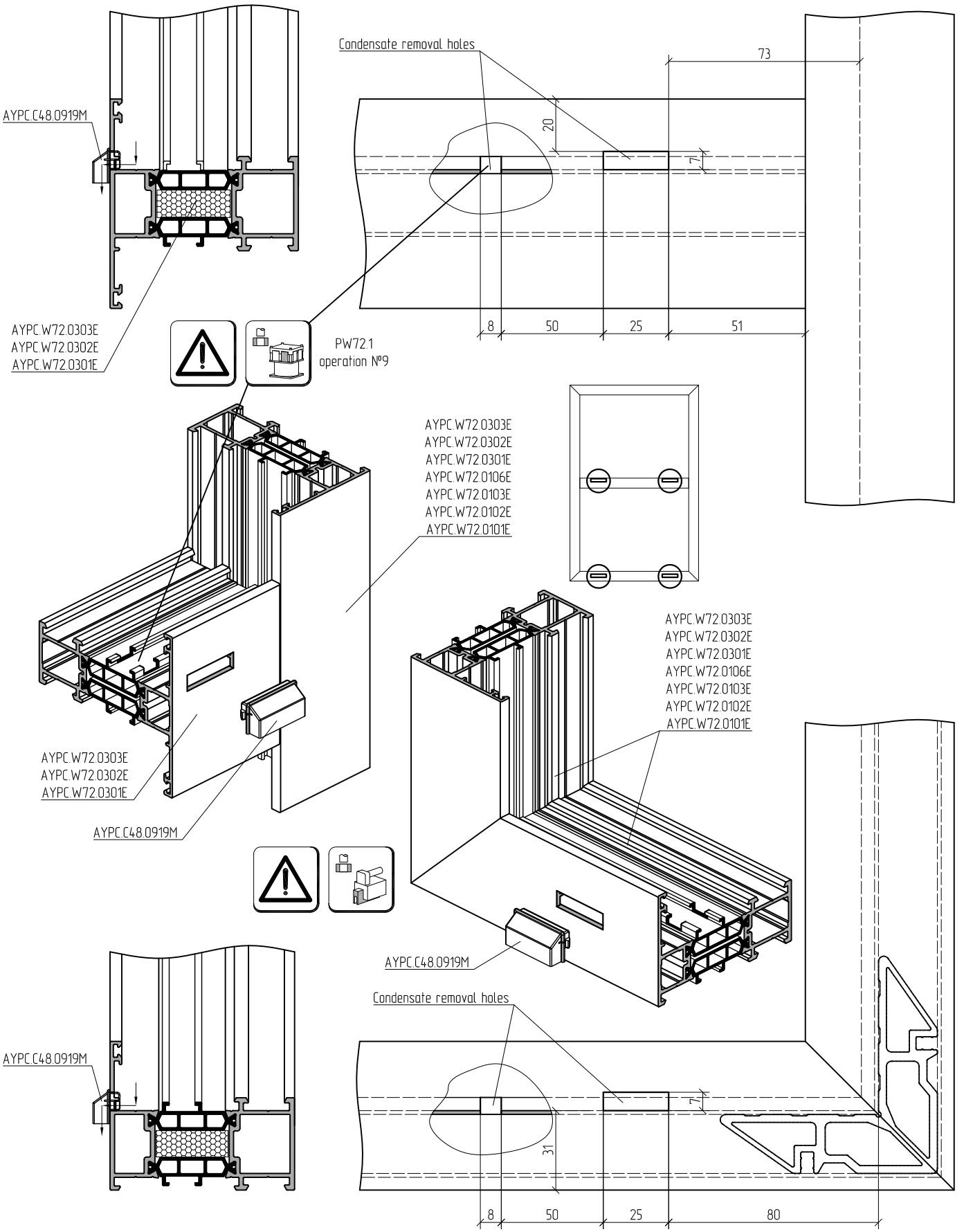


PW72.1
operation №3

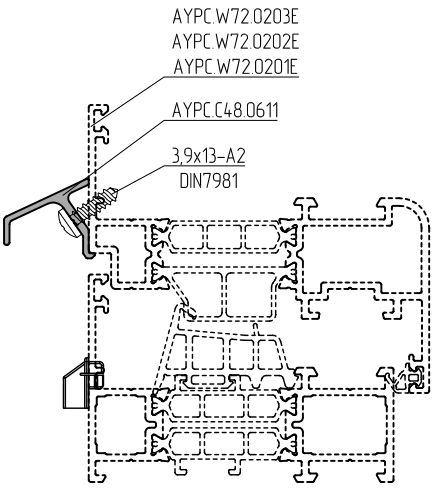
Ventilation holes and holes for condensate removal

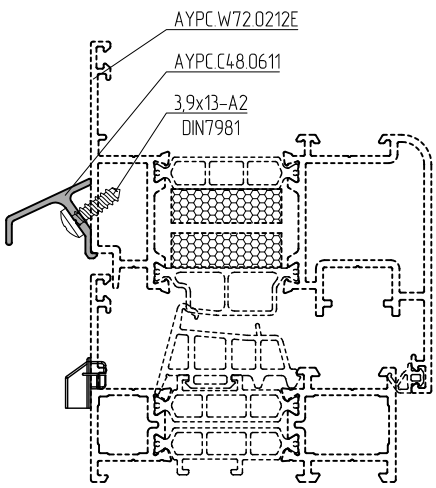


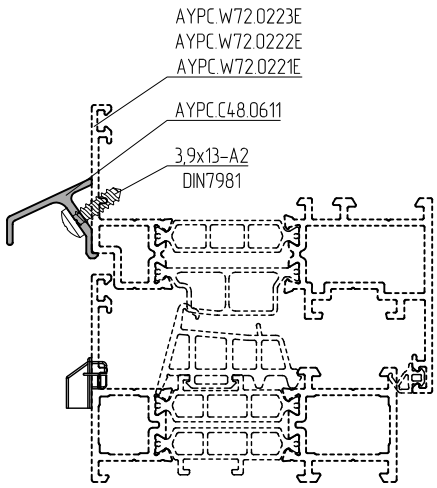
Ventilation holes and holes for condensate removal

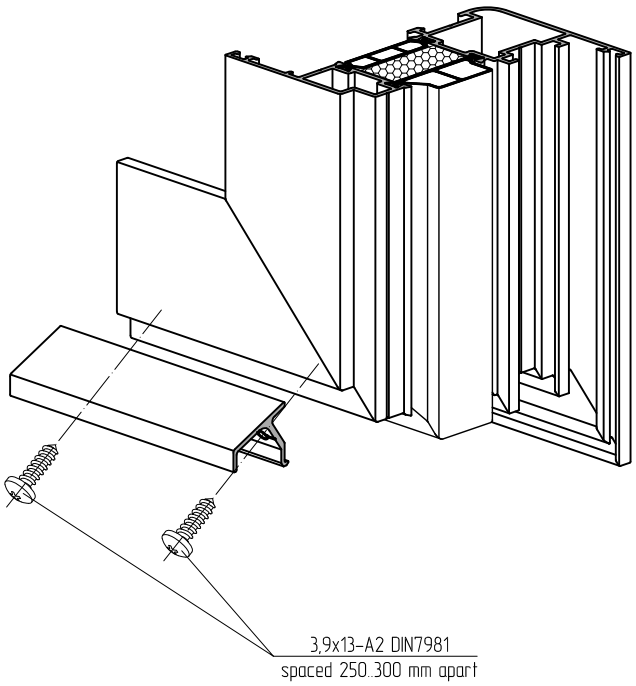


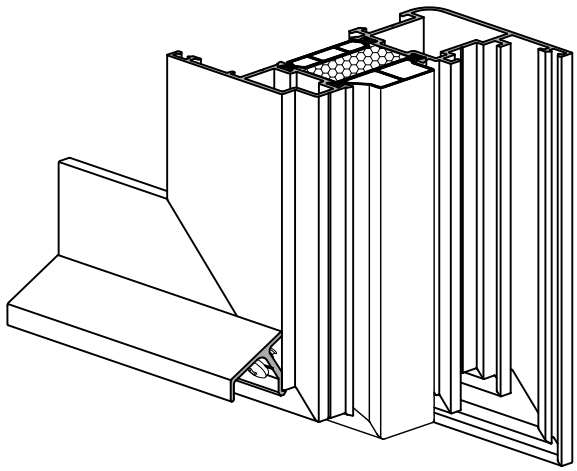
Drain profile installation on window sash



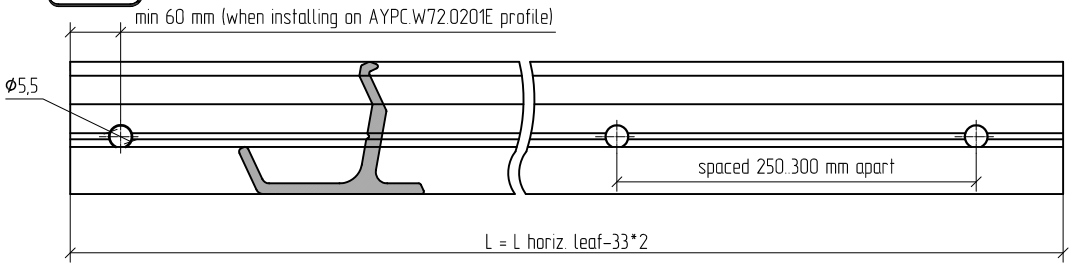




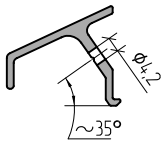




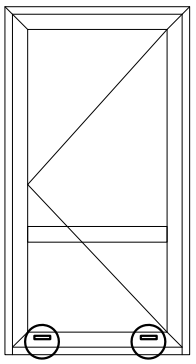
AYPC.C48.0611 drain profile cutting

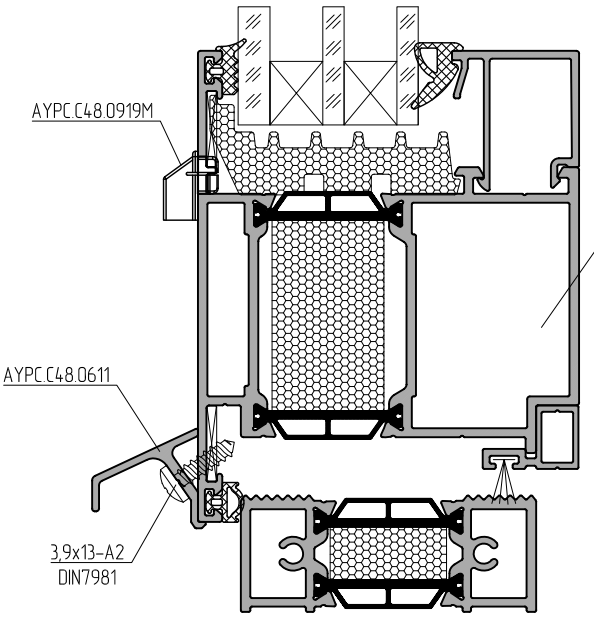


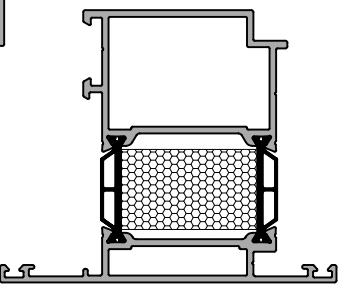
AYPC.C48.0611 profile machining for 3,9x13-A2 DIN7981 installation

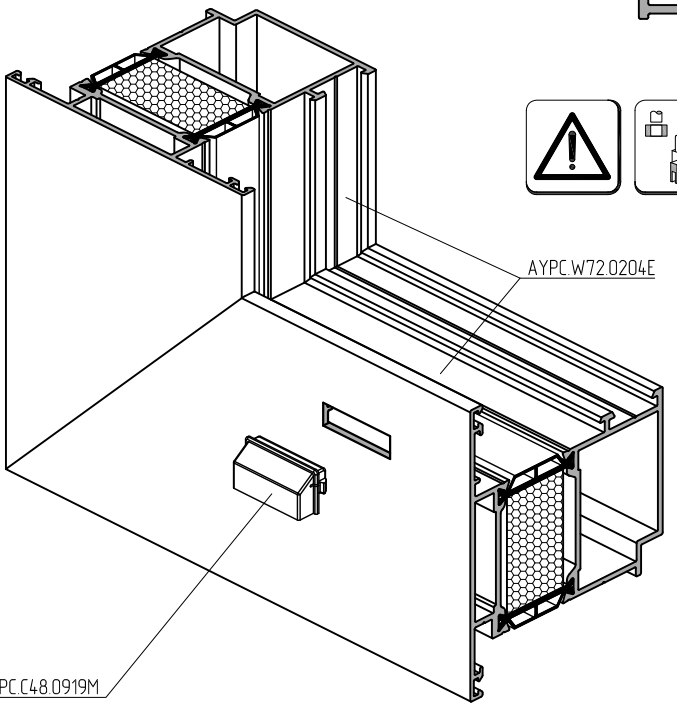


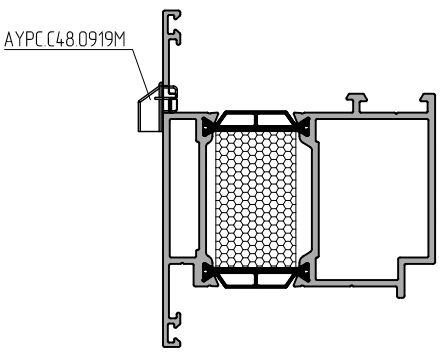
Ventilation holes and holes for condensate removal

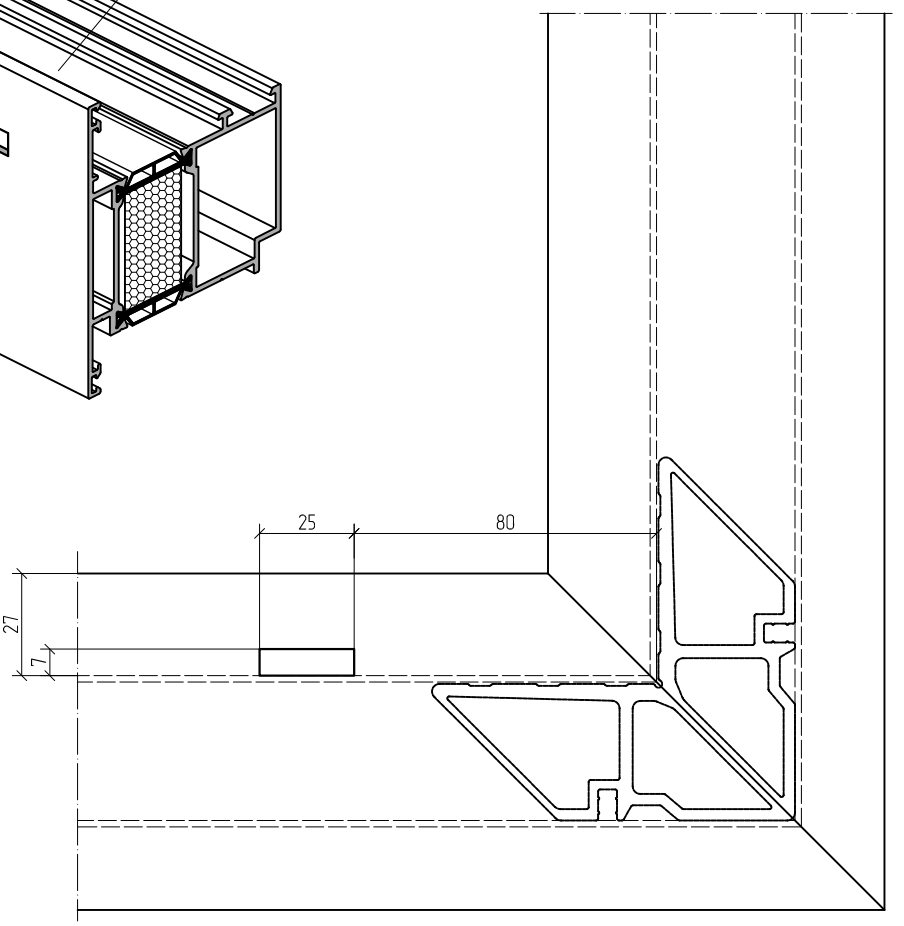




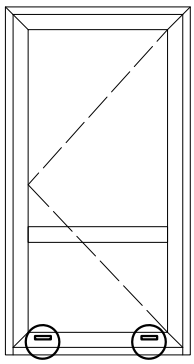


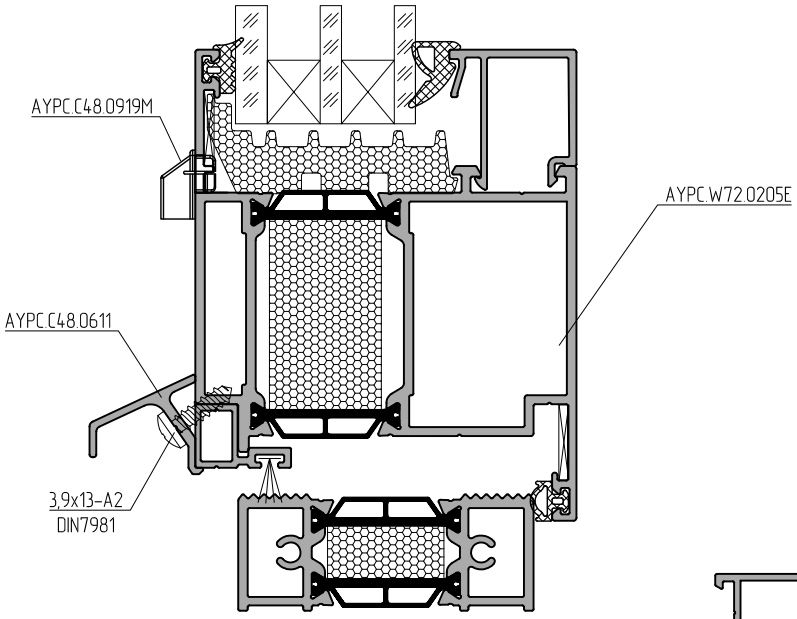




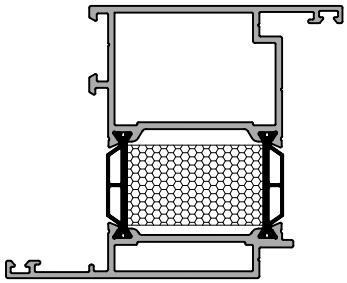


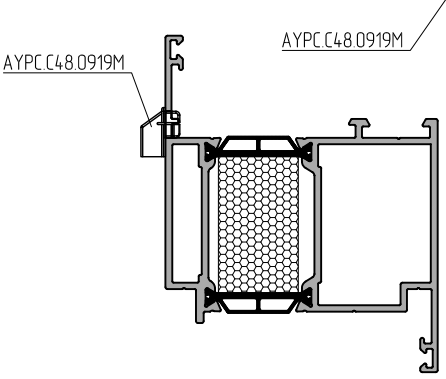
Ventilation holes and holes for condensate removal

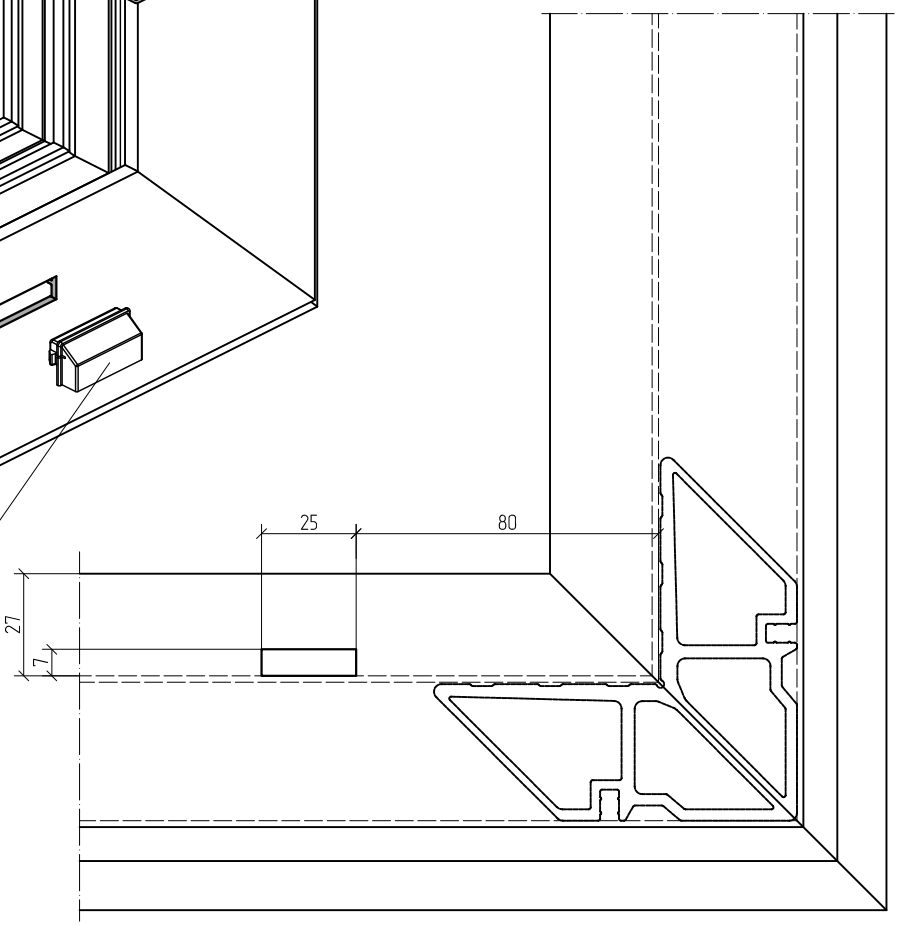




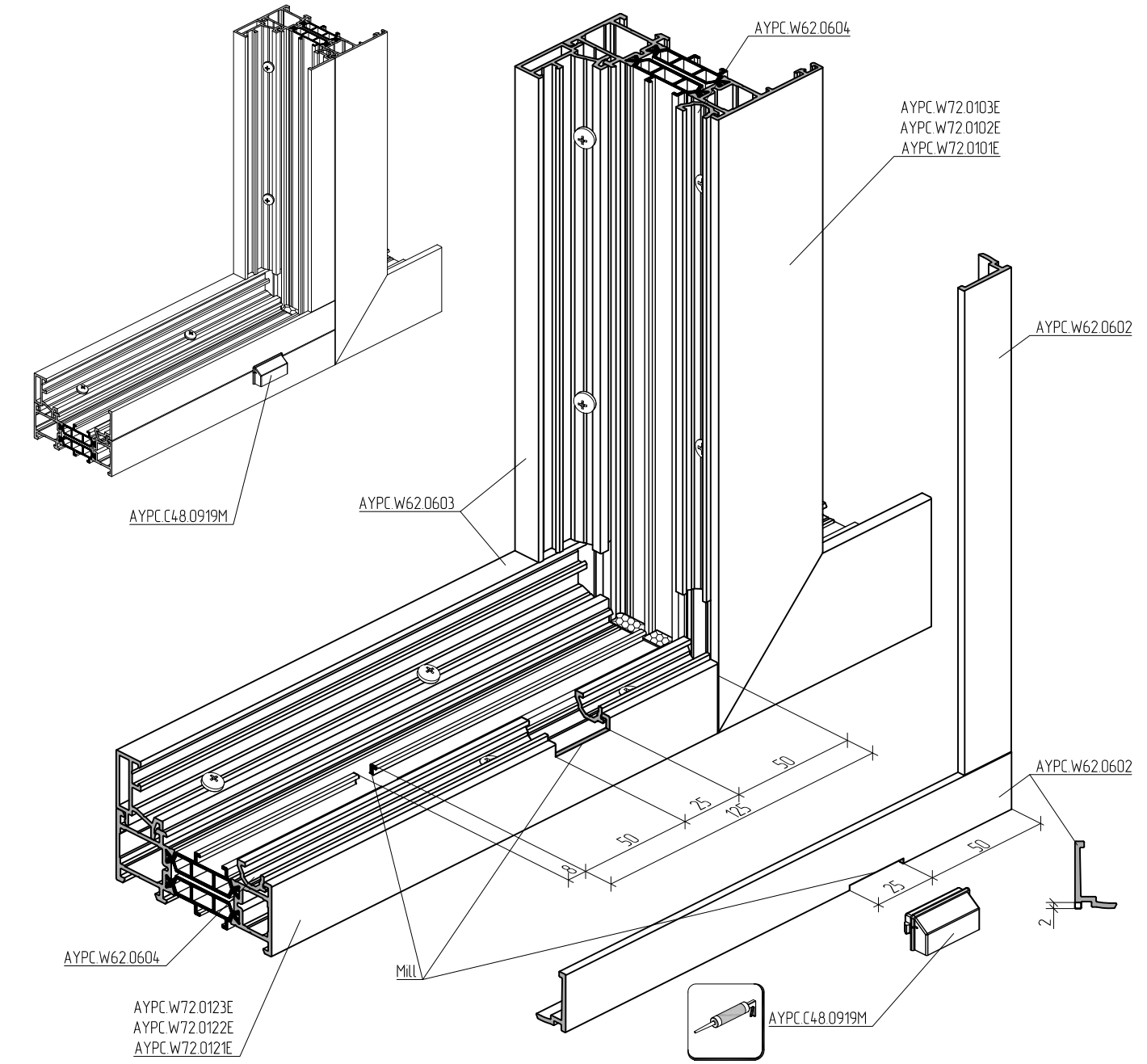


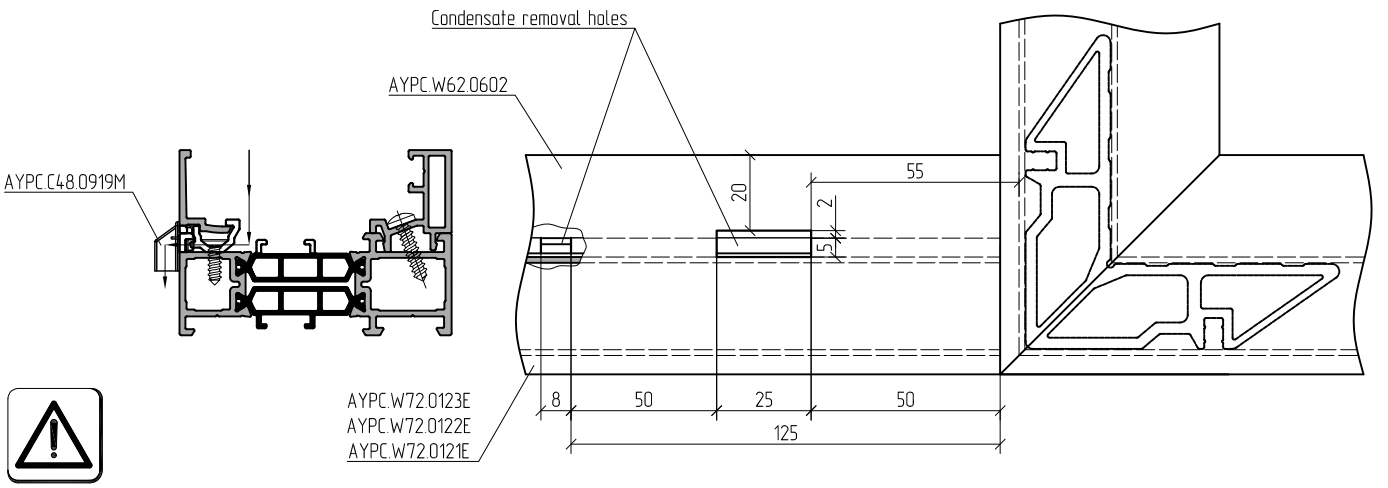




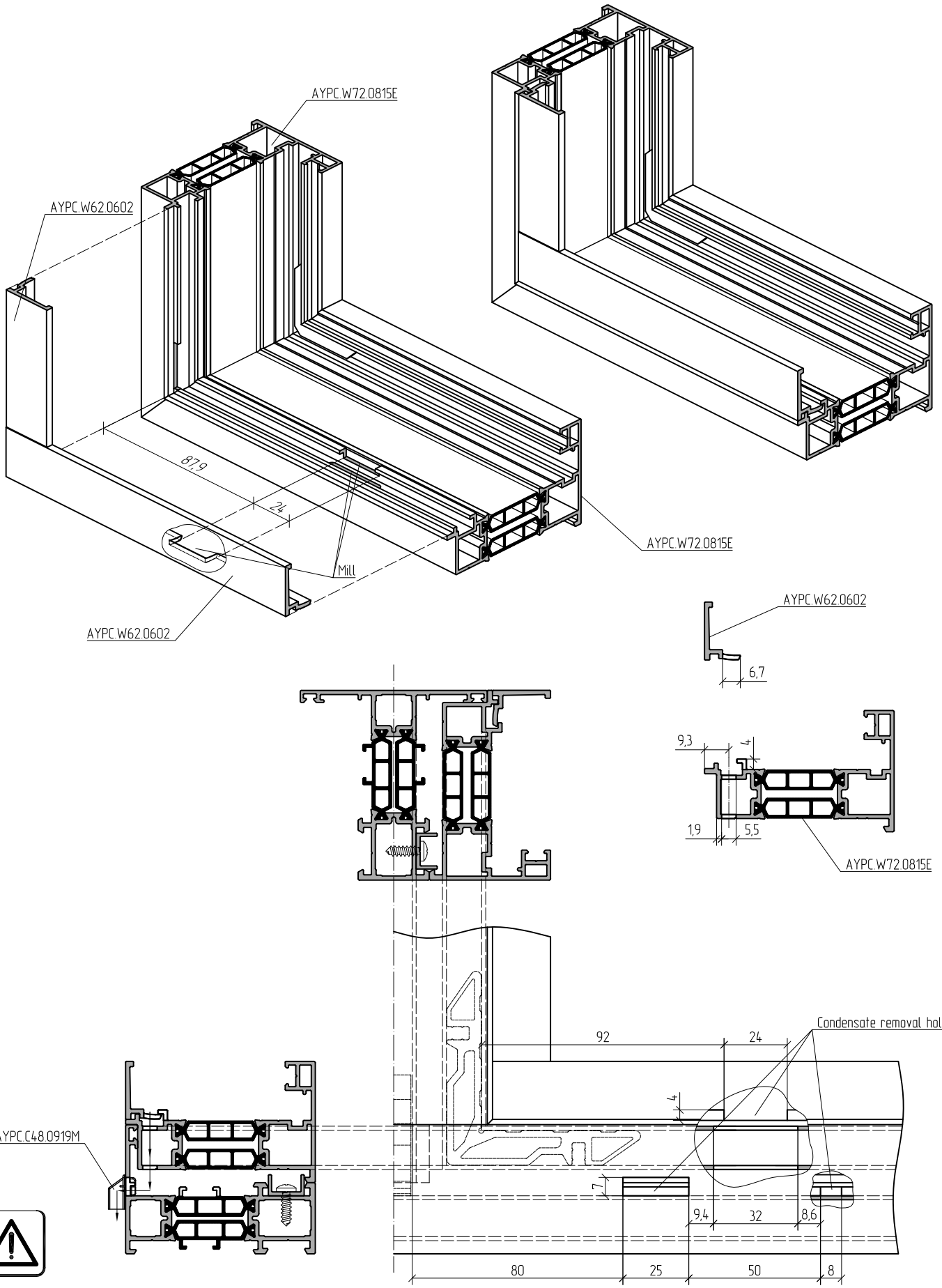


Ventilation holes and holes for condensate removal

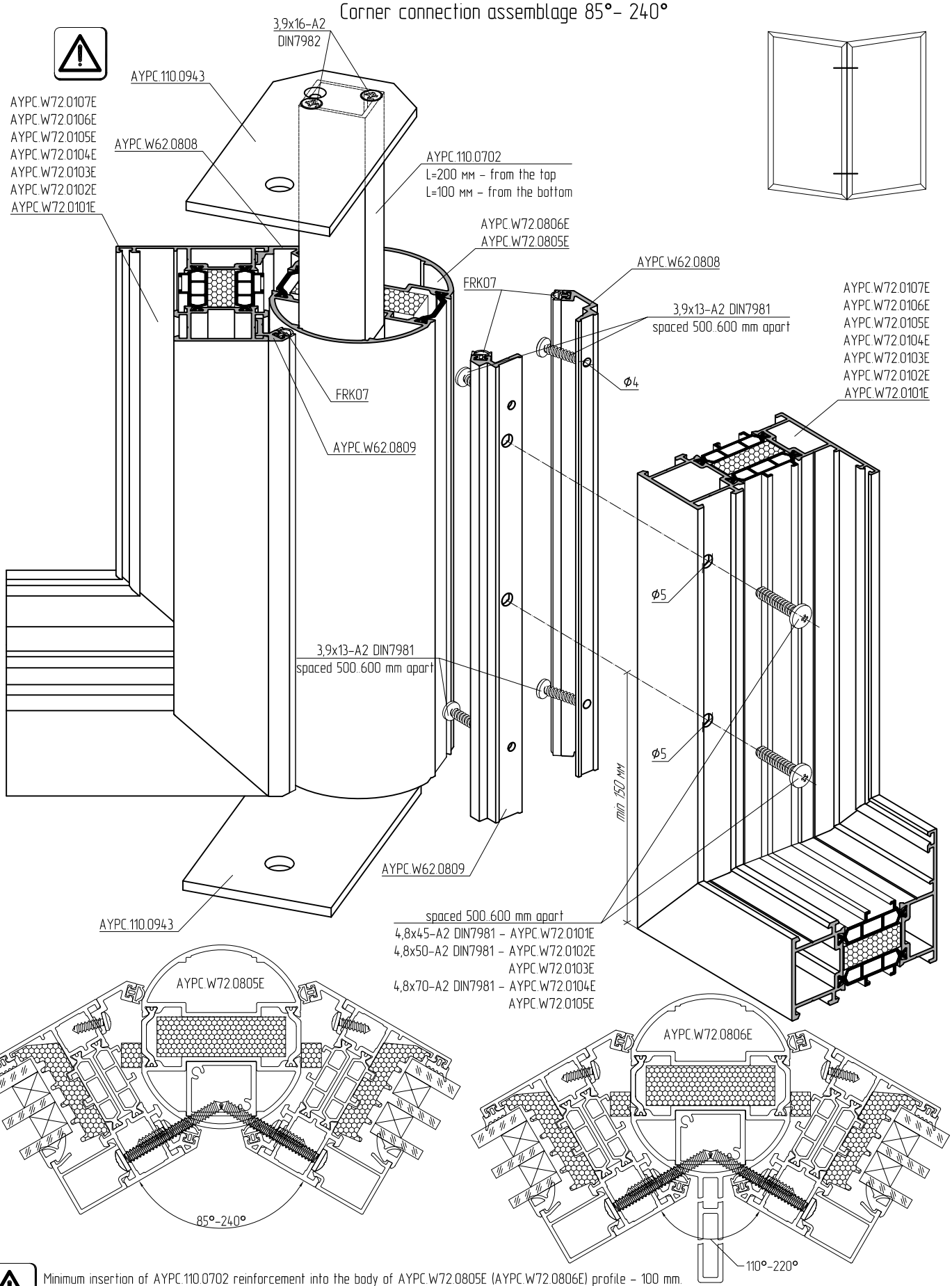




Ventilation holes and holes for condensate removal

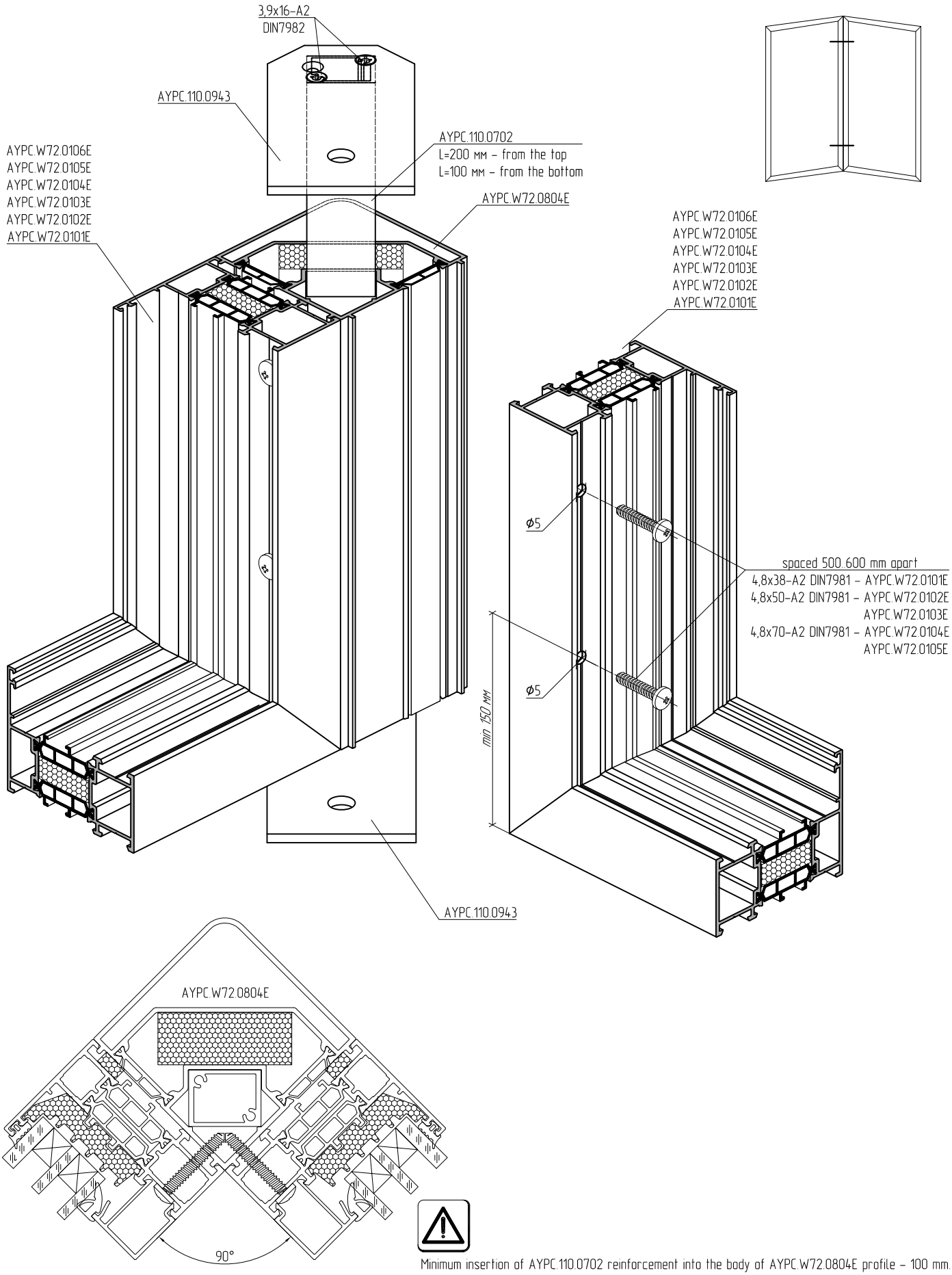


Corner connection assemblage 85°– 240°



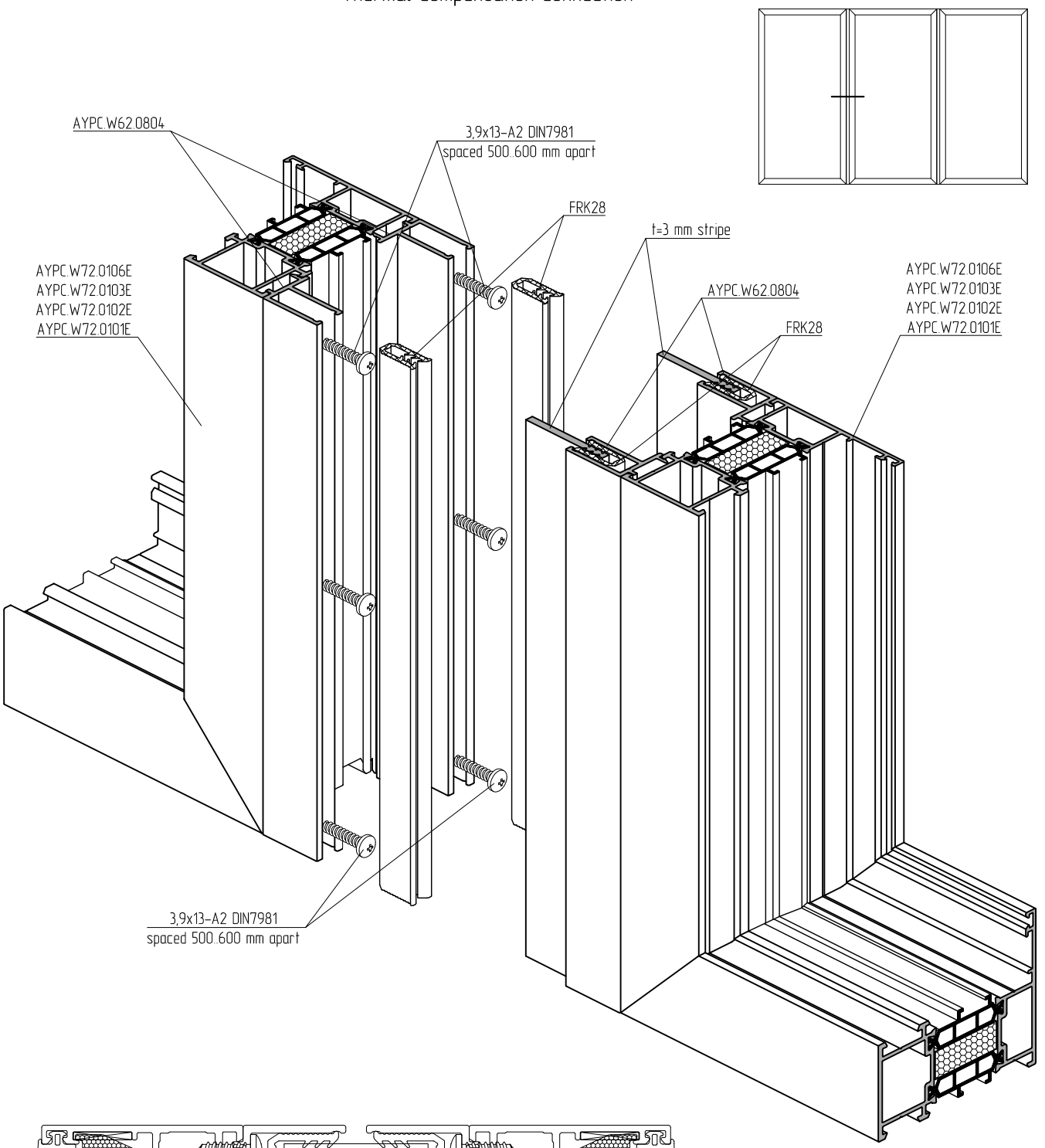
Minimum insertion of AYPC.110.0702 reinforcement into the body of AYPC.W72.0805E (AYPC.W72.0806E) profile – 100 mm.
While installing 3,9x13–A2 DIN7981 leave 110 mm from the edges of AYPC.W62.0808 and AYPC.W62.0809 profiles.
The AYPC.110.0943 plate is not required for the units with AYPC.W72.0806E profile. It is necessary to replace.

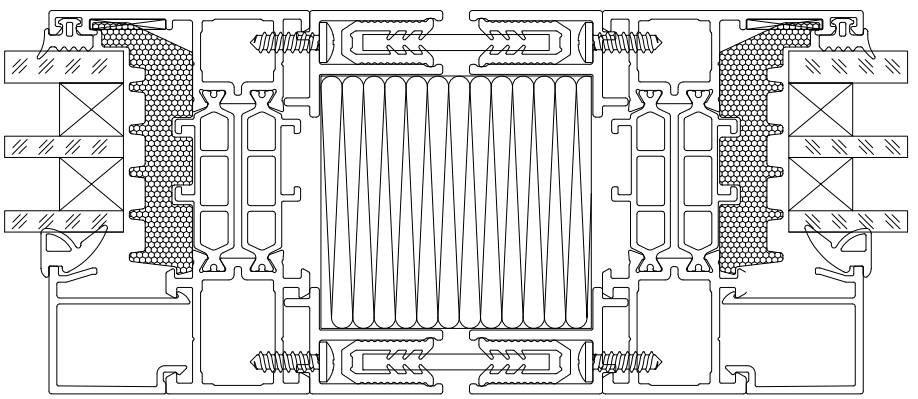
Corner connection assemblage 90°



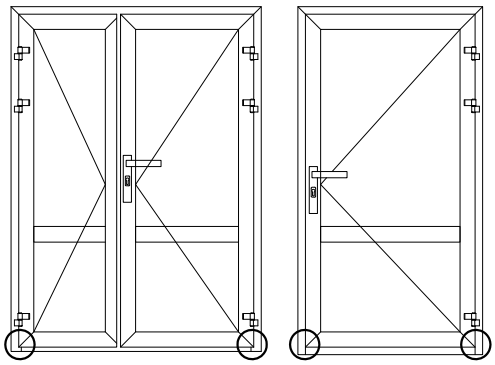
Minimum insertion of AYPC.110.0702 reinforcement into the body of AYPC.W72.0804E profile – 100 mm.

Thermal compensation connection

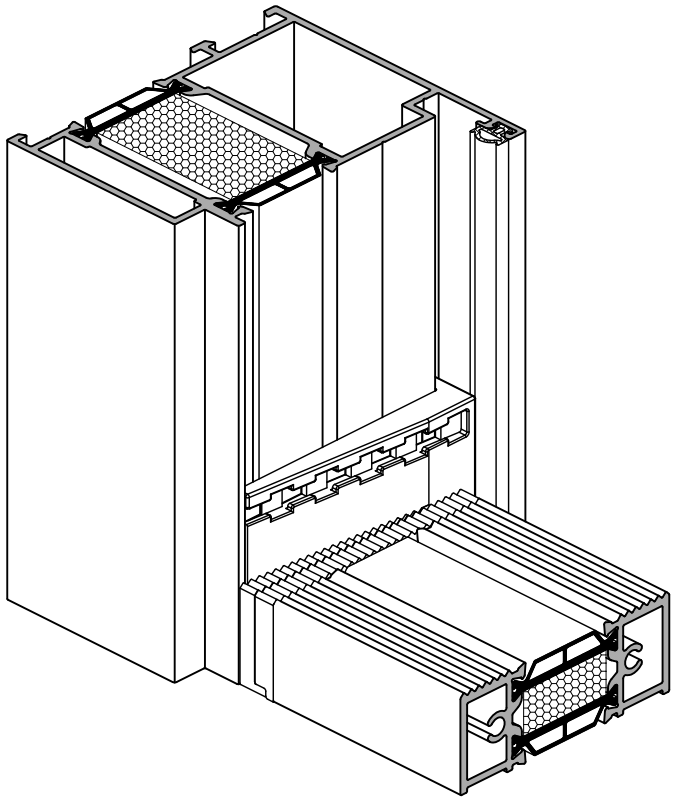


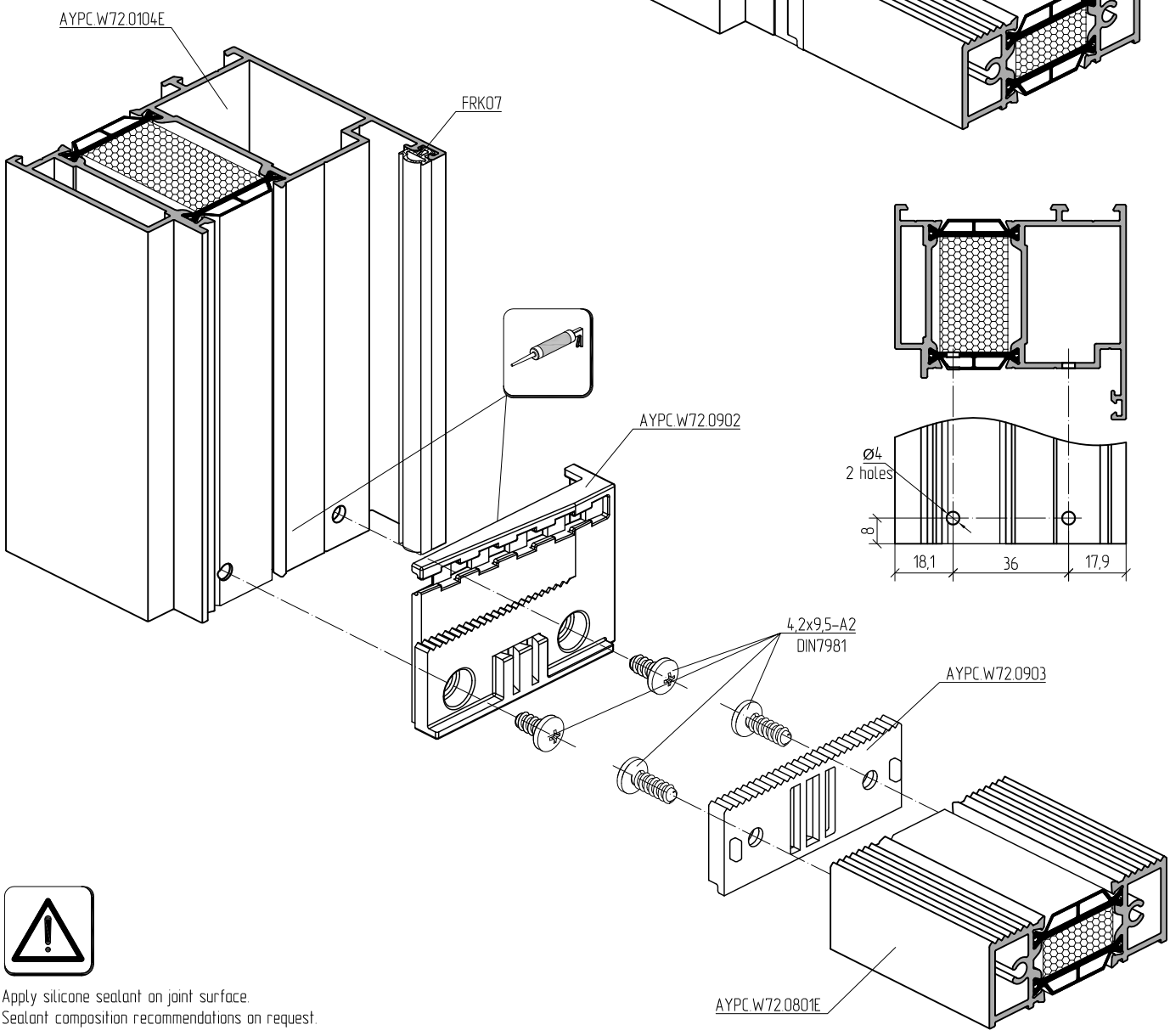


Installation plan of AYPC.W72.0801E threshold on AYPC.W72.0104E profile



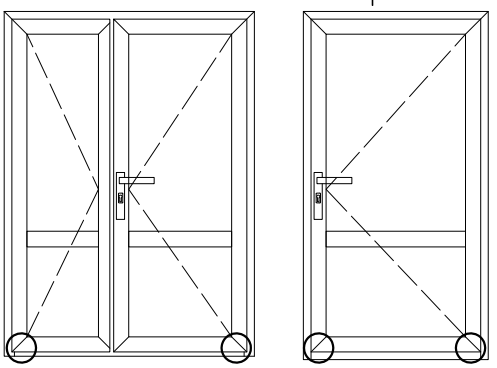
Exterior opening



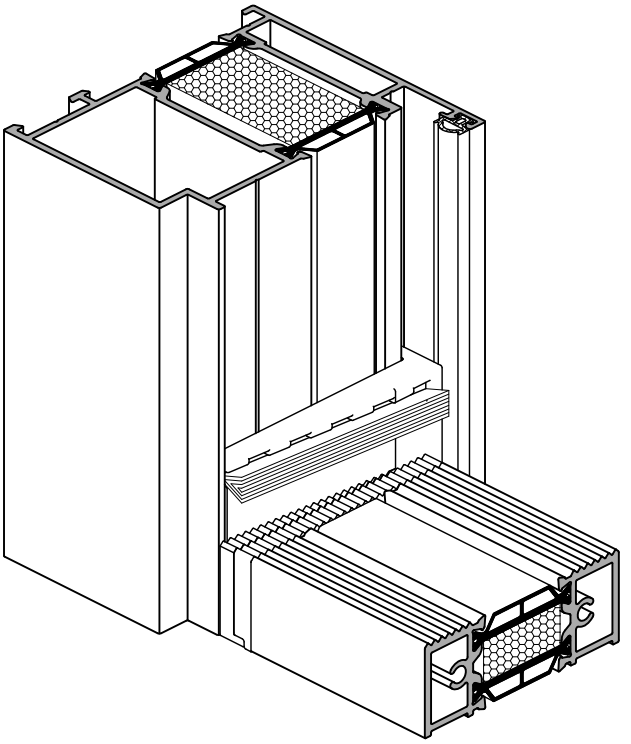


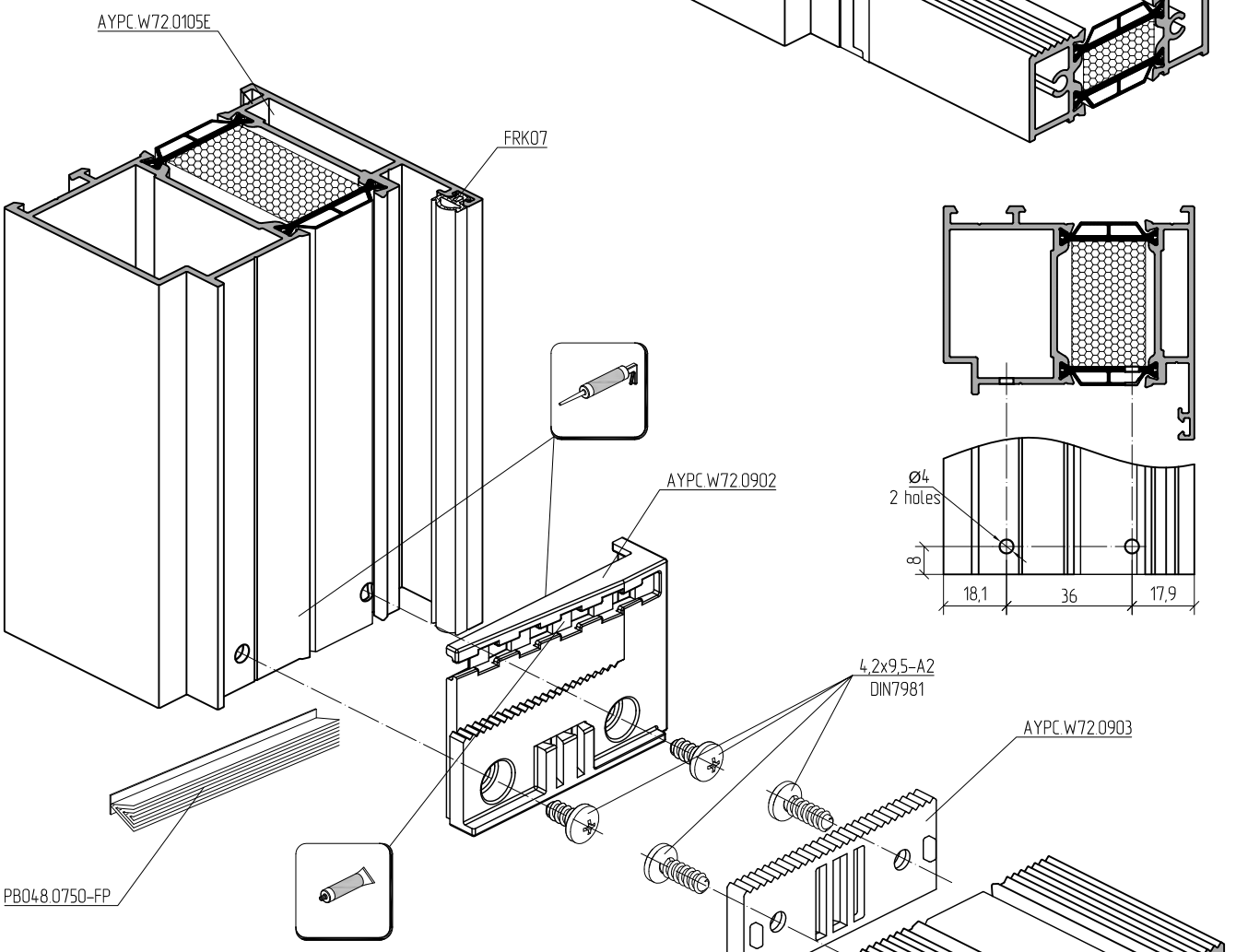
Apply silicone sealant on joint surface.
Sealant composition recommendations on request.

Installation plan of AYPC.W72.0801E threshold on AYPC.W72.0105E profile



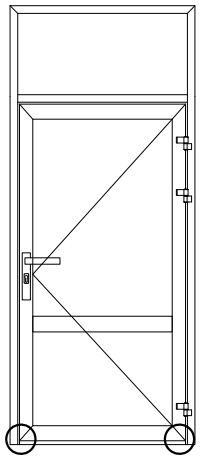
Interior opening





Apply silicone sealant on joint surface.
Sealant composition recommendations on request.

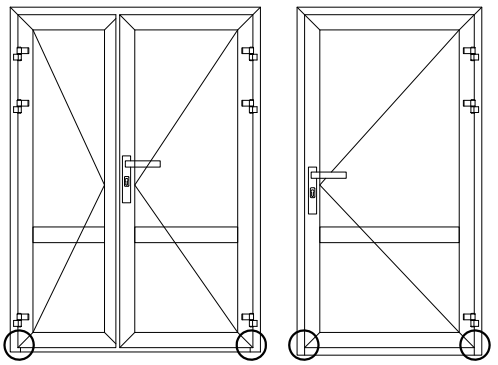
Installation plan of AYPC.W72.0801E threshold on AYPC.W72.0803E profile



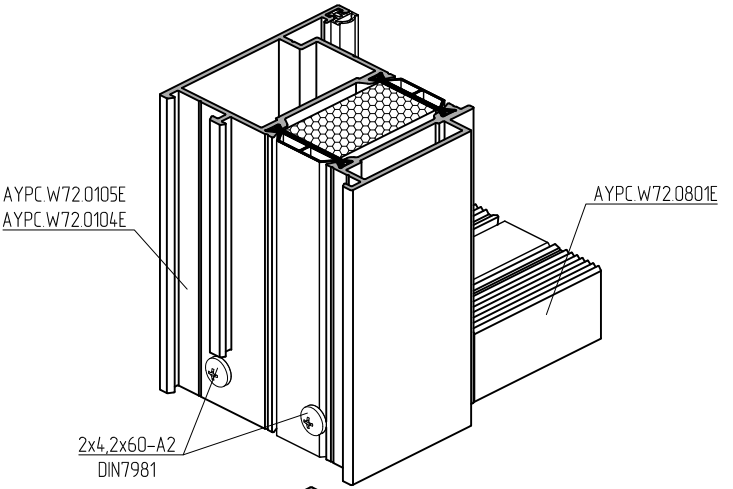
Exterior opening

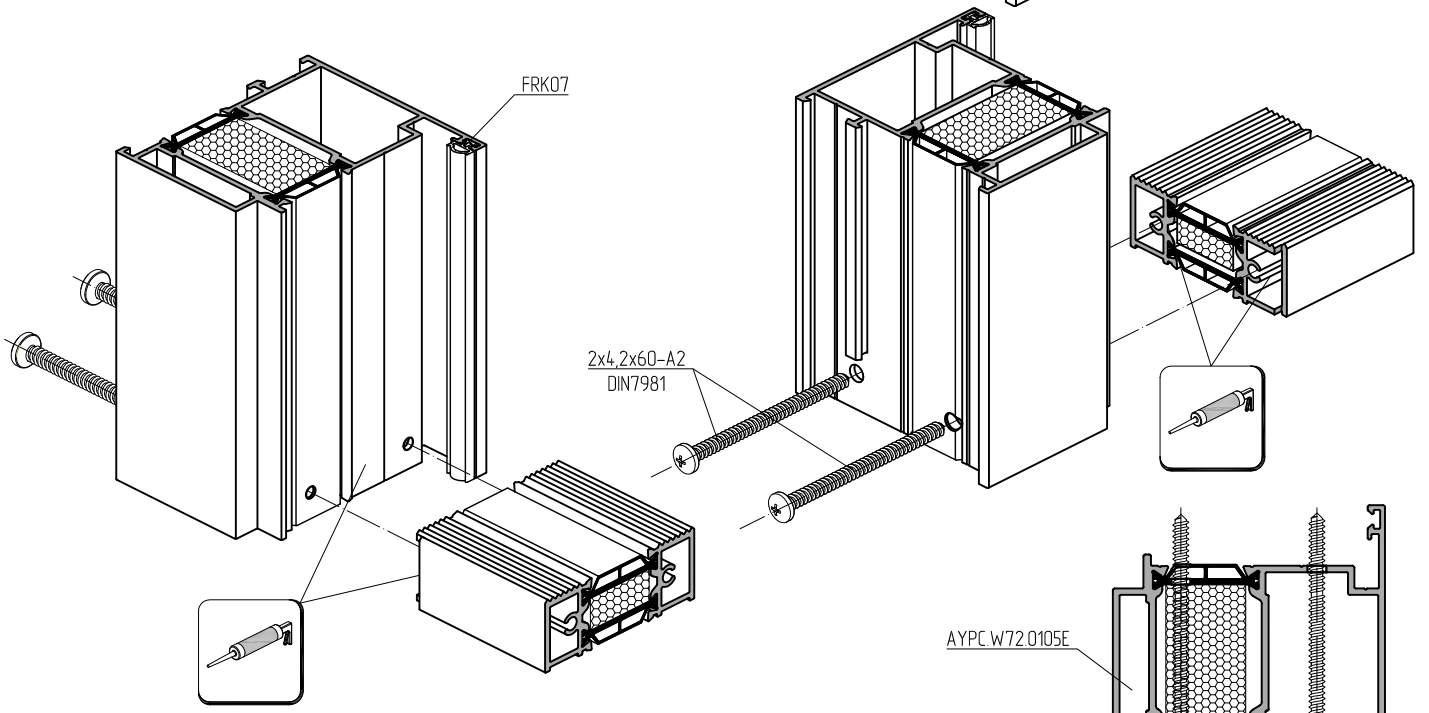
Apply silicone sealant on joint surface.
Sealant composition recommendations on request.

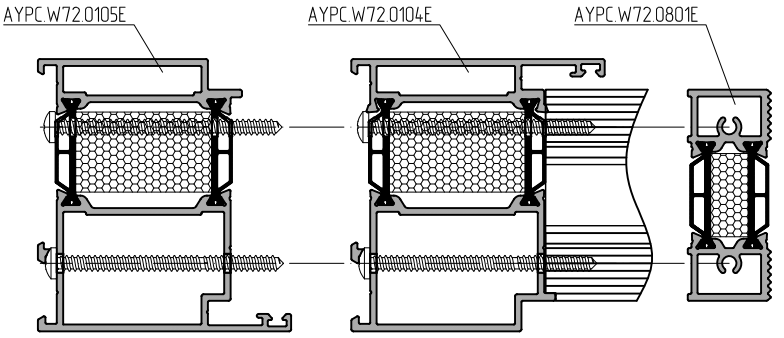
Installation plan of AYPC.W72.0801E on AYPC.W72.0104E and AYPC.W72.0105E profiles

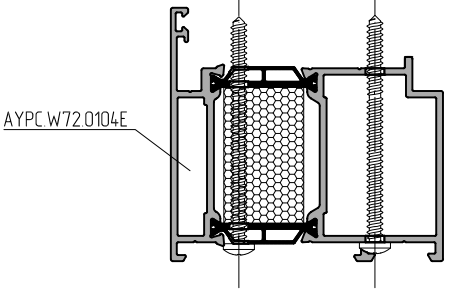


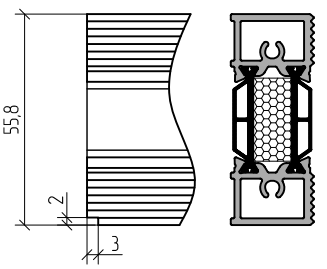
Exterior opening

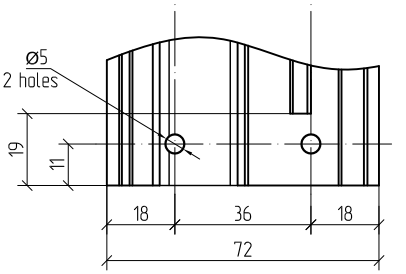






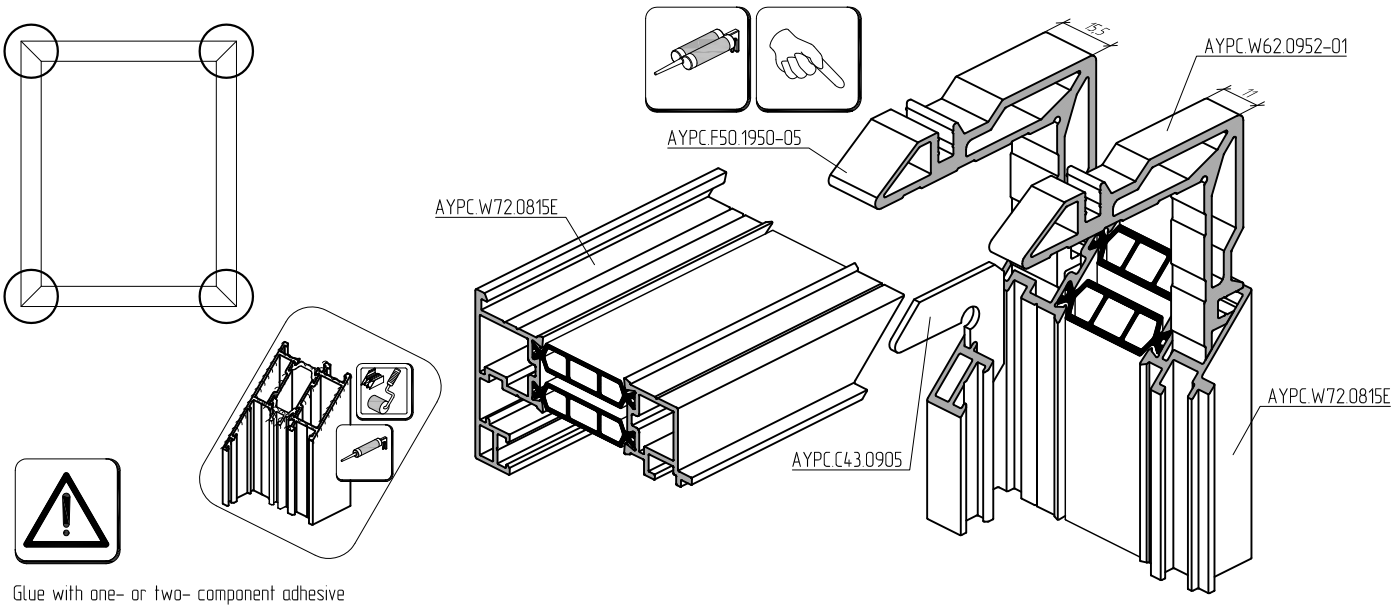




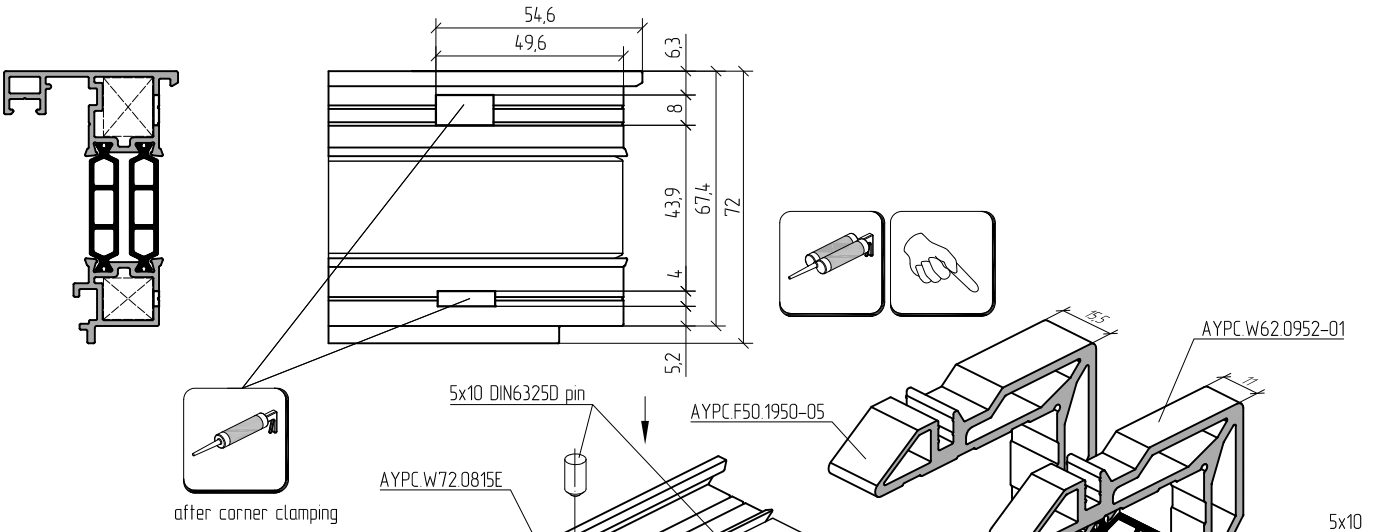


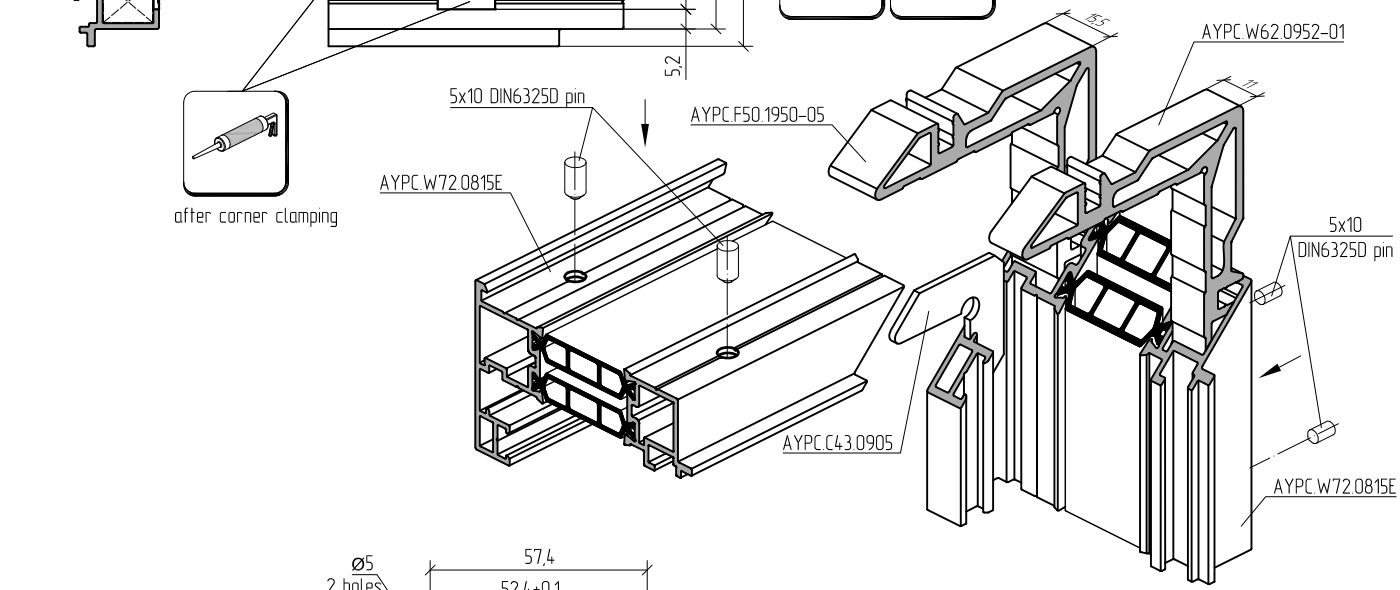
Apply silicone sealant on joint surface.
Sealant composition recommendations on request.

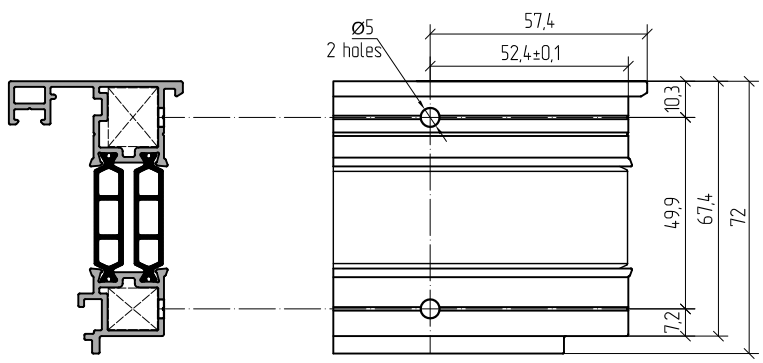
AYPC.W72.0815E profile corner connection by clamping and using 5x10 pins



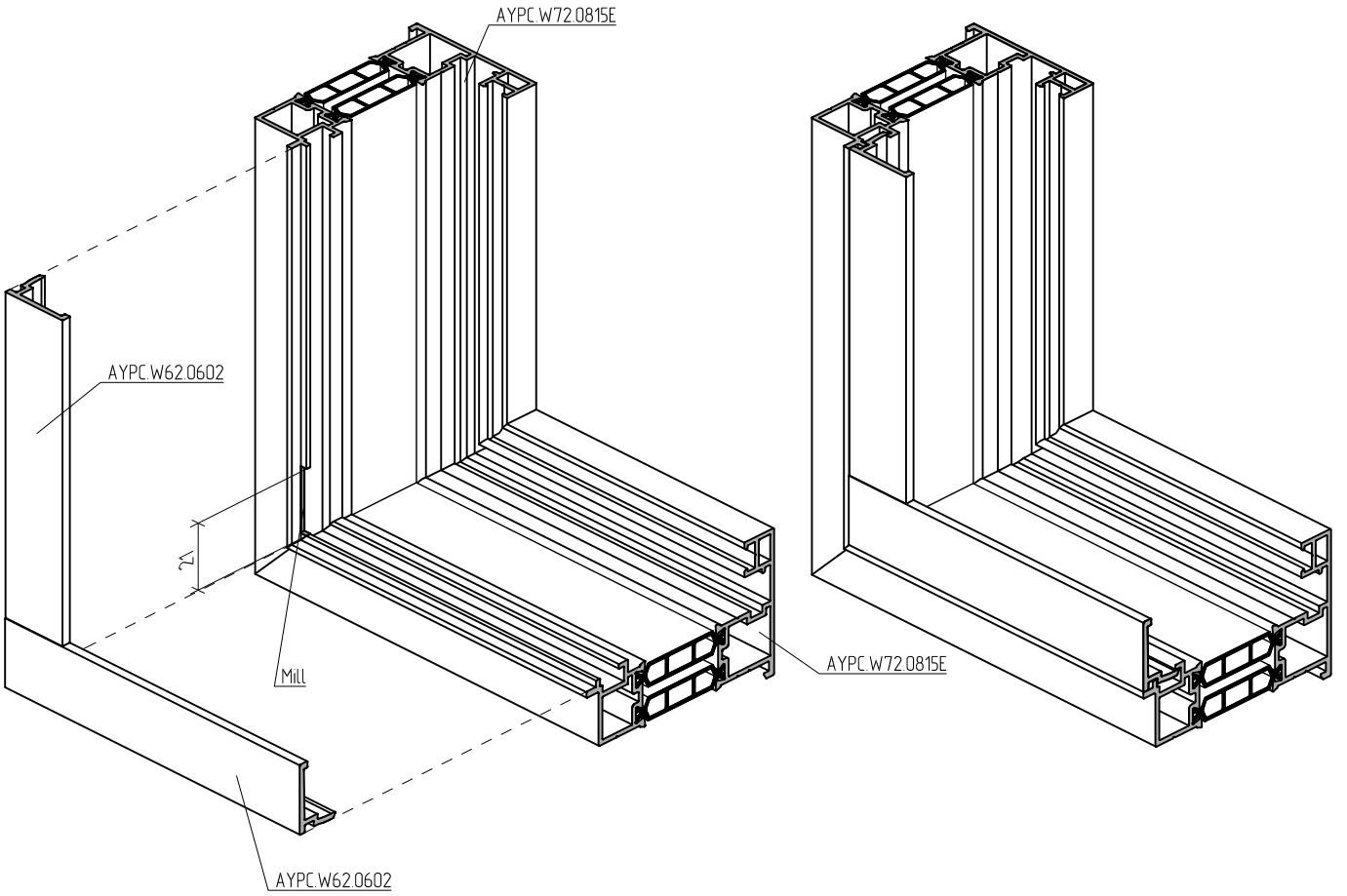
Glue with one- or two- component adhesive for aluminium components before installing clamping corners to the profiles.



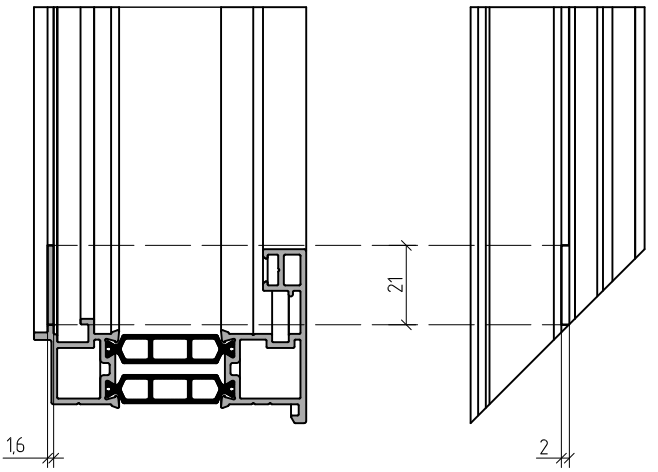




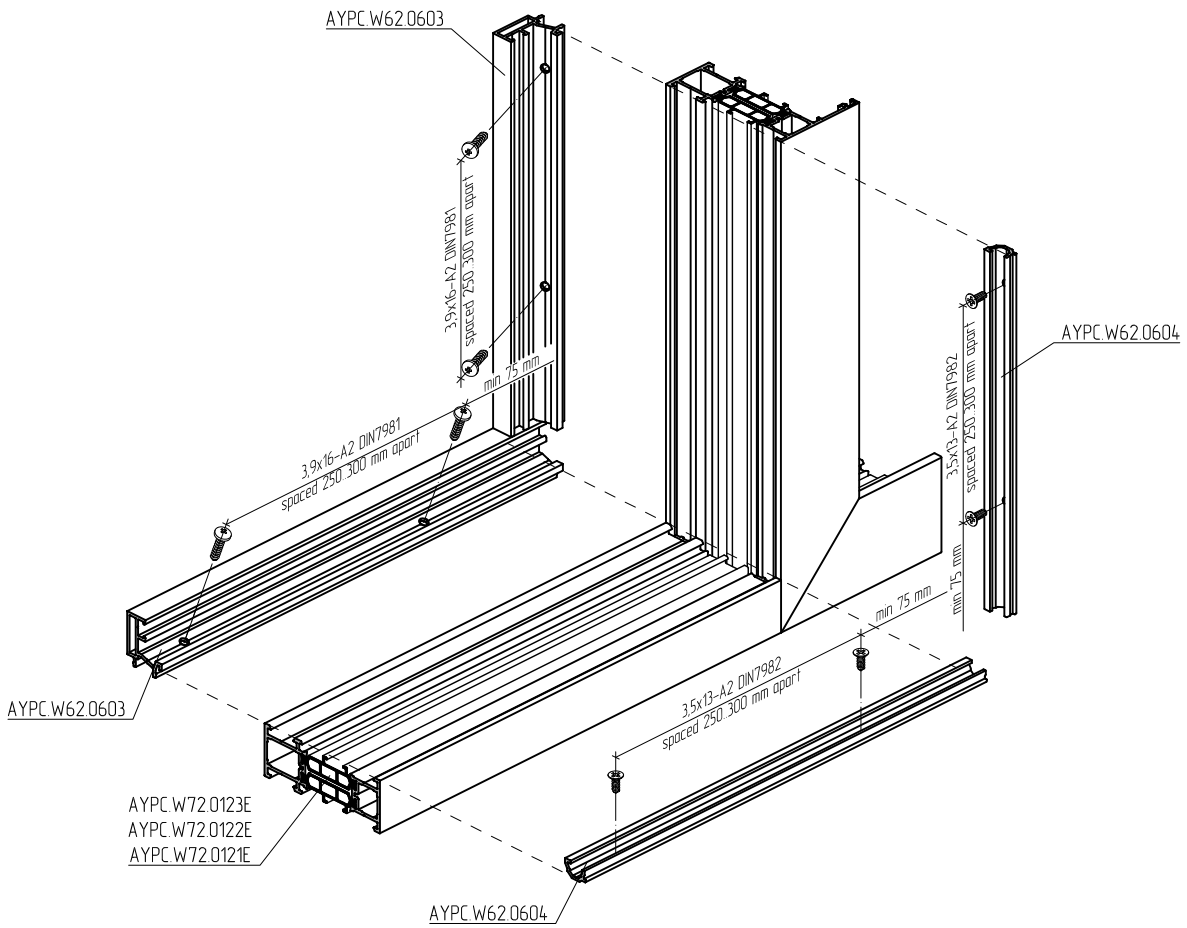
Machining of AYPC.W72.0815E profiles for installation of AYPC.W62.0602 glass bead



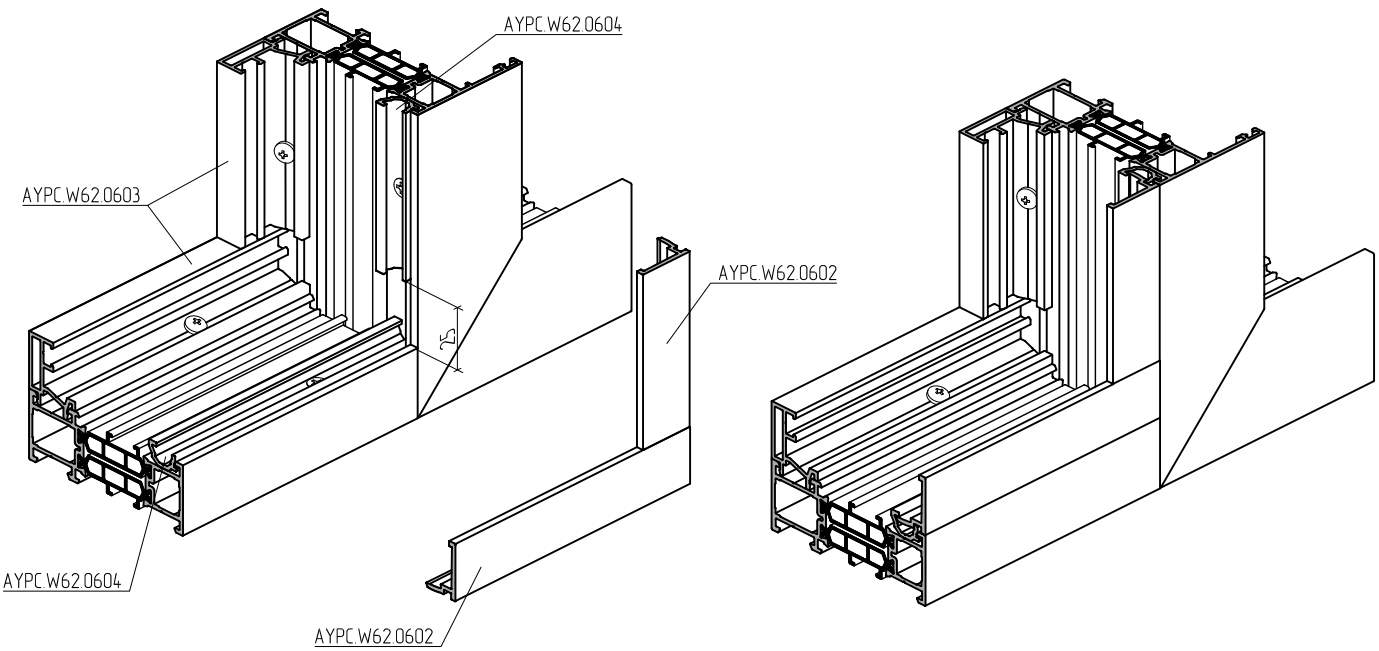
Machining plan of AYPC.W72.0815E
(only vertical frame profiles machining required)



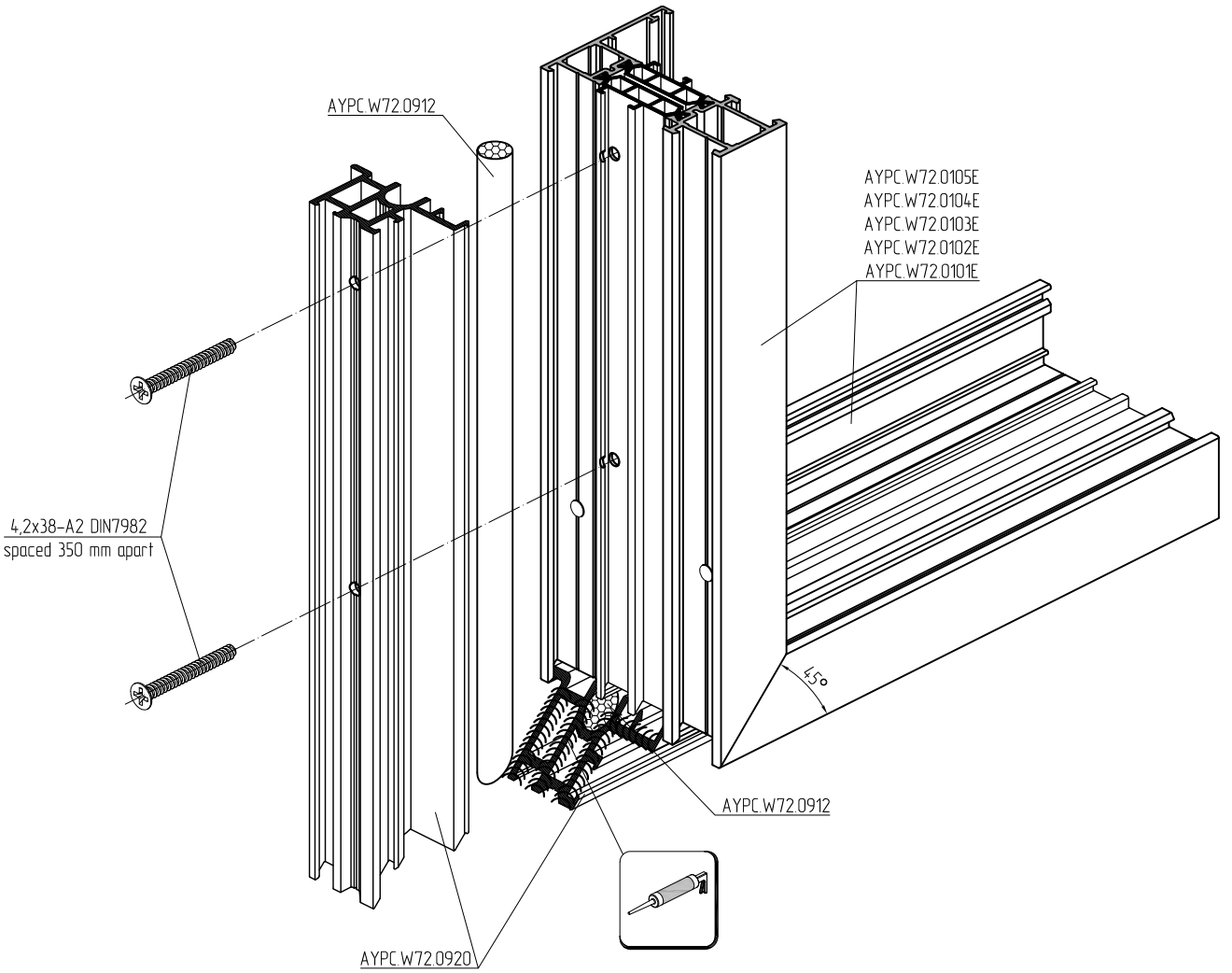
Assemblage and machining of continuous glazing blind part

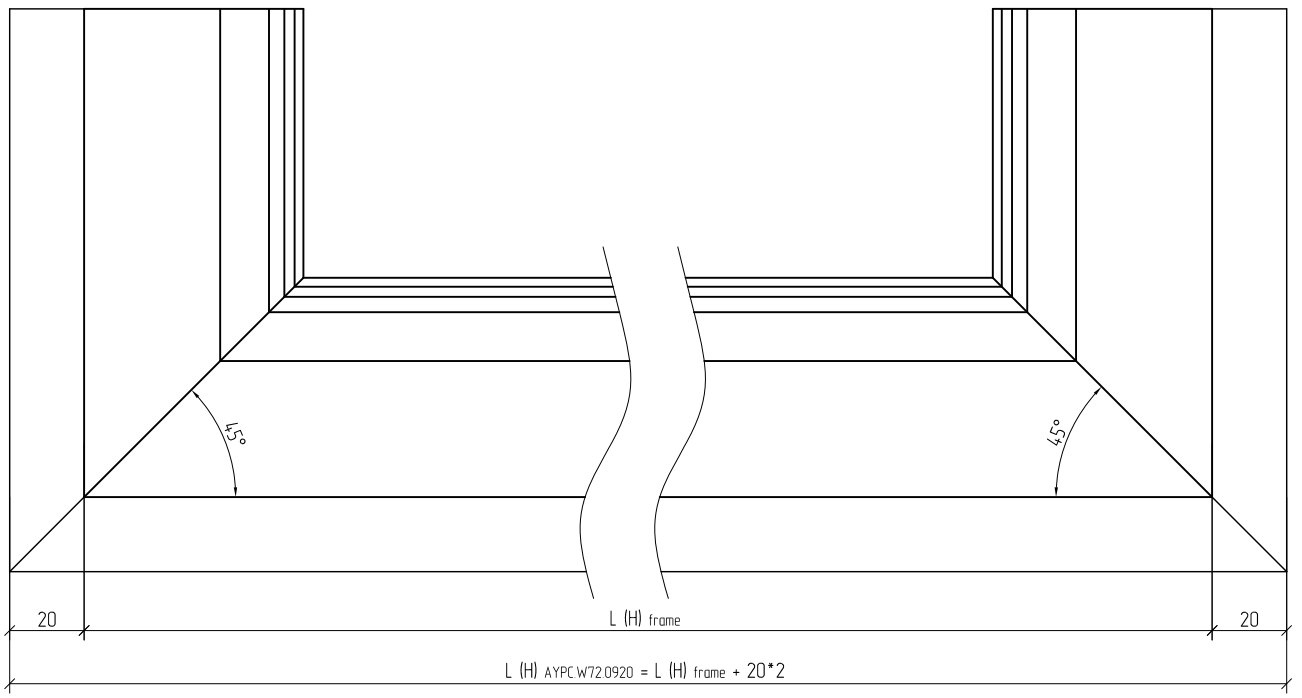


Installation of AYPC.W62.0604 profile

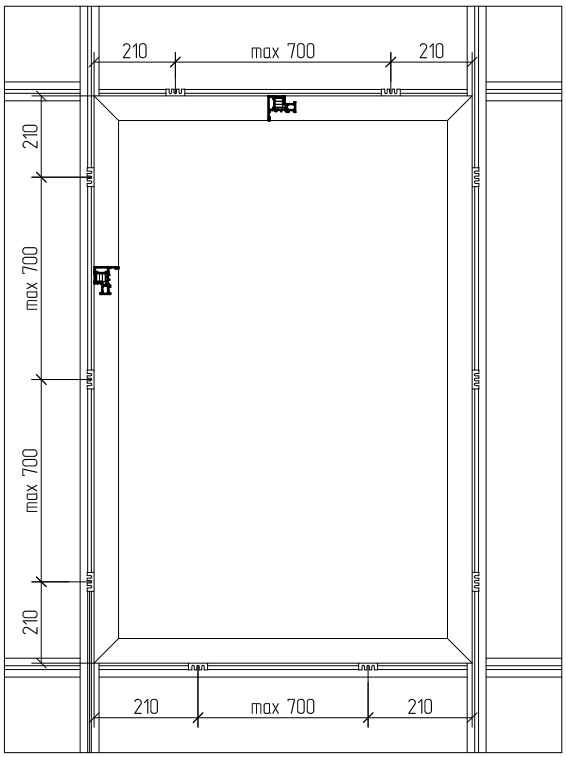


Assemblage and machining of AYPC.W72.0920 profile for installation to a frame

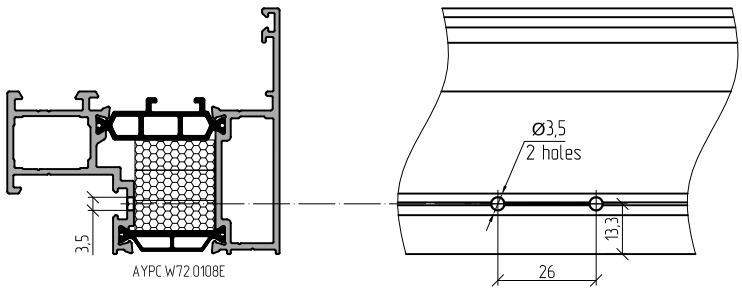




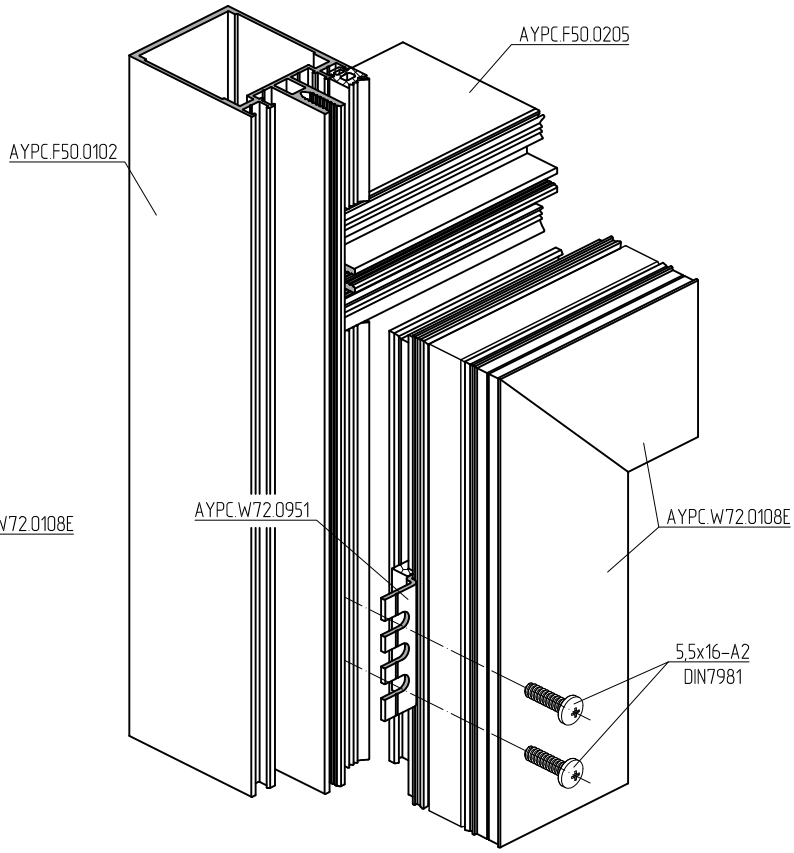
Installation of a window unit with AYPC.W72.0108E frame



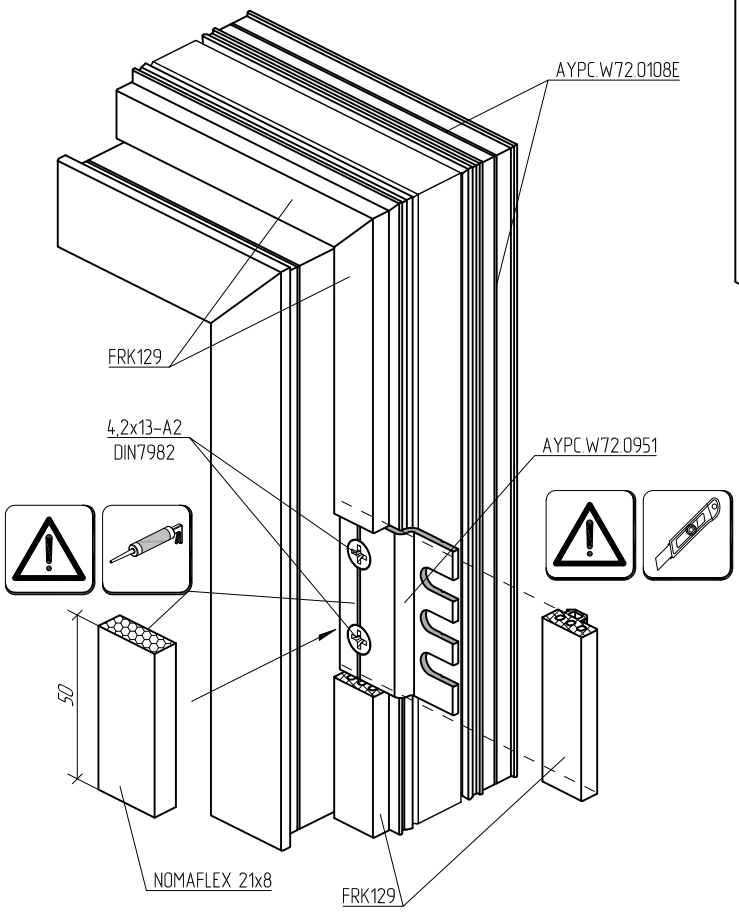
Machining of AYPC.W72.0108E for installation of AYPC.W72.0951

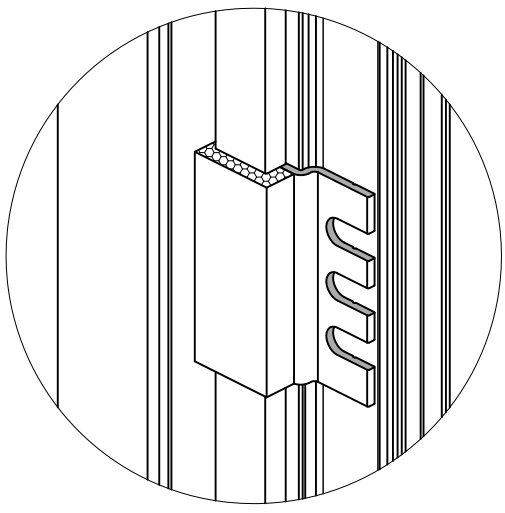


Fixation of the window to the mullion-transom framework



Installation of AYPC.W72.0951 clamp



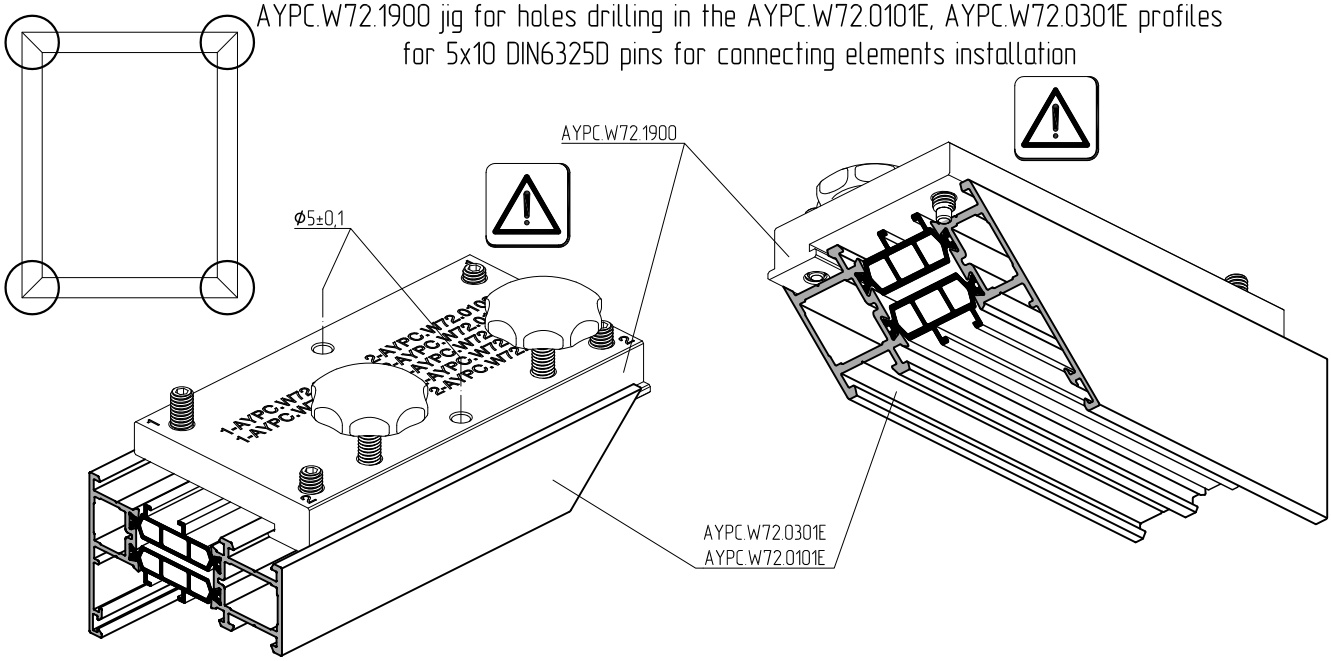


Use of jigs for holes drilling

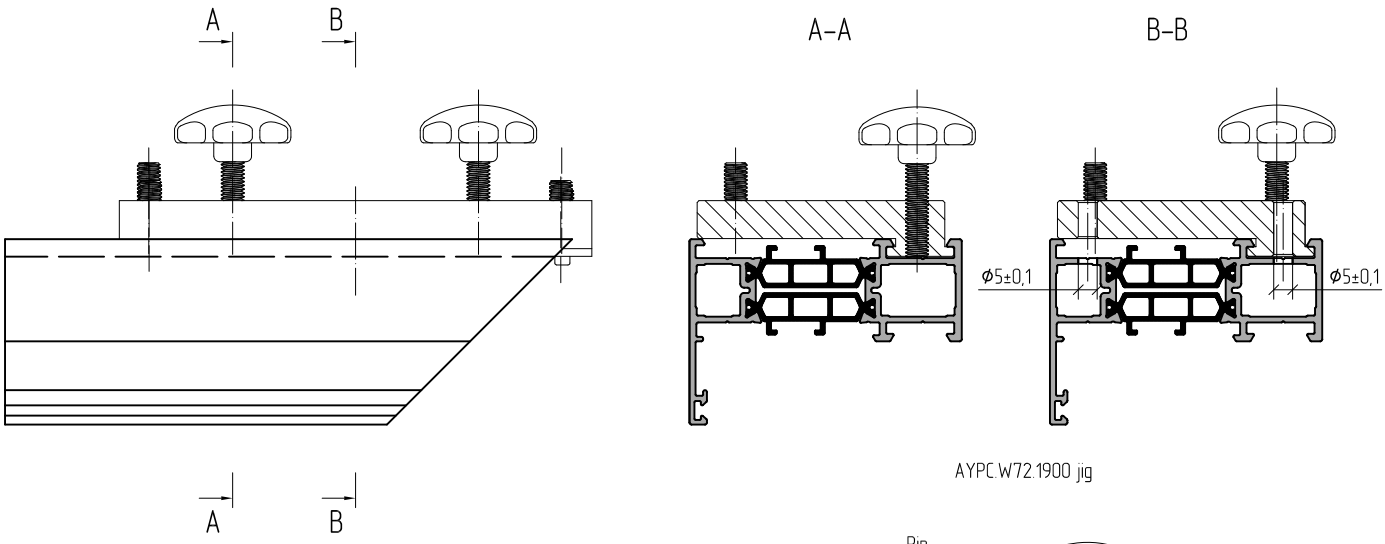
	Profile	Connecting element		Jig	Nº of M6x20 screw position	Machining example	Application
		ext. chamber	int. chamber				
Corner connection	AYPC.W72.0101E	AYPC.W62.0952-01	AYPC.W62.0952-02	AYPC.W72.1900	1	p. 10.01	p. 10.85
	AYPC.W72.0102E	AYPC.W62.0953-01	AYPC.W62.0953-02	AYPC.W72.1900	2	p. 10.02	p. 10.86
	AYPC.W72.0103E	AYPC.W62.0954-02	AYPC.W62.0954-03	AYPC.W72.1900	1	p. 10.01	p. 10.86
	AYPC.W72.0104E	AYPC.W62.0954	AYPC.W62.0954-01	AYPC.W72.1910	–	p. 10.14	p. 10.87
	AYPC.W72.0105E	AYPC.W62.0954	AYPC.W62.0954-01	AYPC.W72.1910	–	p. 10.16	p. 10.88
	AYPC.W72.0106E	AYPC.W62.0955	AYPC.W62.0955-01	AYPC.W72.1900	1	p. 10.03	p. 10.86
	AYPC.W72.0108E	AYPC.W72.0950	AYPC.W62.0952-02	–	–	p. 10.04	–
	AYPC.W72.0201E	AYPC.W62.0952	AYPC.W62.0952-03	AYPC.W72.1920	–	p. 10.06	p. 10.89
	AYPC.W72.0202E	AYPC.W62.0953	AYPC.W62.0953-03	AYPC.W72.1920	–	p. 10.06	p. 10.89
	AYPC.W72.0203E	AYPC.W62.0954-04	AYPC.W62.0954-05	AYPC.W72.1920	–	p. 10.06	p. 10.89
	AYPC.W72.0204E	AYPC.W62.0954	AYPC.W62.0955-02	AYPC.W72.1930	1	p. 10.17	p. 10.90
	AYPC.W72.0205E	AYPC.W62.0954	AYPC.W62.0955-02	AYPC.W72.1930	2	p. 10.18	p. 10.91
	AYPC.W72.0212E	AYPC.W62.0953	AYPC.W62.0953-03	–	–	p. 10.07	–
	AYPC.W72.0214E	AYPC.W62.0954	AYPC.W62.0955-02	AYPC.W72.1930	1	p. 10.17	p. 10.90
	AYPC.W72.0215E	AYPC.W62.0954	AYPC.W62.0955-02	AYPC.W72.1930	2	p. 10.18	p. 10.91
	AYPC.W72.0221E	AYPC.W62.0952	AYPC.W62.0952-03	AYPC.W72.1920	–	p. 10.08	p. 10.89
	AYPC.W72.0222E	AYPC.W62.0953	AYPC.W62.0953-03	AYPC.W72.1920	–	p. 10.08	p. 10.89
	AYPC.W72.0223E	AYPC.W62.0954-04	AYPC.W62.0954-05	AYPC.W72.1920	–	p. 10.08	p. 10.89
	AYPC.W72.0301E	AYPC.W62.0952-01	AYPC.W62.0952-02	AYPC.W72.1900	2	p. 10.10	p. 10.85
	AYPC.W72.0302E	AYPC.W62.0953-01	AYPC.W62.0953-02	AYPC.W72.1900	1	p. 10.11	p. 10.86
	AYPC.W72.0303E	AYPC.W62.0954-02	AYPC.W62.0954-03	AYPC.W72.1900	1	p. 10.10	p. 10.86
	AYPC.W72.0102E	AYPC.W62.0953-01	AYPC.W50.0931	AYPC.W72.1900	2	p. 10.02	p. 10.86
	AYPC.W72.0302E	AYPC.W62.0953-01	AYPC.W50.0931	AYPC.W72.1900	1	p. 10.11	p. 10.86
	AYPC.W72.0803E	AYPC.W62.0957	AYPC.W62.0953-04	–	–	p. 10.22	–
	AYPC.W72.0815E	AYPC.W62.0952-01	AYPC.F50.1950-05	–	–	p. 10.79	–
T-connection	AYPC.W72.0101E	AYPC.W62.0951	AYPC.W62.0951	AYPC.W72.1940	–	p. 10.54-10.55	p. 10.92
	AYPC.W72.0102E	AYPC.W62.0951-01	AYPC.W62.0951-01				
	AYPC.W72.0103E	AYPC.W62.0951-02	AYPC.W62.0951-02				
	AYPC.W72.0106E	AYPC.W62.0951-03	AYPC.W62.0951-03			p. 10.56	
	AYPC.W72.0121E	AYPC.W62.0951	AYPC.W62.0951			p. 10.58	
	AYPC.W72.0122E	AYPC.W62.0951-01	AYPC.W62.0951-01				
	AYPC.W72.0123E	AYPC.W62.0951-02	AYPC.W62.0951-02				
	AYPC.W72.0301E	AYPC.W62.0951	AYPC.W62.0951			p. 10.54-10.55	
	AYPC.W72.0302E	AYPC.W62.0951-01	AYPC.W62.0951-01				
	AYPC.W72.0303E	AYPC.W62.0951-02	AYPC.W62.0951-02				
	AYPC.W72.0321E	AYPC.W62.0951	AYPC.W62.0951	–	–	p. 10.57	–

No jig for machining of AYPC.W72.0108E, AYPC.W72.0212E, AYPC.W72.0321E, AYPC.W72.0803E and AYPC.W72.0815E profiles.

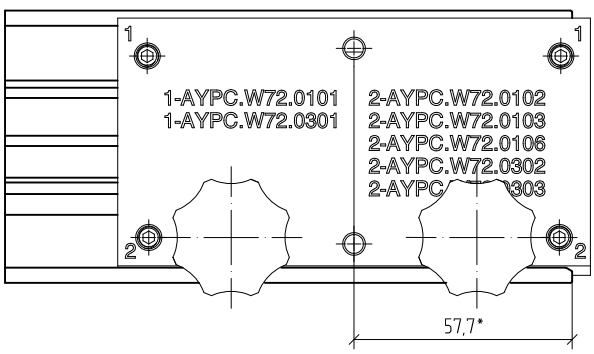
AYPC.W72.1900 jig for holes drilling in the AYPC.W72.0101E, AYPC.W72.0301E profiles for 5x10 DIN6325D pins for connecting elements installation

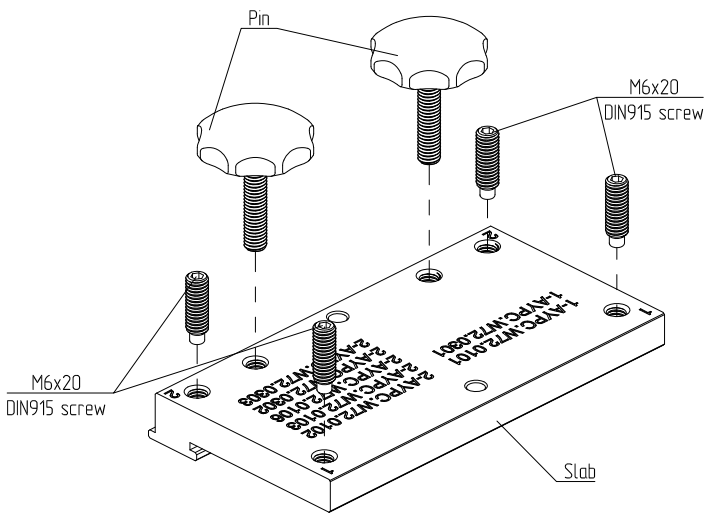


AYPC.W72.1900 jig is positioned using M6x20 DIN915 screw position 1.



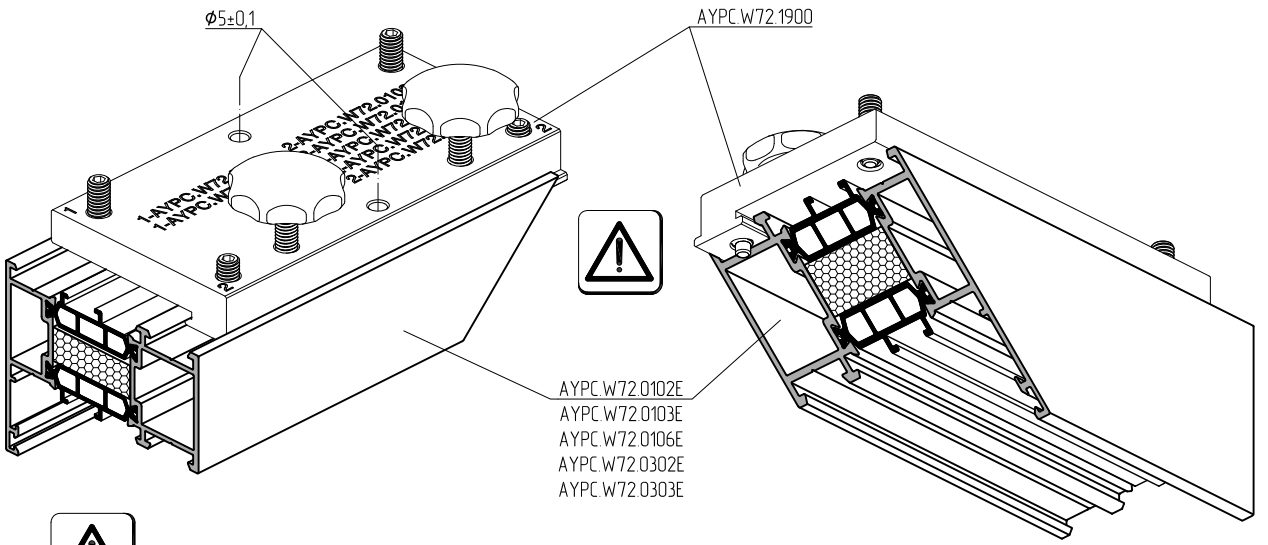
AYPC.W72.1900 jig



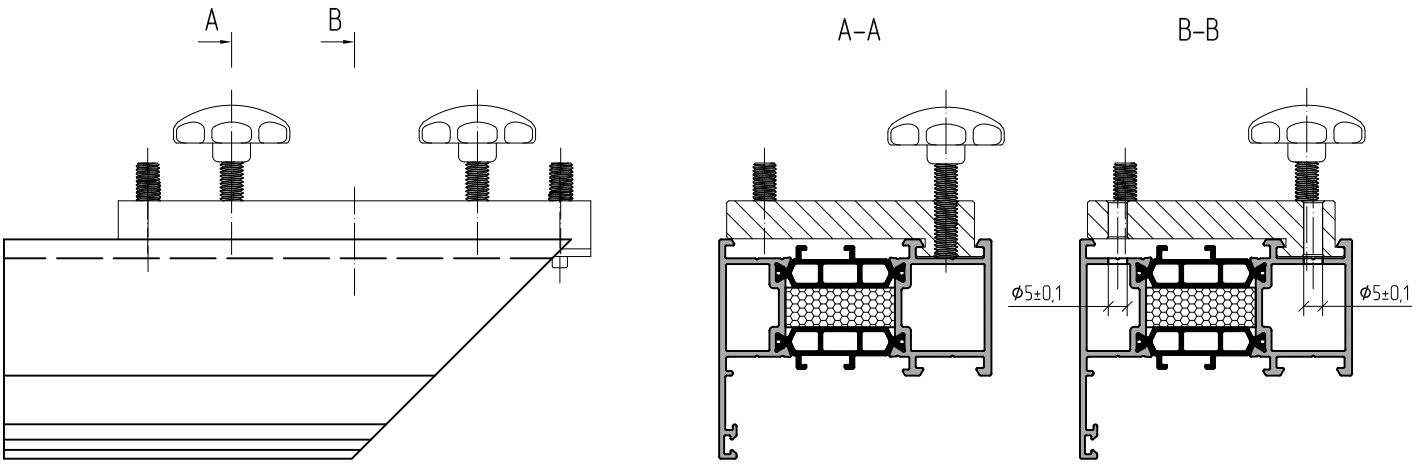


* Dimensions for reference

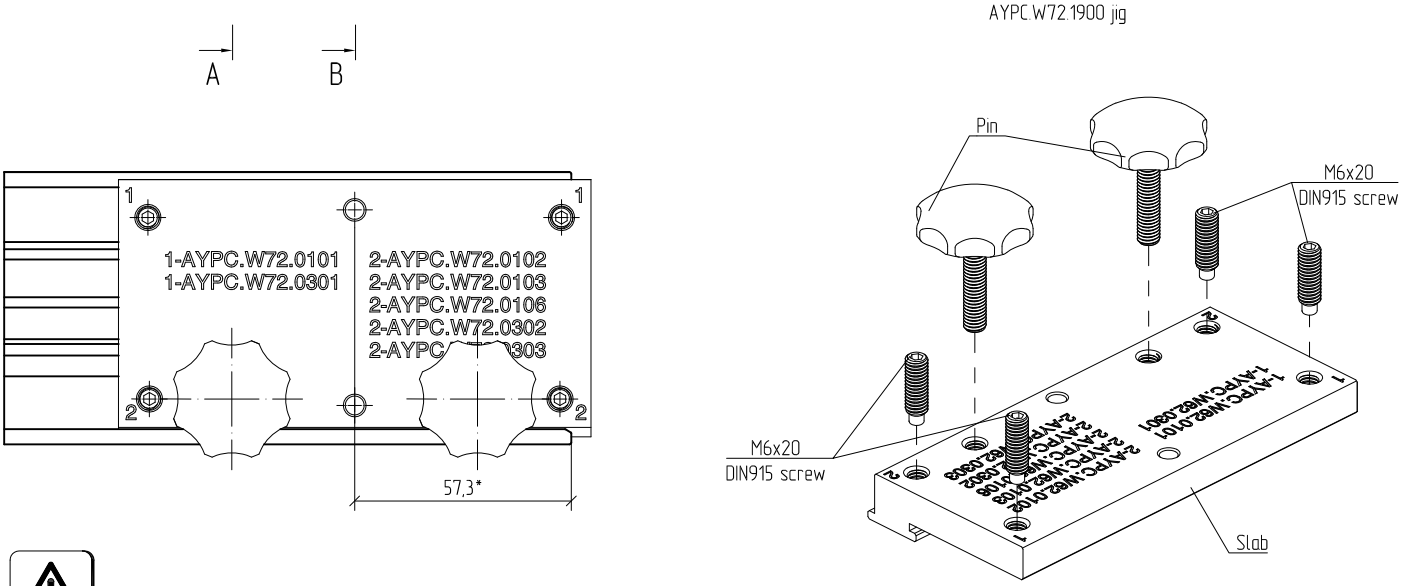
AYPC.W72.1900 jig for holes drilling in AYPC.W72.0102E, AYPC.W72.0103E, AYPC.W72.0106E, AYPC.W72.0302E, AYPC.W72.0303E profiles for 5x10 DIN6325D pins for connecting elements installation



AYPC.W72.1900 jig is positioned using M6x20 DIN915 screw position 2.

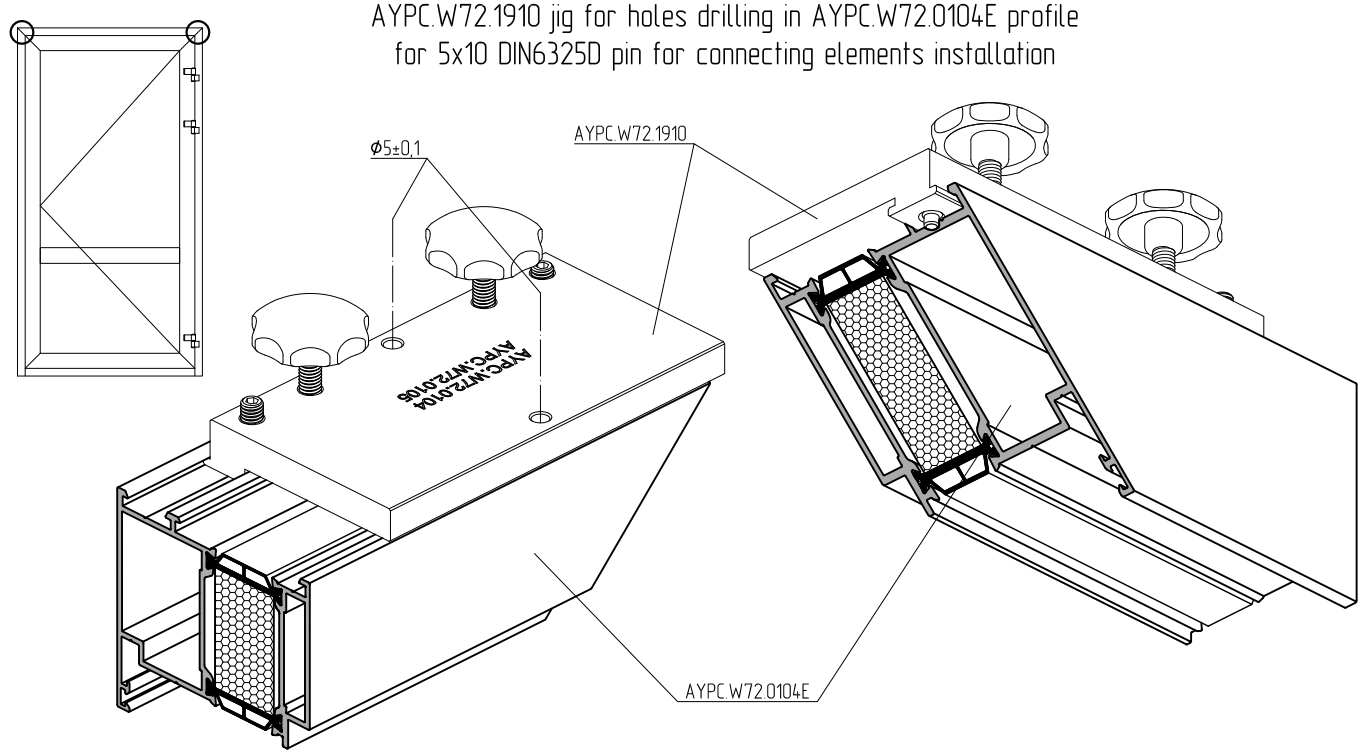


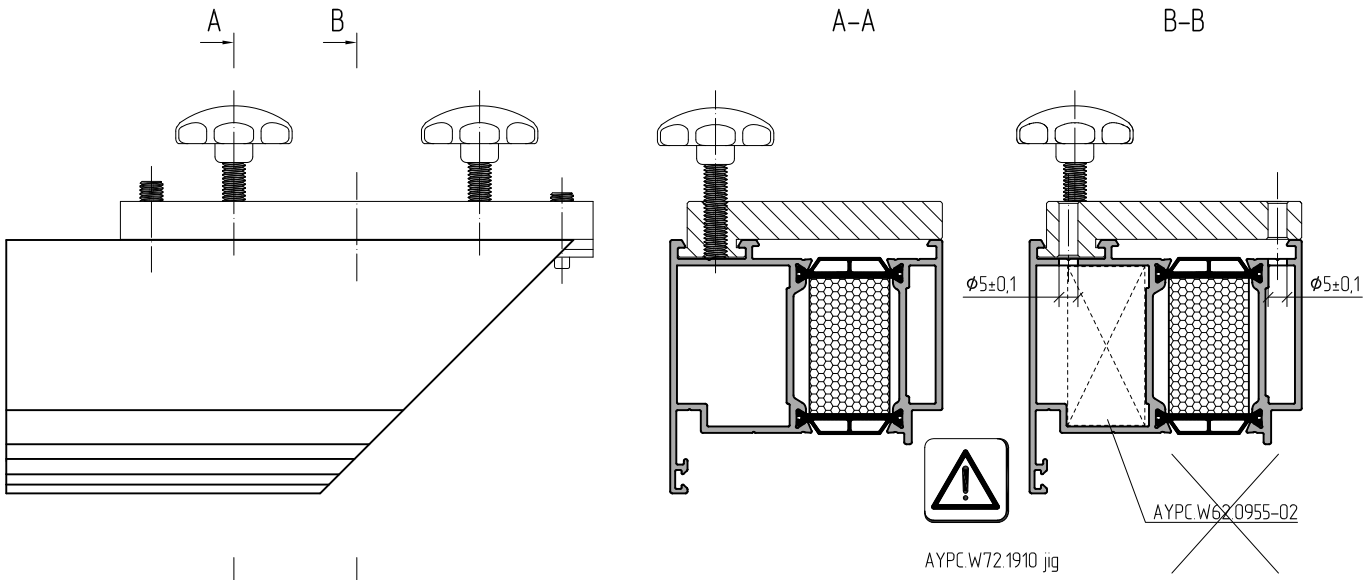
AYPC.W72.1900 jig

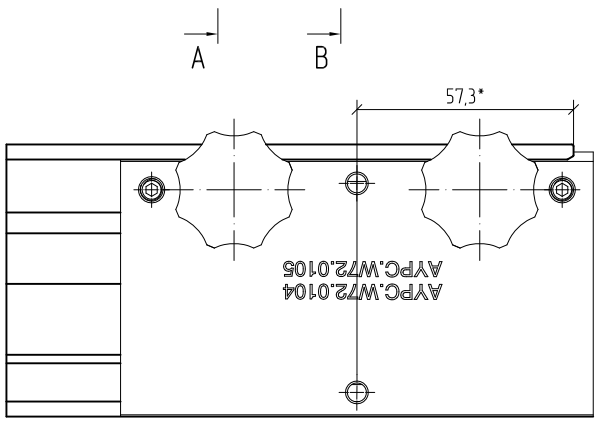


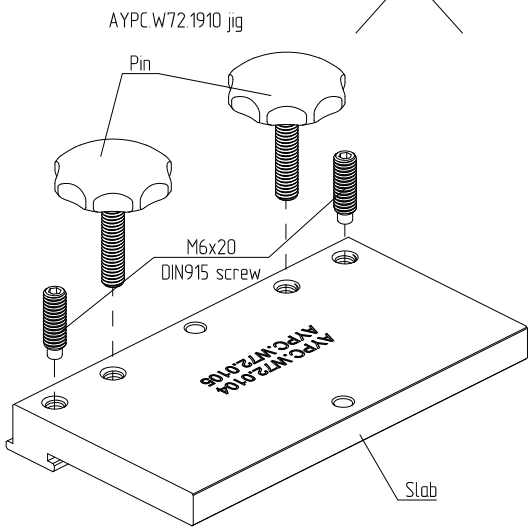
* Dimensions for reference

AYPC.W72.1910 jig for holes drilling in AYPC.W72.0104E profile for 5x10 DIN6325D pin for connecting elements installation



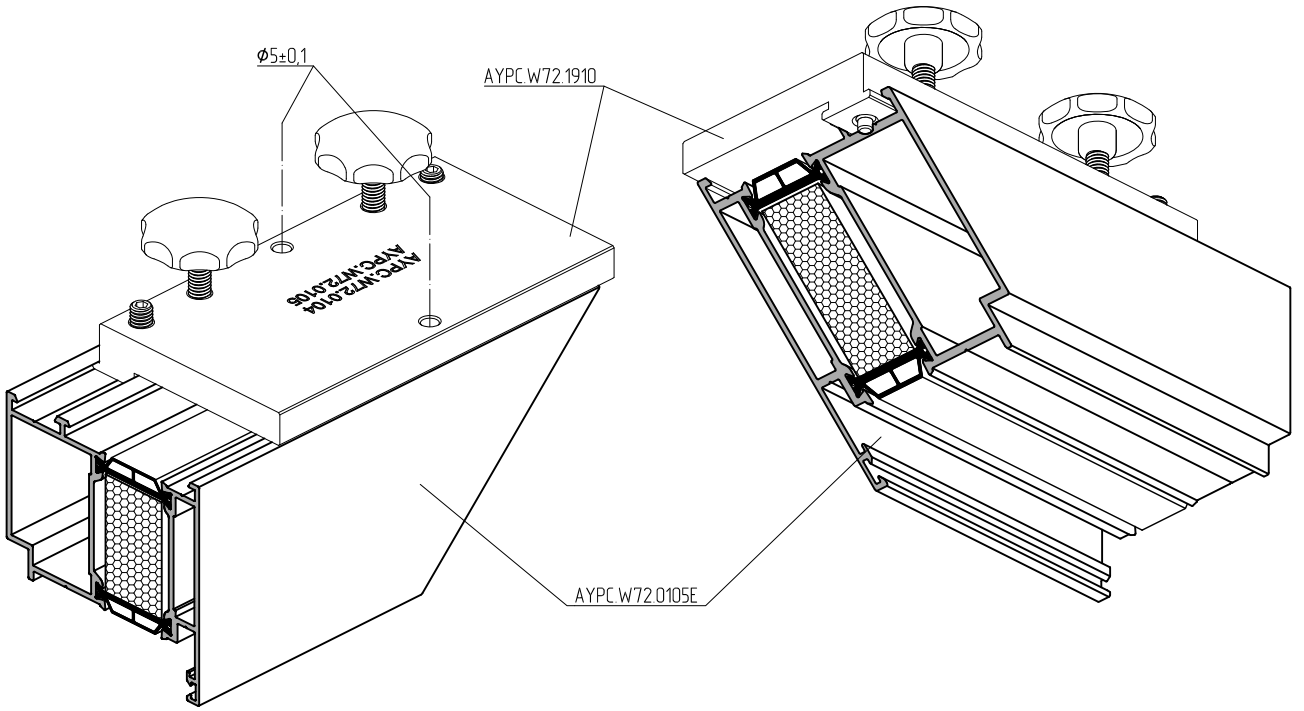


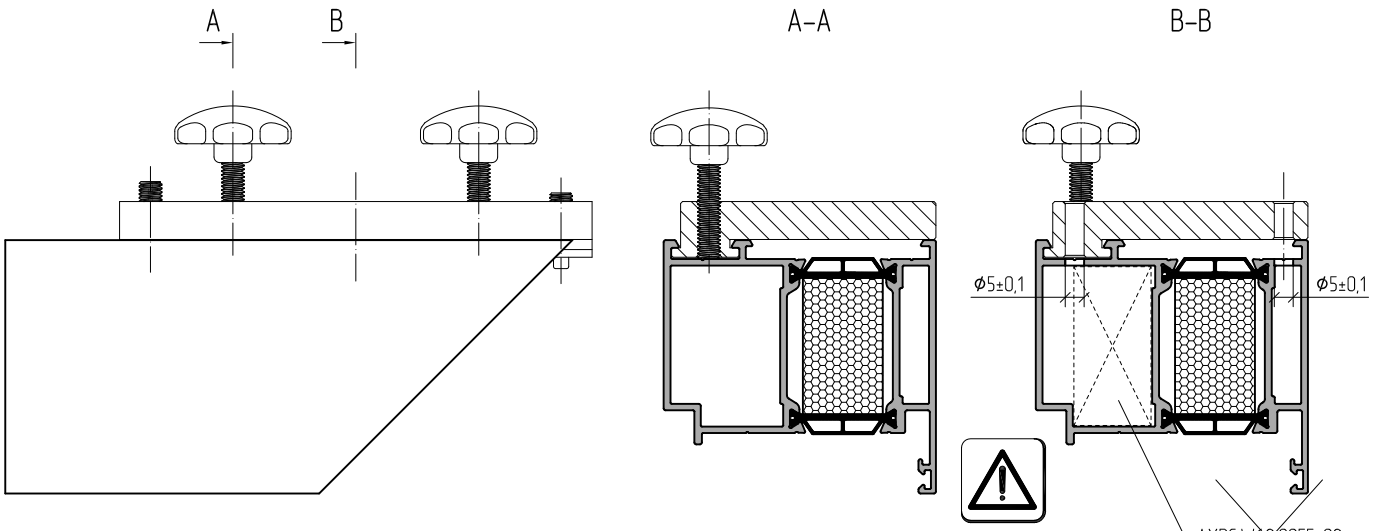


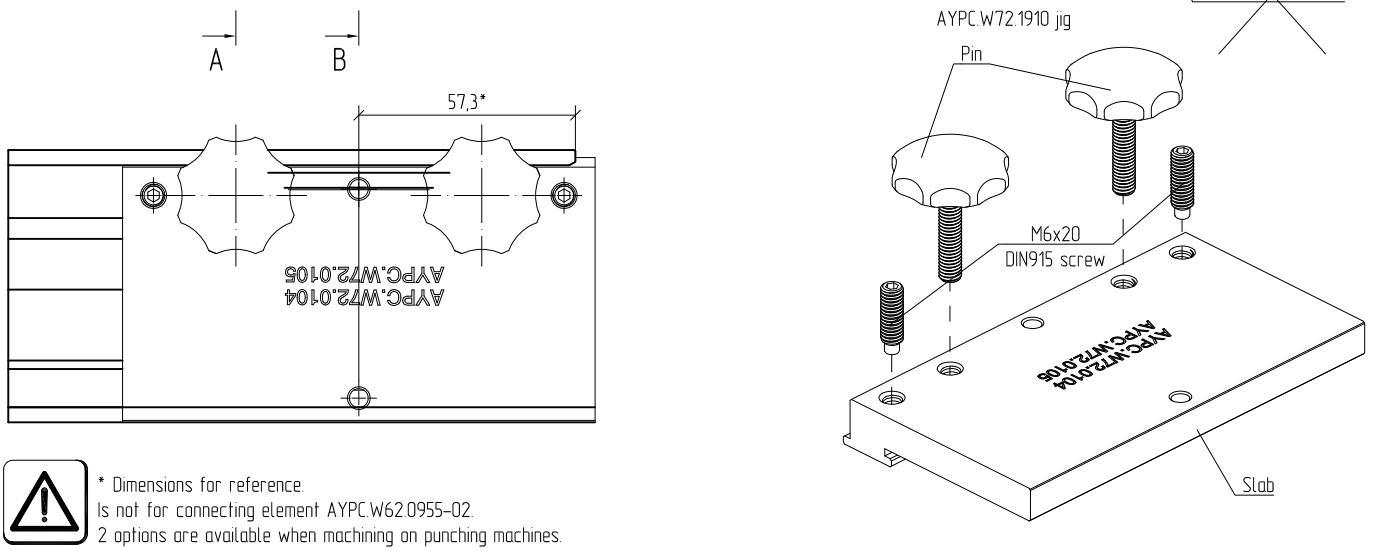


* Dimensions for reference.
Is not for connecting element AYPC.W62.0955–02.
2 options are available when machining on punching machines.

AYPC.W72.1910 jig for holes drilling in AYPC.W72.0105E profile for 5x10 DIN6325D pin for connecting elements installation

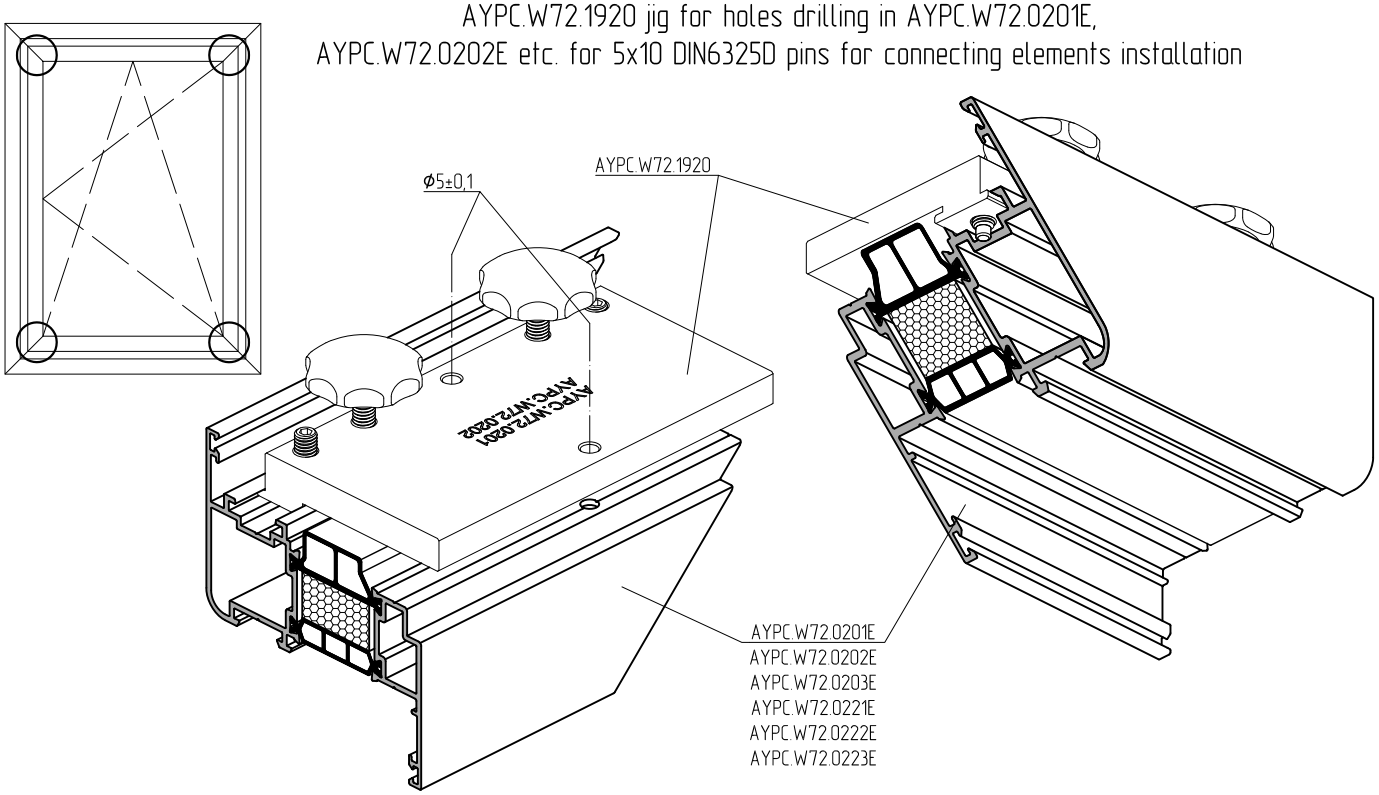


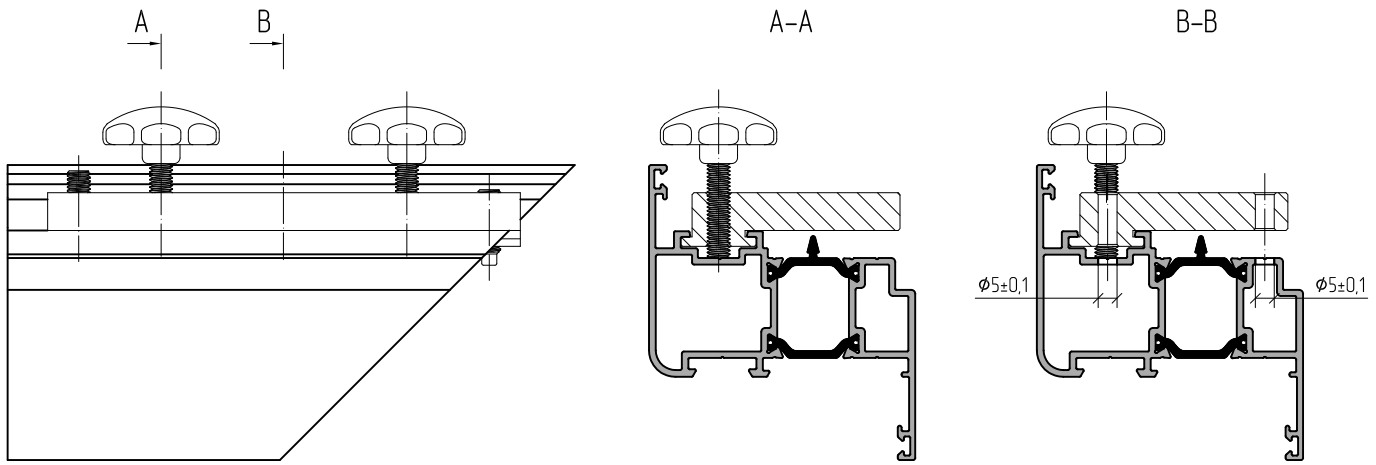


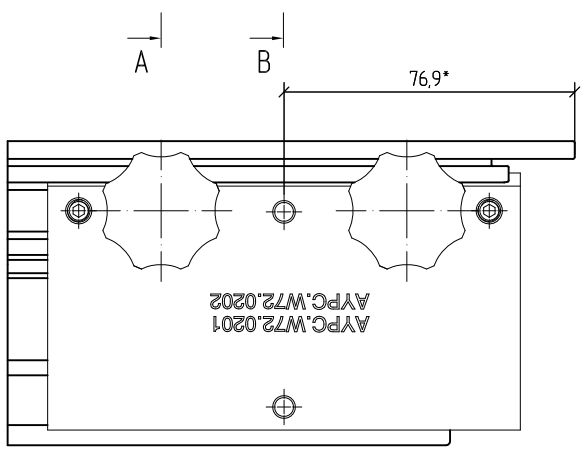


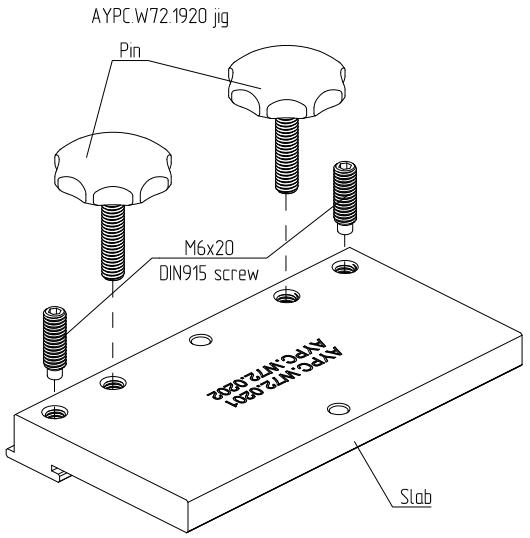
* Dimensions for reference.
Is not for connecting element AYPC.W62.0955-02.
2 options are available when machining on punching machines.

AYPC.W72.1920 jig for holes drilling in AYPC.W72.0201E,
AYPC.W72.0202E etc. for 5x10 DIN6325D pins for connecting elements installation



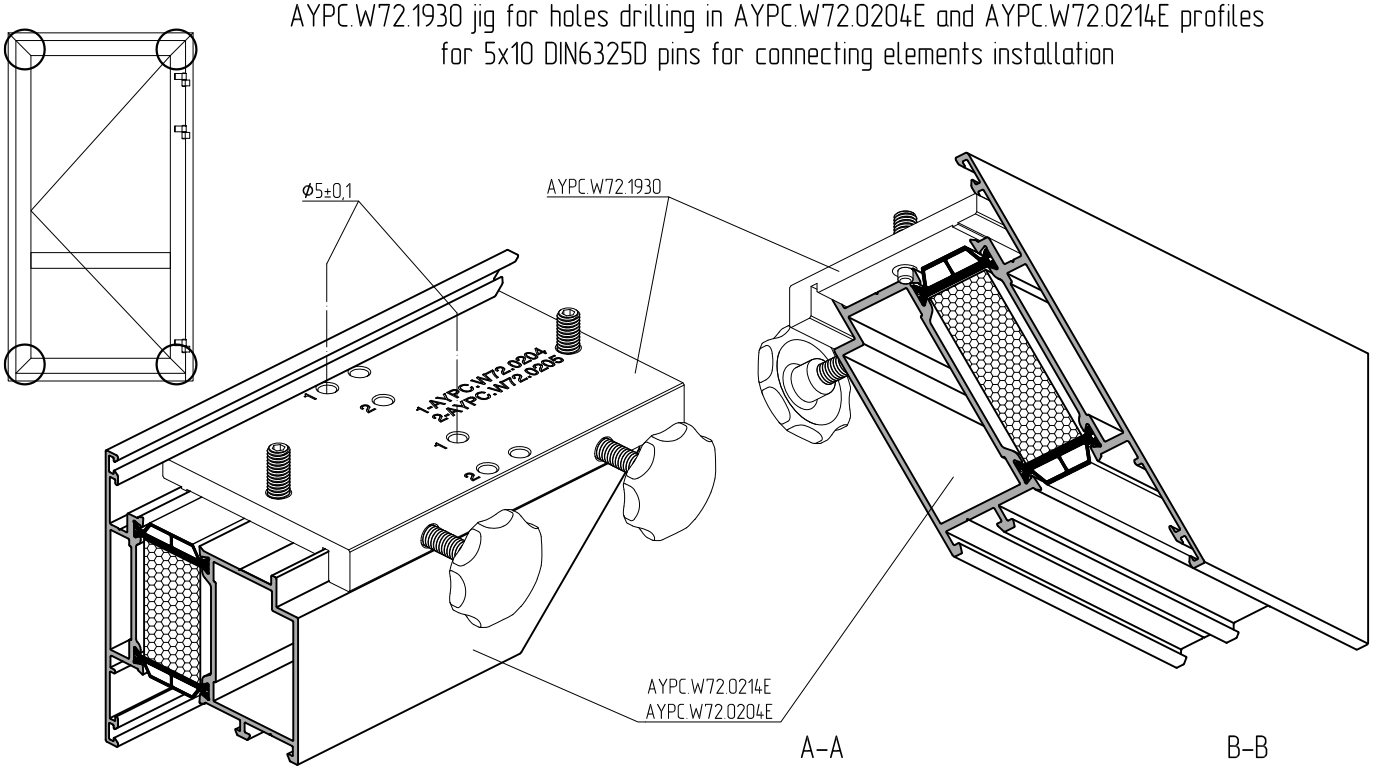


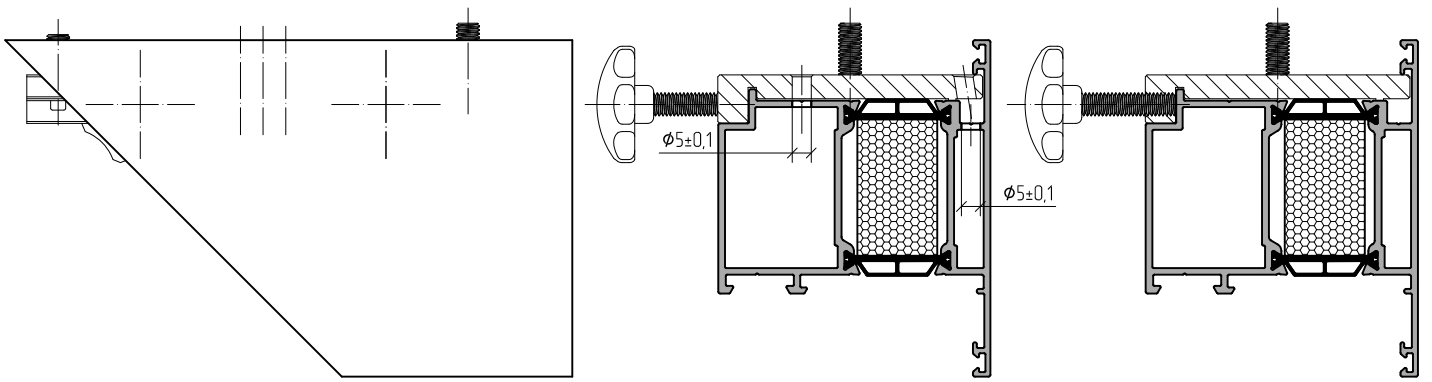


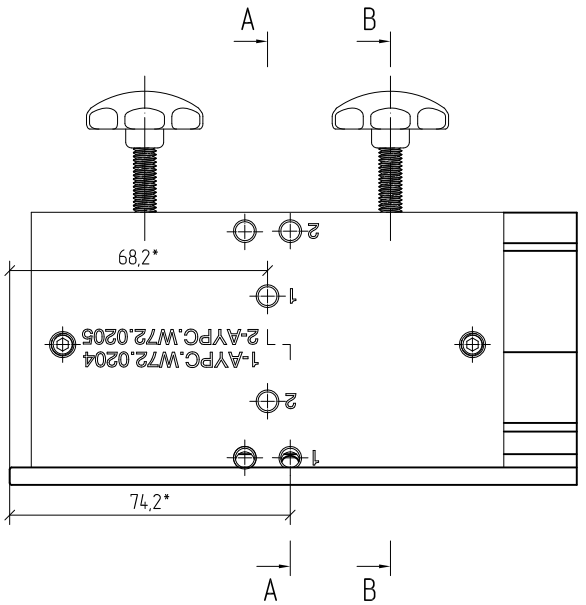


* Dimensions for reference

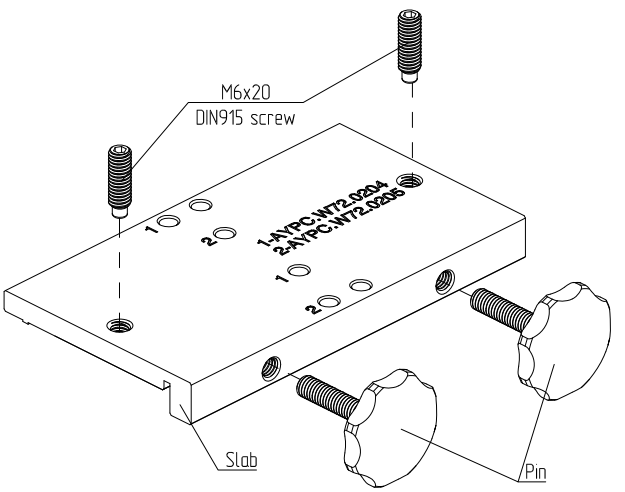
AYPC.W72.1930 jig for holes drilling in AYPC.W72.0204E and AYPC.W72.0214E profiles for 5x10 DIN6325D pins for connecting elements installation





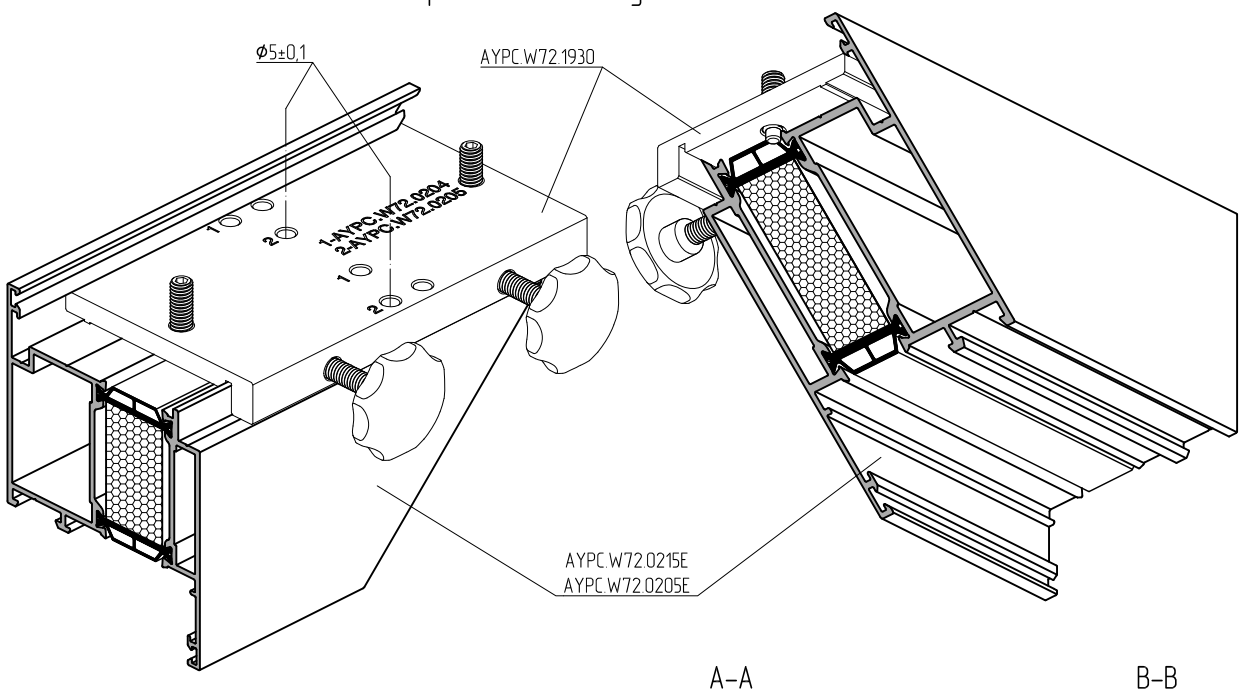


AYPC.W72.1930 jig

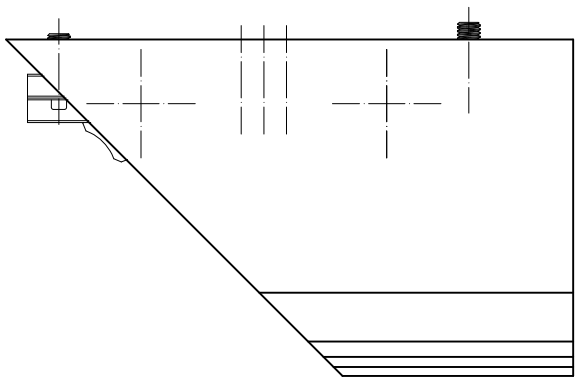


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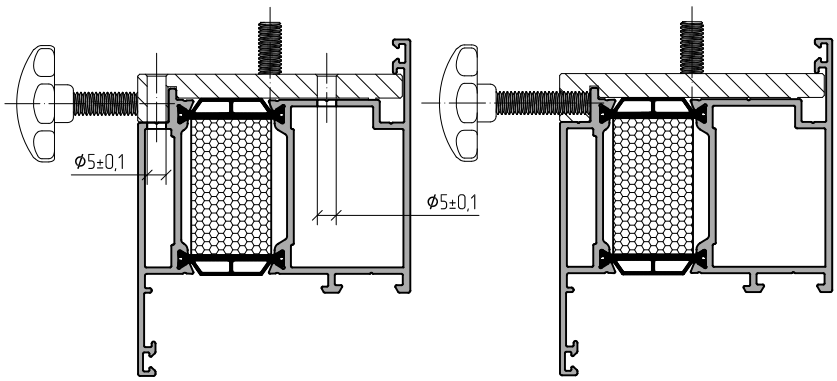
AYPC.W72.1930 jig for holes drilling in AYPC.W72.0205E and AYPC.W72.0215E profiles for 5x10 DIN6325D pins for connecting elements installation

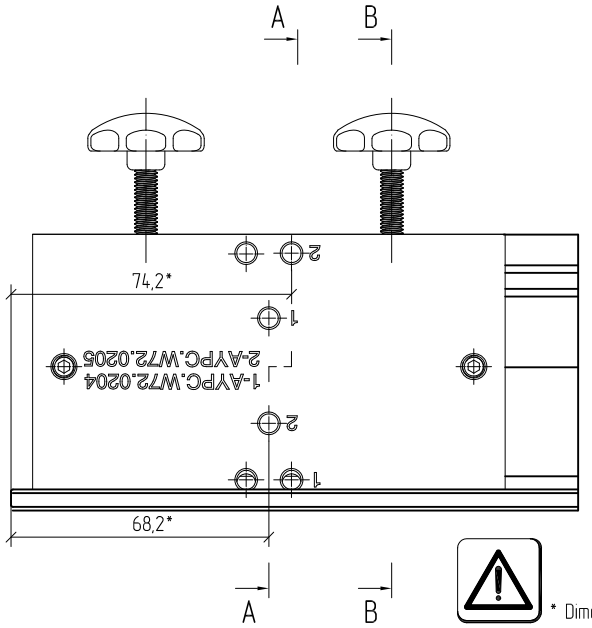


A–A

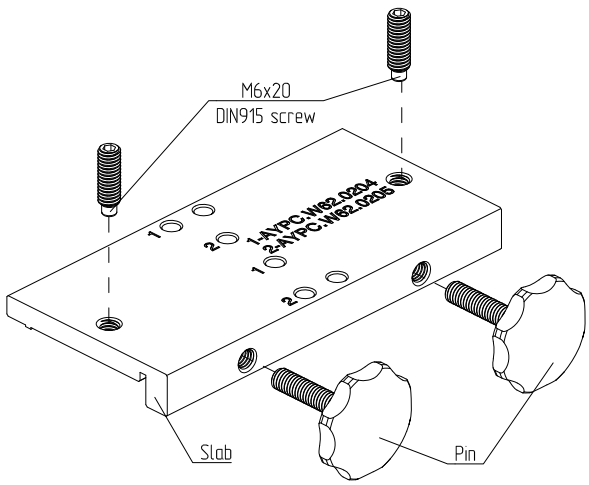


B–B



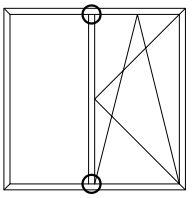


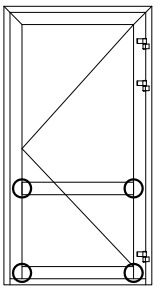
AYPC.W72.1930 jig

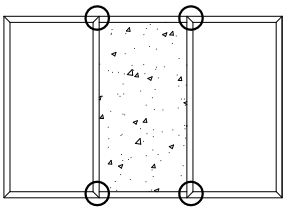


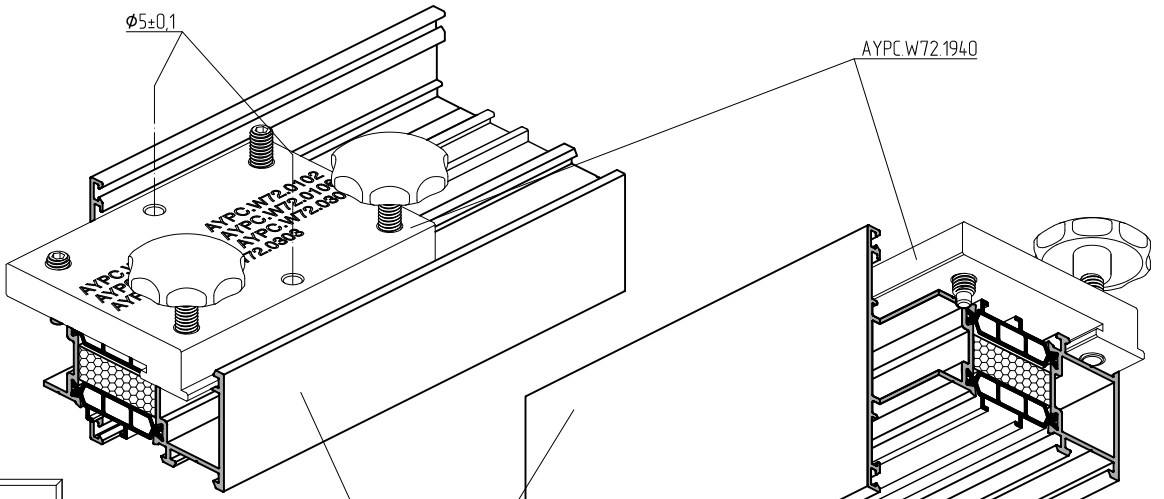
* Dimensions for reference

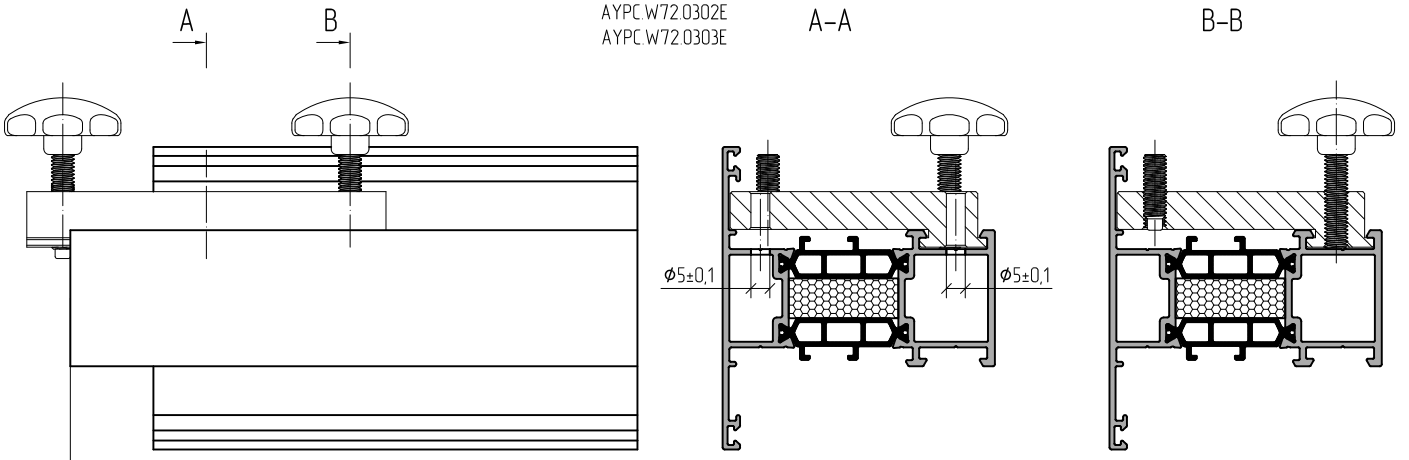
AYPC.W72.1940 jig for holes drilling in AYPC.W72.0101E, AYPC.W72.0102E, AYPC.W72.0103E, AYPC.W72.0106E, AYPC.W72.0301E, AYPC.W72.0302E, AYPC.W72.0303E etc.** profiles for 5x10 DIN6325D (5x8 DIN6325) pins for transom bar fastening elements installation

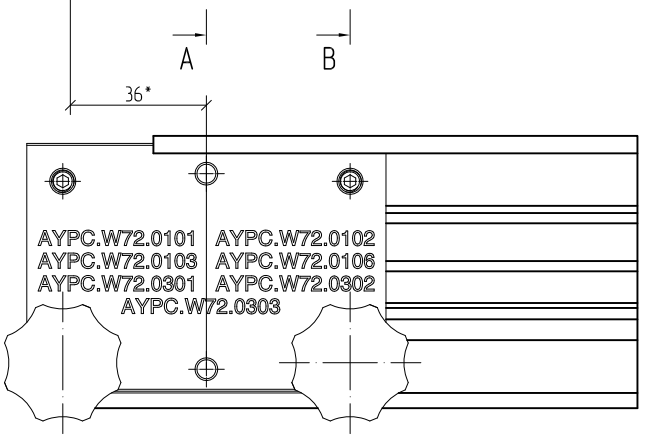




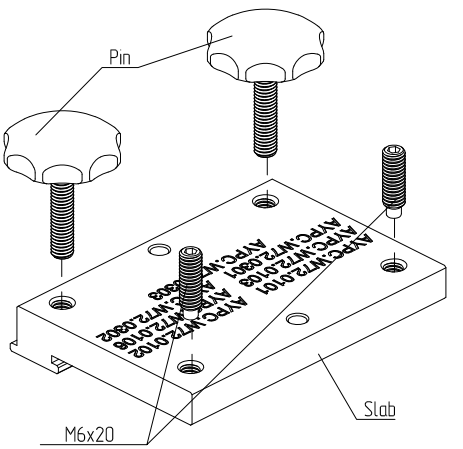






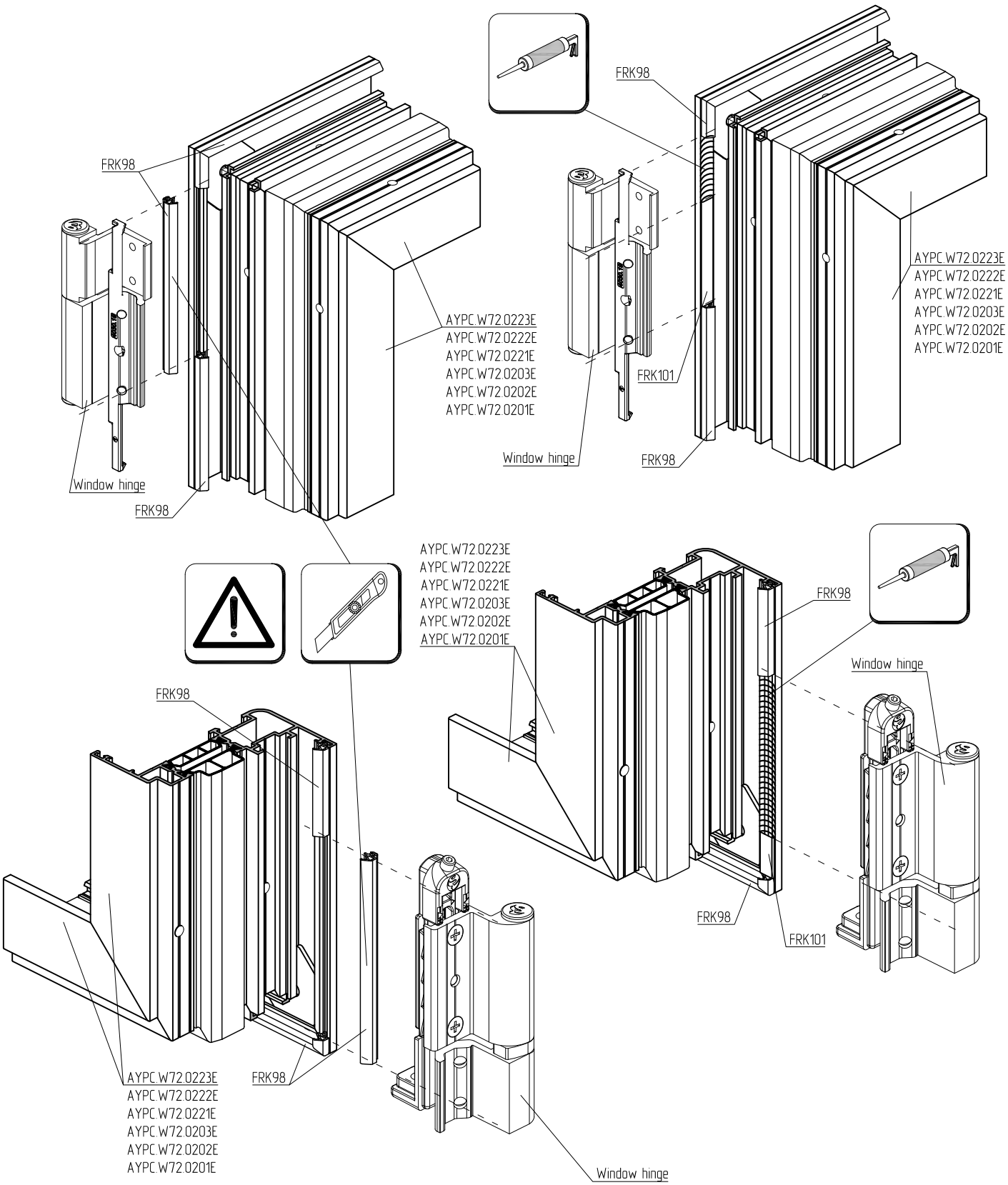


AYPC.W72.1940 jig



* Dimensions for reference

Gasket machining for installation of window hinge



Remove locally FRK98 gasket and install FRK101 instead before window hinges installation.
The dimensions of removed part of FRK98 gasket and FRK101 gasket depend on the type of opening and hinges applied.
Sealants recommendations on request.